

2005 Tri-Service Infrastructure Systems Conference & Exhibition

St. Louis, MO
"Re-Energizing Engineering Excellence"

2-4 August 2005

Agenda

Panel: The Future of Engineering and Construction

- LTG Carl A. Strock, Commander, USACE
- Dr. James Wright, Chief Engineer, NAVFAC

Panel: USACE Engineering and Construction

• Dr. Michael J. O'Connor, Director, R&D

Panel: Navy General Session

• Mr. Steve Geusic, Engineering Criteria & Programs NAVFAC Atlantic

Introduction to Multi-Disciplinary Tracks, by Mr. Gregory W. Hughes

Engineering Circular: Engineering Reliability Guidance for Existing USACE Civil Works Infrastructure, by Mr. David M. Schaaf, PE, LRD Regional Technical Specialist, Navigation Engineering Louisville District

MILCON S&A Account Study, by Mr. J. Joseph Tyler, PE, Chief, Programs Integration Division, Directorate of Military Programs HQUSACE Financial Justification on Bentley Enterprise License Agreement (ELA)

Track 1

- The Chicago Shoreline Storm Damage Reduction Project, by Andrew Benziger
- Protecting the NJ Coast Using Large Stone Seawalls, by Cameron Chasten
- · Cascade: An Integrated Coastal Regional Model for Decision Support and Engineering Design, by Nicholas C. Kraus and Kenneth J. Connell
- Modeling Sediment Transport Along the Upper Texas Coast, by David B. King Jr., Jeffery P. Waters and William R. Curtis
- · Sediment Compatibility for Beach Nourishment in North Carolina, by Gregory L. Williams
- Evaluating Beachfill Project Performance in the USACE Philadelphia District, by Monica Chasten and Harry Friebel
- US Army Corps of Engineers' National Coastal Mapping Program, by Jennifer Wozencraft
- Flood Damage Reduction Project Using Structural and Non-Structural Measures, by Stacey Underwood
- Shore Protection Project Performance Improvement Initiative (S3P2I), by Susan Durden
- Hurricane Isabel Post-Storm Assessment, by Jane Jablonski
- US Army Corps of Engineers Response to the Hurricanes of 2004, by Rick McMillen and Daniel R. Haubner
- Increased Bed Erosion Due to Increased Bed Erosion Due to Ice, by Decker B. Hains, John I. Remus, and Leonard J. Zabilansky
- Mississippi Valley Division, by James D. Gutshall
- Impacts to Ice Regime Resulting from Removal of Milltown Dam, Clark Fork River, Montana, by Andrew M. Tuthill and Kathleen D. White, and Lynn A. Daniels
- Carroll Island Micromodel Study: River Miles 273.0-263.0, by Jasen Brown
- Monitoring the Effects of Sedimentation from Mount St. Helens, by Alan Donner, Patrick O'Brien and David Biedenharn Watershed Approach to Stream Stability and Benefits Related to the Reduction of Nutrients, by John B. Smith
- A Lake Tap for Water Temperature Control Tower Construction at Cougar Dam, Oregon, by Stephen Schlenker, Nathan Higa and Brad Bird
- San Francisco Bay Mercury TMDL Implications for Constructed Wetlands, by Herbert Fredrickson, Elly Best and Dave Soballe
- Abandoned Mine Lands: Eastern and Western Perspectives, by Kate White and Kim Mulhern Translating the Hydrologic Tower of Babel, byDan Crawford
- Demonstrating Innovative River Restoration Technologies: Truckee River, Nevada, by Chris Dunn
- System-Wide Water Resource Management Tools of the Trade

- Ecological and Engineering Considerations for Dam Decommissioning, Retrofits, and Reoperations, by Jock Conyngham
- Hydraulic Design of tidegates and other Water Control structures for Ecosystem Restoration projects on the Columbia River estuary, by Patrick S. O'Brien
- Surface Bypass & Removable Spillway Weirs, by Lynn Reese
- Impacts of using a spillway for juvenile fish passage on typical design criteria, by Bob Buchholz
- Howard Hanson Dam: Hydraulic Design of Juvenile Fish Passage Facility in Reservoir with Wide Pool Fluctuation, by Dennis Mekkers and Daniel M. Katz
- Current Research in Fate Current Research in Fate & Transport of Chemical and Biological Contaminants in Water Distribution Systems, by Vincent F. Hock
- Regional Modeling Requirements, by Maged Hussein
- Tools for Wetlands Permit Evaluation: Modeling Groundwater and Surface Water Interaction, by Cary Talbot
- Ecosystem Restoration for Fish and Wildlife Habitat on the UMRS, by Jon Hendrickson
- Missouri River Shallow Water Habitat Creation, by Dan Pridal
- Aquatic Habitat Restoration in the Lower Missouri River, by Chance Bitner
- Transition to an Oracle Based Data System (Corps Water Management System, CWMS), by Joel Asunskis
- RiverGages.com: The Mississippi Valley Division Water Control Website, by Rich Engstrom
- HEC-ResSim 3.0: Enhancements and New Capabilities, by Fauwaz Hanbali
- Hurricane Season 2004 Not to Be Forgotten, by Jacob Davis
- Re-Evaluation of a Flood Control Project, by Ferris W. Chamberlin
- Helmand Valley Water Management Plan, by Jason Needham
- A New Approach to Water Management Decision Making, by James D. Barton
- Developing Reservoir Operational Plans to Manage Erosion and Sedimentation during Construction Willamette Temperature
- Control, Cougar Reservoir 2002-2005, by Patrick S. O'Brien
- Improved Water Supply Forecasts for the Kootenay Basin, by Randal T. Wortman
- ResSIM Model Development for Columbia River System, by Arun Mylvahanan
- Prescriptive Reservoir Modeling and the ROPE, by Jason Needham
- · Missouri River Basin Water Management, by Larry Murphy

- · Corps Involvement in FEMA's Map Modernization Program, by Kate White, John Hunter and Mark Flick
- Innovative Approximate Study Method for FEMA Map Moderniation Program, by John Hunter
- Flood Fighting Structures Demonstration and Evaluation Program (FFSD), by Fred Pinkard
- Integrating Climate Dynamics Into Water Resources Planning and Management, by Kate White
- · Hydrologic and Hydraulic Contributions to Risk and Uncertainty Propagation Studies, by Robert Moyer
- Uncertainty Analysis: Parameter Estimation, by Jackie P. Hallberg
- Geomorphology Study of the Middle Mississippi River, by Eddie Brauer
- · Bank Erosion and Morphology of the Kaskaskia River, by Michael T. Rodgers
- Degradation of the Kansas City Reach of the Missouri River, by Alan Tool
- Sediment Impact Assessment Model (SIAM), by David S. Biedenharn and Meg Jonas
- Mississippi River Sedimentation Study, by Basil Arthur
- · Sediment Model of Rivers, by Charlie Berger
- East Grand Forks, MN and Grand Forks, ND Local Flood Damage Reduction Project, by Michael Lesher
- Hydrologic and Hydraulic Analyses, by Thomas R. Brown
- · Hydrologic and Hydraulic Modeling of the Mccook and Thornton Tunnel and Reservoir Plans, by David Kiel
- Ala Wai Canal Project, by Lynnette F. Schaper
- · Missouri River Geospatial Decision Support Framework, by Bryan Baker and Martha Bullock
- Systemic Analysis of the Mississippi & Illinois Rivers Upper Mississippi River Comprehensive Plan, by Dennis L. Stephens

Section 227: National Shoreline Erosion Control Demonstration and Development Program Annual Workshop

- Workshop Objectives
- Section 227: Oil Piers, Ventura County, CA, by Heather Schlosser
- An Evaluation of Performance Measures for Prefabricated Submerged Concrete Breakwaters: Section 227 Cape May Point, New Jersey Demonstration Project, by Donald K Stauble, J.B. Smith and Randall A. Wise
- Bluff Stabilization along Lake Michigan, using Active and Passive Dewatering Techniques, by Rennie Kaunda, Eileen Glynn, Ron Chase, Alan Kehew, Amanda Brotz and Jim Selegean
- Storm Damage at Cape Lookout
- Branchbox Breakwater Design at Pickleweed Trail, Martinez, CA
- Section 227: Miami, FL
- Section 227: Sheldon Marsh Nature Preserve
- Section 227: Seabrook, New Hampshire
- Jefferson County, TX Low Volume Beach Fill
- Sacred Falls, Oahsacred Falls, Oahu Section 227 Demonstration Project

- Fern Ridge LakFern Ridge Lake Hydrologic Aspects of Operation during Failure, by Bruce J Duffe
- A Dam Safety Study Involving Cascading Dam Failures, by Gordon Lance
- Spillway Adequacy Analysis of Rough River Lake Louisville District, by Richard Pruitt
- Water Management in Iraq: Capability and Marsh Restoration, by Fauwaz Hanbali
- Iraq Ministry of Water Resources Capacity Building, by Michael J. Bishop, John W. Hunter, Jeffrey D. Jorgeson, Matthew M. McPherson, Edwin A. Theriot, Jerry W. Webb, Kathleen D. White, and Steven C. Wilhelms

- HEC Support of the CMEP Program, by Mark Jensen
- Geospatial Integration of Hydrology & Hydraulics Tools for Multi-Purpose, Multi-Agency Decision Support, by Timothy Pangburn, Joel Schlagel, Martha Bullock, Michael Smith, and Bryan Baker
- GIS & Surveying to Support FEMA Map Modernization and Example Bridge Report, by Mark Flick
- High Resolution Bathymetry and Fly-Through Visualization, by Paul Clouse
- Using GIS and HEC-RAS for Flood Emergency Plans, by Stephen Stello
- High Resolution Visualizations of Multibeam Data of the Lower Mississippi River, by Tom Tobin and Heath Jones
- System Wide Water Resources Program Unifying Technologies Geospatial Applications, by Andrew J. Bruzewicz
- Raystown Plate Locations
- Hydrologic Engineering Center: HEC-HMS Version 3.0 New Features, by Jeff Harris
- SEEP2D & GMS: Simple Tools for Solving a Variety of Seepage Problems, by Clarissa Hansen, Fred Tracy, Eileen Glynn, Cary Talbot and Earl Edris
- Sediment and Water Quality in HEC-RAS, by Mark Jensen
- Advances to the GSSHA Model, by Aaron Byrd and Cary Talbot
- Watershed Analysis Tool: HEC-WAT Program, by Chris Dunn
- Little Calumet River UnsteadLittle Calumet River Unsteady Flow Model Conversion UNET to HEC-RAS, by Rick D. Ackerson Kansas River Basin Model, by Edward Parker
- Design Guidance for Breakup Ice Control Structures, by Andrew M. Tuthill
- Computational Hydraulic Model of the Lower Monumental Dam Forebay, by Richard Stockstill, Charlie Berger, John Hite, Alex Carrillo, and Jane Vaughan
- Use of Regularization as a Method for Watershed Model Calibration, by Brian Skahill
- Demonstration Program Urban Flooding and Channel Restoration in Arid and Semi-Arid Regions (UFDP), by Joan Pope, Jack Davis, Ed Sing, John Warwick, Meg Jonas

- Walla Walla District Northwestern Division, by Robert Berger
- Best Practices for Conduits through Embankment Dams, by Chuck R. Cooper
- Design, Construction Design, Construction and Seepage at Prado Dam, by Douglas E. Chitwood
- 2-D Liquefaction Evaluation with Q4Mesh, by David C. Serafini
- Unlined Spillway Erosion Risk Assessment, by Johannes Wibowo, Don Yule, Evelyn Villanueva and Darrel Temple
- Seismic Remediation of the Clemson Upper and Lower Diversion Dams; Evaluation, Conceptual Design and Design, by Lee Wooten and Ben Foreman
- Seismic Remediation of the Clemson Upper and Lower Diversion Dams; Deep Soil Mix Construction, by Lee Wooten and Ben Foreman
- Historical Changes in the State of the Art of Seismic Engineering and Effects of those changes on the Seismic Response Studies of Large Embankment Dams, by Sam Stacy
- Iwakuni Runway Relocation Project, by Vincent R. Donnally
- Internal Erosion & Piping at Fern Ridge Dam, by Jeremy Britton
- Rough River Dam Safety Assurance Project, by Timothy M. O'Leary
- Seepage Collection & Control Systems: The Devil is in the Details, by John W. France
- · Dewey Dam Seismic Assessment, by Greg Yankey
- Seismic Stability Evaluation for Ute Dam, New Mexico, by John W. France
- An Overview of Criteria Used by Various Organizations for Assessment and Seismic Remediation of Earth Dams, by Jeffrey S. Dingrando
- A Review of Corps of Engineers Levee Seepage Practices and Proposed Future Changes, by George Sills
- Ground-Penetrating Radar Applications for the Assessment of Pavements, by Lulu Edwards and Don R. Alexander
- Peru Road Upgrade Project, by Michael P. Wielputz
- Slope Stability Evaluation of the Baldhill Dam Right Abutment, by Neil T. Schwanz
- Design and Construction of Anchored Bulkheads with Synthetic Sheet Piles Seabrook, New Hampshire, by Siamac Vaghar and Francis Fung
- Characterization of Soft Claya Case Study at Craney Island, by Aaron L. Zdinak
- Dispersive ClayDispersive Clays Experience and History of the NRCS (Formerly SCS), by Danny McCook
- · Post-Tensioning Institute, by Michael McCray
- Demonstration Program Urban Flooding and Channel Restoration in Arid and Semi-Arid Regions (UFDP), by Joan Pope, Jack Davis, Ed Sing, John Warwick, Meg Jonas

- State of the Art in Grouting: Dams on Solution Susceptible or Fractured Rock Foundations, by Arthur H. Walz
- · Specialty Drilling, Testing, and Grouting Techniques for Remediation of Embankment Dams, by Douglas M. Heenan
- Composite Cut-Offs for Dams, by Dr. Donald A. Bruce and Trent L. Dreese
- State of the Art in Grout Mixes, by James A. Davies
- · State of the Art in Computer Monitoring and Analysis of Grouting, by Trent L. Dreese and David B. Wilson
- Quantitatively Engineered Grout Curtains, by David B. Wilson and Trent L. Dreese
- Grout Curtains at Arkabutla Dam: Outlet Monolith Joints and Cracks using Chemical Grout, Arkabutla Lake, MS, by Dale A. Goss
- Chicago Underflow Plan CUP: McCook Reservoir Test Grout Program, by Joseph A. Kissane
- · Clearwater Dam: Sinkhole Repair Foundation Investigation and Grouting Project, by Mark Harris
- Update on the Investigation of the Effects of Boring Sample Size (3" vs 5") on Measured Cohesion in Soft Clays, by Richard Pinner and Chad M. Rachel
- Soil-Bentonite Cutoff Wall Through Free-Product at Indiana Harbor CDF, by Joe Schulenberg and John Breslin
- · Soil-Bentonite Cutoff Wall Through Dense Alluvium with Boulders into Bedrock, McCook Reservoir, by William A. Rochford
- Small Project, Big Stability Problem the Block Church Road Experience, by Jonathan E. Kolber
- Determination of Foundation Rock Properties Beneath Folsom Dam, by Michael K. Sharp, José L. Llopis and Enrique E. Matheu Waterbury Dam Mitigation, by Bethany Bearmore
- Armor Stone Durability in the Great Lakes Environment, by Joseph A. Kissane
- Mill Creek An Urban Flood Control Challenge, by Monica B. Greenwell
- Next Stop, The Twilight Zone, by Troy S. O'Neal
- · Limitations in the Back Analysis of Shear Strength from Failures, by Rick Deschamps and Greg Yankey
- Reconstruction of Deteriorated Concrete Lock Walls After Blasting and Other Demolition Removal Techniques, by Stephen G. O'Connor

- Flood Fighting Structures Demonstration and Evaluation Program (FFSD), by George Sills
- Innovative Design Concepts Incorporated into a Landfill Closure and Reuse Design Portsmouth Naval Shipyard, Kittery, Maine, by Dave Ray and Kevin Pavlik
- · Laboratory Testing of Flood Fighting Structures, by Johannes L. Wibowo, Donald L. Ward and Perry A. Taylor
- Bluff Stabilization Along Lake Michigan, Using Active and Passive Dewatering Techniques, Allegan Co. Michigan, by Rennie Kaunda, Eileen Glynn, Ron Chase, Alan Kehew and Jim Selegean

- Case History: Multiple Axial Statnamic Tests on a Drilled Shaft Embedded in Shale, by Paul J. Axtell, J. Erik Loehr, Daniel L. Jones
- The Sliding Failure of Austin Dam Pennsylvania Revisited, by Brian H. Greene
- M3 –Modeling, Monitoring and Managing: A Comprehensive Approach to Controlling Ground Movements for Protection of Existing Structures and Facilities, by Francis D. Leathers and Michael P. Walker
- Time-Dependent Reliability Modeling for Use in Major Rehabilitation of Embankment Dams and Foundation, by Robert C. Patev
- Lateral Pile Load Test Results Within a Soft Cohesive Foundation, by Richard J. Varuso
- Engineering Geology Challenge Engineering Geology Challenges During Design and Construction of the Marmet Lock Project, by Ron Adams and Mike Nield
- Mill Creek Deep Tunnel Geologic Conditions and Potential Impacts on Design/Construction, by Kenneth E. Henn III
- McAlpine Lock Replacement Instrumentation: Design, Construction, Monitoring, and Interpretation, by Troy S. O'Neal
- Geosynthetics and Construction of the Second Powerhouse Corner Collector Surface Flow Bypass Project, Bonneville Lock and Dam Project, Oregon and Washington, by Art Fong
- McAlpine Lock Replacement Project Foundation Characteristics and Excavation, by Kenneth E. Henn III
- Structural and Geotechnical Issues Impacting The Dalles Spillwall Construction and Bay 1 Erosion Repair, by Jeffrey M. Ament Rock Anchor Design and Construction: The Dalles Dam Spillwalls, by Kristie M. Hartfeil
- The Future of the Discrete Element Method in Infrastructure Analysis, by Raju Kala, Johannes L. Wibowo and John F. Peters
- Sensitive Infrastructure Sites Sonic Drilling Offers Quality Control and Non-Destructive Advantages to Geotechnical Construction Drilling, by John P. Davis

Track 8

- Evaluation of The Use of LithiuEvaluation of The Use of Lithium Compounds in Controlling ASR in Concrete Pavement, by Mike Kelly
- Roller Compacted Concrete for McAlpine Lock Replacement, by David E. Kiefer
- Soil-Cement for Stream Bank Stabilization, by Wayne Adaska
- Using Cement to Reclaim Asphalt Pavements, by David R. Luhr
- Valley Park 100-Yr Flood Protection Project: Use of 'Engineered Fill' in the Item IV-B Levee Core, by Patrick J. Conroy
- Bluestone Dam: AAR -A Case Study, by Greg Yankey
- USDA Forest Service: Unpaved Road Stabilization with Chlorides, by Michael R. Mitchell
- Use of Ultra-Fine Amorphous Colloidal Silica to Produce a High-Density, High-Strength Grout, by Brian H. Green
- Modular Gabion Systems, by George Ragazzo
- · Addressing Cold Regions Issues in Pavement Engineering, by Edel R. Cortez and Lynette Barna
- Geology of New York Harbor: Geological and Geophysical Methods of Characterizing the Stratigraphy for Dredging Contracts, by Ben Baker, Kristen Van Horn and Marty Goff
- Rubblization of Airfield Concrete Pavements, by Eileen M. Vélez-Vega
- · US Army Airfield Pavement Assessment Program, by Haley Parsons, Lulu Edwards, Eileen Velez-Vega and Chad Gartrell
- Critical State for Probabilistic Analysis of Levee Underseepage, by Douglas Crum,
- Curing Practices for Modern Concrete Production, by Toy Poole
- AAR at Carters Dam: Different Approaches, by James Sanders
- Concrete Damage at Carters Dam, by Toy Poole
- Damaging Interactions Among Concrete Materials, by Toy Poole
- · Economic Effects on Construction of Uncertainty in Test Methods, by Toy Poole
- Trends in Concrete Materials Specifications, by Toy Poole
- Spall and Intermediate-Sized Repairs for PCC Pavements, by Reed Freeman and Travis Mann
- · Acceptance Criteria Acceptance Criteria for Unbonded Aggregate Road Surfacing Materials, by Reed Freeman, Toy Poole, Joe Tom and Dale Goss
- Effective Partnering to Overcome an Interruption In the Supply of Portland Cement During Construction at Marmet Lock and Dam, by Billy D. Neeley, Toy
 S. Poole and Anthony A. Bombich

Track 10

 Marmet Lock &Dam: Automated Instrumentation Assessment, Summer/Fall 2004, by Jeff Rakes and Ron Adams Success Dam Seismic Remediation

Track 9

• Fern Ridge Dam, Oregon: Seepage and Piping Concerns (Internal Erosion)

- Canton Dam Spillway Stability: Is a Test Anchor Program Necessary?, by Randy Mead
- Dynamic Testing and Numerical Correlation Studies for Folsom Dam, by Ziyad Duron, Enrique E. Matheu, Vincent P. Chiarito, Michael K. Sharp and Rick L. Poeppelman

- Status of Portfolio Risk Assessment, by Eric Halpin
- Mississinewa Dam Foundation Rehabilitation, by Jeff Schaefer
- Wolf Creek Dam Seepage Major Rehabilitation Evaluation, by Michael F. Zoccola
- Bluestone Dam DSA Anchor Challenges, by Michael McCray
- Clearwater Dam Major Rehab Project, by Bobby Van Cleave
- Design, Construction and Seepage at Prado Dam, by Douglas E. Chitwood
- Seven Oaks Dam: Outlet Tunnel Invert Damage, by Robert Kwan
- · An Overview of An Overview of the Dam Safety ProgramManagement Tools (DSPMT), by Tommy Schmidt

- Greenup L&D Miter Gate Repair and Instrumentation, by Joseph Padula, Bruce Barker and Doug Kish
- Marmet Locks and Dam Lock Replacement Project, by Jeffrey S. Maynard,
- Status of HSS Inspections in The Portland District, by Travis Adams
- Kansas City District: Perry Lake Project Gate Repair, by Marvin Parks
- Mel Price Auxiliary Lock Downstream Miter Gate Repair, by Thomas J. Quigley, Brian K. Kleber and Thomas R. Ruf
- · J.T. Myers Lock Improvements Project Infrastructure Conference, by David Schaaf and Greg Werncke
- J.T. Myers Dam Major Rehab, by David Schaaf, Greg Werncke and Randy James
- Greenup L&D, by Rodney Cremeans
- McAlpine Lock Replacement Project, by Kathy Feger
- Roller Compacted Concrete Placement at McAlpine Lock, by Larry Dalton
- · Kentucky Lock Addition Downstream Middle Wall Monolith Design, by Scott A. Wheeler
- London Locks and Dam Major Rehabilitation Project, by David P. Sullivan
- Replacing Existing Lock 4: Innovative Designs for Charleroi Lock, by Lisa R. Pierce, Dave A. Stensby and Steve R. Stoltz
- Olmsted L&D, Dam In-the-wet Construction, by Byron McClellan, Dale Berner and Kenneth Burg
- Olmsted Floating Approach Walls, by Terry Sullivan
- John Day Navigation Lock Monolith Repair, by Matthew D. Hanson
- Inner Harbor Navigation Canal (IHNC) Lock Replacement, by Mark Gonski
- Comite River Diversion Project, by Christopher Dunn
- Waterline Support Failure: A Case Study, by Angela DeSoto Duncan
- · Public Appeal of Major Civil Projects: The Good, the Bad and the Ugly, by Kevin Holden and Kirk Sunderman
- · Chickamauga Lock and Dam Lock Addition Cofferdam Height Optimization Study, by Leon A. Schieber
- Des Moines Riverwalk, by Thomas D. Heinold

Track 13

- Folsom Dam Evaluation of Stilling Basin Performance for Uplift Loading for Historic Flows and Modification of Folsom Dam
- Stilling Basin for Hydrodynamic Loading, by Rick L. Poeppelman, Yunjing (Vicky) Zhang, and Peter J. Hradilek
- Seismic Stress Analysis of Folsom Dam, by Enrique E. Matheu
- · Barge Impact Analysis for Rigid Lock Walls ETL 1110-2-563, by John D. Clarkson and Robert C. Patev
- Belleville Locks & Dam Barge Accident on 6 Jan 05, by John Clarkson
- · Portugues Dam Project Update, by Alberto Gonzalez, Jim Mangold and Dave Dollar
- Portugues Dam: RCC Materials Investigation, by Jim Hinds
- · Nonlinear Incremental Thermal Stress Strain Analysis Portugues Dam, by David Dollar, Ahmed Nisar, Paul Jacob and Charles Logie
- Seismic Isolation of Mission-Critical Infrastructure to Resist Earthquake Ground Shaking or Explosion Effects, by Harold O. Sprague, Andrew Whitaker and Michael Constantino
- Obermeyer Gated Spillway S381, by Michael Rannie
- Design of High Pressure Vertical Steel Gates Chicago Land Underflow Plan McCook Reservoir, by Henry W. Stewart, Hassan Tondravi, Lue Tekola,
- Development of Design Criteria for the Rio Puerto Nuevo Contract 2D/2E Channel Walls, by Janna Tanner, David Shiver, and Daniel Russell
- Indianapolis NortIndianapolis North Phase 3A Warfleigh Section
- Design of Concrete Lined Tunnels in Rock CUP McCook Reservoir Distribution Tunnels Contract, by David Force

- GSA Progressive Collapse Design Guidelines Applied to Concrete Moment-Resisting Frame Buildings, by David N. Bilow and Mahmoud E. Kamara,
- UFC 4-023-02 Retrofit of Existing Buildings to Resist Explosive Effects, by Jim Caulder
- Summit Bridge Fatigue Study, by Jim Chu
- Quality Assurance for Seismic Resisting Systems, by John Connor
- Seismic Requirements for Arch, Mech, and Elec. Components, by John Connor
- SBEDS (Single degree of freedom Blast Effects Design Spreadsheets), by Dale Nebuda,
- Design of Buildings to Resist Progressive Collapse UFC 4-023-03, by Bernie Deneke,
- Fatigue and Fracture Assessment, by Jesse Stuart
- Unified Facilities Criteria: Seismic Design for Buildings, by Jack Hayes
- Evaluation and Repair Of Blast Damaged Reinforced Concrete Beams, by MAJ John L. Hudson
- Building an In-house Bridge Inspection Program
- United Facilities CriteriUnited Facilities Criteria Masonry Design for Buildings, by Tom Wright
- USACE Homeland Security Portal, by Michael Pace
- Databse Tools for Civil Works Projects

- Standard Procedure for Fatigue Evaluation of Bridges, by Phil Sauser
- Consolidation of Structural Criteria for Military Construction, by Steven Sweeney
- Cathodic Protectionfor the South Power Plant Reinforcing Steel, Diego Garcia, BIOT, by Thomas Tehada and Miki Funahashi

- Engineering Analysis of Airfield Lighting System Lightning Protection, by Dr. Vladimir A. Rakov and Dr. Martin A. Uman
- Dr. Martin A. Uman
- Charleston AFB Airfield Lighting Vault
- UNIFIED FACILITIES CRITERIA (UFC) UFC 3-530-01 Design: Interior, Exterior Lighting and Controls, by Nancy Clanton and Richard Cofer
- Electronic Keycard Access Locks, by Fred A Crum
- Unified Facilities Criteria (UFC) 3-560-02, Electrical Safety, by John Peltz and Eddie Davis
- Electronic Security SystemElectronic Security Systems Process Overview
- · Lightning Protection Standards
- · Electrical Military Workshop
- · Information Technology Systems Criteria, by Fred Skroban and John Peltz
- Electrical Military Workshop
- Electrical Infrastructure in Iraq- Restore Iraqi Electricity, by Joseph Swiniarski

Track 16

- · BACnet® Technology Update, by Dave Schwenk
- The Infrastructur Conference 2005, by Steven M. Carter Sr. and Mitch Duke
- Design Consideration for the Prvention of Mold, by K. Quinn Hart
- COMMISSIONING, by Jim Snyder
- New Building Commissioning , by Gary Bauer
- Ventilation and IAQ TheNew ASHRAE Std 62.1, by Davor Novosel
- Basic Design Considerations for Geothermal Heat Pump Systems, by Gary Phetteplace
- Packaged Central Plants
- Effective Use Of Evaporative Cooling For Industrial And Institutional/Office Facilities, by Leon E. Shapiro
- Seismic Protection For Mechanical Equipment
- · Non Hazardous Chemical Treatments for Heating and Cooling Systems, by Vincent F. Hock and Susan A. Drozdz
- Trane Government Systems & Services
- LONWORKS Technology Update, by Dave Schwenk
- Implementation of Lon-Based Specifications by Will White and Chris Newman

Track 17

- · Utility System Security and Fort Future, by Vicki Van Blaricum, Tom Bozada, Tim Perkins, and Vince Hock
- Festus/Crystal City Levee and Pump Station
- · Chicago Underflow Plan McCook Reservoir (CUP) Construction of Distribution Tunnel and Pumps Installation
- Technological Advances in Lock Control Systems, by Andy Schimpf and Mike Maher
- Corps of Engineers in Iraq Rebuilding Electrical Infrastructure, by Hugh Lowe
- Red River of the North at East Grand Forks, MN & Grand Forks, ND: Flood Control Project Armada of Pump Stations Protect Both Cities, by Timothy
 Paulus
- Lessons Learned for Axial/Mixed Flow Propeller Pumps, by Mark A. Robertson
- Creek Automated Gate Considerations, by Mark A. Robertson
- HydroAMP: Hydropower Asset Management, by Lori Rux
- · Acoustic Leak Detection for Water Distribution Systems, by Sean Morefield, Vincent F. Hock and John Carlyle
- · Remote Operation System, Kaskaskia Dam Design, Certification, & Accreditation, by Shane M. Nieukirk
- Lock Gate Replacement System, by Shaun A. Sipe and Will Smith

- "Re-Energizing Medical Facility Excellence", by COL Rick Bond
- Rebuilding and Renovating The Pentagon, by Brian T. Dziekonski,
- Resident Management System
- Design-Build and Army Military Construction, by Mark Grammer
- Defense Acquisition Workforce Improvements Act Update, by Mark Grammer
- · Construction Management @ Risk: Incentive Price Revision Successive Targets, by Christine Hendzlik
- · Construction Reserve Matrix, by Christine Hendzlik
- · Award contingent on several factors..., by Christine Hendzlik
- 52.216-17 Incentive Price Revision--Successive Targets (Oct 1997) Alt I (Apr 1984), by Christine Hendzlik
- · Preconstruction Services, by Christine Hendzlik
- · Proposal Evaluation Factors, by Christine Hendzlik
- MILCON Transformation in Support of Army Transformation, by Claude Matsui
- Construction Practices in Russia, by Lance T. Lawton

- Partnering as a Best Practice, by Ray Dupont
- USACE Tsunami Reconstruction for USAID, by Andy Constantaras

- Dredging Worldwide, by Don Carmen
- SpecsIntact Editor, by Steven Freitas
- SpecsIntact Explorer, by Steven Freitas
- American River Watershed Project, by Steven Freitas
- Unified Facilities Guide Specifications (UFGS) Conversion To MasterFormat 2004, by Carl Kersten
- Unified Facilities Guide Specifications (UFGS) Status and Direction , by Jim Quinn

Workshops

- Design of Buildings to Resist Progressive Collapse UFC 4-023-03, by Bernie Deneke
- Security Engineering and at Unified Facility Criteria (UFC), by Bernie Deneke, Richard Cofer, John Lynch and Rudy Perkey
- Packaged Central Plants, by Trey Austin



2005 Tri-Service Infrastructure Systems Conference & Exhibition

"Re-Energizing Engineering Excellence"

ON-SITE AGENDA

The America's Center
St. Louis Convention Center
St. Louis, MO
August 2-4, 2005
Event # 5150



2005 Tri-Service Infrastructure Systems Conference & Exhibition

AGENDA

Monday, August 1, 2005

8:00 AM-9:00 PM Exhibit Move-In

12 Noon-5:00 PM Registration

Tuesday, August 2, 2005

7:00 AM-8:00 AM Registration and Continental Breakfast

8:00 AM-8:15 AM Welcome and Introduction

Ferrara Theatre

8:15 AM-9:00 AM The Future of Engineering and Construction Panel

Ferrara Theatre Moderator:

Mr. Don Basham, Chief, Engineering & Construction, USACE

Panelists:

LTG Carl A. Strock, Commander, USACE Dr. James Wright, Chief Engineer NAVFAC

9:00 AM-9:45 AM Keynote Address

Ferrara Theater The Lord of the Things: The Future of Infrastructure Technologies

Mr. Paul Doherty, AIA, Managing Director,

General Land Corporation

9: 45 AM-10: 15 AM Break

10:15 AM-11:15 AM USACE Engineering and Construction Panel

Ferrara Theatre Moderator:

Mr. Don Basham, Chief, Engineering & Construction, USACE

Panelists:

MG Donald T. Riley, Director, Civil Works, USACE BG Bo M. Temple, Director, Military Programs, USACE

Dr. Michael J. O'Connor, Director, R&D

10:15 AM-11:15 AM Navy General Session

Room 225

11:00 AM - 7:00 PM Exhibits Open

11:15 AM-1:00 PM Lunch in Exhibit Hall (on your own)

11:15 AM-1:00 PM Women's Career Lunch Session (Bring your lunch from Exhibit Hall)

Washington G Moderator:

Ms. Demi Syriopoulou, HQ USACE

Opening Remarks:

LTG Carl A. Strock, Commander, USACE

Presentations & Discussion:

Dwight Beranek, Kristine Allaman, Donald Basham, HQ USACE

1:00 PM-1:55 PM Introduction to Multi-Disciplinary Tracks

Ferrara Theatre

Tuesday, August 2, 2005

2:00 PM-2:50 PM

1st Round of Multi-Disciplinary Concurrent Sessions (Continued)

Acquisition Strategies for Civil Works Track 1: Walt Norko Room 230 Risk and Reliability Engineering Track 2: Anjana Chudgar Room 231 David Schaaf Portfolio Risk Assessment Track 3: Eric Halpin Room 232 Track 4: Hydrology, Hydraulics and Coastal Engineering Support for USACE Room 240 Jerry Webb Darryl Davis Civil Works R&D Forum Track 5: Room 241 Joan Pope Track 6: Civil Works Security Engineering Room 242 Joe Hartman Bryan Cisar Track 7: **Building Information Model Applications** Brian Huston Room 226 Daniel Hawk Design Build for Military Projects Track 8: Mark Grammer Room 220 Army Transformation/Global Posture Initiative/ Track 9: Room 221 Force Modernization Al Youna Claude Matsui Track 10: Force Protection - Army Access Control Points John Trout Room 222 Track 11: Cost Engineering Forum on Government Estimates vs. Actual Costs Room 227 Ray Lynn Jack Shelton Kim Callan Miguel Jumilla Ami Ghosh Joe Bonaparte Track 12: Engineering & Construction Information Technology Room 228 MK Miles Track 13: Sustainable Design Harry Goradia Room 223 Track 14: ACASS/CCASS/CPARS Room 224 Ed Marceau Marilyn Nedell Track 15: Whole Building Design Guide Earle Kennett Room 229

Tuesday, August 2, 2005

2:50 PM-3:30 PM	Break in Exhibit Hall

3:30 PM-4:20 PM 2nd Round of Multi-Disciplinary Sessions

4:30 PM-5:20 PM 3rd Round of Multi-Disciplinary Sessions

Wednesday, August 3, 2005

7:00 AM-8:00 AM Registration and Continental Breakfast

8:00 AM-9:30 AM Concurrent Sessions

(Please Refer to Concurrent Session Schedule on the Following Pages)

9:00 AM Exhibit Hall Opens

9:30 AM-10:30 AM Break in Exhibit Hall

10:30 AM-12:00 Noon Concurrent Sessions

(Please Refer to Concurrent Session Schedule on the Following Pages)

12:00 Noon-1:30 PM Lunch in Exhibit Hall

1:30 PM-3:00 PM Concurrent Sessions

(Please Refer to Concurrent Session Schedule on the Following Pages)

3:00 PM-4:00 PM Break in Exhibit Hall

4:00 PM-5:30 PM Concurrent Sessions

5:00 PM Exhibit Hall Closes

Thursday, August 4, 2005

7:00 AM-8:00 AM Registration and Continental Breakfast

8:00 AM-9:30 AM Concurrent Sessions

(Please Refer to Concurrent Session Schedule on Following Pages)

9:30 AM-10:30 AM Break in Exhibit Hall (Last Chance to view Exhibits)

10:30 AM-12:00 Noon Concurrent Sessions

(Please Refer to Concurrent Session Schedule on Following Pages)

12:00 Noon-1:30 PM Lunch (On your own)

12:00 Noon-6:00 PM Exhibits Move-Out

1:30 PM-3:00 PM Concurrent Sessions

(Please Refer to Concurrent Session Schedule on Following Pages)

3:00 PM-3:30 PM Break

3:30 PM-5:00 PM Concurrent Sessions

(Please Refer to Concurrent Session Schedule on following pages)

Wednesday, August 3, 2005 Concurrent Sessions HH&C Track

Wednesday, August 3, 2005 Concurrent Sessions Geotechnical Track

				Georganical Track	8	מכא			
		8:00 AM	8:30 AM		9:30 AM		10:30 AM	11:00 AM	11:30 AM
Room 226	TRACK 5	Levee lowering for the Lewis & Clark bi-centennial celebration Robert Berger	Conduits through embankment dams - best practices for design, construction, problem id and evaluation, inspection, mainte- nance, renovation & repair Dave Pezza	Design, construction and seepage at Prado Dam, CA		TRACK 5 Session 5B	2-D liquefaction evaluation with q4MESH David Serafini	Unlined spillway erosion risk assessment Johannes Wibowo	Seismic remediation of the Clemson upper and lower diversion dams: evaluation, conceptal design and design (P1)
Room 227	TRACK 6	USACE dams on solution susceptible or highly fractured rock foundations	Special drilling and grouting techniques for remedial work in embankment dams	Composite grouting & cutoff wall solutions Donald Bruce	eak in E	TRACK 6	State of the art in grout mixes	State of the art in computer monitoring, control, and analysis of grouting Trent Dreese	Quantitatively engineered grout courtains
Room 228	TRACK 7 Session 7A	Case history; multiple axial statuamic test on a drilled shaft embedded in shale	Austin Dam, Pennsylvania: the sliding failure of a concrete gravity dam revisited Brian Greene	M³ (Modeling, Monitoring and Manufacturing) - a comprehensive approach to controlling ground movements for protecting existing structures and facilities Michael Walker		TRACK 7	Controlled modulus columns: A ground improvement technique Martin Taube	Time-dependent reliability models for use in major rehabilitation of embankment dams and foundations	Engineering geology design challenges at the Soo Lock replacement project
Room 229	TRACK 8	Evaluation of the use of lithium nitrate in controlling alkali-silica reactivity in an existing concrete pavement	Use of self-consolidating concrete in the installation of bulhead slots - Lessons learned in the use of this innovative concrete material	Roller compacted concrete for McAlpine lock walls		TRACK 8	Soil-cement for stream bank stabilization	Using cement to reclaim asphalt pavements	Valley park 100-year flood protection project: use of "engineered fill" in item 4b levee core
	Session 8A	Mike Kelly	Darrell Morey	David Kiefer		Session 8B	Wayne Adaska	David Luhr	Patrick Conroy
12 Noon				Lunch in E	×hib	Exhibit Hall			
		1:30 PM	2:00 PM	2:30 PM 3:	3:00 PM		4:00 PM	4:30 PM	5:00 PM
Room 226	TRACK 5	Seismic remediation of the Clemson upper and lower diversion dams: deep soil mix construction	Historical changes in the state- of-the-art of seismic engineer- ing & effects of those changes on the seismic response studies of large embankement dams	New Iwakuni runway	В	TRACK 5	Internal erosion and piping at Fern Ridge dam: Problems and solutions	Rough river dam safety assurance project	Seepage collection and control systems: The devil is in the details
	Session 5C	Ben Foreman	Samuel Stacy	Vincent Donnally		Session 5D	Jeremy Britton, Ph.D.	Timothy O'Leary	John France
Room 227	TRACK 6	Grout courtains at Arkabutla Dam outlet monolith joints using chemical grout to seal joints, Arkabutla, MS	Results from a large-scale grout test program, Chicago underflow plan (CUP) McCook Reservoir	Clearwater Dam - foundation drilling and grouting for repair of sinkholes	eak in E	TRACK 6	Update on the investigation of the effects of boring sample size (3' vs 5") on measured cohesion in soft clays	Soil-bentonite cutoff wall through free-product at Indiana Harbor CDF	Soil-bentonite cutoff wall through dense alluvium with boulders into bedrock, McCook Reservoir
	Session 6C	Dale Goss	Joseph Kissane	Mark Harris		Session on	Kıchard Pınner	Joseph Schulenberg	William Kochford
Room 228	TRACK 7	Engineering geology during design and construction of the Marmet lock project	Mill Creek deep tunnel - Geological affects on proposed structures and construction techniques	Earth pressure loads behind the new McAlpine Lock replace- ment project		TRACK 7	Geosynthetics and construc- tion of the Bonneville lock and dam second powerhouse corner collector surface flow bypass project	McAlpine lock replace- ment - foundation charac- teristics and excavation	
	Session 7C	Michael Nield	Tres Henn	Troy O'Neal	łá	Session 7D	Art Fong	Kenneth Henn	
Room 229	TRACK 8	What to do if your dam is expanding: a case study	Unpaved road stabilization with chlorides	Use of ultra-fine amorphous colloidal silica to produce a high-density, high-strength rock-matching grout for instrumentation grouting	all	TRACK 8	Innovative techniques in the Gabion system	Addressing cold regions issues in pavement engineering	Geology of New York Harbor - geological and geophysical methods of characterizing the stratigra- phy for dredging contracts
	Session 8C	Greg Yankey	Michael Mitchell	Brian Green		Session 8D	George Ragazzo	Lynette Barna	Ben Baker

Wednesday, August 3, 2005 Concurrent Sessions

Structural Engineering Track 8:00 AM 8:30 AM 70:30 AM 10:30 AM	TRACK 12 Recent changes to Corps Crack repairs and instru- Recent changes to Corps Crack repairs and instru- goldance on steel hydraulic mentation of Greenup L&D findings in the Portland district Structures Structures Structures Doug Kish Travis Adams Recent hydraulic steel structures Givil Works Structural	TRACK 13 Folsom Dam evaluation of Rehabilitation of Folson Dam Seismic stability evaluation of Folson Dam For rigid lock walls, Structural historic flows Folson Parket Poeppelman Fick Fick Poeppelman Fick Fick Poeppelman Fick Fick Poeppelman Fick Fick Fick Fick Fick Fick Fick Fick	use Fatigue analysis of Summit bridge Jim Chu	Room Room Room 240 241 242			B:30 AM Crack repairs and instrumentation of Greenup L&D miter gate Doug Kish Rehabilitation of Folsom Dam stilling basin Rick Poeppelman Standard procedures for fatigue evaluation of bridges	Structural En 9:00 AM Recent hydraulic steel structures findings in the Portland district Travis Adams Seismic stability evaluation of Folson Dam Enrique Matheu Fatigue and fracture assessment of Jesse Stuart Highway Bridge	Break in Exhibit Hall	ring Track TRACK 12 Civil Works Structural Session 12B TRACK 13 Civil Works Structural Session 13B TRACK 14 Bridges/ Buildings		11:00 AM Mel Price auxiliary lock gate repair Andrew Schimpf Barge impact guidance for rigid lock walls, ETL 110-2-563 and probalistic barge impact analysis John Clarkson Fatigue analysis of Summit bridge	Mel Price auxiliary lock gate repair (Continued) Andrew Schimpf Belleville barge accident John Clarkson Consolidation of Structural criteria for military construction Sieve Sweeney
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12 Noon				Lunch	Lunch in Exhibit Hall			
		1:30 PM	2:00 PM	2:30 PM 3:00 PM	3:00 PM	4:00 PM	4:00 PM 4:30 PM	5:00 PM
Roo 240	TRACK 12 Civil Works Structural	Overview of John T. Myers John T. Myers rehabilitation locks improvements project study		Ohio River Greenup Lock extension	TRACK 12 Civil Works Structural		4cAlpine lock replace- Results of Roller Com- nent project, project pacted concrete place- ummary and status of ment at the McAlpine lock replacement project	McAlpine lock replace- Results of Roller Comment project, project pacted concrete place- Rentucky lock addition downsummary and status of ment at the McAlpine stream middle wall monoliths lock replacement project

1:30 PM 2:00 PM	TRACK 12 Overview of John T. Myers rehabilitation Civil Works locks improvements project study Structural	Session 12C Greg Werncke Greg Werncke	TRACK 13 Portugues Dam, Ponce, Portugues Dam, Ponce, Civil Works Puerto Rico project update Puerto Rico, RCC design and Structural testing program	Session 13C Jim Mangold Jim Hinds	TRACK 14 Unified facilities criteria Seismic requirements for Brigdes/ seismic design for buildings architectural, mechanical and Buildings Buildings	Coccion 11 Int Haves
	Overview of John T. Myers John T. Myers re locks improvements project study		ate		Unified facilities criteria Seismic requirem seismic design for buildings architectural, mec electrical compon	
2:00 PM	John T. Myers restudy	Greg Werncke		Jim Hinds	Seismic requirem i architectural, mec electrical compon	Tolon Common
	habilitation		Ponce,		ents for hanical and ents	
2:30 PM	Ohio River Greenup Lock extension	Rodney Cremeans	Portugues Dam, Ponce, Puerto Rico, Thermal analysis of hydra- tion and subsequent cooling of RCC	Ahmed Nisar	Quality assurance for seismic resisting systems	1010
3:00 PM	Brea	ak	in Exh	nib	it Hal	
	TRACK 12 Civil Works Structural	Session 12D	TRACK 13 Civil Works Structural	Session 13D	TRACK 14 Bridges/ Buildings	Session 14D
4:00 PM	McAlpine lock replacement project, project summary and status of construction	Kathleen Feger	Miter gate anchorage design	Andy Harkness	Unified facilities criteria masonry structural design for buildings	Tom Wright
4:30 PM	McAlpine lock replace- Results of Roller Comment project, project pacted concrete place- summary and status of ment at the McAlpine lock replacement project	Larry Dalton	Obermeyer gated spill- way project - S381	Michael Rannie	Cathodic protection of USACE H building reinforcing steel web portal (in Diego Garcia)	Thomas Tehada
5:00 PM	Tennessee Valley authority Kentucky lock addition down- stream middle wall monoliths	Scott Wheeler	McCook Reservoir design of high pressure steel gates	Luelseged Tekola	Unified facilities criteria Cathodic protection of USACE Homeland security masonry structural building reinforcing steel web portal design for buildings (in Diego Garcia)	Mike Pace

Wednesday, August 3, 2005 Concurrent Sessions

Dam Safety Track & Construction Track

		8:00 AM	8:30 AM	9:00 AM	9:30 AM	9:30 AM	10:30 AM	11:00 AM	11:30 AM
	TRACK 10	Tuttle Creek warning and alert systems	Lessons from the dam failure warning system exercise	Tuttle Creek ground modification treatability program	E	TRACK 10	Dam safety analysis of Cannelton Dam	John Martin Dam, CO - Dam safety structural	Vesuvius Lake Dam rehabilitation
Room 224	Dam Safety	dict systems	Tuttle Creek	uvaraoniiy program		Dam Safety		upgrades	
	Session 10A	Bill Empson	Bill Empson	Bill Empson	3re	Session 10B	Terry Sullivan	George Diewald	Susan Peterson
Room 225	TRACK 11 Dam Safety	Canton lake spillway sta- bilization project: IS a test anchor program NECESSARY?	Dynamic testing and numerical correlation studies for Folsom dam	Status of portfolio risk assessment	eak in	TRACK 11 Dam Safety	Mississinewa Dam remediation	Wolf creek seepage history	Blue dam major rehabilitation
	Session 11A	Randy Mead	Ziyad Duron	Eric Halpin	B	Session 11B	Jeff Schaefer	Michael Zoccola	Michael McCray
Room 230	TRACK 19 Construction	RMS Update	RMS Update (Continued)	Updated CQM for Contractors Course	xhibit	TRACK 19 Construction	Lessons learned on major construction projects	Update on safety issues - Safety manual 385-1-1	Update on safety issues - safety manual 385-1-1 (continued)
	Session 19A	Haskell Barker	Haskell Barker	Walt Norko	Ha	Session 19B	Jim Cox	Charles Ray Waits	Charles Ray Waits
Room 231	TRACK 20 Construction	Construction methods in Russia	Construction methods in Russia (Continued)	Renovating the Pentagon using Design/Build delivery	all	TRACK 20 Construction	Completion of the Olmsteed approach walls	Completion of the Olmsted approach walls (Continued)	Construction management at risk
	Session 20A	Lance Lawton	Lance Lawton	Brian Dziekonski		Session 20B	Dale Miller	Dale Miller	Christopher Prinslow
12 Noon				Lunch in E	×hib	Exhibit Hall			
		1:30 PM	2:00 PM	2:30 PM 3	3:00 PM		4:00 PM	4:30 PM	5:00 PM
Room 224	TRACK 10 Dam Safety	Project specific risk analysis - Success Dam	Dam safety lessons learned, Winter storm 2005, Musk- ingum & Scioto Basins	Dam security and Dams Government Coordinating Council		TRACK 10 Dam Safety	Prompton Dam hydrologic deficiency and spillway modification	"Well, that's water over the dam" - Rough River spill- way adequacy design	Roller-compacted concrete for dam spillways and overtopping protection
	Session 10C	Ronn Ross	Charles Barry	Roy Braden	3r	Session 10D	Troy Cosgrove	Richard Pruitt	Fares Abdo
Room 225	TRACK 11 Dam Safety Session 11C	Clearwater Dam major rehabilitation Bobby Van Cleave	Success dam seismic dam safety modification Norbert Suter	Problems on the Santa Ana River - Prado Dam Douglas Chitwood	eak in E	TRACK 11 Dam Safety Session 11D	Problems on the Santa Ana River - Seven Oaks Dam Robert Kwan	Dam safety program management tools Tommy Schmidt	
Room 230	TRACK 19 Construction	3D Modeling and impact on constructability	3D Modeling and impact on constructability (Continued)	Construction in Iraq & Afganistan	xhibit H	Construction	Air Force streamlining Design/Build Joel Hoffman	Air Force streamlining Design/Build (Continued) Joel Hoffman	Sustainable design requirements & construction implementation
Room 231	TRACK 20 Construction	Tsunami reconstruction	Tsunami reconstruction (Continued)	Military construction transformation in support of Army transformation	lall	TRACK 20 Construction	MEDCOM Construction Issues	MEDCOM Construction Issues (Continued)	TBA
	Session 20C	Andy Constantaras	Andy Constantaras	Sally Parsons		Session 20D	Rick Bond	Rick Bond	

Wednesday, August 3, 2005 Concurrent Sessions

Electrical & Mechanical Engineering Track

		8:00 AM	8:30 AM	6	9:30 AM	300 AM 9:30 AM	10:30 AM	11:00 AM	11:30 AM
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Roon A	TRACK 15 Military Electrical	Tri-Service Electrical Criteria Overview -	Tri-Service Electrical Criteria Overview - (Continued)	Tr-Service Electrical Criteria Overview -(Continued)		TRACK 15 Military Electrical	Interior/Exterior and security lighting criteria	Information technology systems criteria	Information technology systems criteria (Continued)
n	Session 15A	Tri-Service Panel	Tri-Service Panel	Tri-Service Panel	Bro	Session 15B	Tri-Service Panel	Tri-Service Panel	Tri-Service Panel
Room B	TRACK 16 Military Mechanical	Building Commissioning	HVAC Commissioning	Ventilation and indoor air quality	eak in	TRACK 16 Military Mechanical	Ventilation and indoor air quality (Continued)	Refrigerant implications for HVAC specifications, selection, and o&m - now and future	Refrigerant implications for HVAC specifications, selection, and o&m - now and future (Continued)
	Session 16A	Dale Herron	Dale Herron	Davor Novosel	Ε	Session 16B	Davor Novosel	Mike Thompson	Mike Thompson
Room D	TRACK 17 Military Mechanical/ Electrical	Sustainable design update			xhibit	TRACK 17 Military Mechanical/ Electrical	Utility systems security and fort future	Acoustic leak detection for utilities distribution systems	Acoustic leak detection for utilities distribution systems (Continued)
	Session 17A	Harry Goradia			H	Session 17B	Vicki L. Van Blaricum	Sean Morefield	Sean Morefield
Room E	TRACK 18 Civil Mechanical	Emsworth Dam vertical lift gate hoist replacement	Hydraulic drive for Braddock Dam	John Day navigation lock upstream lift gate wire rope failure	all	TRACK 18 Civil Mechanical	Overhead bulkhead at Olmstead Lock	Replacement of gate # 5 intermediate gear and pinion at RC Byrd Lock and Dam	Mechanical design issues during construction of McAlpine Lock
	Session 18A	John Nites	Janine Krempa	Ronald Wridge		Session 18B	Rick Schultz	Brenden McKinley	Richard Nichols
12 Noon				Lunch in	Exhib	Exhibit Hall			
		2:00 PM	2:30 PM	3:00 PM	3:30 PM		4:00 PM	4:30 PM	5:00 PM
Room	TRACK 15 Military Electrical	Mass notification system	Mass notification system (Continued)	Electronic card access locks		TRACK 15 Military Electrical	Lightning protection standards	Lightning and surge protection	Lightning and surge protection (Continued)
1	Session 15C	Tri-Service Panel	Tri-Service Panel	Fred Crum	Br	Session 15D	Richard Bouchard	Tri-Service Panel	Tri-Service Panel
Room B	TRACK 16 Military Mechanical	Basic design considerations for geothermal heat pump systems	Basic design considerations for geothernal heat pump systems (Continued)	Pentagon renovation	eak in I	TRACK 16 Military Electrical	Effective use of evaporative cooling for industrial and institutional/office facilities	f evaporative Justrial and ffice facilities	Non-hazardous chemical treatments for heating and cooling systems
	TRACK 17	Hydropower asset management partnership	Cary Phetteplace New gas fueled/diesel fueled turbine powered electrical	The construction of distribution tunnels and dump installation for	Exh	TRACK 17	The Festus/Crystal City levee and pump station project	Leon Snapuo Remote operations for Kaskaskia Dam	Technological advances in lock control systems
Room D	Mechanical/ Electrical	(nydroA.M.P.)	generating station in traq	ure metropontan Cricago sewer systems	ibit	Mechanical/ Electrical			
	Session 17C	Lori Rux	Lester Lowe	Ernesto Go	Н	Session 17D	Stephen Farkas	Shane Nieukirk	Andy Schimpf
Room E	TRACK 18 Civil Mechanical	New coating products for civil works structures	New guide specification for procurement of turbine oils	Synchronous condensing with large Kaplan turbine - A case study	all	TRACK 18 Civil Mechanical	Acquifer storage and recovery (ASR) system	Wastewater infrastructure improvements in Appalachia	Storm water pumps
	Session 18C	Al Beitelman	John Micetic	Brian Moentenich	3	Session 18D	Gerald Deloach	James Sadler	Thomas Jamieson

Thursday, August 4, 2005 Concurrent Sessions

HH&C Track

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		8:00 AM	8:30 AM	9:00 AM 9:	9:30 AM		10:30 AM	11:00 AM	11:30 AM
Room 220	TRACK 1 Sedimentation & New Concepts Session 1E	Ice jams, contaminated n sediment and structures Clark Fork River, MT Andrew Tuttill	Increased bed erosion due to ice John Hains	Monitoring the Mississippi River using GPS coordinated video James Gutshall		TRACK 1 Sedimentation, Case Examples Session 1F	Watershed approach to stream stability the reduction of nutrients John B. Smith	Monitoring the effects of sedimentation from Mount St. Helen	Navigation and environme tal interests in alleviating repetitive dredging Jason Brown
Room 221	TRACK 2 Water Manage	Enhancements and new capabilities of HEC-ResSim 3.0	Transition to Oracle based data system	Accessing real time Mississippi Valley water level data	ık in Ex	TRACK 2 Water Management	Hurricane Season 2004	Reevaluation of a project's flood control benefits	Helmand Valley water management plan
	Session 2E	Fauwaz Hanbali	Joel Asunskis	Rich Engstrom		Session 2F	Susan Sylvester	Ferris Chamberlin	Jason Needham
Room 222	TRACK 3 Case Studies	Red River of the north flood protection project	Southeast Arkansas flood control & water supply feasibility study	McCook and Thorton tunnel and reservoir modeling		TRACK 3 Case Studies	Ala Wai Canal Project, Honolulu, Oahu, Hawaii	Missouri River geospatial decision support frame- work	Systemic analysis of the Mississippi & Illinois Rivers
	Session 2E	Michael Lesher	Thomas Brown	David Kiel		Session 3F	Lynnette Schapers	Brian Baker	Dennis Stephens
Room 223	TRACK 4 Modeling	Hydrologic models supported by ERDC	HEC-HMS Version 3.0 new features	SEEP2D & GMS: Simple tools for solving a variety of seepage problems		TRACK 4 Modeling	Water quality and sediment transport in HEC-RAS	Advances to the GSSHA program	Software integration for watershed studies HEC-WAT
	Session 4E	Robert Wallace	Jeff Harris	Clarissa Hansen		Session 4F	Mark Jensen	Aaron Byrd	Chris Dunn
12 Noon					Lunch	Ę			
		1:30 PM	2:00 PM	2:30 PM 3:	3:00 PM		3:30 PM	4:00 PM	4:30 PM
Room 220	TRACK 1 Water Ouality Management	San Francisco Bay Mercury TMDL-Implications for constructed wetlands	Abandoned mine land: Eastern and Western perspectives	A lake tap for temperature control tower construction at Cougar Dam		TRACK 1 Watershed Management	Demonstrating innovative river restoration technologies: Truckee River, NV	Comprehensive watershed restoration in the Buffalo district	Translating the hydrologic tower of Babel
	Session 1G	Herb Fredrickson	Kate White	Steve Schlenker		Session 1H	Chris Dunn	Anthony Friona	Dan Crawford
Room 221	TRACK 2 Water Management	Developing reservoir operation plans to manage erosion	New approaches to water management decision making	Improved water supply forecasts for Kooteny basin using principal components regression		TRACK 2 Water Management	Prescriptive reservoir modeling and ROPE study	Missouri River mainstem operations	Res-Sim model for the Columbia River
	Session 2G	Patrick O'Brien	James Barton	Randal Wortman		Session 2H	Jason Needham	Larry Murphy	Arun Mylvahanan
Room 222	Section 227	Section 227 Workshop/ Program Review	Section 227 Workshop/ Program Review (Continued)	Section 227 Workshop/ Program Review (Continued)	ak	TRACK 3 Section 227	Section 227 Workshop/ Program Review	Section 227 Workshop/ Program Review (Continued)	Section 227 Workshop/ Program Review (Continued)
	Session 3G	William Curtis	William Curtis	William Curtis	0,	Session 3H	William Curtis	William Curtis	William Curtis
Room 223	TRACK 4 Modeling	Little Calumet River unsteady flow model conversion	Kansas City River basin model	Design guidance for breakup ice control		TRACK 4 Modeling	Forebay flow simulations using Navier-Stokes code	Use of regularizatino as a method for watershed model calibration	Demonstration program in the arid southwest
	Session 4G	Rick Ackerson	Edward Parker	Andrew Tuthill		Session 4H	Charlie Berger	Brian Skahill	Margaret Jonas

Thursday, August 4, 2005 Concurrent Sessions Geotechnical Track

		8:00 AM	8:30 AM	9:00 AM 9:3	9:30 AM		10:30 AM	11:00 AM	11:30 AM
	TRACK 5	Dynamic deformation analyses Dewey Dam Huntintong District Corps	Seismic stability evaluation for Ute Dam, NM	ed by		TRACK 5	USACE seepage berm design criteria and district practices	Ground penetrating radar applications for the assessment of airfield pavements	Challenges of the Fernando Belaunde Terry road up- grade Campanillia to Pizana
om 26	Session 5F	Greg Yankey	John France	Sean Carter		Session 5F	George Sills	Lulu Edwards	- Felu toau project Michael Wielputz
Room 227		Small geotechnical project, big stability problem - The Block Church Road experience	Geophysical investigation of foundation conditions beneath Folsom Dam	Bioengineering slope stabilization techniques coupled with traditional engineering applications - The result a stable slope	eak in	TRACK 6	Shoreline armor stone quality issues	Mill Creek - An urban flood control challenge	Next stop, The Twilight Zone
	Session 6E	Jonathan Kolber	Jose Llopis	Bethany Bearmore		Session 6F	Joseph Kissane	Monica Greenwell	Troy O'Neal
Room 228	TRACK 7	The geotechnical and structural issues impacting the Dalles spillway construction	The Dalles spillway engineering and design	The future of the discrete element method in infrastructure analysis		TRACK 7	Evaluating the portable falling weight deflectometer as a low-cost technique for posting seasonal load restrictions on low volume payments	Soil structure interaction effects in the seismic evaluation of success dam control tower	Olmsted locks and Dam project geotechnical/con- struction issues
	Session 7E	Kristie Hartfeil	Kristie Hartfeil	Raju Kala		Session 7F	Maureen Kestler	Michael Sharp	Jeff Schaefer
Room 229	TRACK 8	Rubblization of airfield concrete pavement	US Army airfield pavement assessment program	Critical state for probabilistic analysis of levee underseepage		TRACK 8	Curing practices for modern concrete construction	AAR at Сатегs Dam, a different approach	Concrete damage at Carters Dam, GA
	Session 8E	Eileen Velez-Vega	Haley Parsons	Douglas Crum		Session 8F	Toy Poole	James Sanders	Toy Poole
12 Noon				Lunch	ر پ				
		1:30 PM	2:00 PM	2:30 PM 3:0	3:00 PM		3:30 PM	4:00 PM	4:30 PM
Room 226	TRACK 5	Slope stability evaluation of the Baldhill Dam right abutment	Lateral pile load test results within a soft cohesive foundation	Design and construction of anchored bulheads for river diversion, Seabrook, NH		TRACK 5	n of soft A case study at	50 years of NRSC experience with engineering problems caused by dispersive clays	Changes in the post- tensioning institutes new (4th Ed. 2004) "Recommendations for prestressed rock and soil anchors"
	Session 5G	Neil Schwanz	Richard Varuso	Siamac Vaghar	· *!	Session 5H	Aaron Zdinak	Danny McCook	Michael McCray
Room 227	TRACK 6	Perils in back analysis failures	Reconstruction of deteriorated lock walls concrete after blasting and other demolition removal techniques	Flood fighting structures demonstrations and evaluation program		TRACK 6	Innovative design concepts incorporated into a landfill closure and reuse design	Laboratory testing of flood fighting structures	Bluff stabilization along Lake Michigan using active and passive dewatering techniques
	Session 6G	Greg Yankey	Steve O'Connor	George Sills		Session 6H	Dave Ray	Johannes Wibowo	Eileen Glynn
Room 228		Geotechnical instrumenta- tion and foundation re- evaluation of John Day lock and Dam, Columbia River, Oregon-Washington			ak	TRACK 7	Sensitive infrastructure sites and structures - Sonic drilling offers quality control and non-destructive advantages to geotechnical construction drilling	Subgrade failure criteria according to soil type and moisture condition	The automated stability monitoring of the Mississippi River levees using the range scan system
	Session / G	David Scopen	John Rice	John France	- 6		7	3 V	33 1
Room 229	TRACK 8	Damaging interactions among concrete materials	Economic effects on construction of uncertainty in test methods	Major issues in materials specifications		TRACK 8	Spall and intermediate-sized repairs for PCC pavements	Acceptance criteria for unbonded aggregate road surfacing materials	Effective partnering to overcome an interruption in the supply of Portland cement during construction of Marmet lock and Dam
	Session 8G	Toy Poole	Toy Poole	Toy Poole		Session 8H	Reed Freeman	Reed Freeman	Billy Neeley

Geotechnical, Specifications, Electrical & Mechanical Engineering & Construction Tracks

			B-OC AM B-30 AM	O-OO AM O-30 AM 10-30 AW 11-00 AW	9-30 AM		10:30 AW	11.00 AM	11.30 AM
		0:00 AIV	8.30 AIV	- 11	7.00.7	_ 1111	10.50 AW		מוני ססיים
Room 225	TRACK 9 Geotechnical	Seepage Committee Meeting	g Seepage Committee Meeting (Continued)	Seepage Committee Meeting (Continued)		TRACK 9 Geotechnical	GMCoP Forum	GMCoP Forum (Continued)	GMCoP Forum (Continued)
	Session 9E	GROUP DISCUSSION	GROUP DISCUSSION	GROUP DISCUSSION		Session 9F	GROUP DISCUSSION	GROUP DISCUSSION	GROUP DISCUSSION
Roo 232	TRACK 21 Specifications		SpecsIntact-Demonstration SpecsIntact - Demonstration of the SI explorer, publishing of the SI editor, UMRL and to PDF and Word reference wizard	UFGS status and direction		TRACK 21 Specifica- tions	UFGS transitin to Master- Format 2004	Project specifications for the upper tier Folsom outlet works modifications	UFGS dredging
	Session 21E	Patricia Robinson	Patricia Robinson	Jim Quinn		Session 21F	Carl Kersten	Steve Freitas	Don Carmen
Roon A	TRACK 15 Military Electrical	Electronic Security	Electronic Security (Continued)	AIRFIELD lightning protection & grounding and lighting	Bre	TRACK 15 Military Electrical	Electrical safety and arc flash UFC	Electrical safety and arc flash UFC (Continued)	Electrical infrastructure in Iraq - Restore Iraqi electricity
n	Session 15E	Tri-Service Panel	Tri-Service Panel	Tri-Service Panel	ak	Session 15F	Tri-Service Panel	Tri-Service Panel	Joseph Swiniarski
Room B	TRACK 16 Military Mechanical	Lon works technology updat	Lon works technology update BACnet Technology Update	Implementation of Lon-based specifications	in Exh	TRACK 16 Military Mechanical	Prefabricated Chiller Plants	Seismic for ME systems	Design considerations for the prevention of mold
	Session 16E	David Schwenk	David Schwenk	Will White	ib	Session 16F	Trey Austin	Greg Stutts	Quinn Hart
Room D	TRACK 17 Civil Mechanical	Lessons learned on flood water pump stations	Armada of pump stations, Grand Forks and East Grand Forks	Various screen equipment selection guide	it Hall	TRACK 17 Civil Mechanical	Lock gate replacement system	Lock gate replacement system (Continued)	Automated closure gate design for Duck creek flood control
	Session 17E	Mark Robertson	Timothy Paulus	Sara Benier		Session 17F		Will Smith	Mark Robertson
Room 230	TRACK 19 Construction	NAVFAC Construction scheduling	NAVFAC Construction scheduling (Continued)	ACASS/CASS - CPARS		TRACK 19 Construction	Self-consolidating concrete	Self-consolidating concrete (Continued)	
	Session 19E	Glenn Saito	Glenn Saito	Ed Marceau		Session 19F	Beatrix Kerhoff	Beatrix Kerhoff	
Room 231	TRACK 20 Construction	Update on DAWIA and Facilities Engineering	Update on DAWIA and Facilities Engineering (Continued)	Partnering as a best practice		TRACK 20 Construction	S&A Update	Construction Issues Open Forum (Q&A)	Construction Issues Open Forum (Q&A) (Continued)
	Session 20E	Mark Grammer	Mark Grammer	Ray DuPont		Session 20F	Harry Jones	Don Basham	Don Basham
12 Noon					Lunch				
		1:30 PM	2:00 PM	2:30 PM	3:00 PM	V	3:30 PM	4:00 PM	4:30 PM
Room 225	TRACK 9 Geotechnical	Seismic Manual	Seismic Manual (Continued)	Seismic Manual (Continued)					
	Session 9G	GROUP DISCUSSION	GROUP DISCUSSION	GROUP DISCUSSION					

Thursday, August 4, 2005 Concurrent Sessions

Dam Safety Track & Structural Engineering Track

		8:00 AM	8:30 AM	9:00 AM	9:30 AM	5	10:30 AM	11:00 AM	11:30 AM
224	TRACK 10	Seepage and stability, final evaluation for reservoir pool raising project, Terminus Dam, Kaweah River, CA	Initial filling plan, Terminus dam spillway enlargement, Terminus Dam, Kaweah River, CA	Hydrologic aspects of operating in a "failure mode" - Fern Ridge Lake, OR		TRACK 10 Dam Safety	A dam safety study involving cascading dam failures		The relationship of seismic velocity to the erodibility index
	Session 10E	Michael Ramsbotham	Michael Ramsbotham	Bruce Duffe	Bı	Session 10F	Gordon Lance		Joseph Topi
240	TRACK 12 Civil Works Structural	London lock and dam, West Virginia major rehabilitation project	Replacing existing lock 4-Innovative designs for Charleroi lock	Use of non-linear incremental structural analysis in the design of the Charleroi lock	reak in	TRACK 12 Civil Works Structural	Olmsted dam in-the-wet construction methods	Completion of the Olmstead approach walls	John Day lock monolith repair
	Session 12E	David Sullivan	Steveb Stoltz	Randy James	E	Session 12F	Lynn Rague	Terry Sullivan	Mathew Hanson
241	TRACK 13 Civil Works Structural	Chicago shoreline project	Structural assessment of Bluestone Dam	Duck Creek, OH local flood protection projection phase III Culvert damage	xhibit	TRACK 13 Civil Works Structural	Development of design criteria for the Rio Puerto Nuevo contract 2D/2E channel wall	Design of concrete lined tunnels in rock	Indianapolis north phase IIIA project
	Session 13E	Jan Plachta	Robert Reed	Jeremy Nichols	Н	Session 13F	Jana Tanner	David Force	Gene Hoard
242	TRACK 14 Bridges/ Buildings	Urban search & rescue program overview	d repair of blast forced concrete	Single degree of freedom blast effects spreadsheets	all	TRACK 14 Bridges/ Buildings	UFC 4-023-02 Structural design to resist explosive effects for existing buildings	Progressive collapse UFC requirements	U.S. general services admnistrative progressive collapse design guidelines applied to concrete moment-resisting frame buildings
	Session 14E	Tom Niedernhofer	John Hudson	Dale Nebuda		Session 14F	Jim Caulder	Brian Crowder	David Billow
12 Noon	u u				Lunch	ء			
		1:30 PM	2:00 PM	2:30 PM	3:00 PM	-	3:30 PM	4:00 PM	4:30 PM
224	TRACK 10 Dam Safety Dam Safety	Dam safety instrumentation data management utilizing WinIDP to aid data collection and evaluation	Automated instrumentation assessments at Marmet lock & Dam	Potential failure mode analysis of Eau Galle Dam		TRACK 10 Dam Safety	Dam safety officers panel - The Good	Dam safety officers panel - The Bad	Dam safety officers panel - The Ugly
	Session 10G	Travis Tutka	Ronald Rakes	David Rydeen	re	Session 10H	Bruce Murray	Bruce Murray	Bruce Murray
240	TRACK 12 Civil Works Structural	Inner Harbor navigation canal and lock structure	Design features and challenges of the Comite River diversion project	Waterline support failure on the Harvey canal: A case study	ak	TRACK 12 Civil Works Structural	Public appeal of major civil projects- The good, the bad and the ugly	Des Moines Riverwalk	Chickamauga lock and Dam height optimization study using Monte Carlo simulation
	Session 12G	Mark Gonski	Christopher Dunn	Angela DeSoto Duncan		Session 12H	Kevin Holden	Thomas Heinold	Leon Schieber

Thursday, August 4, 2005 Concurrent Workshops

	N O E	Se	>				Room	0,	- 0)	0)
	Workshop 1 DoD Security Engineering	Session 1A	Workshop 2 Electrical Workshop	Session 2A	Workshop 3 Mechanical Engineering	Session 3A	Workshop 4	Session 4A	Workshop 5 Specifications	Session 5A
1:30 PM	Security planning & minimum standards	Curt Betts	National Electrical Code 2005 Changes	Mark McNamara	3 Design and application of packaged central cooling plants	The Trane Company	4 Construction Community of Practice Forum	Walt Norko	Open Meeting of Corps Specifications Steering Committee	Robert Iseli, et al.
2:00 PM	Security planning & minimum standards (Continued)	Curt Betts	National Electrical Code 2005 Changes (Continued)	Mark McNamara	Design and application of packaged central cooling plants (Continued)	The Trane Company	Construction Community of Construction Community of Practice Forum (Continued)	Walt Norko	Open Meeting of Corps Specifications Steering Committee (Continued)	Robert Iseli, et al.
2:30 PM	Security planning & minimum standards (Continued)	Curt Betts	National Electrical Code 2005 Changes (Continued)	Mark McNamara	Design and application of packaged central cooling plants (Continued)	The Trane Company	Construction Community of Practice Forum (Continued)	Walt Norko	Open Meeting of Corps Speci- fications Steering Committee (Continued)	Robert Iseli, et al.
3:00 PIN					Brea	K				
A	Workshop 1 DoD Security Engineering	Session 1B	Workshop 2 Electrical Workshop	Session 2B	Workshop 3 Mechanical Engineering	Session 3B			Workshop 5 Specifications	Session 5B
3:30 PM	Workshop 1 Security design manuals DoD Security Engineering	Bernie Deneke	National Electrical Code 2005 Changes (Continued)	Mark McNamara	3 Improving dehumidification in HVAC systems	The Trane Company			5 Open Meeting of Corps Specifications Steering Committee (Continued)	Robert Iseli, et al.
4:00 PIM	Security design manuals (Continued)	Bernie Deneke	National Electrical Code 2005 Changes (Continued)	Mark McNamara	Improving dehumidifica- tion in HVAC systems (Continued)	The Trane Company			Open Meeting of Corps Specifications Steering Committee (Continued)	Robert Iseli, et al.
4:30 PM	Security design manuals (Continued)	Bernie Deneke	National Electrical Code 2005 Changes (Continued)	Mark McNamara	Improving dehumidifi- cation in HVAC systems (Continued)	The Trane Company			Open Meeting of Corps Specifications Steering Committee (Continued)	Robert Iseli, et al.

NOTES



2005 Tri-Service Infrastructure Systems Conference & Exhibition "Re-Energizing Engineering Excellence" August 2-4, 2005 St. Louis, MO Tri-Service Infrastructure Systems Conference & Exposition St. Louis, MO - August 2005

GSA Progressive Collapse Design Guidelines Applied to Concrete Moment-Resisting Frame Buildings

David N. Bilow, P.E., S.E. and Mahmoud E. Kamara, PhD Portland Cement Association

Topics

- ▶ Definition
- ► Comparison of DOD & GSA requirements
- Purpose of PCA study
- Study procedure
- Results



Ronan Point (1968)

- Explosion on 18th floor
- Wall panel blown out
- ▶ 22 floors collapse



Ronan Point



Prevent Progressive Collapse

- Explosion at ground floor
- Local damage only

GSA and DOD Criteria Comparison

Requirement	GSA	DOD
Level of Protection (LOP)	Exempt or nonexempt	Very Low, Low, Medium, and High
Tie Requirements	Redundancy, ductility & continuity	Vertical and/or horizontal tie forces, and ductility
Alternate Path Analysis	Required for nonexempt	Req'd for Low LOP w/o vertical tie, Medium LOP, & High LOP
Column Removal	Middle of long side, middle of short side, & corner column, <u>at</u> ground level only	Middle of long side, middle of short side, & corner column, <u>at each</u> <u>floor one at a time</u>

Comparison

Requirement	GSA	DOD
Loads for Static Analysis	2(DL +0.25LL) all bays and floors	2.0(1.2DL + 0.5LL) + 0.2W Adjacent bays & floor above
		1.2 DL + 0.5LL for rest of structure
Loads for Dynamic Analysis	DL + 0.25LL	1.2DL + 0.5LL + 0.2W
Upward Loads on Floor Slabs	Recommended	1.0DL + 0.5LL
Method of Analysis	Linear static preferred	Linear static, nonlinear static, or nonlinear dynamic

Comparison

Requirement	GSA	DOD
Material Strength Increase Factor	1.25	1.25
Strength Reduction Factor, ϕ	1	φ specified in ACI 318
Acceptance Criteria	DCR ≤ 2.0 for typical structures	Allow plastic hinges & moment redistribution
Maximum Extent of Floor Collapse	Exterior: 1800 ft ² Interior: 3600 ft ²	Exterior: 1500 ft ² or 15% Interior: 3000 ft ² or 30%

PCA Study Objectives

- 1. Determine how to apply the GSA progressive collapse guidelines.
- 2. Determine additional reinforcement needed to meet requirements for reinforced concrete frame buildings.

References

General Services Administration

Progressive Collapse

Analysis and Design Guidelines for

New Federal Office Buildings and

Major Modernization Projects

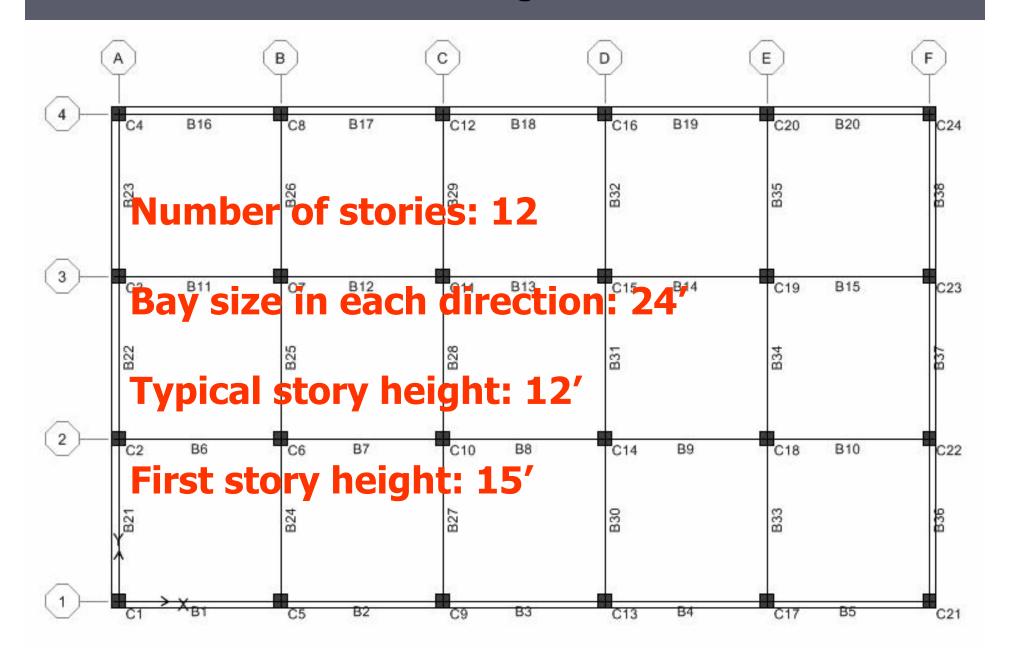
June 2003

- ▶ 2000 International Building Code
- ACI 318-99 Building Code Requirements for Structural Concrete

Study Procedure

- 1. Design 3 building structures for live, dead, wind, and seismic loads
- 2. Instantaneously remove selected first floor columns
- 3. Calculate the alternate path loads per GSA criteria
- 4. Apply the GSA loads to the structure
- 5. Determine moments and forces
- 6. Determine ultimate unfactored member capacity
- 7. Calculate Demand Capacity Ratios
- 8. Calculate additional reinforcement

Building Plan



Loads

- ► Floor Live Load = 50 psf
- ► Superimposed Dead Load = 30 psf
- ▶ Dead Load
- Wind Load for 70 MPH
- ► Seismic Load 3 Locations

Three Reinforced Cast-in-Place Concrete Moment Frame Buildings

Seismic Design Class	Short Period Acceleration	Type of Detailing
A	.024g	Ordinary moment frame
С	.094g	Intermediate moment frame
D	.61g	Special moment frame

Load Combinations

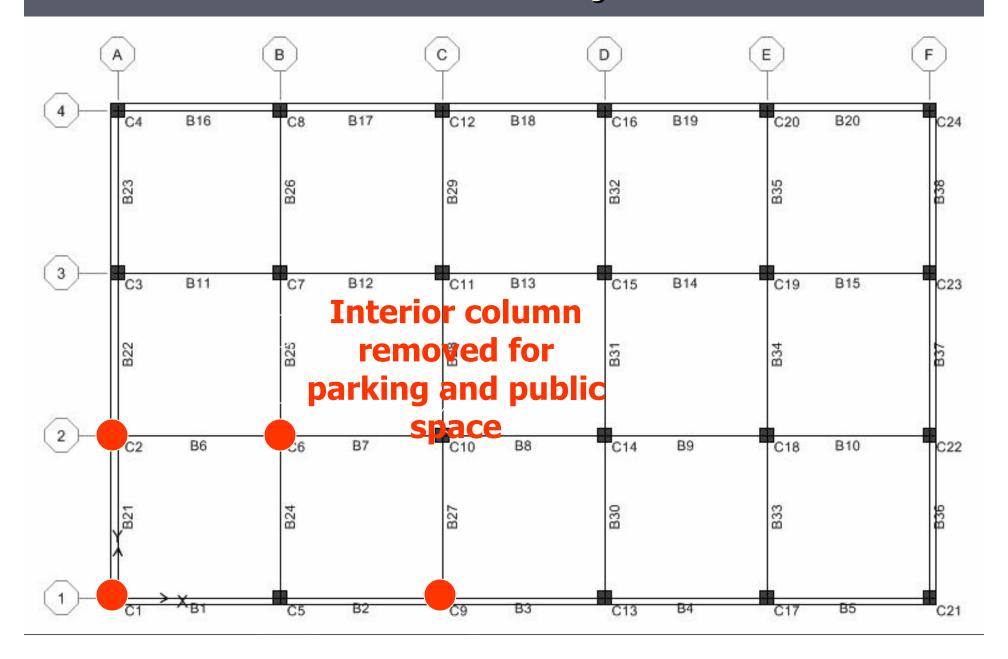
Normal Loading

- U = 1.4D + 1.7L
- \rightarrow U = 0.75(1.4D + 1.7L+ 1.7W)
- \rightarrow U = 0.75(1.4D + 1.7L + 1.1 E)

Analysis and Design

- Select preliminary member sizes
- ► Model in 3 dimensions
- Static linear elastic analysis
- Beam and column reinforcement calculated
- ► ETABS software version 8.11

Remove 1st Story Columns



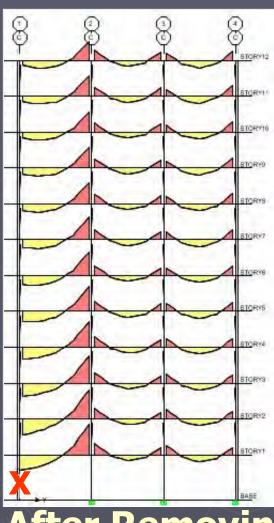
Alternate Load Path Analysis

- ► Four new models of each of 3 buildings
- First story columns removed

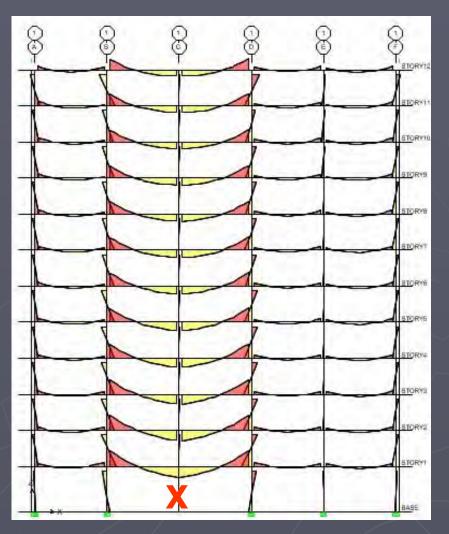
Progressive Collapse Alternate Load Path

- Gravity Load = 2(DL+0.25LL)
- Determine forces and moments (ETABS)

Bending Moments



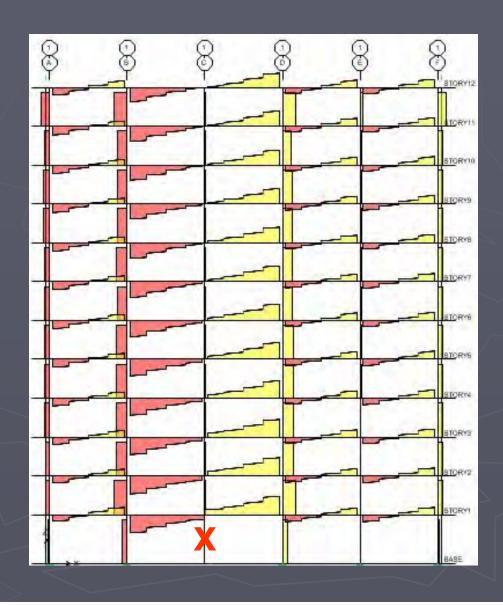
After Removing Corner Column



After Removing Long Side Center Column

Shear Forces

After Removing Long Side Center Column



Calculate Demand Capacity Ratios

 $DCR = Q_{UD}/Q_{CE}$

Qub: Acting force from alternate load path

QCE: Ultimate unfactored component

capacity with strength increased 25%

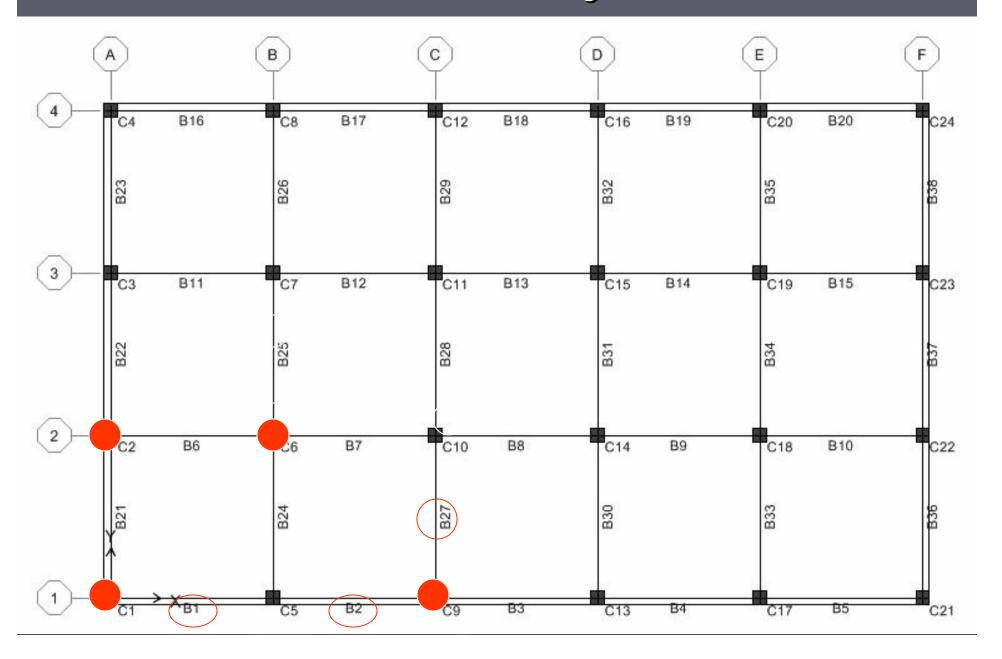
Limits:

DCR < 2.0 for typical structures

DCR < 1.5 for atypical structures

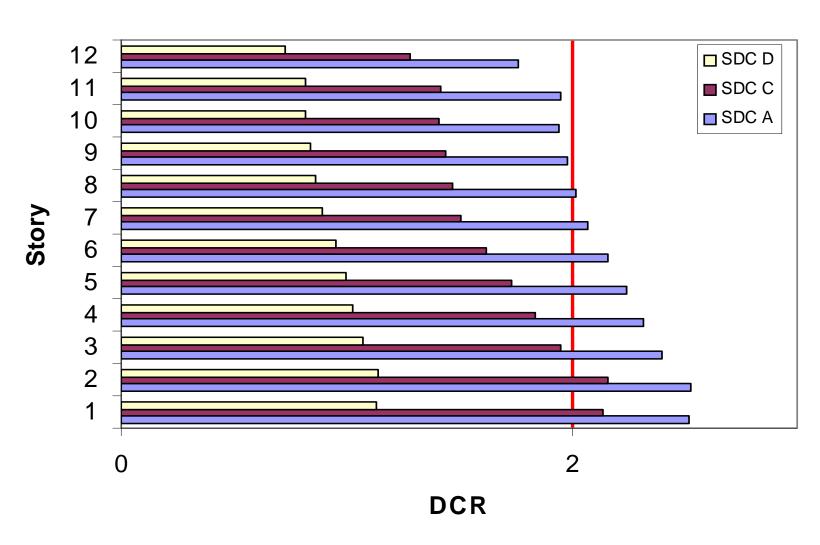
NEHRP Guidelines for Seismic Rehabilitation of Buildings- FEMA 1997

Remove 1st Story Columns

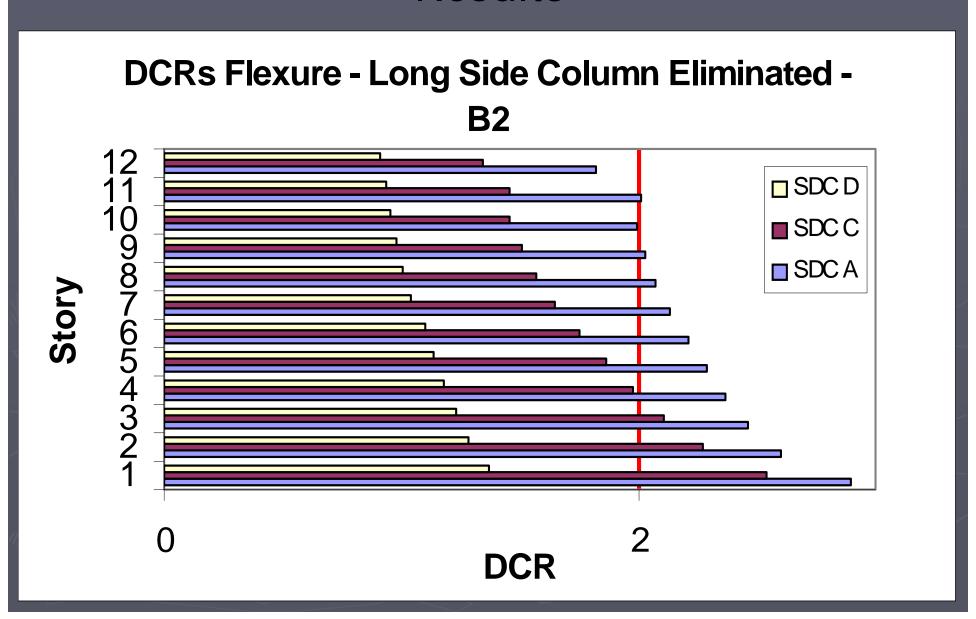


Study Results

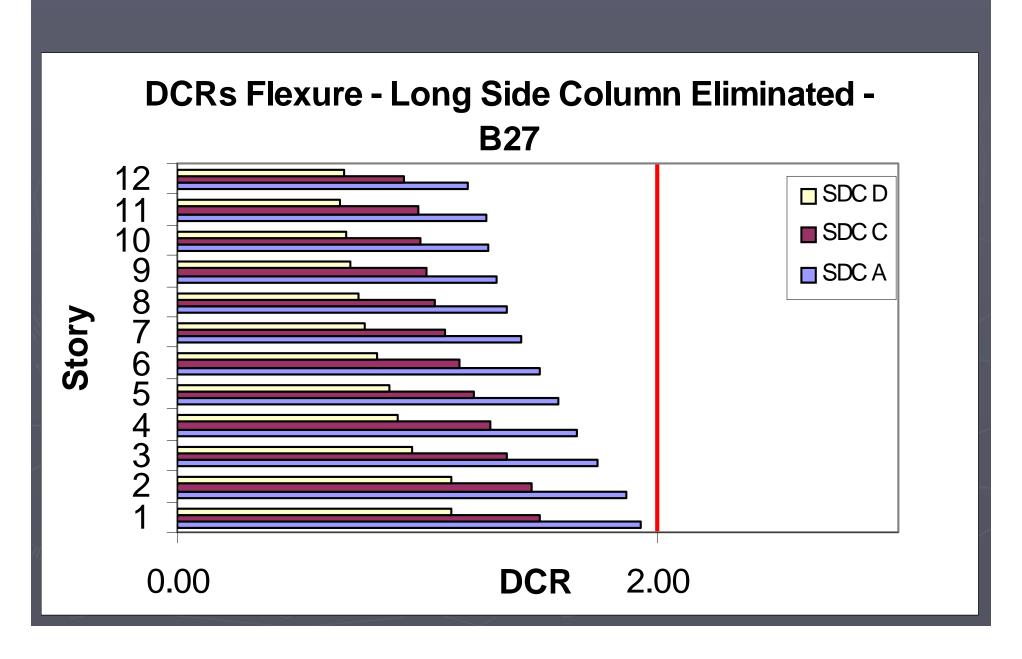




Results



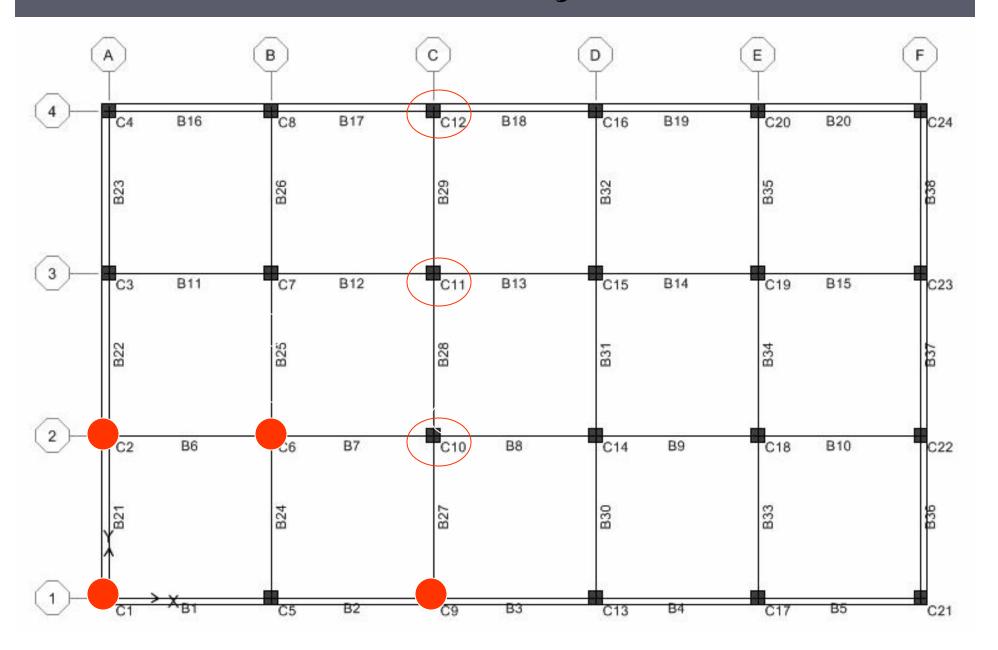
Results



DCR for Shear in Beams

Story	B2	B27
11	1.17	.79
9	1.19	.81
7	1.23	.86
5	1.32	.94
3	1.39	1.01
1	1.46	1.04

Remove 1st Story Columns



DCR for 1st Story Columns

Column	Seismic Class A	Seismic Class C	Seismic Class D
C9	X	X	X
C10	1.23	.88.	.73
C11	1.02	.76	.59
C12	.84	.65	.44

Summary of Results

Item	Number	DCR Value	Action
Shear	All	< 2.0	None
Columns	All	< 2.0	None
Beams, Class D	All	< 2.0	None
Beams, Class C	55 of 456	> 2.0	Add Rebar
Beams, Class A	235 of	> 2.0	Add Rebar
	456		

Additional rebar for "A" Structures

Cost = \$12,000

Conclusion

Applying the GSA criteria to prevent progressive collapse for concrete buildings can be accomplished by the structural engineer using readily available software and for little additional construction cost.

Contact Information

David N. Bilow, P.E., S.E. Portland Cement Association

dbilow@cement.org

847-972-9064

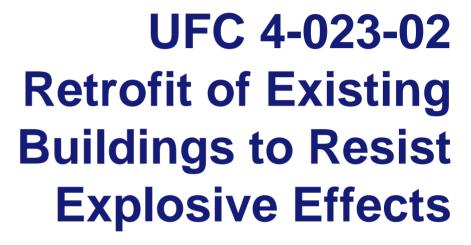
847-972-9065 Fax

5420 Old Orchard Road

Skokie, IL 60077

Headquarters U.S. Air Force

Integrity - Service - Excellence





JIM CAULDER, P.E.
USAF HQ AFCESA
850 283 6332
jim.caulder@tyndall.af.mil

August 2005

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UFC 4-023-02 Retrofit of Existing Buildings to Resist Explosive Effects

JIM CAULDER, P.E. HQ AFCESA/CESC

August 2005



Overview

■ UFC 4-023-02 Security Engineering: Structural Design to Resist Explosive Effects for Existing Buildings



- Design and analysis of various retrofit approaches
- Covers mostly wall retrofits; some information on columns, roofs
- Windows will be covered in UFC 4-013-04
- Summarizes the published results of DoD-sponsored research into blast mitigation
 - Often retrofit techniques based on very limited data, and therefore conservative



Philosophy of Retrofit for Blast





Balanced Design

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- Goal of blast protection retrofits = Increased Level of Protection (LOP)
 - #1 Objective = Prevent structural collapse
 - #2 Objective = Prevent injury from flying debris
- Design should be "balanced" among various building elements.

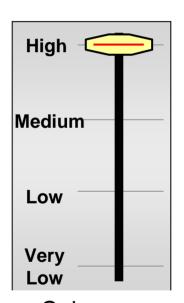






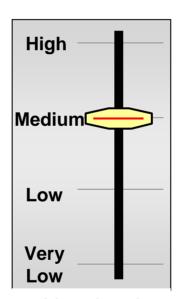
Balanced Design, continued

Primary Structure (Collapse Hazard)



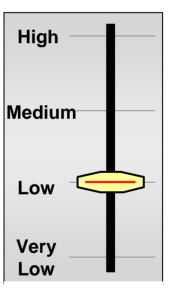
Columns, beams, roof, slabs and bearing walls

Secondary Structure (Debris Hazard)



Non-load bearing walls and supports

Openings (Debris Hazard)



Doors, windows and vents



Levels of Protection (LOPs)

Level of Protection	Potential Wall Damage	Potential Injury
Below AT Standards	Collapse of primary structural elements	Fatalities near 100%
Very Low	Collapse of secondary structural elements	Fatalities 10 – 25% Majority seriously injured
Low	Damaged – unrepairable; major deformation of secondary structure	Fatalities < 10% Majority injured
Medium	Damaged – repairable; minor deformation of secondary structure	Some minor injuries
High	Superficial damage	Superficial injuries



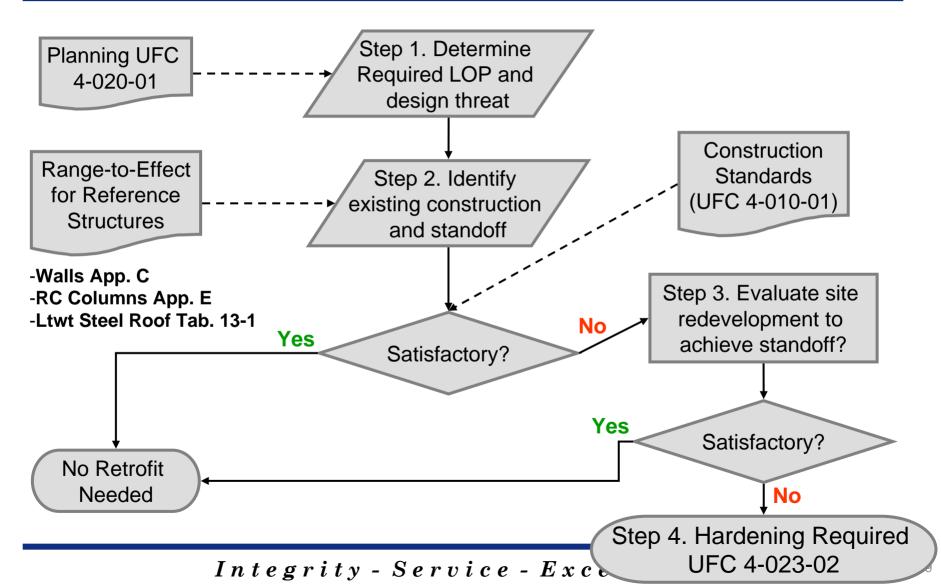
Retrofit Design Approach

- Determining the Need for a Retrofit
 - General Design Procedures
 - DoD Minimum Construction Standards
 - Reference Structures and Range-to-Effect





General Design Procedures

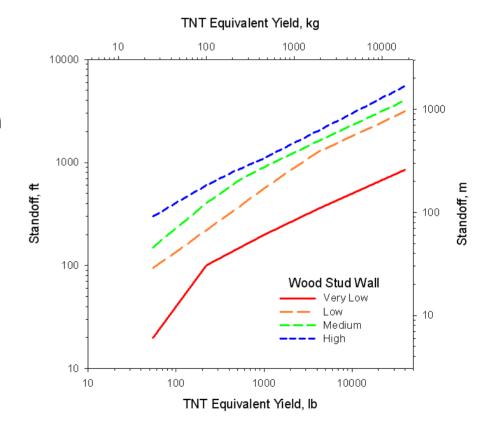




Reference Structures

- UFC includes range-to-effect charts for 14 reference structure types
 - Table 2-1 describes structures, with emphasis on exterior wall construction
 - Appendix C contains <u>wall</u> range-to-effect charts
- User must "best fit" actual structures to one of these types

Figure C-1. Range-to-Effect Chart for Wood Stud Wall.





One-story, wood stud walls, plywood sheathing (Fig. C-1)

Two-story, wood stud loadbearing walls, plank sheathe siding (Fig. C-2)





Unreinforced Masonry



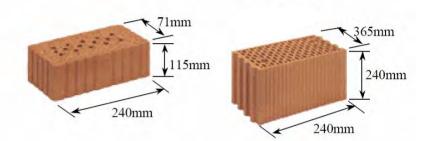
- One-story, unreinforced concrete masonry unit (CMU) infill walls (Fig. C-3)
- One-story, unreinforced CMU infill walls with all cells fully grouted (Fig. C-6)





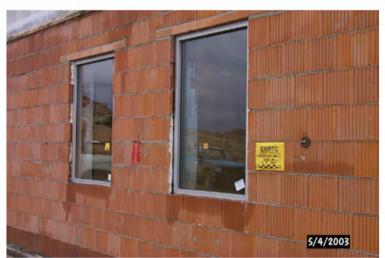
Unreinforced European Brick

- Two-story, unreinforced large format clay brick walls, load bearing (Fig. C-4)
- Two-story unreinforced standard format clay brick walls, load bearing (Fig. C-5)



Large Format





Large Format Brick Wall



Reinforced Masonry

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- One-story, reinforced concrete moment frame, lightly reinforced CMU infill walls (Fig. C-7)
- Two-story, steel frame, lightly reinforced CMU infill walls (Fig. C-8)











 One-story, 150-mm (6-in) thick reinforced concrete load bearing walls (Fig. C-9)

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Two-story, 200-mm (8-in) thick reinforced concrete load bearing walls (Fig. C-10)







Other Construction Types

- One-story, pre-engineered building, steel frame, sheet metal walls (Fig. C-11)
- Multi-story, steel frame, glazed curtain walls (Fig. C-12)









Expeditionary Structures

- One-story, expeditionary building, wood stud walls, plywood sheathing (Fig. C-13)
- One-story, expeditionary tent building, canvas duck walls, aluminum framing (Fig. C-14)







Organization of Wall Retrofit Techniques

- Eleven wall retrofit approaches (Chps. 3-13)
 - Description
 - Applicability
 - Testing
 - Level of Protection
 - Construction Details
- Table 2-2 summarizes key aspects
 - Organized roughly by wall type [all (2) – masonry (6) – stud (3)]
 - "Difficulty to Install" is subjective and relative indicator to help compare the eleven approaches



Thin Steel Plate Catcher System (Chap. 3)

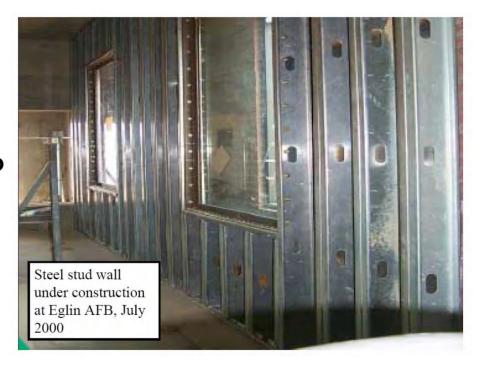
- Steel plate anchored into frame with optional foam layer
- Applicable to all wall types
- Resulting LOP: Medium
- Installation Difficulty: Medium to High
- Load Bearing: No
- Windows: No





Steel Stud Wall / Window Retrofit (Chap. 4)

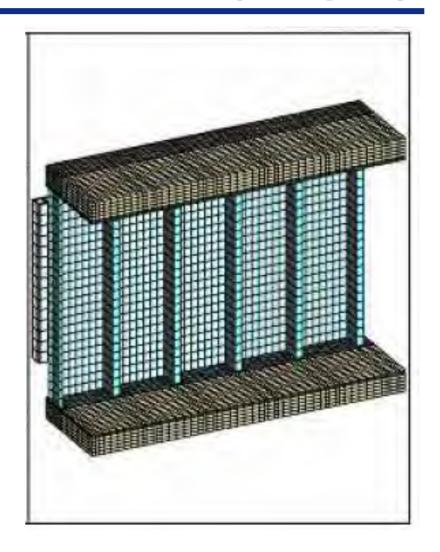
- Steel stud wall erected inside existing wall
- Applicable to all wall types with reinforced concrete frames
- Resulting LOP: Medium
- Installation Difficulty: Medium to High
- Load Bearing: Yes
- Windows: Yes





Stiffened Steel Plate Wall Retrofit (Chap. 5)

- Thin steel plate stiffened with structural steel tubes that are anchored into floor diaphragms
- Applicable to load-bearing masonry
- Resulting LOP: Medium
- Installation Difficulty: Medium to High
- Load Bearing: Yes
- Windows: No





Reinforced Concrete Backing System (Chap. 6)

Reinforced concrete backing wall placed inside existing wall

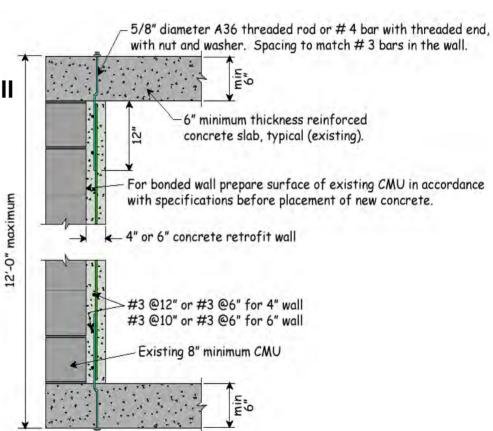
Applicable to reinforced and unreinforced masonry

Resulting LOP: High

Installation Difficulty: High

Load Bearing: Yes

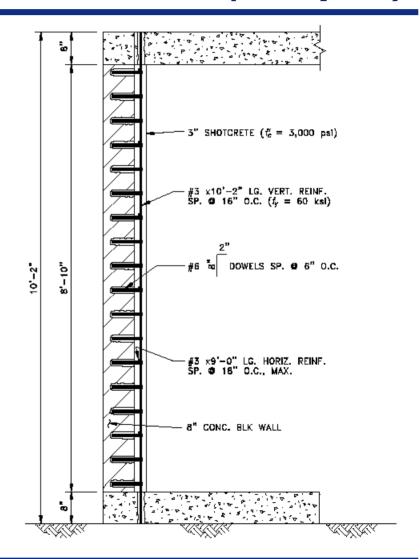
Windows: Yes





Shotcrete Retrofit for Walls (Chap. 7)

- Reinforced shotcrete doweled into existing masonry
- Applicable to reinforced masonry walls
- Resulting LOP: High
- Installation Difficulty: High
- Load Bearing: Yes
- Windows: Yes





Geotextile Fabric Catcher System (Chap. 8)

- Geotextile curtain anchored behind existing wall
- Applicable to unreinforced masonry
- Resulting LOP: Medium
- Installation Difficulty: Low
- Load Bearing: No
- Windows: No





Polymer Retrofit for Masonry (Chap. 9)

- Spray-on polymer coating applied to interior wall surface
- Applicable to unreinforced masonry
- Resulting LOP: Medium
- Installation Difficulty: Medium
- Load Bearing: No
- Windows: Yes









Geotextile Fabric Catcher System (Chap. 8)

- Geotextile curtain anchored behind existing wall
- Applicable to unreinforced masonry
- Resulting LOP: Medium
- Installation Difficulty: Low
- Load Bearing: No
- Windows: No





Polymer Retrofit for Masonry (Chap. 9)

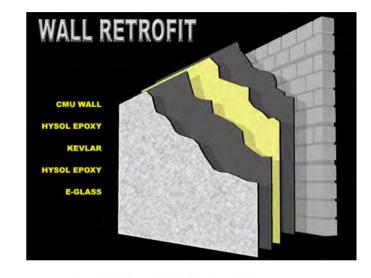
- Spray-on polymer coating applied to interior wall surface
- Applicable to unreinforced masonry
- **Resulting LOP: Medium**
- **Installation Difficulty: Medium**
- **Load Bearing: No**
- Windows: Yes





Composite Backing System for Masonry (Chap. 10)

- Fiberglass or aramid fabric in epoxy matrix and bonded to wall
- Applicable to unreinforced masonry
- Resulting LOP: Medium
- Installation Difficulty: Low to Medium
- Load Bearing: No
- Windows: No







Metal Stud Wall System (Chap. 11)

- 20 gauge steel sheet supported by steel studs anchored into existing frame
- Applicable to infill stud walls
- Resulting LOP: Medium
- Installation Difficulty: Low to Medium
- Load Bearing: No
- Windows: No



Polymer Retrofit for Wood Construction (Chap. 12)

- Spray-on polymer coating applied to interior wall surface
- Applicable to wood stud
- Resulting LOP: Low to High
- Installation Difficulty: Medium
- Load Bearing: No
- Windows: Yes











Additional Reinforcing Materials Retrofit for Expeditionary Wood Structures (Chap. 13)

- Additional plywood and dimension lumber attached to structure
- Applicable to expeditionary wood structures (SEA Huts)
- Resulting LOP: Low to High
- Installation Difficulty: Low
- Load Bearing: N/A
- Windows: Yes

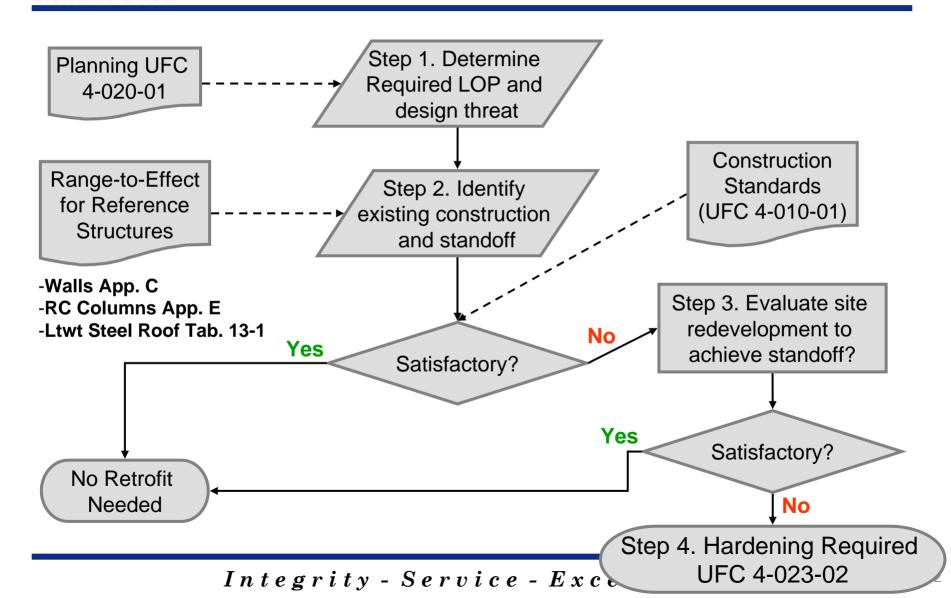






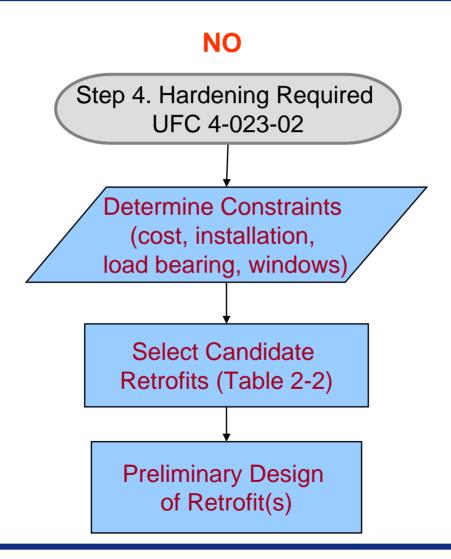
Selection of Candidate Wall Retrofit Approaches

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Selection of Candidate Wall Retrofit Approaches, continued





Selection of Candidate Wall Retrofit Approaches, continued

Table 2-2. Wall Retrofit Systems

Retrofit System (Chapter)	Brief Description	Applicable Wall Type(s)	Resulting Injury LOP	Difficulty to Install	Load Bearing Walls?	Walls with Windows?
Thin Steel Plate Catcher System (3)	Thin steel plate anchored into existing frame with optional foam layer	All	Medium	Medium to High	No	No
Steel Stud Wall / Window Retrofit (4)	16 gauge, six-inch deep steel stud wall built inside existing wall	All with Reinf Concrete Frames	Medium	Medium to High	Yes	Yes
Stiffened Steel Plate Wall Retrofit (5)	Thin steel plate stiffened with structural steel tubes anchored into floor diaphragms	Load Bearing Unreinforced and Reinforced Masonry	Medium	Medium to High	Yes	No
Reinforced Concrete Backing (6)	4-inch or 6-inch reinforced concrete backing wall placed against inside wall face	Unreinforced and Reinforced Masonry	High	High	Yes	Yes
Shotcrete (7)	3-inch reinforced shotcrete doweled into existing masonry	Reinforced Masonry	High	High	Yes	Yes
Geotextile (8)	A curtain of geotextile fabric anchored behind existing wall	Unreinforced Masonry	Medium	Low	No	No
Polymer Retrofit for Masonry (9)	Spray-on polymer coating applied to interior wall surface	Unreinforced Masonry	Medium	Medium	No	Yes
High Strength Composite Backing (10)	Field-made composite of fiberglass or aramid fabric in epoxy matrix and bonded to wall	Unreinforced Masonry	Medium	Low to Medium	No	No
Metal Stud Wall System (11)	20 gauge steel sheet supported by steel studs anchored into existing frame	Infill Stud Walls	Medium	Low to Medium	No	No
Polymer Retrofit for Lightweight Structures (12)	Spray-on polymer coating applied to interior wall surface	Wood Stud	Low to High	Medium	No	Yes
Additional Reinforcing Materials (13)	Plywood attached to interior stud walls, floor; dimension lumber to reinforce frame, trusses	Expeditionary Wood Structures (SEA Huts)	Low to High	Low	N/A	Yes



Example Problem: Selection of Candidate Wall Retrofit Approaches

Given: 1-story wood barracks,
 2.4 m (8-ft) walls,
 45 m (150 ft) perimeter standoff
 Required LOP = Low
 Required DBT = 225 kg (500 lb)

■ Find: Evaluate existing structure and select candidate retrofits if needed



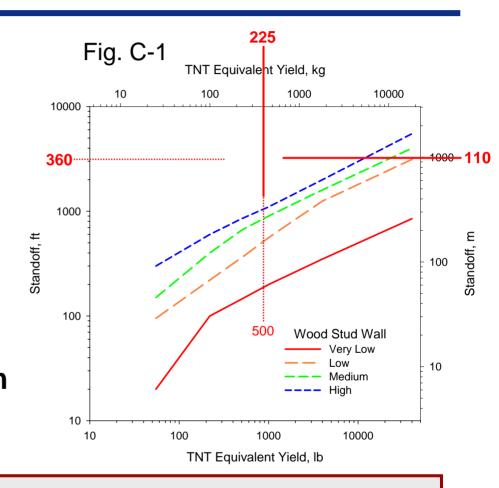




Example Problem, continued

Solution:

- Step 1 (Given):
 LOP = Low
 DBT = 225 kg (500 lb)
- Step 2:
 From App. C, select
 Wood Stud Wall (Fig. C-1)
 → Required standoff = 110 m



45 m (150 ft) < 110 m (360 ft) → Must Mitigate



Example Problem, continued

Solution:

Step 3: Assume site layout is fixed and additional standoff is not available

■ Step 4:

Table 2-2 Options:

Thin Steel Plate Catcher System

Metal Stud Wall System

Polymer Retrofit for Wood Construction

Additional Reinforcing Materials



Example Problem, continued

Inputs from Table 2-2 and Applicable Range-to-Effect Charts

Retrofit System	LOP	Difficult to Install	Load Bearing Walls?	Walls with Windows?	Low LOP Standoff
Thin Steel Plate Catcher System	Medium	Medium to High	No	No	2.4 m (8 ft) (Medium LOP)
Metal Stud Wall System	Medium	Low to Medium	No	No	27.6 m (90 ft) (Rebuild wall)
Polymer Retrofit	Low to High	Medium	No	Yes	48.8 m (160 ft)
Additional Reinforcing Materials	Low to High	Low	N/A	Yes	39.6 m (130 ft)



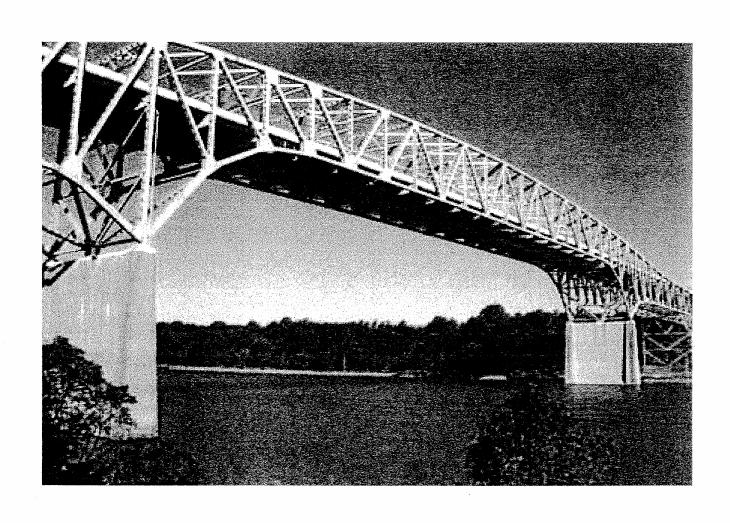
Questions?



- Name: Jim Chu
- Phone: 215-656-6793
- Company: USACE
- E Mail: chien-ming.chu@usace.army.mil

Summit Bridge Fatigue Study

By Jim CHU Structural Engineer USACE Philadelphia District



1. Study Purpose

To determine the fatigue life of the main structural members of the Summit Bridge trusses.

2. Structural Description

- Four(4) lanes high level steel bridge
- Total length 2058 ft (See Fig. 1)
- Two(2) 250 ft deck truss span
- One(1) 1200 ft anchor cantilever through truss span
- Four(4) stringer spans total length 358 ft
- AADT volume 27,690 (2003 Del. DOT data)

2.1 Deck Truss

- 250 ft long simply supported truss (Fig.1).
- Ten(10) panels with each panel 25' long.
- Floor beams are rest on top chord panel points. (Fig. 2)
- All truss members sees only axial load.
- All except two truss members are wide flange shape

2.2 Cantilever Through Truss

- Two(2) 150' cantilever spans, two(2) 300' anchor spans, one(1) 300' suspended span. (Fig.1)
- Forty(40) panels with each panel 30' long.
- Floor beam is supported at each vertical member (Fig. 4)
- All members sees only axial load.
- All members are riveted built up box section (Fig. 3)

3. Study Procedure

- In accordance with the AASHTO (2003)
 LRFR manual for highway bridges.
- Infinite life check by Analytical method
- Check again by field measurement method for failed members
- If both methods are failed then finite life calculation is necessary.

3.1 Analytical Method

- Two dimensional truss models.(Fig.5&6)
- Assume pure truss behavior. (only axial load)
- Assume truck load in one lane. (shoulder lane)

3.1.1 Model Geometry and Boundary Conditions

- All member info. obtained from special load program 'SMTBRM' user's manual
- Deck Truss (Fig. 5):
 - a. Simply supported
 - b. Calculation only need for half of truss
 - c. Load concentrate apply at top panel pt.

3.1.1 Model Geometry and Boundary Condition (Cont'd)

- Through Truss (Fig. 6):
 - a. Half truss modeled and analyzed
 - b. truss supported by pin at node L10 and roller at node L0
 - c. suspended span supported by pin at node L15
 - d. load applied at each vertical member (Fig.4)

3.1.2 Loading

- Dead loads-
 - 1. Wt. of truss member, wt. of floor system steel, wt. of slab and wearing surface, wt. of parapet.
 - 2. Applied concentrately at each top panel pt.
 - 3. Cross-sections of deck& through truss. see Fig. 2&4

3.1.2 Loading (Cont'd)

- Live loads- Based on AASHTO LRFD 2004 spec.
 - 1. AASHTO Paragraph 3.6.1.4- Fatigue truck (see Fig.7)
 - 2. AASHTO Paragraph 3.6.1.4.2-The single lane ADTT is for shoulder lane.

3.1.2 Loading (Cont'd)

- Live load (Cont'd)
 - AASHTO Paragraph 3.6.1.4.3- distribution factor DF is equal to the support reaction due to a unit load located at truck location. (see Fig. 8)
 - 4. AASHTO Paragraph 3.6.2.1- add 15% to impact load.

3.1.3 Member forces and stress range

- Dead load forces and stresses- See Table 1
- Live load forces-
 - 1. Assume truck load as single point load.
 - 2. Add impact and multiply by proper DF.
 - 3. Find Max. and Min. Influence line coef.
 - 4. Use net cross section area
 - 5. See Table 2,3.1,3.2,3.3

3.1.3 Member Forces and Stress Range (Cont'd)

- Live load stress range Sr- Sum of Max.
 tension and compression stress
- Live load stress range tension component
 St
- Dead load compression stress Sc
- See Table 4,5.1,5.2,5.3

3.1.4 Infinite-Life Check

- Fatigue Category-
 - 1. AASHTO LRFR (2003) section 7.2.1 defines rivet connection as Category C
 - 2. Bower(1994) states rivet with tack weld reduced to Category E
- Infinite-life Check- AASHTO LRFR 7.2.4
 - a. 2Rs(0.75Sr)<Fтн or
 - b. 2Rs(0.75St)<Sc

3.1.4 Infinite-Life Check (Cont'd)

where,

Rs: stress uncertainty factor, AASHTO LRFR Table 7.1, 1 for simplified analysis

Sr: unfactored life load stress range

Fтн: fatigue threshold, AASHTO LRFD 2004 Table 6.6.1.2.5-3, 4.5 for Category E

St: unfactored life load tension portion of Sr

Sc: unfactored dead load compression stress

3.1.4 Infinite-Life Check (Cont'd)

- The factor of 2 is for max. possible stress for entire life of bridge, LRFR sect. 7.2.2.2
- Results shown in Table 4,5.1,5.2,5.3
- Fracture Critical Members (FCM) are members with dead load tensile stress.
- Four(4) members failed infinite life check
- Will check again by field measured effective stress range

3.2 Field Measurement Method

- Analytical method is conservative due to:
 - assume pure truss member (bending effect neglected)
 - 2. 2-D model (ignored floor beam and cross brace effect)
 - 3. Fatigue truck is assumed load, and in shoulder lane only.

3.2 Field Measurement Method (Cont'd)

- Field measured effective stress expect lower
- Four(4) members with finite life and six(6) members with high stress to be tested by Structural Testing Inc. (STI)
- Results shown in Table 6
- Consider infinite life if 2feff or 2 Rs f < FTH where,

3.2 Field Measurement Method (Cont'd)

Rs: stress uncertainty factor AASHTO LRFR Table 7.1, 0.85 for measured stress

f: measured effective stress range

All members pass infinite-life check

4. Comparison of Analytical and Field Measured Stress Range

 AASHTO LRFR section 7.2.2 The effective stress range shall be estimated as

feff = Rs f

where,

Rs: stress uncertainty factor, AASHTO LRFR Table 7.1, 0.85 for field measured method, 1.0 for simplified analysis method

4. Comparison of Analytical and Field Measured Results (Cont'd)

- f: measured effective stress range; or 0.75 of calculated stress range (Sr)
- Sr recalculated to remove conservatism (truck load three point load instead of one point load)
- Result listed in Table 6

5. Conclusion and Recommendation

- Fatigue problem does not exist for the Summit Bridge trusses. All truss members has infinite fatigue life.
- Calculated effective stress range is about 10% to 90% higher than measured effective stress range for Summit Bridge truss members.
- No need to remove all un-cracked tack welds. However, cracked tack weld shall be removed as identified.

Table 1

Table 1. Dead Load Stress							
Deck	Truss		Throug				
Member	Stress (ksi)	Member	Stress (ksi)	Member	Stress		
L0L2	13.4	L0L2	0.7	U1U3	1.3		
L2L4	18.1	L2L4	-5.6	U3U5	12.6		
L4L6	17.9	L4L6	-14.1	U5U7	16		
U1U3	-14.9	L6L7	-15.7	U7U8	17		
U3U5	-15.4	L7L8	-16.7	U8U9	17.7		
L0U0	-3.4	L8L9	-17.2	U9U10	18		
L2U2	-6.4	L9L10	-17.2	U10U11	18.6		
L4U4	-6.6	L10L11	-17.3	U11U12	18.6		
L0U1	-14	L11L12	-17.5	U12U13	18.7		
U1L2	17.6	L12L13	-17.5	U13U15	17.6		
L2U3	-9.8	L13L14	-17.6	U16U18	-17		
U3L4	12.2	L15L17	15.4	U18U20	-17.1		
L4U5	-4	L17L19	18.1				
		L19L20	18.4				
		L0U0	-3.18	L0U1	-1.8		
		L1U1	6.4	U1L2	-4.9		
		L2U2	-4.4	L2U3	13.9		
		L3U3	6.4	U3L4	-13.7		
		L4U4	-4.7	L4U5	17.4		
		L5U5	6.6	U5L6	-14.8		
		L6U6	-5.4	L6U7	18.3		
		L7U7	-12.9	L7U8	18.5		
		L8U8	-13.8	L8U9	17.6		
		L9U9	-12.4	L9U10	-9.2		
		L10U10	13.9	U10L11	-13.5		
		L11U11	-10.7	U11L12	12.3		
		L12U12	-16.9	U12L13	18.5		
		L13U13	-16.6	U13L14	18.5		
		L15U15	19.5	L14U15	-14.8		
		L16U16	4.4	L15U16	-15.3		
		L18U18	6.6	U16L17	18.3		
		L20U20	6.8	L17U18	-13.6		
				U18L19	12.2		
				L19U20	-3.1		

Table 2

Table 2	Table 2. Member Forces: Deck Truss						
Member	Max. Axial	Min. Axial F	Net Area				
	LL+I (kips)	LL+I (kips)	(in ²)				
L0L2	67.3	0	39.91				
L2L4	157	0	69.7				
L4L6	187	0	84.4				
U1U3	0	-120	64.4				
U3U5	0	-180	94.1				
L0U0	0	-100	21.5				
L2U2	0	-100	21.5				
L4U4	0	-100	21.5				
L0U1	0	-113	64.16				
U1L2	100	-13	39.91				
L2U3	25	-88	46.04				
U3L4	75	-38	25.49				
L4U5	50	-63	25.49				

Table 3.1

Table 3.1	Member Fo	rces: Throι	ıgh Truss
M em ber		M in . A x ia l F	
	LL+I(kips)	LL+I(kips)	(in ²)
L 0 L 2	5 1	- 2 8	51.88
L 2 L 4	1 1 3	- 6 5	51.88
L 4 L 6	1 2 2	-122	7 3 . 6 2
L 6 L 7	8 9	-148	1 3 0 . 1 2
L 7 L 8	6 1	-153	152.72
L 8 L 9	3 1	-152	163.36
L 9 L 1 0	0	-149	208.51
L 1 0 L 1 1	0	-196	273.01
L 1 1 L 1 2	0	-182	2 3 1 . 4 9
L 1 2 L 1 3	0	-161	187.51
L 1 3 L 1 4	0	-109	1 1 5 .5 1
L 1 5 L 1 7	4 3	0	4 1 . 7 1
L17L19	9 4	0	78.48
L 1 9 L 2 0	1 0 9	0	8 9 . 7 8
U 1 U 3	5 5	- 8 9	5 1 . 8 8
U 3 U 5	1 0 3	-123	5 3 . 0 1
U 5 U 7	1 3 7	-110	1 0 2 .1 1
U 7 U 8	1 5 0	- 9 0	1 3 0 . 3 6
U 8 U 9	1 5 5	- 6 2	155.81
U 9 U 1 0	1 5 3	- 3 1	176.38
U 1 0 U 1 1	1 5 8	0	188.55
U 1 1 U 1 2	1 6 0	0	175.72
U 1 2 U 1 3	1 1 0	0	109.55
U 13U 15	5 2	0	50.18
U 16U 18	0	- 6 5	65.24
U 18U 20	0	-106	92.24

Table 3.2

Table 3.2 Member Forces: Through Truss						
Member	Max. Axial Force	Min. Axial Force	Net Area			
	Ц+I (kips)	Ц+I (kips)	(in ²)			
LOUO	0	-73	31.54			
L1U1	73	0	27.21			
L2U2	0	-73	38.82			
L3U3	73	0	27.21			
L4U4	0	-73	36.5			
L5U5	73	0	27.31			
L6U6	0.1	-7 3	32.79			
L7U7	6.6	-63	70.17			
L8U8	1.7	-69	68.22			
L9U9	0.3	-7 3	75.88			
L10U10	130	-73	95.39			
L11U11	0	-73	47.75			
L12U12	0	-73	100.94			
L13U13	0	-83	104.19			
L15U15	73	0	61.7 3			
L16U16	73	0	40.16			
L18U18	73	0	27.59			
L20U20	73	0	27.68			

Table 3.3

Table 3.3 Member Forces: Through Truss						
Member	Max. Axial Force	Max. Axial Force Min. Axial Force				
	LL+I (kips)	LL+I (kips)	(in ²)			
L0U1	47	-84	29.82			
U1L2	70	-43	29.82			
L2U3	43	-61	29.82			
U3L4	43	-36	38.13			
L4U5	46	-35	47.46			
U5L6	20	-55	54.2			
L6U7	65	-15	62.38			
L7U8	75	-4	60.56			
L8U9	79	-5	56.49			
L9U10	76	-75	55.58			
U10L11	49	-70	72.8			
U11L12	63	-4	30.57			
U12L13	84	0	103.62			
U13L14	95	0	103.62			
L14U15	0	-93	107			
L15U16	0	-78	77.13			
U16L17	66	-11	47.06			
L17U18	21	-57	38.99			
U18L19	49	-28	28.66			
L19U20	37	-40	23.59			

Table 4

	Table 4 Member Stresses and Fatigue Life: DECK TRUSS						
Member	S _r (ksi)	S _i (ksi)	S _c (ksi)	Y _f (yrs)			
LOL2	1.69	1.69	0	infinite	2Rs(0.75Sr)<4.5	(FOM)	
*L2L4	2.25	2.25	0	infinite	2Rs(0.75Sr)<4.5	(FOM)	
*L4L6	2.21	221	0	infinite	2Rs(0.75Sr)<4.5	(FOM)	
U1U3	1.86	0	-14.9	infinite	S _{>} 2R _s (0.75S ₁)		
U3U5	1.91	0	-15.4	infinite	S _c >2R _s (0.75S _c)		
LOUO	4.65	0	-3.4	infinite	S _c >2R _s (0.75S _c)		
L2U2	4.65	0	-6.4	infinite	S _c >2R _s (0.75S _c)		
L4U4	4.65	0	-6.6	infinite	S _. >2R _s (0.75S _.)		
LOU1	1.76	0	-14	infinite	S _c >2R _s (0.75S _c)		
*U1L2	283	25	0	infinite	2Rs(0.75Sr)<4.5	(FOM)	
L2U3	245	0.54	-9.8	infinite	S _c >2R _s (0.75S _c)		
*U3L4	4.43	294	0	finite		(FOM)	
L4U5	4.43	1.96	-4	infinite	S _. >2R _s (0.75S _.)		

^{*}Members(FOM) with highest stress range were selected for field stress measurement

Table 5.1

	Table 5.1 Member Stress and Fatigue Life: THROUGH TRUSS					
Member	S _r (ksi)	S _t (ksi)	S _c (ksi)	Y _f (yrs)		
L0L2	1.55	0.99	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L2L4	3.45	2.2	-5.6	infinite	$S_c > 2R_s(0.75S_t)$	
L4L6	3.33	1.67	-14.1	infinite	$S_c > 2R_s(0.75S_t)$	
L6L7	1.84	0.69	-15.7	infinite	$S_c > 2R_s(0.75S_t)$	
L7L8	1.43	0.4	-16.7	infinite	$S_c > 2R_s(0.75S_t)$	
L8L9	1.33	0.2	-17.2	infinite	$S_c > 2R_s(0.75S_t)$	
L9L10	0.72	0	-17.2	infinite	$S_c > 2R_s(0.75S_t)$	
L10L11	0.72	0	-17.3	infinite	S _c >2R _s (0.75S _t)	
L11L12	0.8	0	-17.5	infinite	S _c >2R _s (0.75S _t)	
L12L13	0.87	0	-17.5	infinite	$S_c > 2R_s(0.75S_t)$	
L13L14	0.95	0	-17.6	infinite	$S_c > 2R_s(0.75S_t)$	
L15L17	1.03	1.03	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L17L19	1.21	1.21	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L19L20	1.23	1.23	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
*U1U3	2.79	1.07	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
*U3U5	4.31	1.95	0	finite	2R _s (0.75S _r)<4.5	(FCM)
*U5U7	2.44	1.35	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U7U8	1.85	1.16	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U8U9	1.39	1	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U9U10	1.04	0.88	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U10U11	0.85	0.85	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U11U12	0.92	0.92	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U12U13	1.01	1.01	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U13U15	1.04	1.04	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U16U18	1	0	-17	infinite	$S_c > 2R_s(0.75S_t)$	
U18U20	1.17	0	-17.1	infinite	$S_c > 2R_s(0.75S_t)$	

^{*} FCM with highest stress range were selected for field stress measurement

Table 5.2

Table 5.2 Member Stress and Fatigue Life: THROUGH TRUSS						
Member	S _r (ksi)	S _t (ksi)	S _c (ksi)	Y _f (yrs)		
L0U0	2.33	0	-3.18	infinite	$S_c > 2R_s(0.75S_t)$	
L1U1	2.71	2.71	0	infinite	$2R_s(0.75S_r)<4.5$	(FCM)
L2U2	1.89	0	-4.4	infinite	$S_c > 2R_s(0.75S_t)$	
L3U3	2.71	2.71	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L4U4	2.03	0	-4.7	infinite	$S_c > 2R_s(0.75S_t)$	
L5U5	2.7	2.7	0	infinite	$2R_s(0.75S_r)<4.5$	(FCM)
L6U6	2.24	0	-5.4	infinite	$S_c > 2R_s(0.75S_t)$	
L7U7	1	0.1	-12.9	infinite	$S_c > 2R_s(0.75S_t)$	
L8U8	1.05	0.03	-13.8	infinite	$S_c > 2R_s(0.75S_t)$	
L9U9	0.97	0.004	-12.4	infinite	$S_c > 2R_s(0.75S_t)$	
L10U10	2.15	1.37	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L11U11	1.55	0	-10.7	infinite	$S_c > 2R_s(0.75S_t)$	
L12U12	0.72	0	-16.9	infinite	$S_c > 2R_s(0.75S_t)$	
L13U13	0.81	0	-16.6	infinite	$S_c > 2R_s(0.75S_t)$	
L15U15	1.2	1.2	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L16U16	1.84	1.84	0	infinite	$2R_s(0.75S_r)<4.5$	(FCM)
L18U18	2.67	2.67	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L20U20	2.67	2.67	0	infinite	2R _s (0.75S _r)<4.5	(FCM)

Table 5.3

	Table 5.3 Member Stress and Fatigue Life: THROUGH TRUSS					
Member	S _r (ksi)	S _t (ksi)	S _c (ksi)	Y_f (yrs)		
*L0U1	4.41	1.57	-1.8	finite		
*U1L2	3.81	2.36	-4.9	infinite	$S_c > 2R_s(0.75S_t)$	
*L2U3	3.52	1.47	0	finite		(FCM)
U3L4	2.09	1.15	-13.7	infinite	$S_c > 2R_s(0.75S_t)$	
L4U5	1.73	0.99	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U5L6	1.41	0.37	-14.8	infinite	$S_c > 2R_s(0.75S_t)$	
L6U7	1.29	1.05	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L7U8	1.32	1.25	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L8U9	1.49	1.4	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L9U10	2.73	1.39	-9.2	infinite	$S_c > 2R_s(0.75S_t)$	
U10L11	1.64	0.68	-13.5	infinite	S _c >2R _s (0.75S _t)	
U11L12	2.23	2.09	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U12L13	0.83	0.83	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
U13L14	0.93	0.93	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L14U15	0.88	0	-14.8	infinite	S _c >2R _s (0.75S _t)	
L15U16	1.03	0	-15.3	infinite	$S_c > 2R_s(0.75S_t)$	
U16L17	1.63	1.41	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L17U18	2	0.55	-13.6	infinite	S _c >2R _s (0.75S _t)	
U18L19	2.67	1.72	0	infinite	2R _s (0.75S _r)<4.5	(FCM)
L19U20	3.29	1.57	-3.1	infinite	S _c >2R _s (0.75S _t)	

 $^{{}^*\!\}text{Members}$ with highest stress range were selected for field stress measurement

Table 6

Table 6. Comparison of calculated and field measured effective stress							
Deck Truss							
Member	f _{eff} (ksi)-Calculated	f _{eff} (ksi)-Field measured	Ratio				
L4L5	1.46	1.24	1.17				
L3L4	1.57	0.81	1.93				
U3L4	2.6	2.02	1.28				
U1L2	1.78	1.58	1.13				
	Through Tru	ISS					
LOU1	2.99	1.377	2.17				
U1L2	2.51	1.5	1.67				
U3U4	2.96	1.53	1.93				
U5U6	1.69	0.94	1.8				
U2U3	1.92	1.34	1.43				
L2U3	2.34	1.71	1.37				

Fig. 1

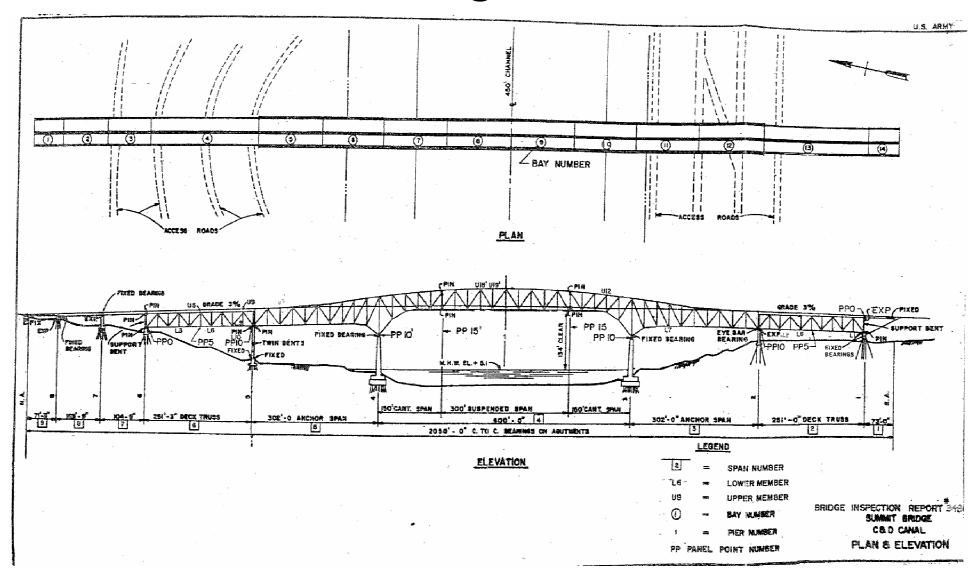


Fig. 2

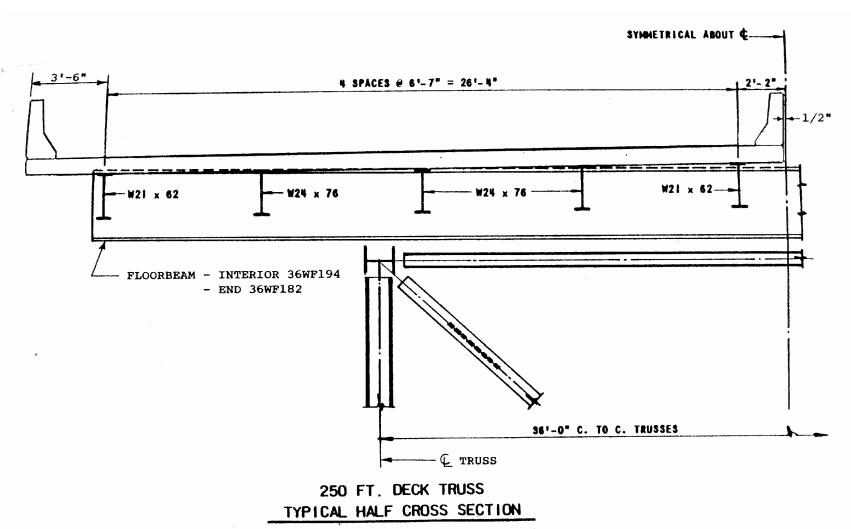
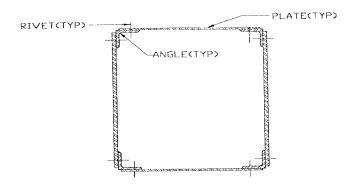
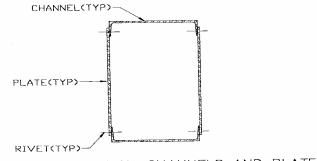


Fig. 3



a. BOX SECTION: PLATES AND ANGLES



b. BOX SECTION: CHANNELS AND PLATES

FIGURE 3. TYPICAL MEMBER CROSS SECTIONS

Fig. 4

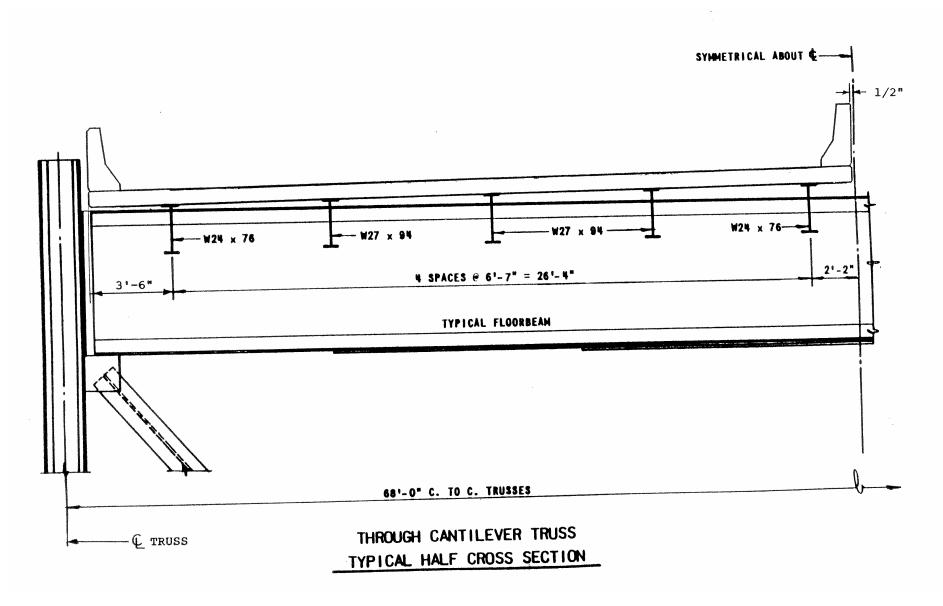
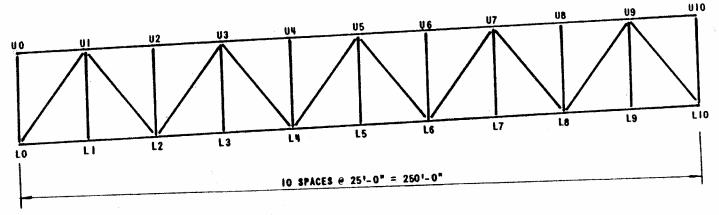
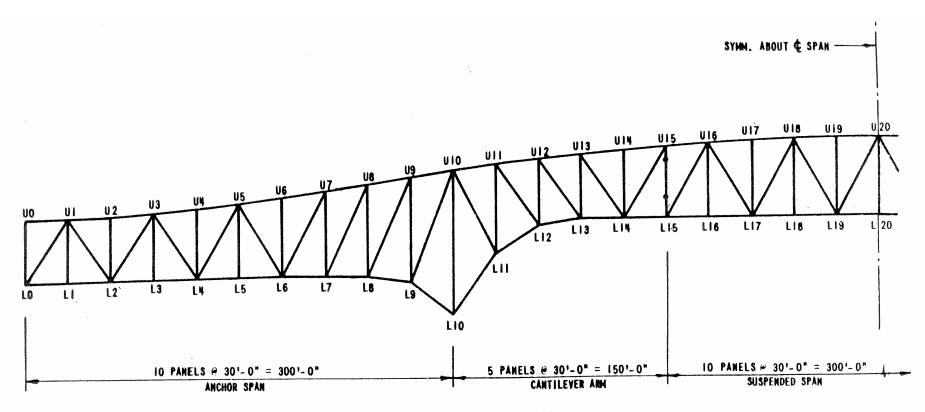


Fig. 5



250 FT. DECK TRUSS FRAMING PLAN AND ELEVATION

Fig. 6



THROUGH CANTILEVER TRUSS
HALF ELEVATION AND FRAMING PLAN

Fig. 7

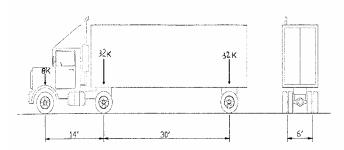
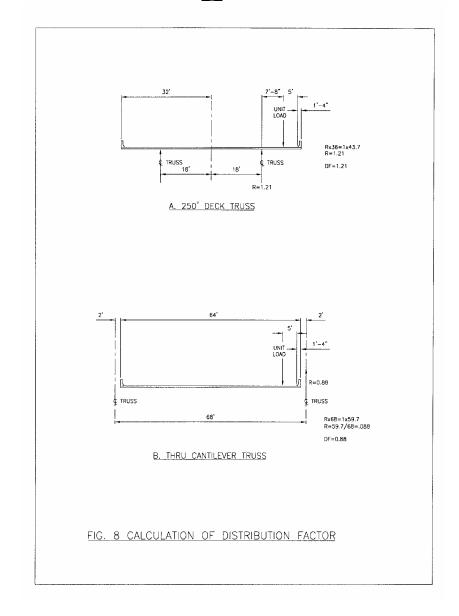


FIGURE 7. AASHTO(2004) FATIGUE TRUCK

Fig. 8



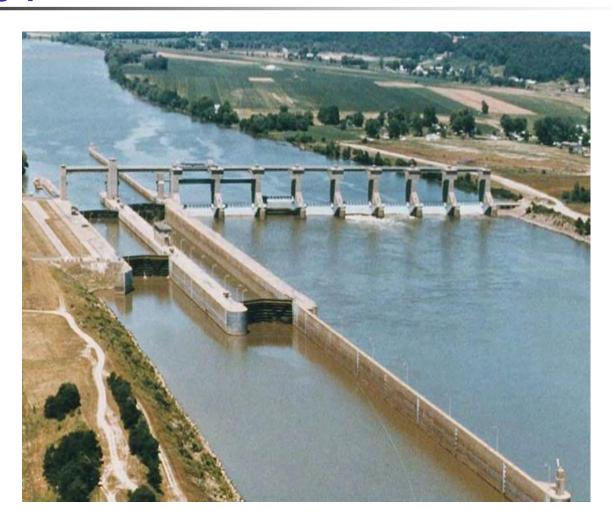


John D. Clarkson, Huntington District

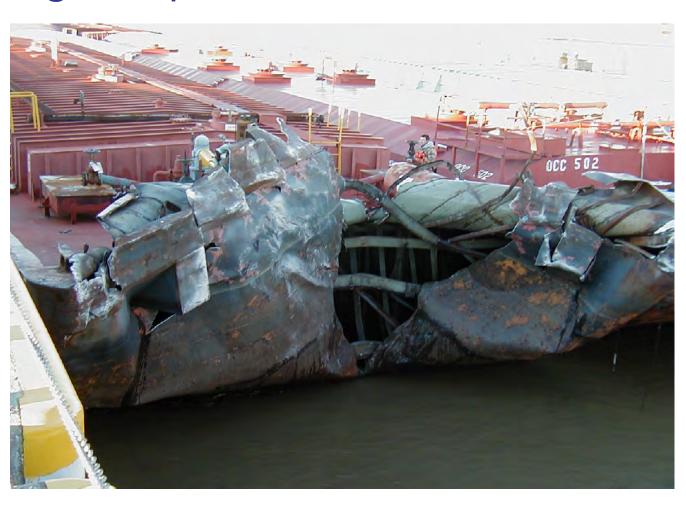
Robert C. Patev, New England District



Typical US Locks and Dam



Barge Impact due to loss of control



Topics

- Background on ETL
- Rigid Wall Guidance ETL
- Continuing efforts



Vessel Impact Task Group Members

Headquarters

- Don Dressler
- Anjana Chudgar

Districts

- John Clarkson, Huntington
- Bob Patev, New England
- Joe Kubinski, Detroit
- Andy Harkness, Pittsburgh
- Terry Sullivan, Louisville
- Mark Gonski, New Orleans

ERDC

- Bob Ebeling, ITL
- Bruce Barker, ISD



Why write a new ETL?

- ETL 1110-2-338 rescinded in 1999
 - Method was felt too conservative for design
 - Uses permanent deformation of barge
 - Issued interim guidance letter
 - Yielded unexpected results



Why write a new ETL?

Innovations for Navigation Projects (INP) R&D Barge Impact Efforts

- Full-scale experiments
 - 4-barge (Prototype Pittsburgh ERDC/ITL Technical Report ITL-03-2)
 - 15-barge (Full-scale RC Byrd ERDC/ITL Technical Report ITL-03-8)
 - Crushing (New Orleans)



Full-Scale Experiments

Primary goals:

- Measure baseline response of barge corner
- Measure <u>actual impact forces</u> normal to wall using load measuring devices
- Investigate the use of energy absorbing fenders
- Quantify a MDOF barge system during impact
- Use results to validate/invalidate existing ETL model

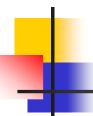
Full-Scale Experiments





Full-Scale Experiments

- Used a 15 barge commercial tow drafting at 9 feet
 - Mass of tow approximately 32,000 tons 29,000 metric tons
- Impacts on
 - Upper guide wall
 - "Prototype" energy absorbing fendering system
- Successfully conducted 44 full-scale impact experiments
 - 12 baseline on concrete
 - 9 baseline on fendering system
 - 18 load measurement on concrete
 - 5 load measurement on fendering systems
- Impacts at:
 - Velocities from 0.5 to 4.1 feet per second
 - Angles from 5 to 25 degrees



Full-Scale Experiments

Clevis Pin Load Beam



Full-Scale Crushing Experiments

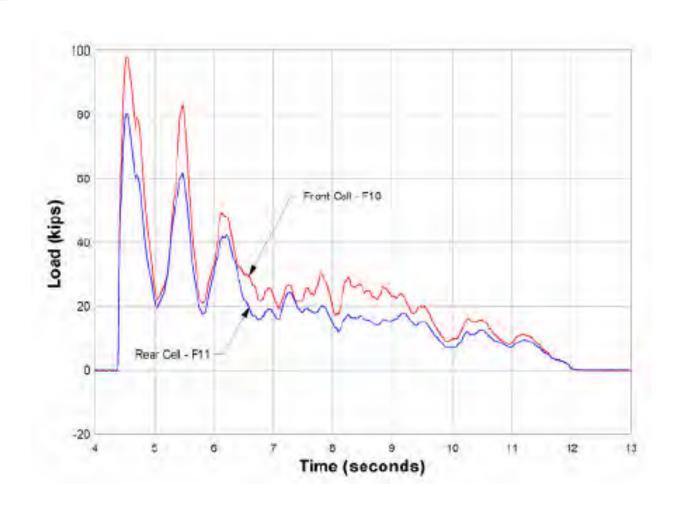




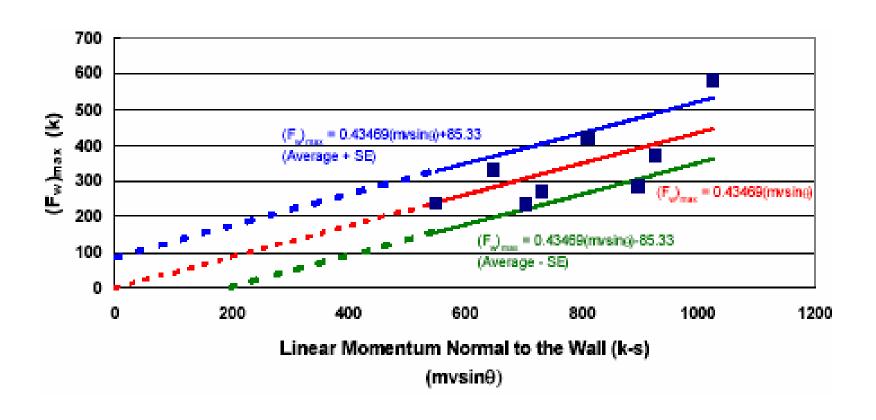
Full-Scale Experiments

- Experiment Data Reduction (ERDC/ITL Technical Report ITL-03-3)
 - Maximum normal force to wall from load beam measurements
 - Linear momentum of barge
 - Term "mvsinθ"
 - Develop empirical equation from experiments







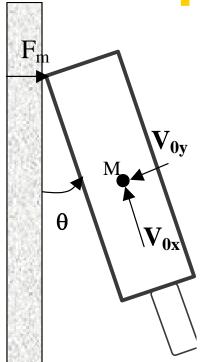




Full-Scale Experiments

Empirical Model





$$F_m = 0.435 \cdot m \cdot (V_{0x} \cdot \sin \theta + V_{0y} \cdot \cos \theta)$$

$$F_m \le 800 \text{ kips}$$

where,

$$m = \frac{W}{2g}$$
 W = weight of barge train, g = 32.2 ft/sec²

 V_{0x} = *initial* velocity of barge in x - direction (ft/sec)

 V_{0y} = *initial* velocity of barge in y - direction (ft/sec)

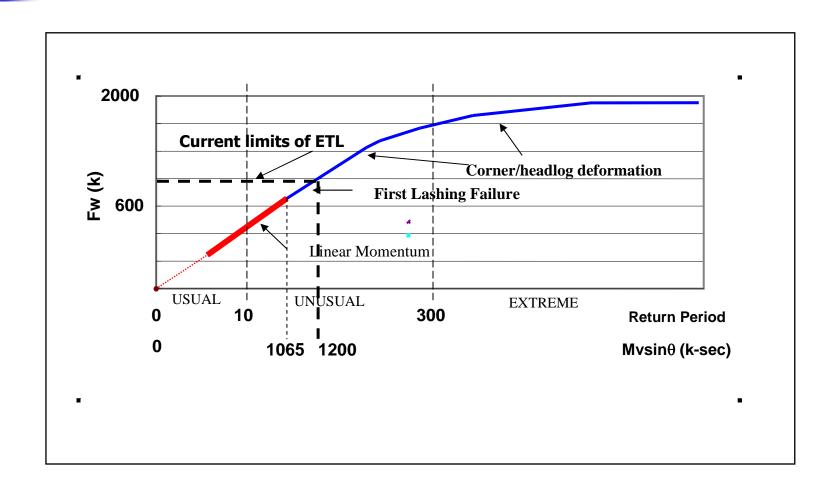
 θ = approach angle (degress)

ETL 1110-2-563

- Goals of ETL 563
 - Provide an empirical model calibrated to the field experiments to assist in determining "realistic" impact forces
 - Provide guidance for input parameters to empirical model
 - Define return periods for barge impact
 - Provide methodology for determining return periods using probabilistic procedures

- Guidance complete but still a work in progress, works for most design requirements
 - Current model based on linear momentum of controlled impact experiments
 - Limitations of experiments
 - Future empirical or analytical models will account for:
 - Lashing Failures
 - Head-on Impacts
 - Flexible Walls





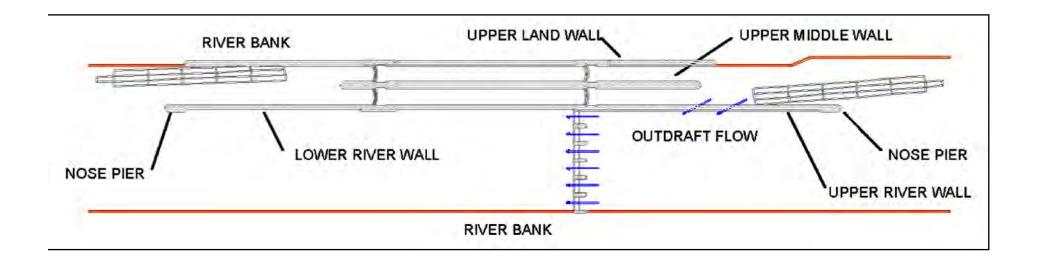


Barge Lashings





Typical Lock Structure



- Structure of ETL 563
 - HQ Guidance Letter
 - Appendix A References
 - Appendix B Design Guidance for Barge Impact Loads on Rigid Walls
 - Introduction
 - Empirical Barge Impact Model
 - Return Periods for Barge Impact
 - Probabilistic Barge Impact Analysis
 - Parameters for Barge Impact
 - Barge Impact Design for Rigid Walls

- Structure (cont')
 - Appendix C Data from Previous Studies
 - Appendix D
 — Examples of Probabilistic Barge Impact Analysis for Rigid Walls
 - Appendix E Empirical Method for Barge Impact Analysis for Rigid Walls
 - Appendix F Field Experiments
- Other issues addressed in ETL
 - Site constraints limits angles and velocities
 - Drag and cushioning effects
 - Angular velocities
 - Added hydrodynamic mass

Definition of Return Periods

Usual –

 These loads can be expected to occur frequently during the service life of a structure, and no damage will occur to either the barge or wall.
 This typically corresponds to a 50 percent chance of being exceeded in any given year.

Unusual –

These loads can be expected to occur infrequently during the service life of a structure, and minor damage can occur to both the barge and wall. This damage is easily repairable without loss of function for the structure or disruption of service to navigation traffic. This typically corresponds to a 50 percent chance of being exceeded within a 100year service life.

Extreme –

These loads are improbable and can be regarded as an emergency condition, and that moderate to extreme damage can occur to the wall and barge without complete collapse of structure (i.e., structure is repairable but with a loss of function or with an extended disruption of service to navigation traffic). This typically corresponds to a 10 percent chance of being exceeded within a 100-year service life.

Table 1 Preliminary Level Design Return Periods for Barge Impact

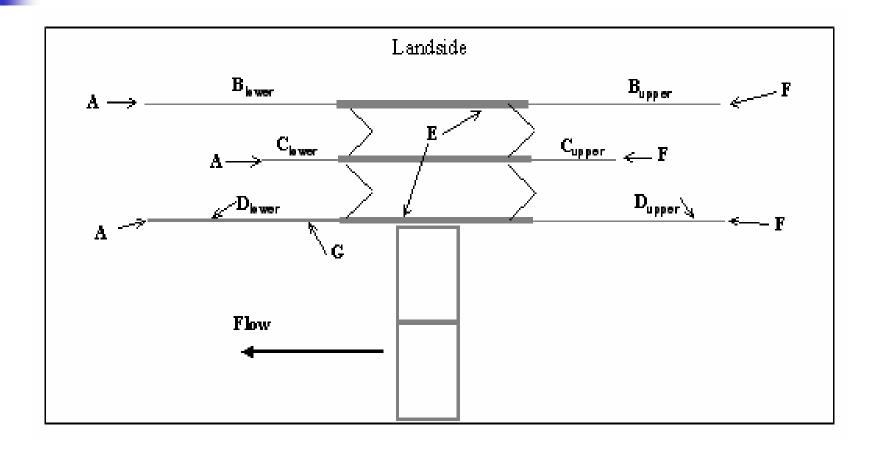
Load Condition Categories	Annual Probability of Exceedence	Return Period
Usual	Greater than or equal to 0.1	1-10 years
Unusual	Less that 0.1 but greater than 0.00333	10-300 years
Extreme	Less than 0.00333	>300 years

Return periods

- Probabilistic Barge Impact Analysis (PBIA)
 - Similar to Probabilistic Seismic Hazard Analysis (PSHA)
 - Uses annual probability distributions for velocities, angle and mass
 - Uses Monte Carlo Simulation to assists with determining the return period (RP) or annual probability of exceedance, P(E)

$$RP = 1 / P(E)$$





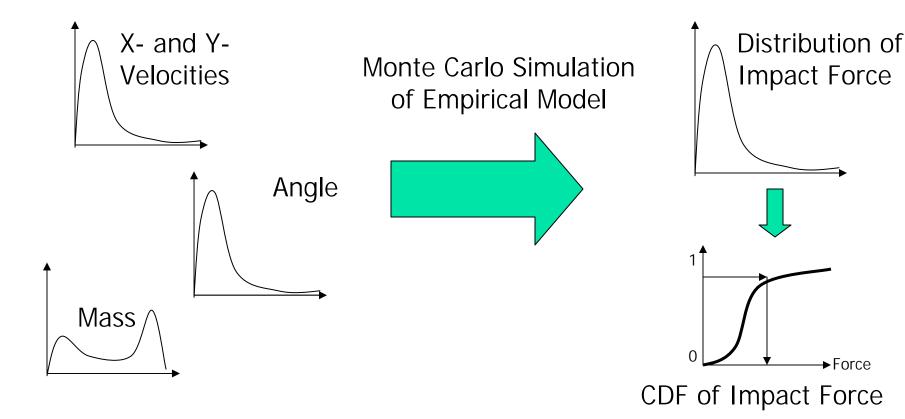


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Table B-5 Example of Preliminary 9-Barge Design Impact Forces and Locations					
A	Lower protection cell/bullnose	Extreme	1,000		
B _{lower}	Lower land wall	Usual	150		
		Unusual	250		
		Extreme	350		
Pupper	Upper land wall	Usual	300		
		Unusual	SUU		
		Extreme	700		
Ukweis*	Lower middle wall	Usual	100		
		Unusual	150		
		Extreme	250		
Cupper	Upper middle wall	Usual	200		
		Unusual	300		
		Extreme	500		
Ultranter	Lower niver wall	Usual	200		
		Unusual	300		
		Extreme	400		
U _{uppdr}	Upper nver wall	Usual	400		
	' '	Unusual	RNA		
		Extreme	800		

- Model Parameters
 - Velocity (x- and y-direction) and Angle
 - Scale model testing
 - Time lapse video
 - Mass
 - LPMS or WBC, Ship Logs
 - Site Examples in Appendix C

INPUTS

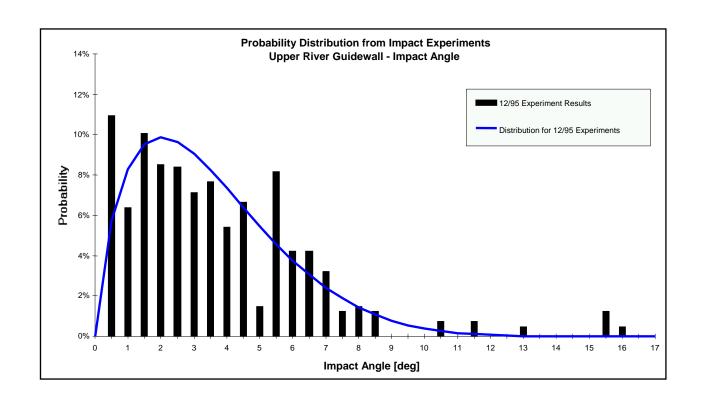


OUTPUT

→Force



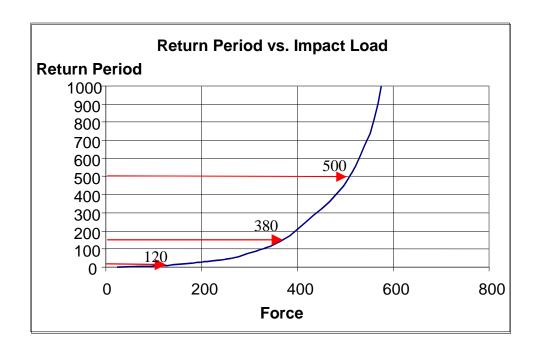
Example of Angle Distribution





Return period versus impact load for upper guide wall

120 Usual, 380 Unusual, 500 Extreme



PBIA Example

- Velocities and angles from scale model test results at ERDC
- Mass distribution from LPMS or WBC data
- Use Monte Carlo Simulation to generate distribution for impact load
- Use Cumulative Distribution Function (CDF) of impact loads to determine return periods for design
 - No extrapolation to extreme distributions



Continuing Efforts

- Additional limit states
 - Lashing failures
 - Flexible Walls
 - Head-on impacts
 - Updates to ETL or new guidance
- Districts/Division-wide workshops
 - Hands-on training
 - Site specific analysis
- Computer programs
 - @Risk spreadsheet
 - Development of CASE Program



Barge Impact Analysis for Rigid Lock Walls

QUESTIONS

Robert.C.Patev@usace.army.mil John.D.Clarkson@usace.army.mil



US Army Corps of Engineers Huntington District

Belleville Locks & Dam

Barge Accident on 6 Jan 05 John Clarkson



US Army Corps of Engineers Huntington District

Belleville Barge Accident

- Salvage Operations
- Lessons Learned
- Preventive measures considered to lessen the chances of losing pool in the event of future barge accidents.



BARGE ACCIDENT

- On January 6, 2005 the M/V Jon Strong, a twin screw towboat was up bound with 12 loaded barges.
- Nine of the barges drifted down into the dam.
- •Four of the barges went through the dam gates, however, five of the barges lodged or sank against the dam piers.



US Army Corps of Engineers Huntington District

Barge Location

- AEP 8815 sank against the pier between Gates
 3 and 4
- AEP 8823 lodged against the pier between Gates 4 and 5.
- PEN 207 wrapped around the pier between Gates 6 and Gate 7.
- AEP 611 lodged against the pier between Gates 6 and 7.
- MEM 94256 lodged against the pier between Gates 6 and 7.



US Army Corps of Engineers Huntington District

Belleville Barge Accident

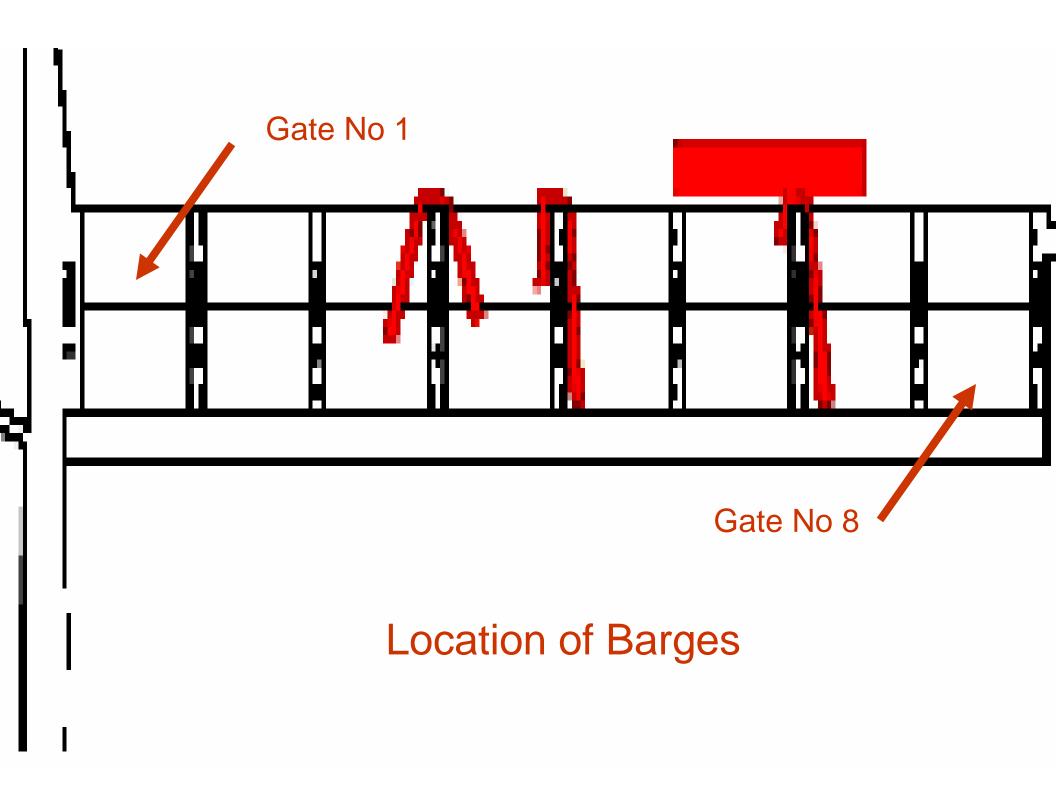
- The barge accident blocked 5 of the 8 gatebays.
- The effects of the subsequent pool loss to the area caused approximately 5 million dollars a day in damages.



BARGE ACCIDENT, cont

- Heavy Rains had caused flood conditions, the dam gates raised out of the water.
- High water allowed for some lockages to continue, Locks closed to traffic for two of the four weeks
- Loss of pool aided salvage operations



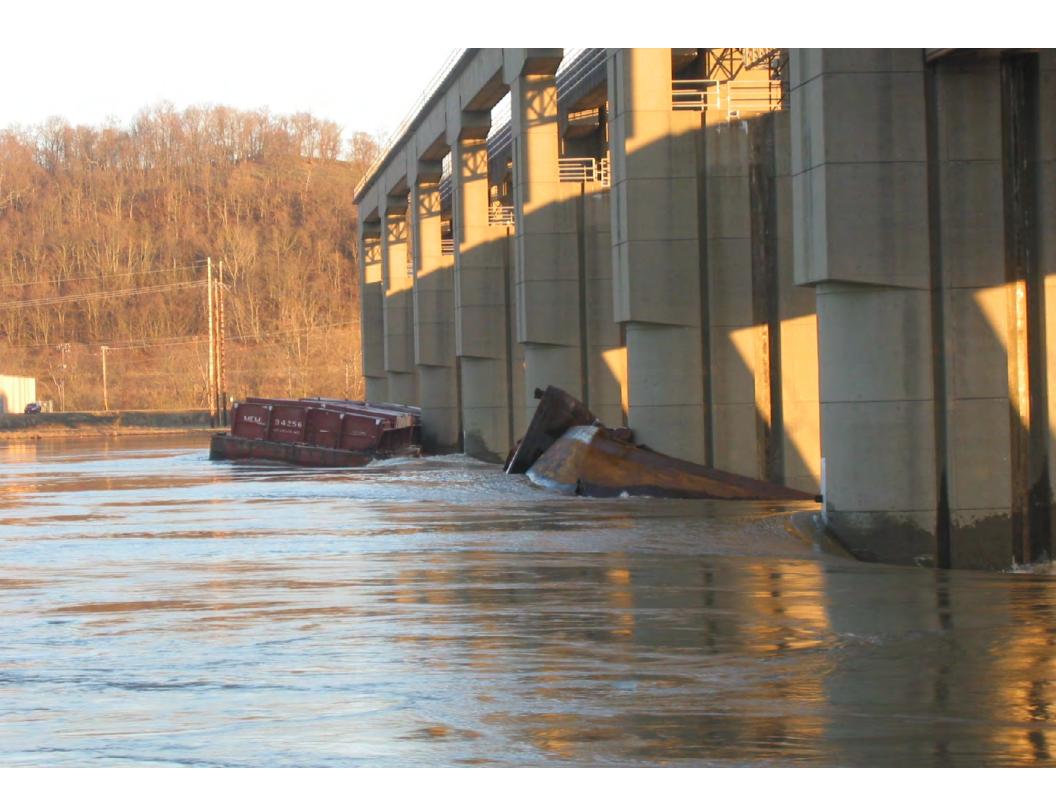


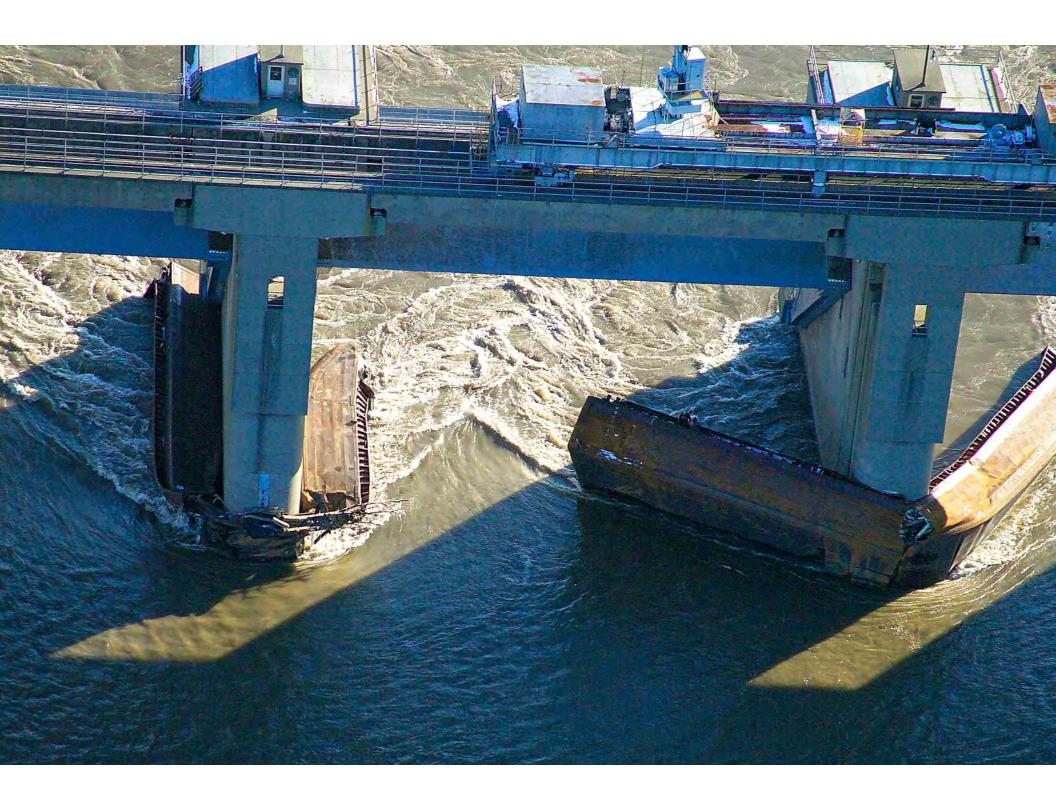


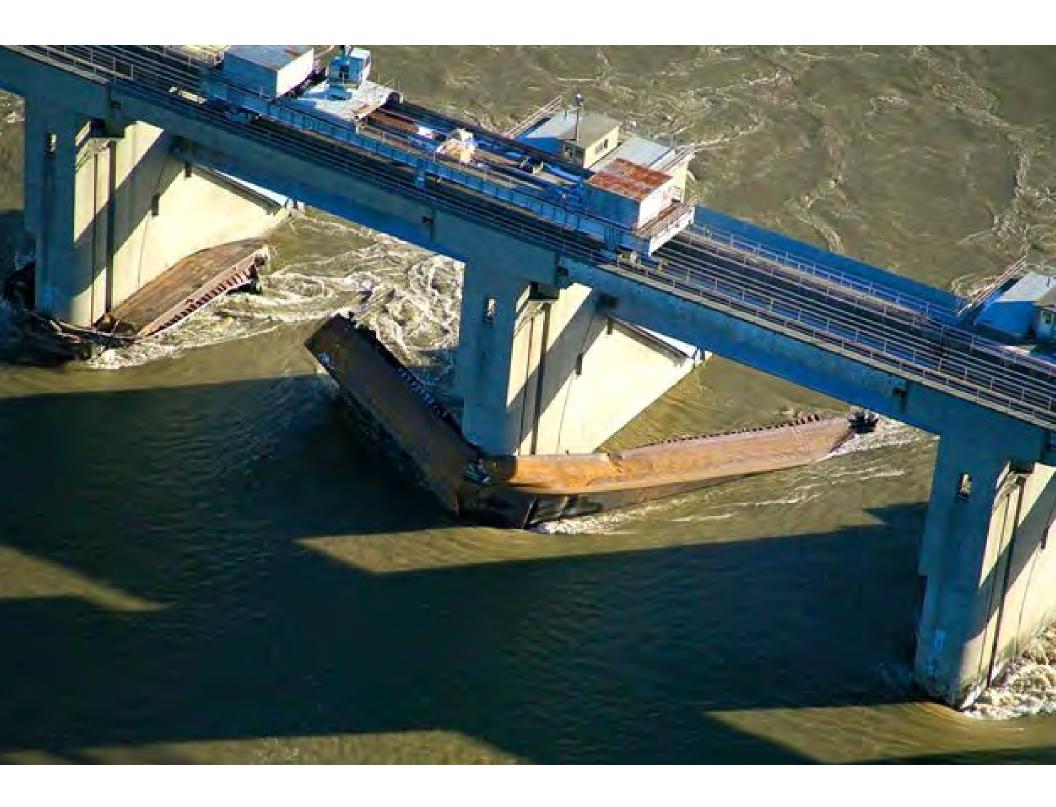
Huntington District

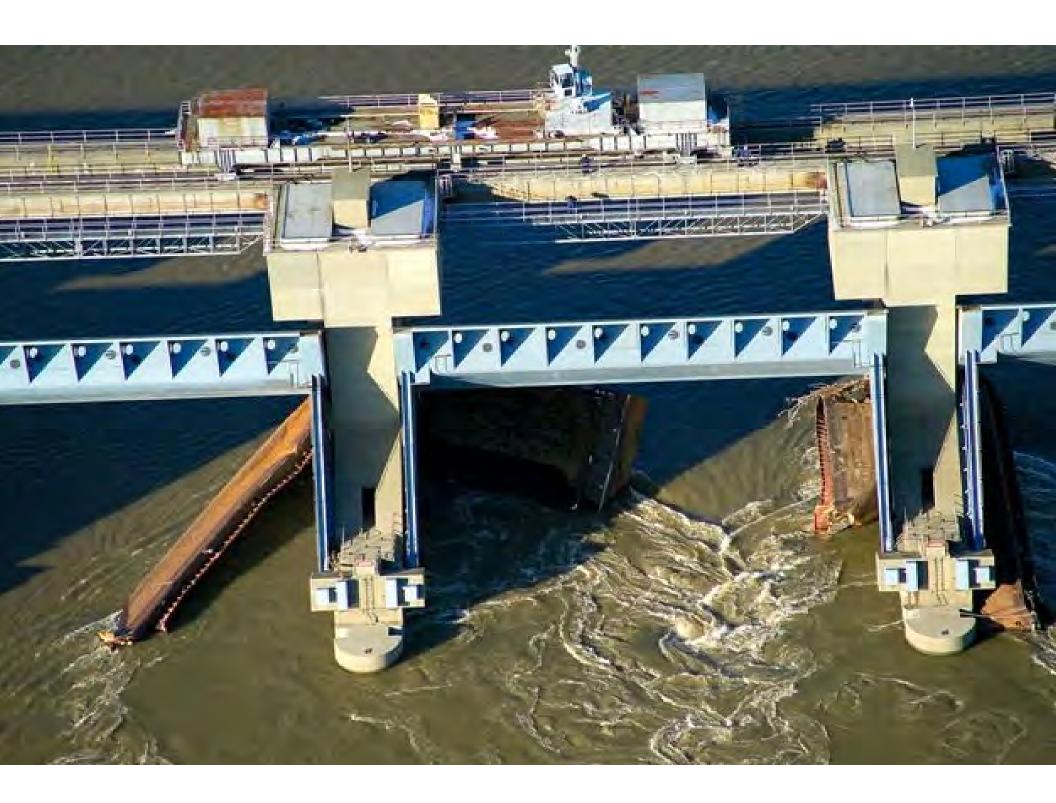
Belleville Locks & Dam

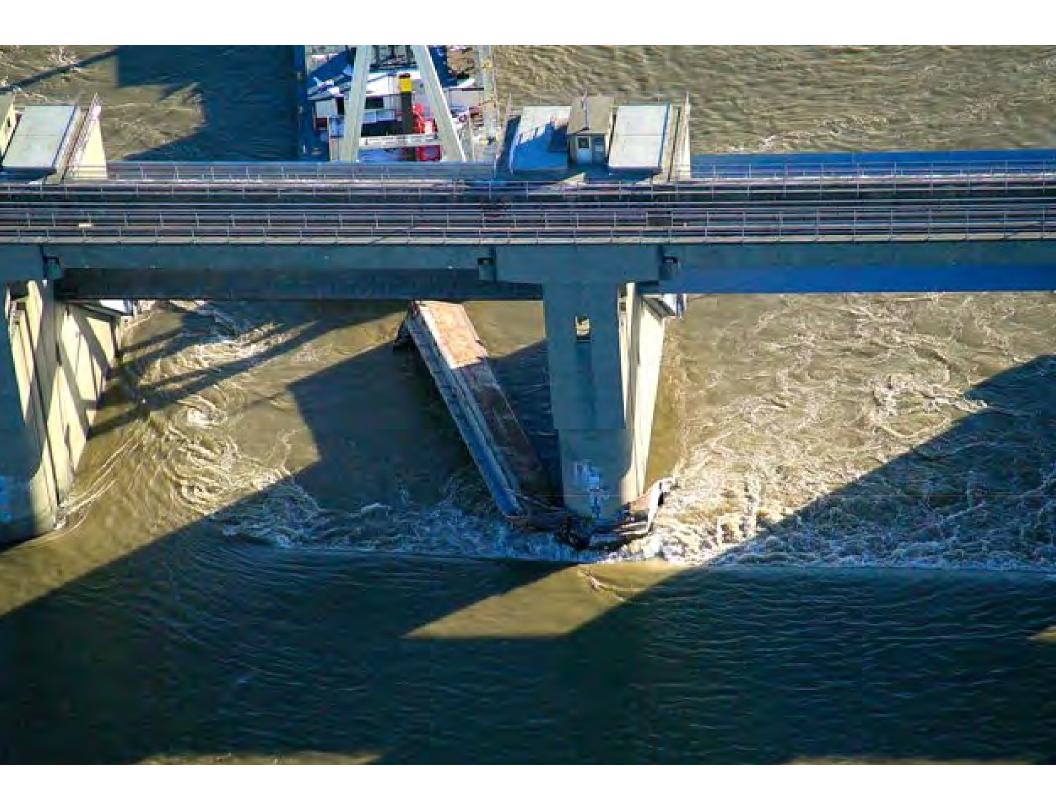
- •Tow Boat Operator responsible for hiring 2 salvagers to remove barges.
- •Assembled Belleville Team, Included Industry, Coast Guard and the Corps.

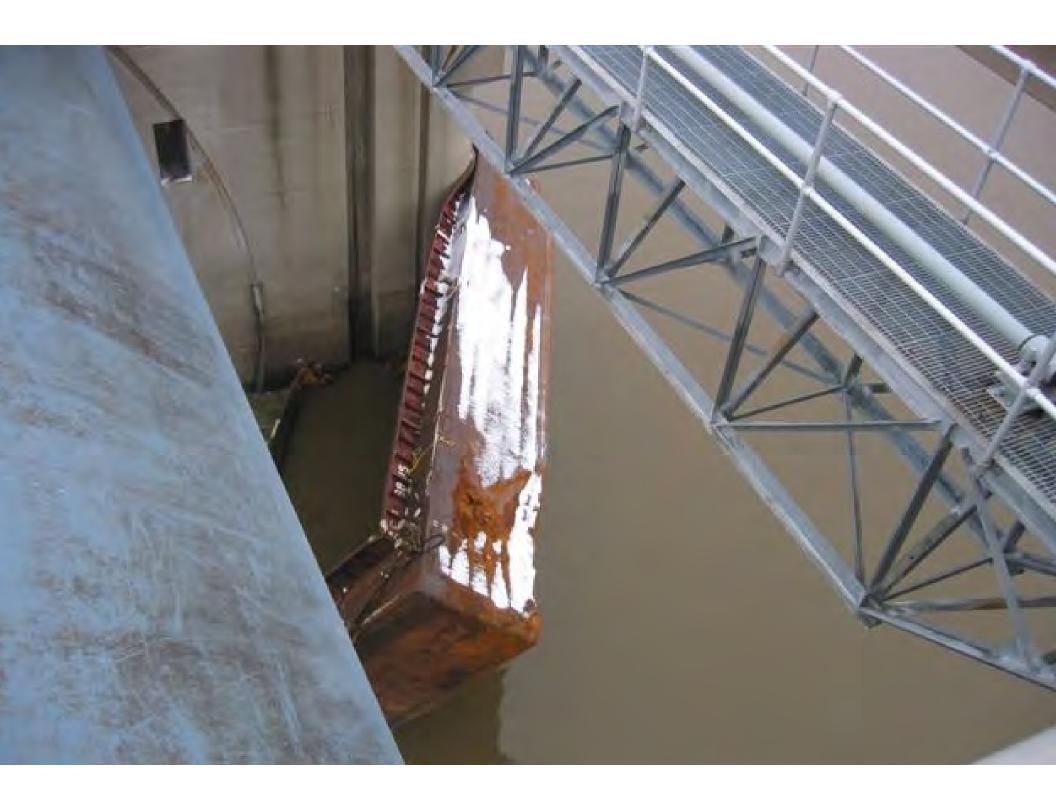














Belleville Locks & Dam

Get salvage equipment onsite as quickly as possible before loss of pool prohibits transport.



Salvager's Equipment

- 2 towboats 4176 kilowatt (5600 HP)
- 454 metric ton (500 ton) A-frame crane
- Pulling barge
- Hydraulic shear
- Cutting beam
- Numerous other smaller cranes, Aframe cranes, and barges



Various Concepts to Remove the Barges

- Pull Barges Upstream off the Dam
- Pull and Lift Barges Downstream
- Cutting Beam
- Hydraulic Shear
- Underwater Cutting by Divers
- Pull Downstream with Three Towboats
- Lift out with Bulkhead Crane







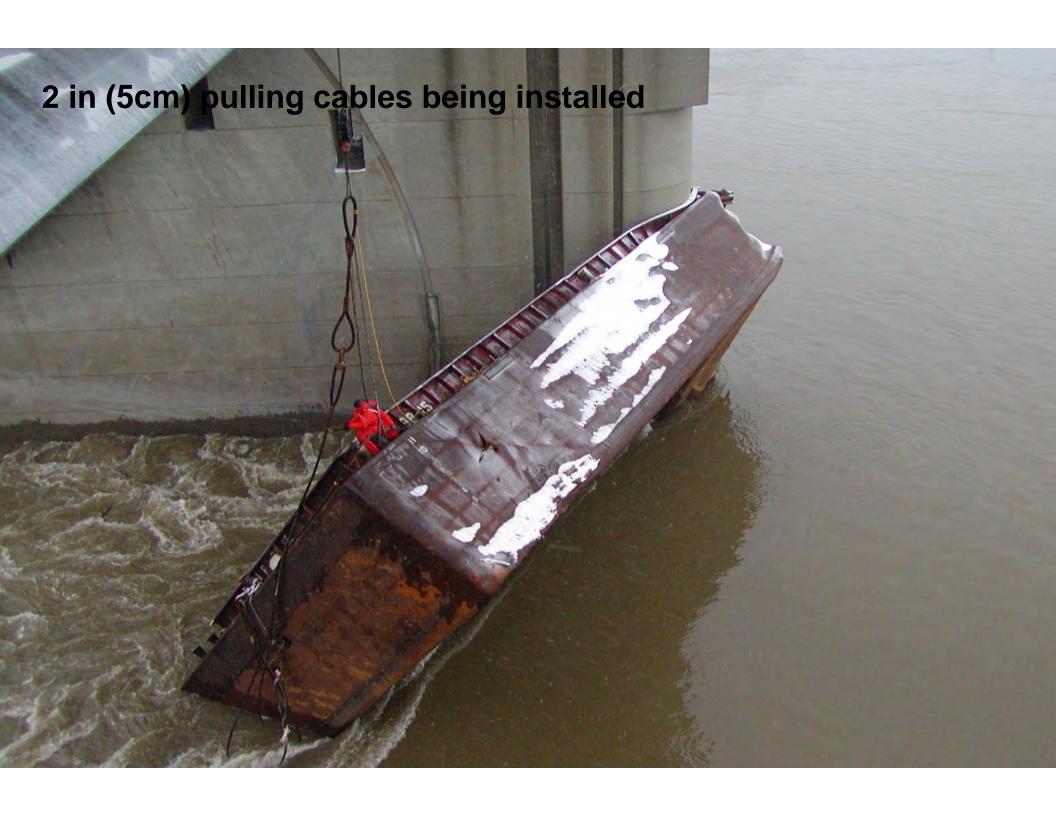
Salvage Equipment Upriver

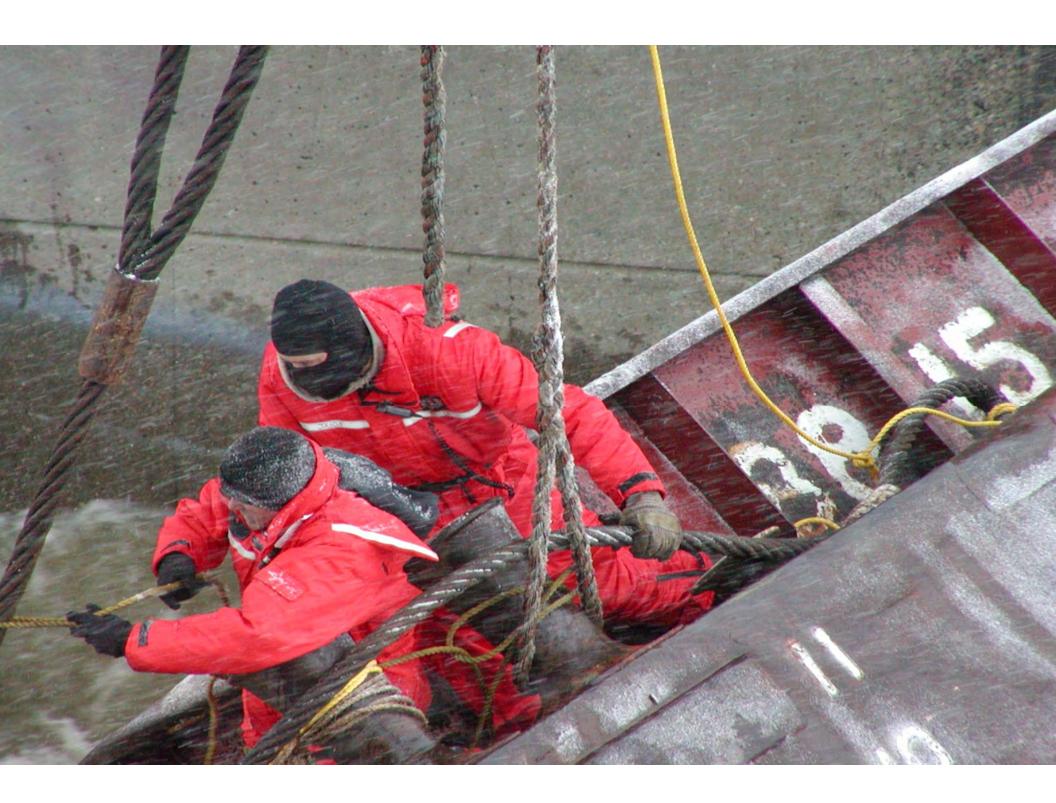
River Salvage digging with a crane to anchor a barge with winches to lower down their excavator with a hydraulic shear

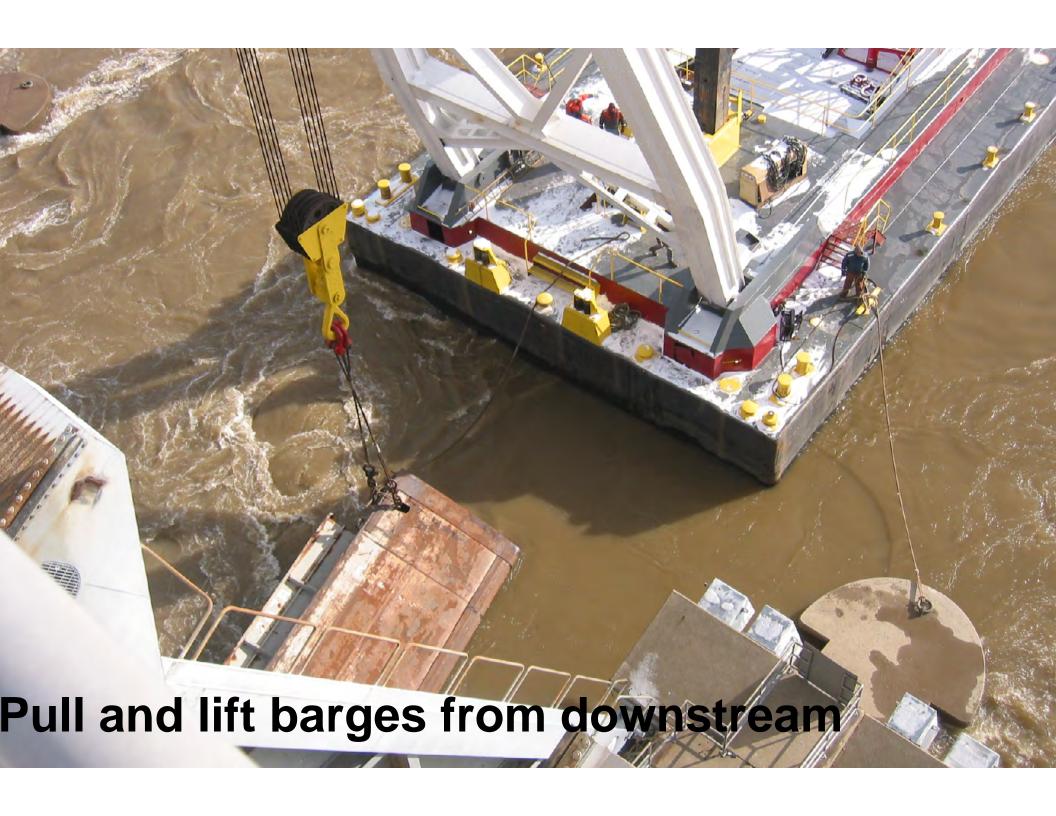
Okie Moore quipment: Frane barge pulling barges I/V Capt. Val

M/V James Moorehe<u>ad</u>

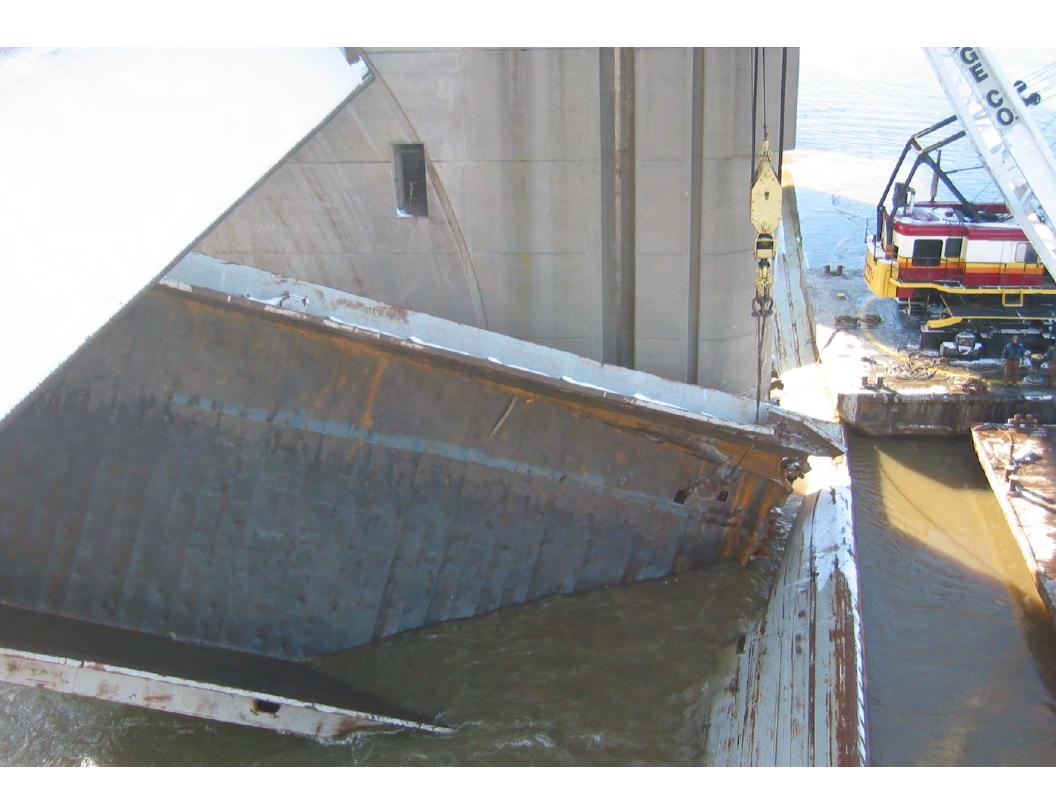














Cutting Beam and Pile Driver







 Started to use cutting beam (Successfully used by the Louisville District) Ultimately not used, only had one barge that might be able to use, restriction that the beam could not extend beyond pier



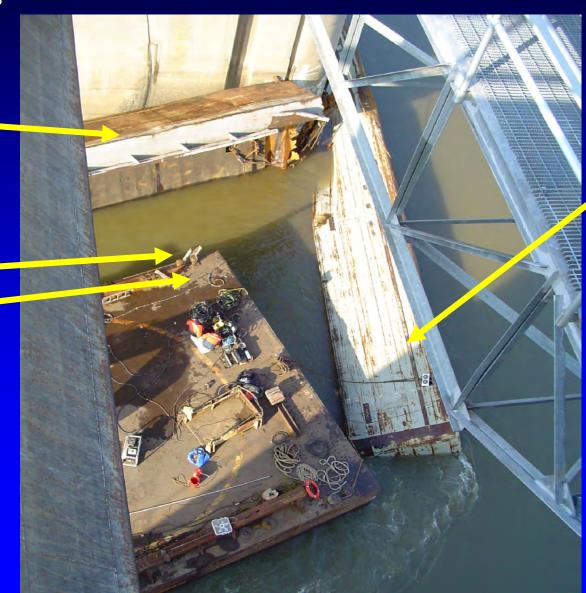




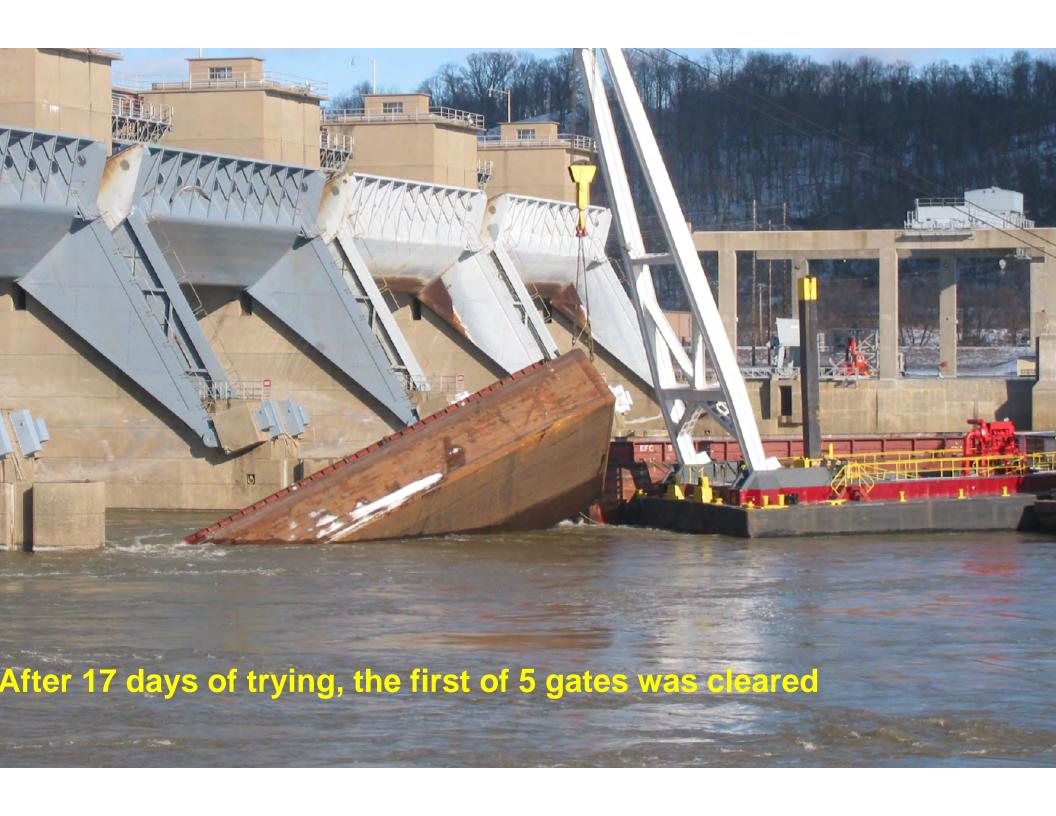
PEN 207

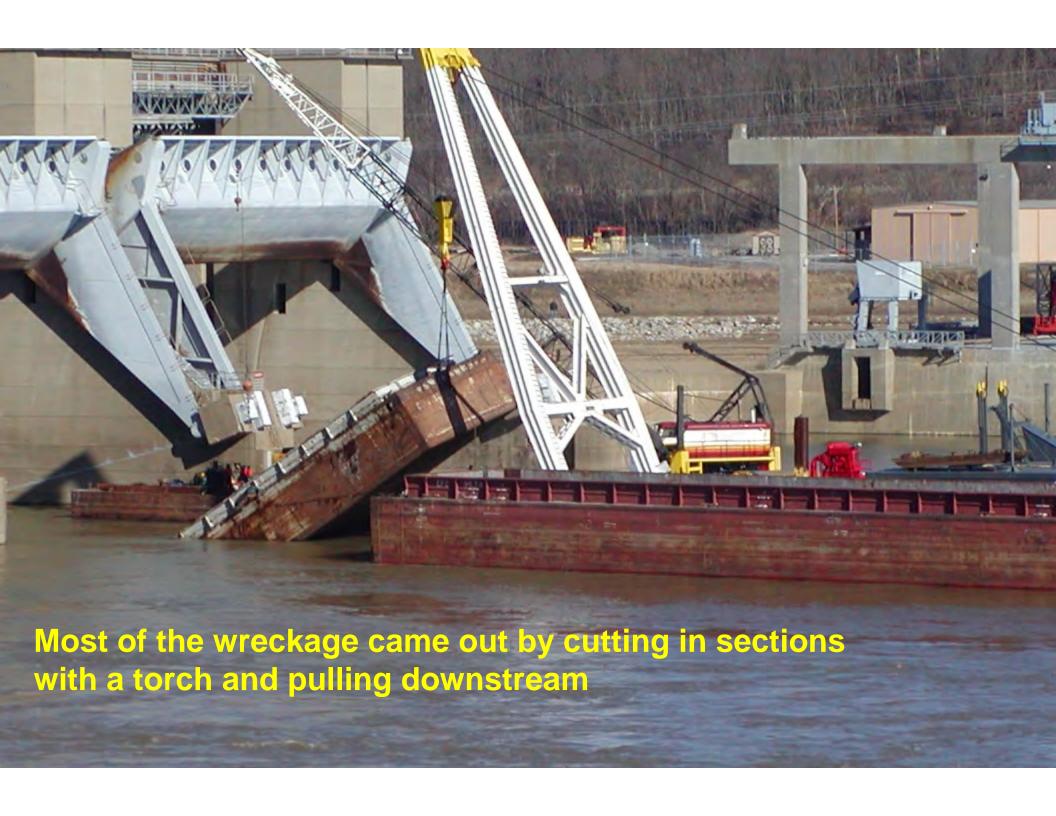
Divers ladder and support lines

Divers cutting PEN 207

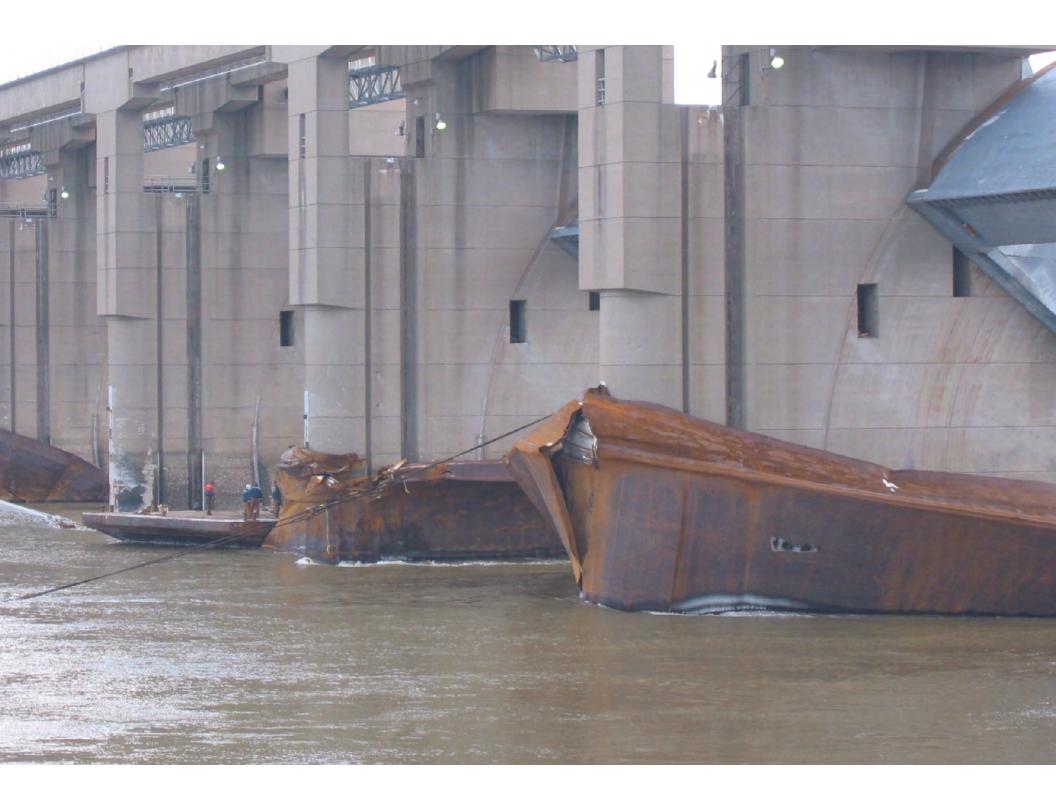


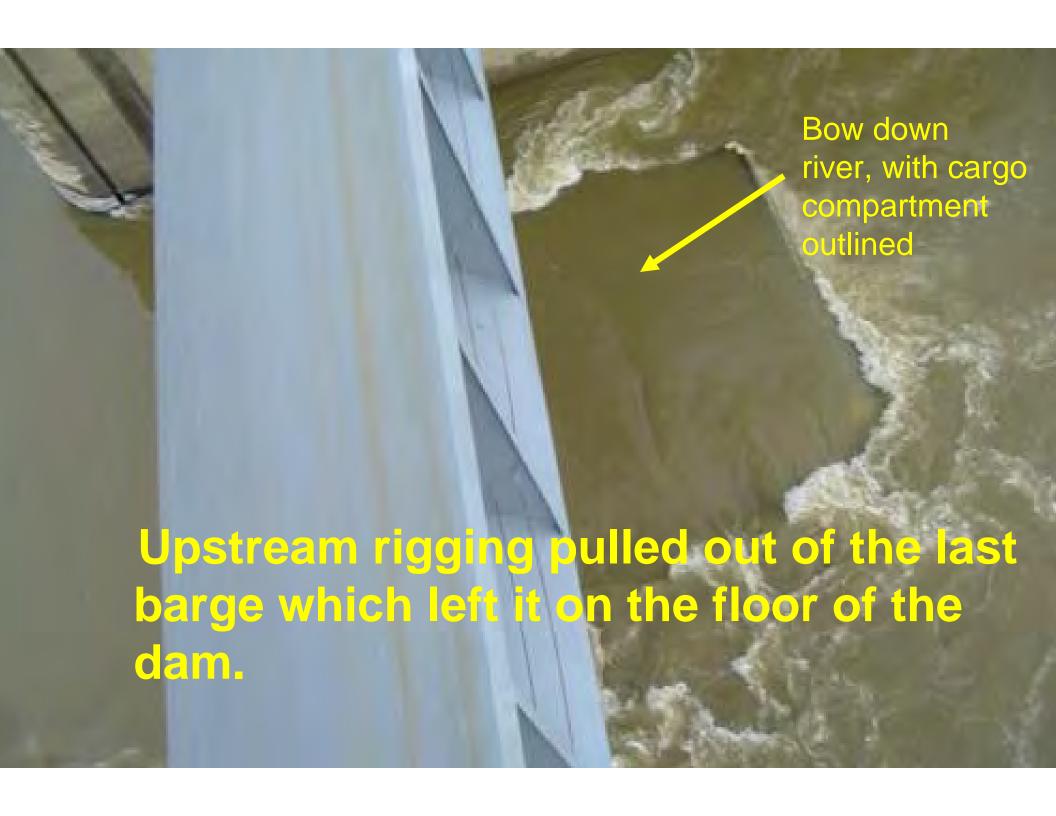
AEP 611













Saturday, Jan 29th



Worked a sling under the bow of AEP 8815.



Last Barge

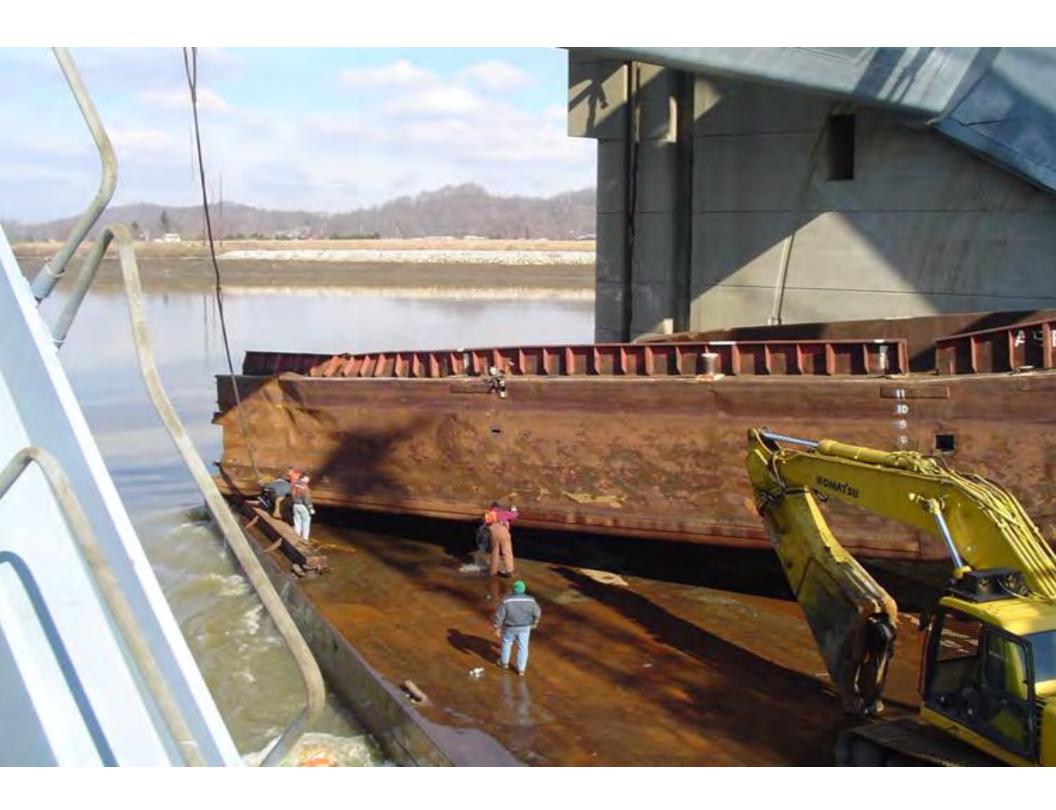
• Running out of options and tried pulling the downstream rigging with three towboats. While unsuccessful, there was some movement, the barge appeared to be hung up on a part of the dam sill.

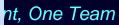




Lifting out with Bulkhead Crane and the 454 metric ton (500 ton) A-frame to lift the barge. The salvager raised one end of the barge with the A-Frame crane and worked a sling under the mid-section to rig to the dam's bulkhead to lift the other end out of the water and then cut the barge into two pieces.









M/Vs Capt John Reynolds and James Garret coordinated the movement out of Gate 3 and down river.

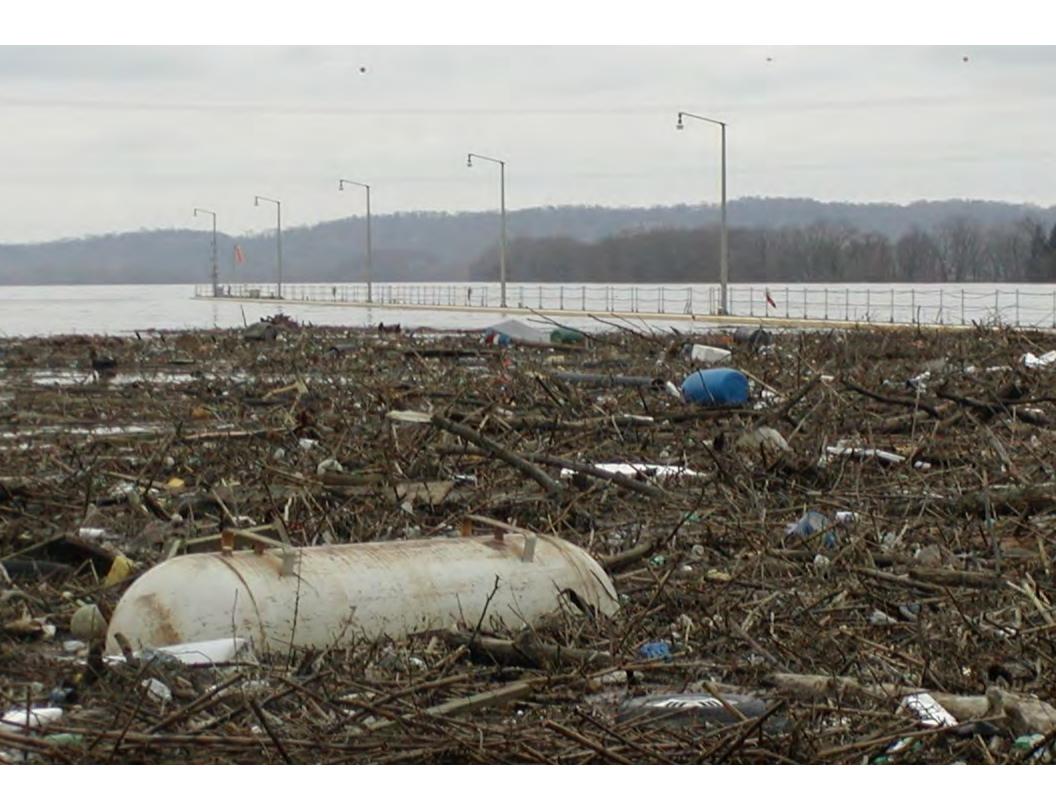




Finally, after 26 days the locks reopened

Queues at the lock increased to a total of fifty-three (53) towboats waiting













Past Accidents

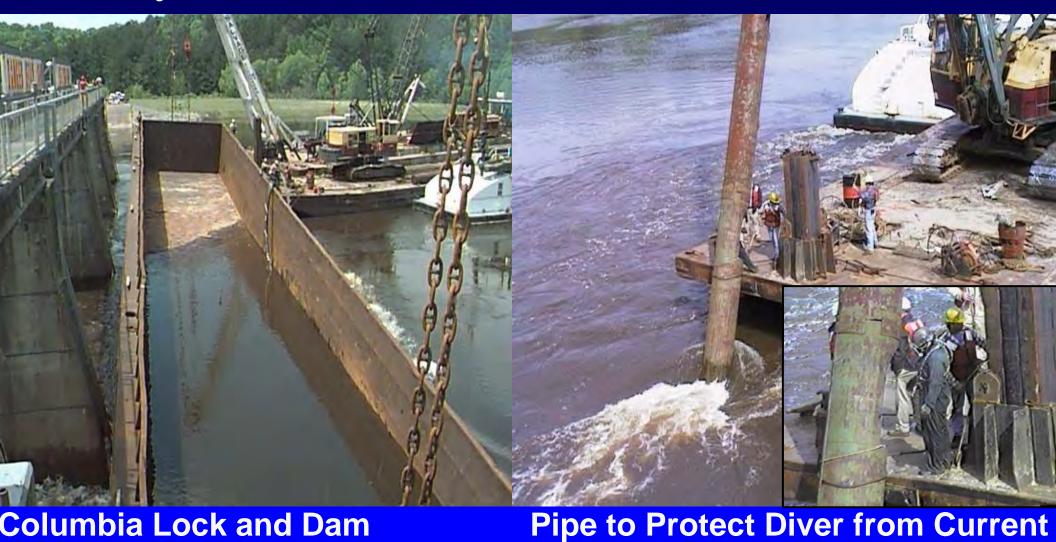


Smithland Locks and Dam

Cheatham Locks and Dam



Past Accidents





Maxwell Locks and Dam





Barge Accident Study

- Studying modern era pool loss accidents to find commonalities.
- Preventive measures are being considered to lessen the chances of losing pool in the event of future barge accidents.



Barge Accident Study, cont.

- The preferred solution would be transported via roadway to quickly get onsite and be deployed with minimum if any floating plant (working barge). It would also be universal and could be used at many lock projects.
- Several options are being considered, including an integrated pile driver/cutting beam that can move across the gate bay.



Belleville Barge Accident

QUESTIONS

John.D.Clarkson@usace.army.mil

Seismic Requirements for Arch, Mech, and Elec. Components

2005 Infrastructure Systems Conference

Track 14, Session 14C Wednesday 3 August 2005

Presented by John Connor, USACE, Kansas City District



Presentation Outline

- Purpose
- Criteria Overview
- UFC 3-310-04 Requirements
- UFC vs. ASCE
- Design Considerations
- Specifications (01492, 13080, 15070, 16070)
- Future directions
- Q & A



Purpose

- New Criteria (UFC)
- Plans and Specs conflict
- Design vs. Performance Spec
- Least design attention, Most RFI's
- Criteria conflict/confusion
- Circular references
- Roles & Responsibilities not clear



Criteria Overview

- UFC 1-200-01 (Gen. Bldg. Req.)
- UFC 3-310-01 (Structural Load Data)
- UFC 3-310-04 (Draft Seismic Design)
- IBC 2003
- ASCE 7-02
- UFGS
- FEMA, NEHRP, TI 809-04?



UFC 1-200-01

- "Design: General Building Requirements"
- 20 June 2005 (supercedes 31July 2002)
- Rescinds TI-809-04
- Directs IBC 2003 for Seismic
- Directs UFC 3-310-01 for site data and bldg category
- Directs Seismic design per IBC Chapter 16 as modified by UFC 3-310-04.



IBC 2003, Chap. 16

- Section 1621 "A/M/E Component Seismic Design Requirements"
- Directs to use ASCE 7-02, Section 9.6, "A/M/E Components and Systems"
 - -Based on NEHRP 2000 (FEMA 368)



- "Structural Load Data"
- **25 May 2005**
- Ss, S1 values for CONUS/OCONUS installations
- New SUG IV and Occupancy Category V



- "Seismic Design for Buildings"
- 24 June 2005 (draft)
- Modifications to IBC 2003, Chap 16
- In general, Supplemental Info and Optional Designs
- Provides criteria for new SUG IV "Strategic Assets"



- App B: Modifications to IBC Chap 16.
- App C: Alternate, Simple Systems
- App D: Alternate, for SUG III
- App E: Design for SUG IV
- App F: Guidance for A/M/E Components



UFC 3-310-04, App B

- Modifications to IBC Chap 16.
- A/M/E Comp: Additions to ASCE 7, Section 9.
- Generally, adds wording for SUG IV requirements
- "All provisions for components having an lp=1.5 shall also apply to SUG IV components.



UFC 3-310-04, App C

- "Simplified Alternative Structural Design Criteria for Simple Bearing Wall or Building Frame Systems"
- Simplifies Lateral Force Analysis Procedure
- No change for A/M/E components, same as conventional analysis



UFC 3-310-04, App D

- Alternate Design Procedure for SUG III
- Optional non-linear analysis
- May provide more economical designs
- Apply only with approval of authorizing design agency
- Modifies ASCE 7, Sec 9.6 equations considering MCE and SE, using NSP and NDP.



UFC 3-310-04, App E

- Design for SUG IV
- i.e. Key defense assets & NBC facilities
- Components remain elastic, operational, for MCE
- ASCE 4-98, "Seismic Analysis of Safety-Related Nuclear Structures".
- A/M/E components based on in-structure response spectra, developed from models of primary structures and MCE.



UFC 3-310-04, App E

- Classify all components as MC1, MC2, or NMC
- MC1: Mission Critical, operable immediantly. Certified.
- MC2: Mission Critical, minor damage (repair in 3 days).
- NMC: Non-mission critical, will not have falling hazards or impede egress.



UFC 3-310-04, App F

- Guidance for A/M/E Components
- The "Commentary to ASCE 7-02, Section 9.6"
- Details for veneer, floor mounts, suspended systems, and pipe supports
- Walk-down inspections and equipment qualifications (III, IV)



UFC vs. ASCE

- ASCE: A/M/E Comp. design based on SDC and Ip.
- UFC: A/M/E Comp. design based on SUG
- SUG: I, II, III, IV (Bldg importance)
- SDC: A, B, C...SDC is a function of SUG, Site Class (A, B...), and Ground Motion (Ss, S1)
- Ip: Component Importance Factor (1.0, 1.5)



UFC vs. ASCE

- ASCE: Ip of the component determines if design is necessary
- UFC: Implies that SUG III, IV of the bldg applies to the components as well.

Example: Fire station, Camp Dodge, IA SUG=III, Ss=0.07, S1=0.04, Site Class=D >>>SDC=A<<<



UFC vs. ASCE

SUG	III	III	III	III
SDC	С	С	A	A
lp	1.0	1.5	1.0	1.5
ASCE	Exempt	Design	Exempt	Exempt
UFC	Design	Design	Design	Design



Design Considerations

- In-house, Government designer
- A/E designed
- Contractor designed



Design Considerations

In-house, A/E Design

- Based on assumed equipment and layout
- Objective/defined
- One detail for all cases
- Consider for small/simple projects

Contractor (A/E hired)

- Based on as-built condition
- Subjective/debatable
- Can choose best for job
- Burden/cost for small companies

Project Documents

- Coordinate with specs
- Coordinate with other disciplines
- What is intent of showing details?
- Fully designed, or suggested details?
- Add notes to cover contingencies
- Quality Assurance (see next track)
 - ASCE 7-02, Table 9.6.1.7
 - Walk down inspections
 - Component certification
 - Roles of inspectors/EOR/owner



Specifications

- Currently reference TI-809-04, FEMA 302
- SUG, but not SDC
- Ip needs to be defined
- 01492: Special Inspection for Seismic-Resisting Systems
- 13080: Seismic Protection for Misc. Equip.
 - Used as baseline for 15070 and 16070.
 - Misc. Equipment or Architectural?
 - Items not covered: partitions, veneer, ceilings
- 15070: Seismic Protection for Mech. Equip.
- 16070: Seismic Protection for Elec. Equip.



Future Directions

- Review draft UFC (3-310-04).
 - -Clarify SUG vs. SDC, Ip.
 - —Tools, checklists, flowcharts (App G)
- Update Specs (13080, 15070, 16070).
 - Incorporate IBC & UFC
 - Establish multi-discipline proponents
 - Master Spec
- Communities of practice (CoP).
 - Arch, Mech, Elec, and Struct.



Questions?

Contact:

John Connor

CENWK-EC-DS

(816) 983-3240

John.A.Connor@usace.army.mil



Quality Assurance for Seismic Resisting Systems

2005 Infrastructure Systems Conference

Track 14, Session 14C Wednesday 3 August 2005

Presented by John Connor, USACE, Kansas City District



Presentation Outline

- Purpose
- Criteria Overview
- IBC Requirements
- UFC 3-310-04 Requirements
- Specification 01492
- Future directions
- Q & A



Purpose

- New Criteria (UFC)
- "Construction's Job", "Not Applicable"
- Criteria confusion
- Circular references
- Roles & Responsibilities not clear
 - —Owner
 - Building Official
 - Registered Professional



Criteria Overview

- UFC 1-200-01 (Gen. Bldg. Req.)
- UFC 3-310-01 (Structural Load Data)
- UFC 3-310-04 (Draft Seismic Design)
- IBC 2003
- ASCE 7-02
- UFGS 01492



UFC 1-200-01

- "Design: General Building Requirements"
- 20 June 2005 (supercedes 31July 2002)
- Rescinds TI-809-04
- Directs UFC 3-310-01 for site data and bldg category
- Directs IBC 2003 for Seismic
- Tests and Inspections per IBC Chapter 17 as modified by UFC 3-310-04.



- "Structural Load Data"
- **25 May 2005**
- Ss, S1 values for CONUS/OCONUS installations
- New SUG IV and Occupancy Category V

IBC 2003, Chap. 17

- Section 1705 "Quality Assurance for Seismic Resistance"
- Section 1707 "Special Inspections for Seismic Resistance"
- Section 1708 "Structural Testing for Seismic Resistance"



IBC 1705, (Quality Assurance)

- QA Plan required for SDC C, D, E, F.
- Exception for
 - —light-framed wood/steel
 - -Reinforced masonry <25', Sds<0.5g
 - Detached family dwelling
- QA Plan prepared by registered design professional.



IBC 1705, (Quality Assurance)

- QA Plan shall identify:
 - -Seismic systems
 - —Special Inspections
 - Type and frequency of testing
 - Type and frequency of inspections
 - Distribution of testing and insp reports
 - —Structural observations and reports



IBC 1705, (Quality Assurance)

- Contractor shall acknowledge:
 - Requirements of QA Plan
 - Conformance to construction documents
 - -Procedures for control within Contractor's organization, the method and frequency of reporting, and distribution of reports.
 - Identification and qualifications of persons



- Continuous: "Full time observation of work...by an approved special inspector who is present in the area where work is to be performed.
- Periodic: "Part-time or intermittent observation of work... by an approved special inspector who is present in the area where work <u>has been</u> or is being performed."



- Owner (or Agent) shall employ 1 or more special inspectors
- Special Inspector: "qualified person...for inspection of the particular type of construction requiring inspection".
- UFC 3-300-10N: QC Specialist for NAVFAC projects
- Corps projects: Con-Rep, RE
- Contractor hires independent inspector



- Required for: SDC C, D, E, F
- Steel: Cont. Insp. of welding >5/16".
- Wood: Cont. Insp. of gluing operations,
 Periodic Insp. of fastening components.
- Cold-Formed: Periodic Insp. of welding and fasteners.
- Storage Racks: Periodic Insp. of anchorage to floors.



- Architectural Components (SDC D, E, F)
- Periodic inspection of fastening of:
 - Exterior cladding
 - Interior & Exterior non-bearing walls
 - Interior & Exterior veneer
- Exceptions:
 - Bldgs <30' height</p>
 - —Cladding/veneer <5psf</p>
 - Non-bearing walls <15psf</p>



- Mech/Elec Components (SDC C, D, E, F)
- Periodic inspection of fastening of:
 - Emergency power systems
 - Piping carrying hazardous materials
 - —HVAC carrying hazardous materials
- Equipment shall be labeled and tested
 - —Shaking table
 - -3D shock tests
 - -Rigorous analysis



IBC 1708 (Testing)

Masonry:

- Non-essential facility
 - Certificates of compliance used in construction.
 - Verification of f'm
- Essential facility (SUG III, IV)
 - Certificates of compliance used in construction.
 - Verification of f'm
 - Verification of mortar and grout materials



IBC 1708 (Testing)

- Reinforcing Steel: Certified mill test reports for steel used in:
 - -Reinforced Concrete frames
 - Boundary elements of special reinforced concrete
 - -Reinforced masonry shear walls

(For SDC C, D, E, F)



IBC 1708 (Testing)

- Structural Steel: as req'd by AISC 341.
- Mech/Elec Equipment
 - Test or analyze equipment and anchorage.
 - Submit certificate to design professional

(For SDC C, D, E, F)



UFC 3-310-04 (draft)

- "Seismic Design for Buildings"
- 24 June 2005 (draft)
- Modifications to IBC 2003, Chap 17
- Added Definitions for Personnel Roles
- Incorporates SUG IV
- Added Walk-thru inspections for SUG III, & IV



UFC 3-310-04 (draft)

- Building Official: Shall be designated by the Contracting Officer.
- Owner: Shall be designated by the Contracting Officer.
- Registered Design Professional: PE or SE

Who: Corps, DPW, Base CE, ACSIM?

When: Designate before or after contract?



UFC 3-310-04, (draft)

- Walk-thru inspections req'd for SUG III & IV with SDC D, E, or F.
- Conducted by registered professionals prior to commissioning.
- Report of seismic vulnerabilities.
- Facility manager will implement mitigation recommendations.



Section 01492

- "Special Inspection for Seismic-Resisting Systems"
- Currently references TI-809-04, FEMA 302
- Special Inspector employed by Contractor
- No definition of Owner, PE, Building Official
- QA Plan developed by Contractor
- Periodic Inspection at least 25% of total time.
- Includes extra items from ASCE 7
- Excludes items from IBC



Future Directions

- Review draft UFC (3-310-04).
 - -Improve definitions for personnel.
- Update Spec 01492
 - -Incorporate IBC & UFC
 - Master Spec
- Communities of practice (CoP).
 - —Structural & Construction



Questions?

Contact:

John Connor

CENWK-EC-DS

(816) 983-3240

John.A.Connor@usace.army.mil





2005 Tri-Service Infrastructure Systems Conference & Exhibition

St. Louis, Missouri 2-4 August 2005

SBEDS

(Single degree of freedom Blast Effects Design Spreadsheets)

Dale Nebuda, P.E.
U.S. Army Corps of Engineers
Protective Design Center



Presentation Outline

- > Background & general description
- > SBEDS technical capabilities
- > Tour of workbook
- > Obtaining SBEDS
- > Future enhancements



Background

- > Implementation of DoD antiterrorism construction standards requiring more blast design of 'conventional' facilities
- Existing blast resistant structural design tools developed for design of more robust structures and are cumbersome for design of more conventional structures
- ➤ USACE Protective Design Center, through Baker-Risk, developed SBEDS as a designer friendly tool for more typical construction
- > SBEDS v1.0 released May 2004, v2.0 released June 2005



SBEDS - General

- > SBEDS is an Excel© workbook that combines all steps to design/analyze a wide variety of blast-loaded structural components
- > User inputs basic information related to geometry, boundary condition, material property, response mode, & blast load for component
- > SBEDS calculates equivalent SDOF parameters & determines dynamic response w/ time-stepping SDOF calculator
- > 11 types of structural components available
 - Also allows for input of general SDOF system
- > Outputs maximum response parameters and response history plots



SBEDS – General (continued)

- > Also performs shear check
 - stirrup design for concrete & CMU components
- ➤ Iteratively develops pressure-impulse (P-i) relationship and associated charge weight-standoff diagrams
- > Designated metric or english units
- > Detailed Users Guide hot-linked to workbook
- ➤ Based on Army TM 5-1300 & UFC 3-340-01 guidance but draws on other sources for best methodologies



Available Component Types

- > One-way corrugated metal panel
- > One-way or two-way steel plate
- > Steel beam or beam-column
- > One-way open-web steel joist
- > One-way or two-way reinforced concrete slab
- > Reinforced concrete beam or beam-column
- > Prestressed concrete beam or panel
- > One-way or two-way reinforced masonry
- > One-way or two-way unreinforced masonry
- > One-way or two-way wood panel
- > One-way wood beam or beam-column
- General SDOF system



Available Response Modes

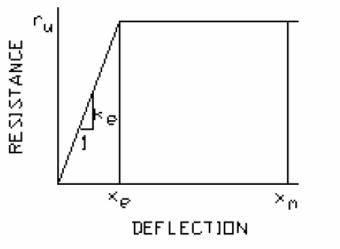
- > Flexure
- > Tension membrane
- > Compression membrane
- > Brittle flexure w/ axial load softening
- > Arching with gap & non-solid section
- > General



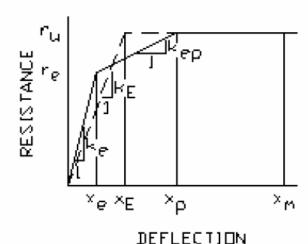
Flexure Resistance Functions

- > TM 5-1300/UFC 3-340-01
- > All components

> Option for shear based resistance for concrete slabs & masonry elements



Determinate Boundary Conditions



Indeterminate Boundary Conditions (Solid Curve Used for Flexure Only)

(Dashed Curve for Flexure and Tension Membrane)

Figure 4. Resistance-Deflection Curve For Flexural Response



Tension Membrane Resistance Function

> UFC 3-340-01

- > One-way corrugated metal panel
- > One-way or two-way steel plate
- Steel beam or beam-column

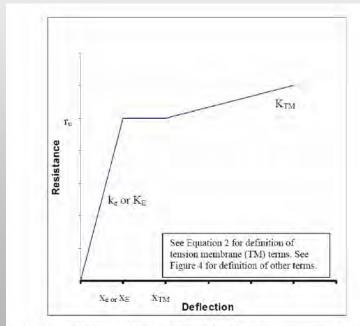


Figure 5. Resistance Deflection Curve for Steel Components with Tension Membrane

$$\begin{split} x_{TM} &= x_E + \sqrt{\frac{4 \text{TL}^2}{\pi^2 E A}} \quad \text{ where } \quad T = \text{Minimum} \Big[\Big(\mathbf{f}_{\text{dy}} \mathbf{A} \Big) \, \mathbf{V}_{\text{c}} \, \Big] \\ K_{TM_{-1}} &= \frac{8 \text{T}}{b L^2} \\ K_{TM_{-2}} &= \frac{\text{T} \, \pi^3}{4 L_y^2 \sum_{n=1,3,5,7} \left[\frac{1}{n^3} (-1)^{(n-1)/2} \, A \right]} \quad \text{where } \quad A = 1 - \frac{1}{\cosh \frac{n \pi L_x}{2 L_y}} \quad \text{and } \quad L_x \geq L_y \end{split}$$

Equation 2

where:

x_{TM}= assumed deflection at beginning of linear tension membrane response adding to flexural response for one and two-way response

K_{TM_i}= linear tension membrane slope for one-way (i=1) or two-way (i=2) response

x_E = equivalent elastic yield deflection

 $f_{dy} = dynamic yield strength$

A = component cross sectional area within loaded width b



Compression & Tension Membrane Resistance Function

- > UFC 3-340-01
- User's option to consider compression only, tension only, or both
- One-way or two-way RC slab
- RC beam or beam-column
- One-way or two-way reinforced masonry

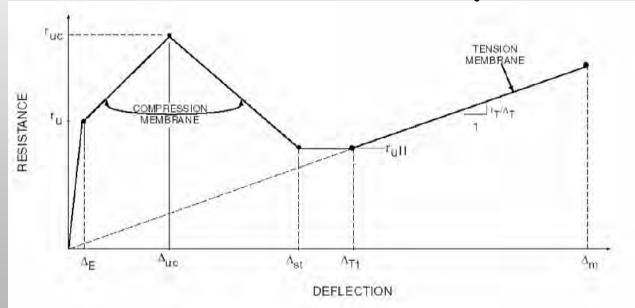


Figure 18. Resistance-Deflection Curve for Reinforced Concrete and Masonry Components with Compression and Tension Membrane (from UFC 3-340-01)



Brittle Flexure w/ Axial Load Softening Resistance Function

➤ Wall Analysis Code (WAC) ➤ One-way or two-way unreinforced masonry

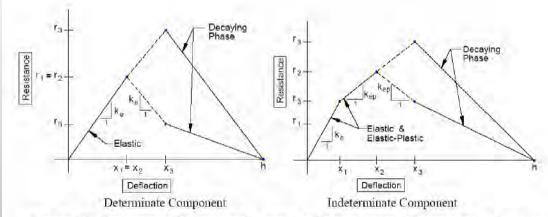


Figure 25. Resistance-Deflection Curves for Unreinforced Masonry with Brittle Flexural Response and Axial Load From WAC Program

$$r_3 = \frac{4}{L^2} \left(h - \Delta \left(P + \frac{WL}{2} \right) \right)$$

Equation 7

where:

r₃ = maximum resistance from axial load effects

 $x_3 = flexural deflection at r_2 + (r_3 - r_2)/K_{ep}$

 K_{ep} = elastic-plastic stiffness for indeterminate components, otherwise equal to elastic stiffness

h = overall wall thickness

P = input axial load per unit width along wall, Paxial

W = areal self-weight and supported weight of wall

L = span length equal to wall height

Protective Design Center



Arching With Gap & Non-Solid Cross Section Resistance Function

Park and Gamble's
 Reinforced Concrete
 Slabs modified for gap
 between wall and rigid
 support for non-solid
 cross section

> One-way or two-way unreinforced masonry

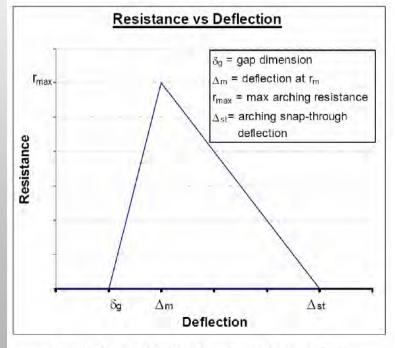


Figure 26. Arching Resistance-Deflection Curve



General Resistance Function

- > Up to 5 segments
- > Systems with or without 'softening'
- > Different stiffness in rebound allowed

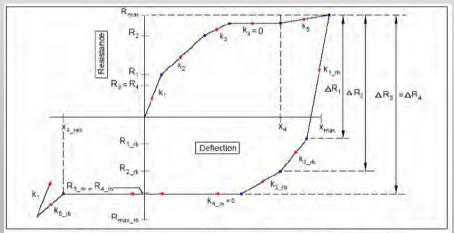


Figure 2. General Resistance-Deflection Diagram Without Softening

 Rules for rebound stiffness in systems using compressive membrane and arching

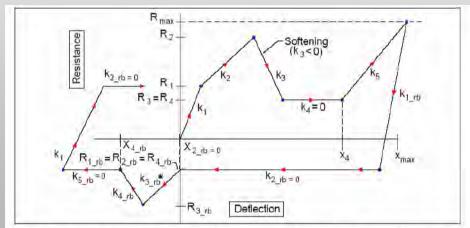


Figure 3. Typical Resistance-Deflection Diagram With Softening (See Figure 2 and Table 1 for Definition of Terms in Figure)



Available Boundary Conditions

> One-way components

- Cantilever
- Fixed-fixed
- Fixed-simple
- Simple-simple (only condition for open web joists)

> Two-way components

- Four sides supported (all fixed or all simple)
- Three sides supported (all fixed or all simple)
- Two adjacent sides supported (both fixed or both simple)



Available Loadings

- > Uniform loading for all components
- > Concentrated loads for beam or beam-column components
 - load at free end of cantilevered elements
 - load at midspan for all other support conditions
- $\triangleright P-\Delta$
 - RC components except prestressed
 - Reinforced masonry
 - Unreinforced masonry
 - Wood beam or beam-column
 - General SDOF



Equivalent P-1 Load

- > SBEDS calculates the lateral force on component causing same maximum moment as $P-\Delta$ effect at each time step
 - P- Δ load based on axial load, geometry, and boundary conditions/load type of component and deflection at each time step
- \triangleright Equivalent P- Δ load history is added to input load history and separately plotted in output
- Approach is consistent with other dynamic analyses methods considering P-Δ effects including FEA based approaches



SBEDS Structure

- > ReadMe sheet
- > Intro sheet
- > Input sheet
- > Results sheet
- > P-i Diagram sheet
- > SDOF Output sheet

- > SDOF sheet (hidden)
- > Database sheet
- Positivephasedload sheet (hidden)
- Negativephaseload sheet (hidden)
- > Wait sheet



SBEDS Structure

- > ReadMe sheet
 - General admin info
 - Support info
- > Intro sheet
- > Input sheet
- > Results sheet
- > P-i Diagram sheet
- > SDOF Output sheet

- > SDOF sheet (hidden)
- Database sheet
- Positivephasedload sheet (hidden)
- Negativephaseload sheet (hidden)
- > Wait



SBEDS Structure

- > ReadMe sheet
- > Intro sheet
 - Component selection
 - Units selection
 - Workbook instructions
 - Discussion of workbook design
- > Input sheet
- > Results sheet
- > P-i Diagram sheet
- > SDOF Output sheet

- > SDOF sheet (hidden)
- Database sheet
- Positivephasedload sheet (hidden)
- Negativephaseload sheet (hidden)
- > Wait



SBEDS Structure

- > ReadMe sheet
- > Intro sheet
- > Input sheet
 - Discussed later
- > Results sheet
 - Discussed later
- > P-i Diagram sheet
 - Discussed later
- > SDOF Output sheet
 - Sample shown later

- > SDOF sheet (hidden)
- > Database sheet
- Positivephasedload sheet (hidden)
- Negativephaseload sheet (hidden)
- > Wait



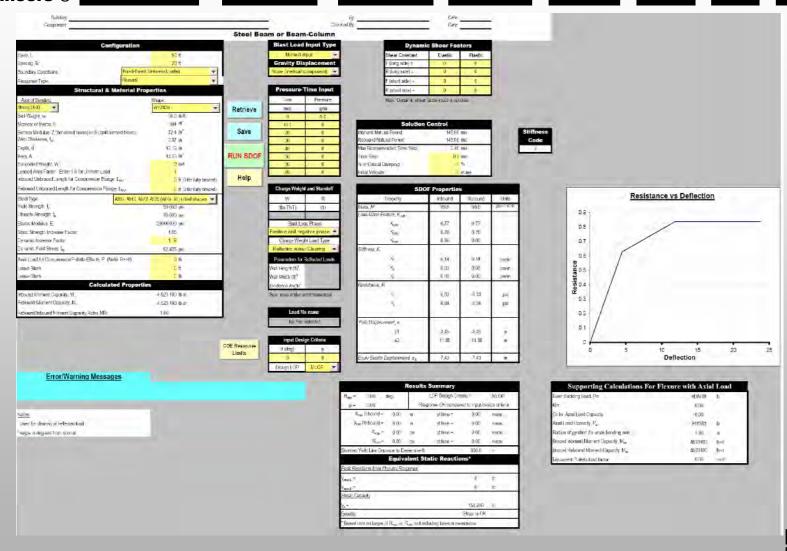
SBEDS Structure

- > ReadMe sheet
- > Intro sheet
- > Input sheet
- > Results sheet
- > P-i Diagram sheet
- > SDOF Output sheet

- > SDOF sheet (hidden)
 - Time-stepping SDOF solution
- Database sheet
 - Properties of library members
 - SDOF constants
- Positivephasedload sheet (hidden)
- Negativephaseload sheet (hidden)
- > Wait



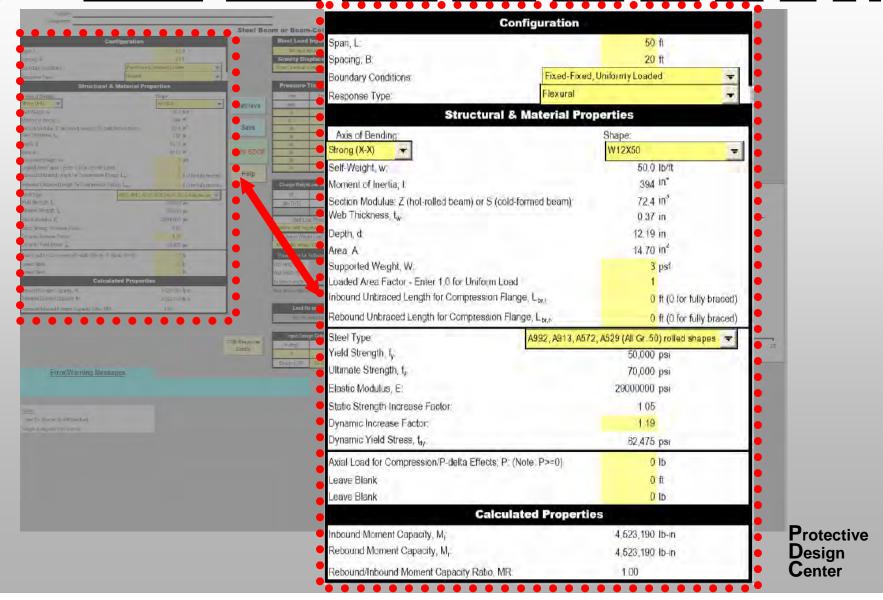
Input Sheet (Steel Beam or Beam-Column)





Component Input

US Army Corps of Engineers ®



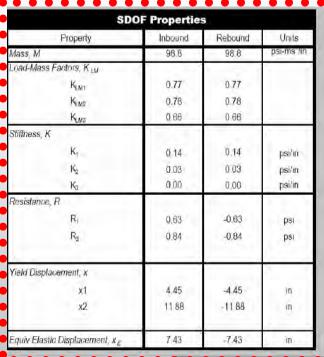


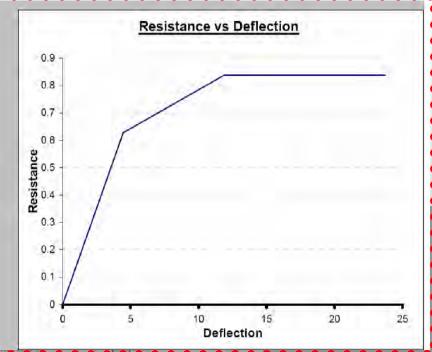
SBEDS Drop-Down Menus

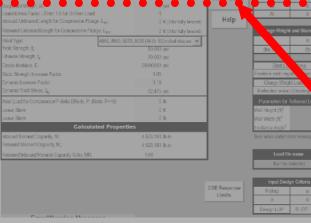
- Support conditions
- > Response mode
- > Beam sizes (AISC and cold-formed girts/purlins)
- > Open web steel joist sizes (K and LH series)
- ➤ Masonry (Brick, European block, Heavy-Medium-Lightweight CMU)
- > Corrugated metal panel sizes (MBCI and Vulcraft sizes, traditional and standing-seam deck)
- > Typ. steel plate, beam, and rebar material properties
- ➤ All drop-downs automatically insert properties of selected size/type into spreadsheet
- User-defined option available for all drop-down menus



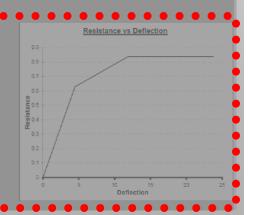
Calculated Resistance-Deflection Relationship on Input Sheet







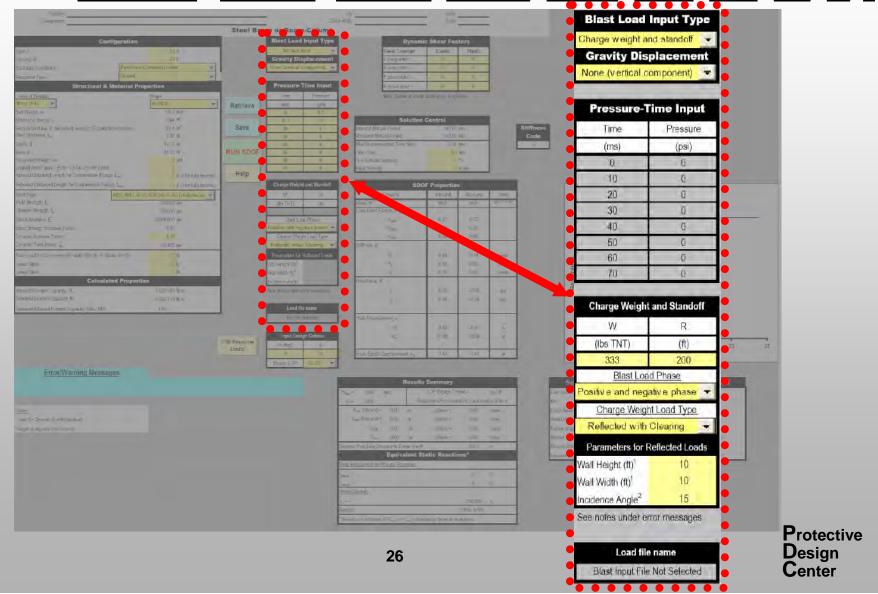
Property	Intound	Rebound	Units
ass, M	98.8	98.8	permenin
ad-Mass Factors, K ₁₀₀			
Kun	0.77	0.77	
Kue	0.78	0.78	
Kurs	0.98	0.66	
ithess, K			
K _t	0.14	0.14	psi/in
K ₂	0.03	0.03	psi/in
K ₂	0.00	0.00	pei/in
eststance, R			
R _c	0.83	-0.53	psi
	0.84	-0.84	psi
Al Displacement, x			
x1	4.45	-4.45	in
1/2	11.88	-11.88	in
uiv Elastic Displacement, x ₂	7.43	-7.43	in





Loading Input

US Army Corps of Engineers ®





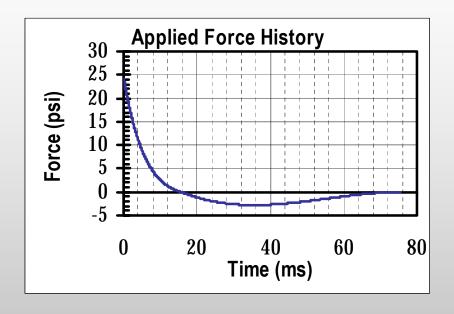
Loading Options

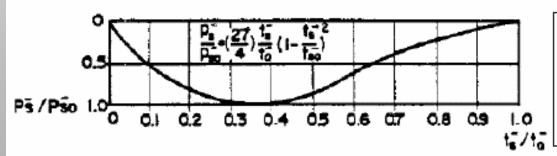
- > Directly input up to 8 time-pressure pairs defining a piecewise linear pressure history
- > User inputs charge weight and standoff distance
 - Pressure history for hemispherical surface burst is calculated based on Kingery-Bulmash parameters
 - Side-on or reflected load
 - angle of incidence can be specified for reflected loads
 - With or without negative phase
 - With or without clearing effects
- ➤ User designated file with up to 2,000 time-pressure pairs
 - One time-pressure pair separated by commas per line
 - Consistent with DPLOT file saved using the ASCII file option
- Member orientation



SBEDS Generated Loading

- Exponential decay in positive phase pressure-history using curve-fit to decay constant from CONWEP
- Curve-fit to negative phase using method from Navy document "Blast Resistant Structures, Design Manual 2.08, December 1986" (see below)



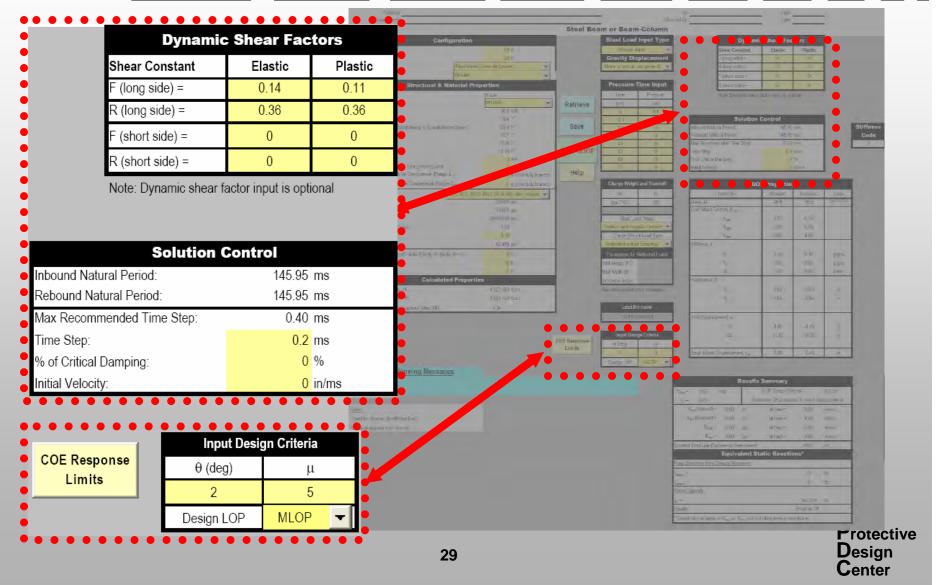


P₅₀ = peak negative pressure t₅₀ = 2*i/P₅₀ i = negative phase impulse Note: Used for reflected and side-on blast loads



Solution Options

US Army Corps of Engineers ®





Solution Options (continued)

- Response limits/level of protection desired (optional)
 - Does not effect calculations, bookkeeping aid
- > Dynamic shear constants (optional)
- > Damping
 - 0.05% of critical used by default, greater values can be input
- > Initial velocity
- > Time step (recommended value provided)



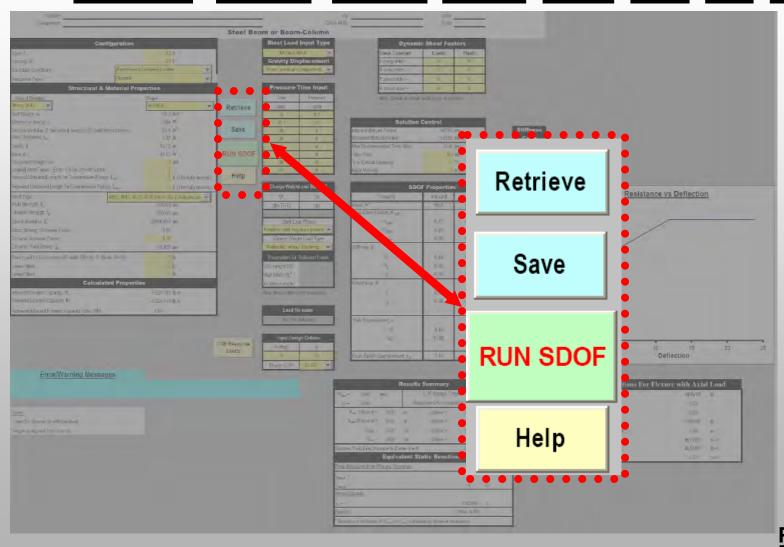
Recommended Time Step – Smallest Value Based On:

- > 10% of the natural period
- > 10% of the smallest time increment in a manually input blast load
- ➤ 3% of the equivalent triangular positive phase duration or 1.5% of the equivalent triangular negative phase duration of an input charge weight-standoff blast load
- > 3% of the smallest calculated time between local maxima and minima points of a input blast load file
- ➤ The total 2900 time steps in the time-stepping SDOF method in SBEDS divided by 8 natural periods (but not less than 0.01 ms)



General Commands

US Army Corps of Engineers ®





SDOF Solver in SBEDS

- > Constant velocity integration method used to numerically solve SDOF equation of motion at each time step
 - Very stable solutions if small enough time step used
- > 2900 time steps in program so very small time steps are usually recommended (less than 1 ms)



Validation

- ➤ Generally within 1%-2% when checked against the SOLVER and WAC codes for numerous cases (27) with multiple yield and stiffness combinations
- ➤ Constant velocity method has also been validated against finite element calculations performed by BakerRisk

		SDOF Model		ADINA		
Analysis Description	Response Range	Maximum Displacement (in)	Time of Max. Displacement (msec)	Maximum Displacement (in)	Time of Max. Displacement (msec)	Percent Difference
	µ=3	5.507	35	5.232	33	5.0
Rectangular	u=10	17.17	51	15.19	47	11.5
Beam	u=20	33.73	65	28.58	58	15.3
Beam	μ=20	26.11 SDOF based on Z	55	28.58	58	-9.5
	Elastic	2.297	23	2.250	24	2.0
I-Shaped Beam (W8x24)	µ=2	5.962	29	5.853	29	1.8
	u=10	29.81	51	26.26	47	11.9
	μ=20	59.55	66	49.98	58	16.1



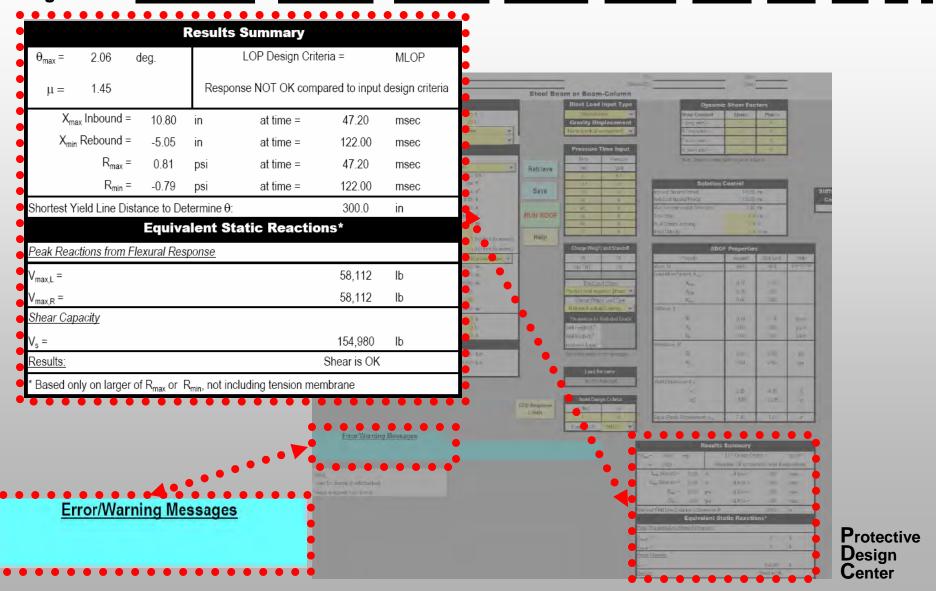
SBEDS Output

- > Maximum deflection and resistance in inbound/outbound response
 - Maximum support rotation, ductility ratio, strain rate(s), and equivalent static and dynamic shears
- \triangleright Response history plots for deflection, resistance, equivalent P- Δ load, and dynamic shear and resistance-deflection plot



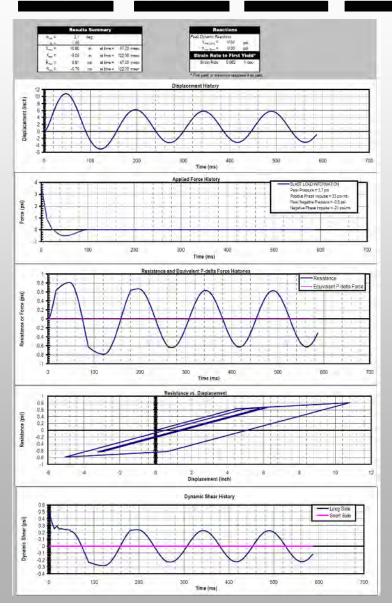
SBEDS Results Summary

US Army Corps of Engineers ®





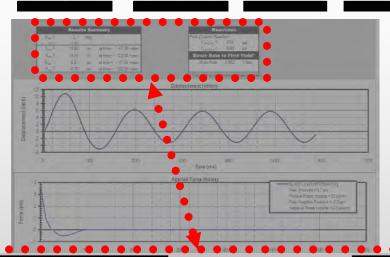
SBEDS Detailed Output (Results Sheet)



Protective Design Center



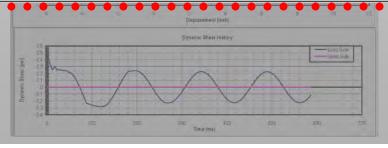
Peaks



Results Summary						
θ_{max} =	2.1	deg.				
$\mu =$	1.45					
$X_{max} =$	10.80	in	at time =	47.20 msec		
$X_{min} =$	-5.05	in	at time =	122.00 msec		
$R_{max} =$	0.81	psi	at time =	47.20 msec		
$R_{min} =$	-0.79	psi	at time =	122.00 msec		

Reactions					
Peak Dynamic Reactions					
$V_{max,Long} =$	0.52	psi			
V _{max,Short} =	0.00	psi			
Strain Rate	to First	Yield*			
Strain Rate	0.082	1/ sec			

^{*} First yield, or maximum response if no yield

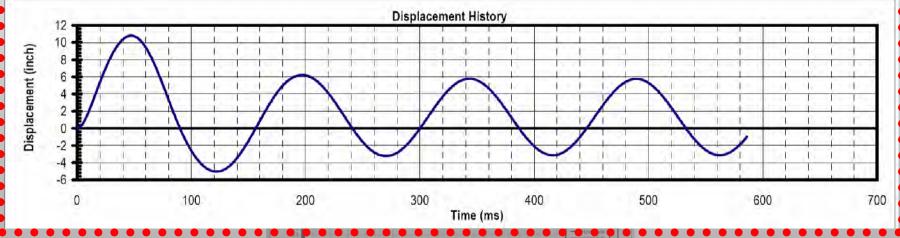


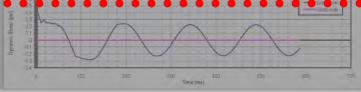
Protective Design Center



Displacement History



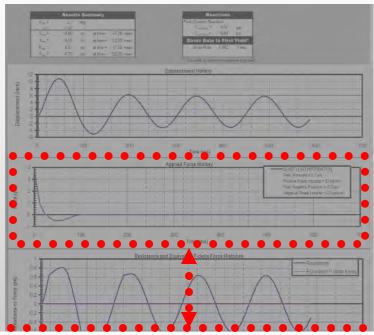


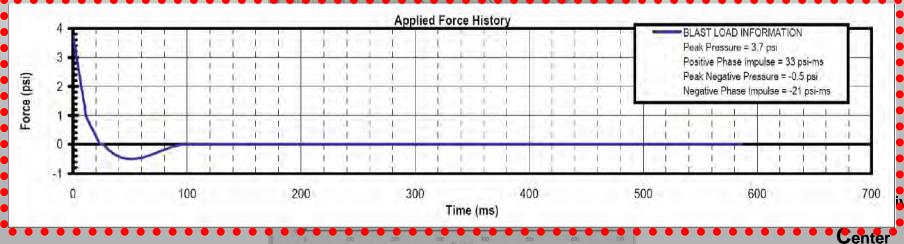


Protective Design Center



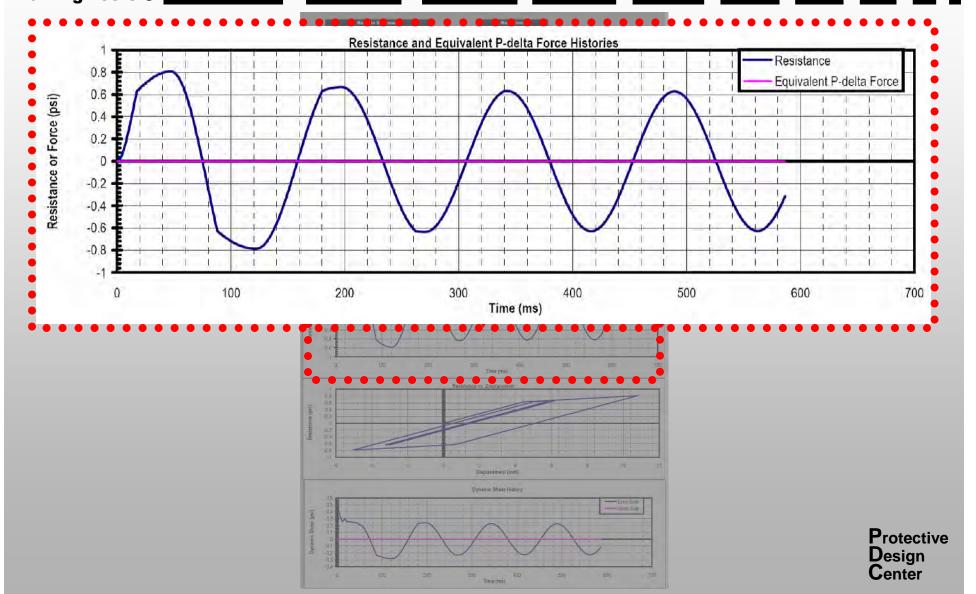
Applied Force History







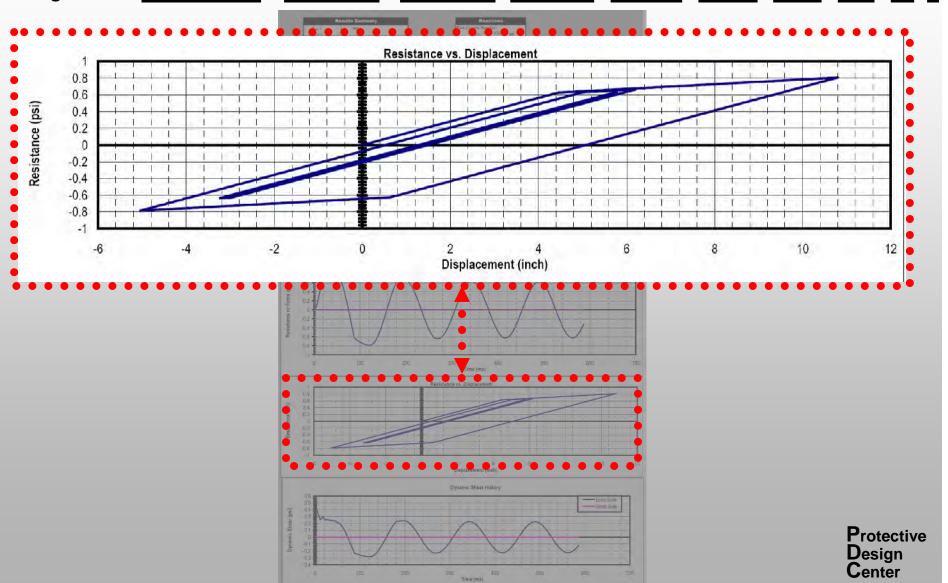
Resistance and Equivalent P-1 Force History





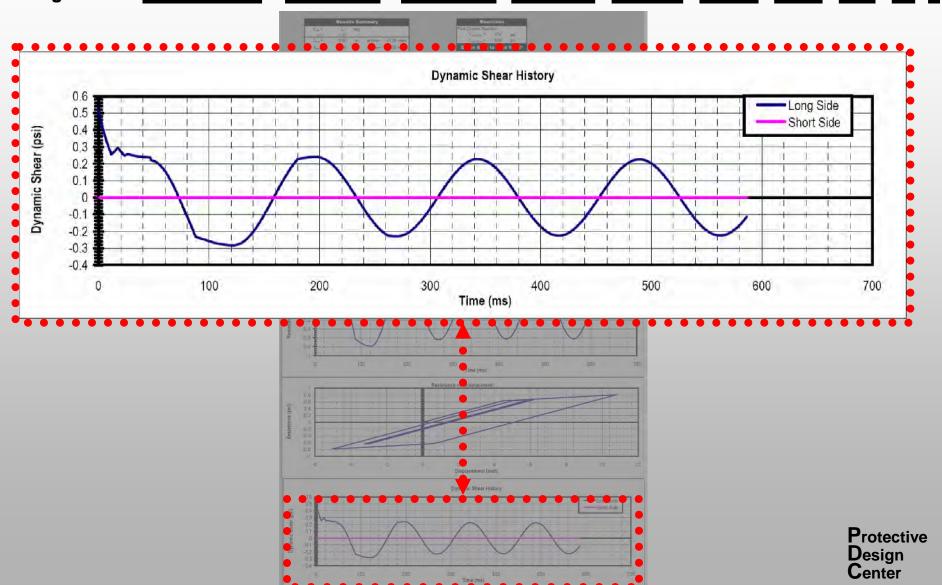
Resistance – Displacement Function

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Dynamic Shear History





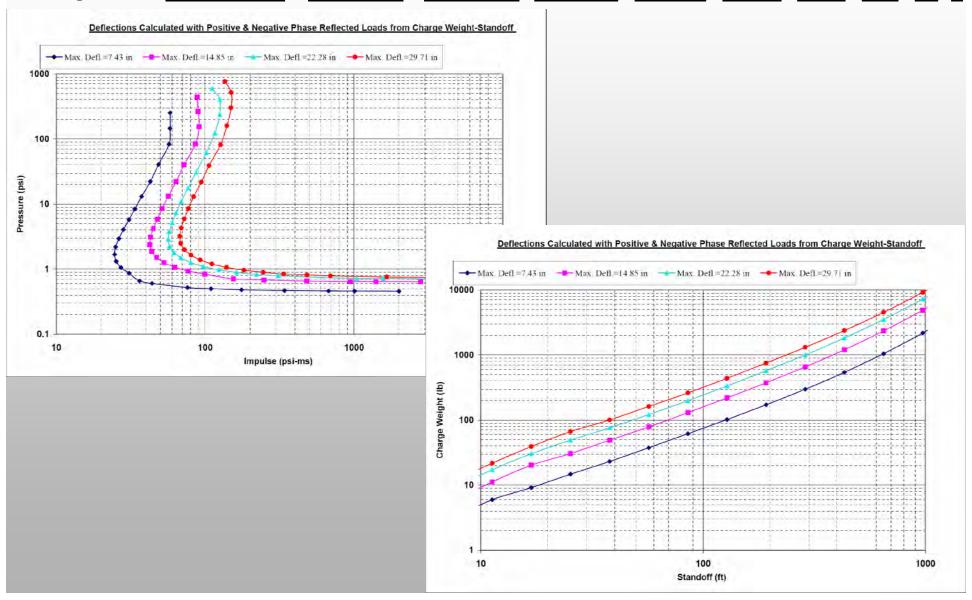
SDOF Output Sheet

Time	Applied Force	Equiv P-delta Force	Deflection	Velocity	Acceleration	Stiffness	Resistance
(ms)	(psi)	(psi)	(in)	(in/ms)	(psi/in)	(psi/in)	(psi)
0	3.729287	0	0	3.73E-09	0.048997282	0.14106173	0
0.2	3.681363	0	0.00097995	0.009799	0.048365391	0.14106173	0.00013823
0.4	3.633438	0	0.00389451	0.019409	0.047729923	0.14106173	0.00054937
0.6	3.585514	0	0.00871827	0.028892	0.047090922	0.14106173	0.00122981
0.8	3.53759	0	0.01542566	0.038246	0.046448435	0.14106173	0.00217597
1	3.489666	0	0.023991	0.047472	0.045802511	0.14106173	0.00338421
1.2	3.441742	0	0.03438843	0.056567	0.045153197	0.14106173	0.00485089
1.4	3.393817	0	0.04659199	0.065533	0.044500541	0.14106173	0.00657235
1.6	3.345893	0	0.06057557	0.074368	0.043844591	0.14106173	0.0085449
1.8	3.297969	0	0.07631294	0.083071	0.043185397	0.14106173	0.01076484
2	3.250045	0	0.09377772	0.091642	0.042523007	0.14106173	0.01322845
2.2	3.202121	0	0.11294343	0.100081	0.04185747	0.14106173	0.015932
2.4	3.154196	0	0.13378343	0.108386	0.041188836	0.14106173	0.01887172
2.6	3.106272	0	0.15627098	0.116557	0.040517155	0.14106173	0.02204386
2.8	3.058348	0	0.18037923	0.124593	0.039842475	0.14106173	0.02544461
3	3.010424	0	0.20608117	0.132494	0.039164848	0.14106173	0.02907017
3.2	2.9625	0	0.2333497	0.140259	0.038484323	0.14106173	0.03291671
3.4	2.914575	0	0.26215761	0.147888	0.037800951	0.14106173	0.03698041



P-i & CW-S Diagrams







P-i & CW-S Diagrams (cont.)

- > User specifies ductility and/or support rotation for up to four levels of response
 - if ductility and support rotation are entered, the one resulting in the smallest deflection is used
- Negative phase is optional
- ➤ User selects either P-i, CW-S for side-on loading, or CW-S for fully reflected loading
- > Clearing and angle of incidence are not considered
- > SBEDS iterates to determine the charge weight and standoff resulting in the specified level of response and then plots either the P-i or CW-S point



SBEDS Availability

- ➤ Distribution Statement A Approved for public release; distribution is unlimited
- https://pdc.usace.army.mil/
- > Registration required (Armadillo protection)
- > Limited support available
 - PDC website has FAQ, discussion forum, & issue tracker



Future

- > Methodology manual
- > Routine to transfer graphic output to DPLOT
- ➤ Additional boundary condition options for 2way concrete, steel, and masonry slabs and plates
- > Cavity wall component (unreinforced masonry)
- > Metal stud w/ fascia component
- > Account for openings in two-way members



Summary

- > SBEDS is a valuable tool for implementing DoD antiterrorism standards
- > Designer friendly tool for conventional construction that combines all steps to design/analyze a wide variety of blast-loaded structural components
- > SBEDS calculates single degree of freedom (SDOF) response for 11 types of structural components
 - Also allows for input of general SDOF system
- ➤ Based on Army TM 5-1300 &UFC 3-340-01 guidance but draws on other sources for best methodologies
- Approved for public release and available from https://pdc.usace.army.mil/



CEDAW

(Component Explosive Damage Assessment Workbook)



Background

- > DODI 2000.16 requires vulnerability assessments of installations that include the consideration of explosive threats
- > P-i methodology provides a means of rapidly assessing expected damage to structural components
- ➤ Many blast assessment tools utilize the P-i methodology in the PDC FACEDAP (1991)
- > Recent developments have left FACEDAP 'dated'
 - refined SDOF techniques considering more complex response modes
 - more test data for component response to blast loads
 - better understanding of importance of the negative phase
- > These factors accounted for in CEDAW, as well as incorporation of the new DOD definitions for LOP



CEDAW Methodology

- ➤ P-i relationships developed from scaled relationships specifically for defined DoD levels of protection
- ➤ Near instantaneous results (not an iterative process as used in SBEDS)



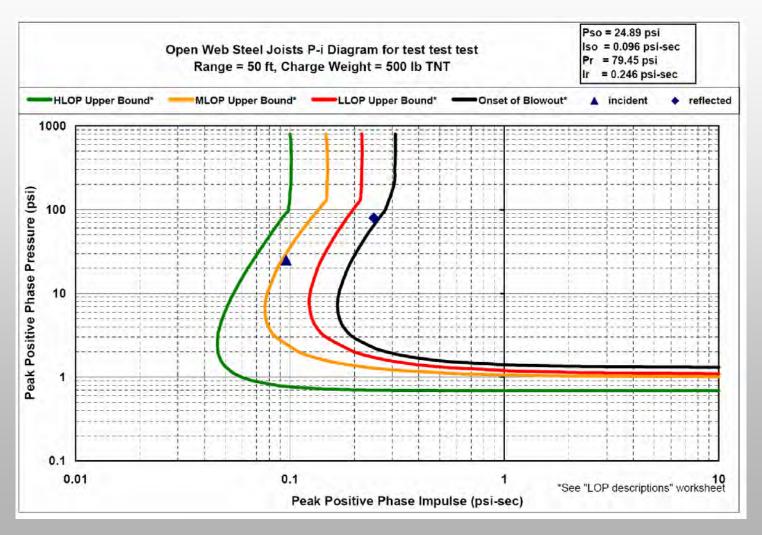
CEDAW Components

- One-way corrugated metal panel
- > Steel beam or beam-column
- Metal stud wall
- > Open-web steel joist
- > One-way or two-way reinforced concrete slab
- > Reinforced concrete beam
- > One-way reinforced masonry
- > One-way or two-way unreinforced masonry
- Wood stud wall
- > Steel column (assuming connection failure)*
- Reinforced concrete column



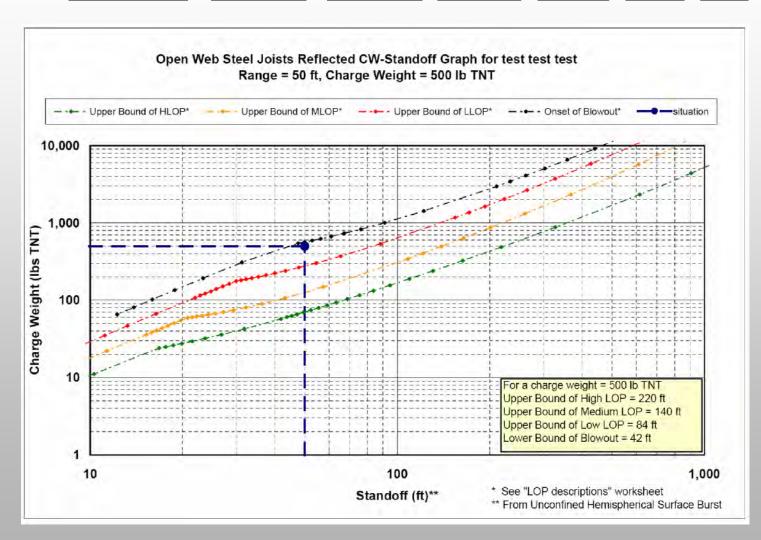
CEDAW P-i Output







CEDAW CW-S Output



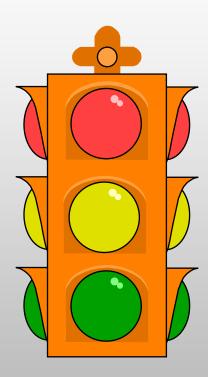


CEDAW Availability

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- https://pdc.usace.army.mil/
- > Registration required (Armadillo protection)
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 - PDC website has FAQ, discussion forum, & issue tracker



Questions



Tri-Service Infrastructure Systems Conference & Exhibition August 2 –4, 2005

Design of Buildings to Resist Progressive Collapse UFC 4-023-03





Antiterrorism Force Protection Criteria Program Manager Structural Engineer Naval Facilities Engineering Command, Atlantic

Phone: 757.322.4233

Email: bernard.deneke@navy.mil





Acknowledgements



Security Engineering Working Group (SEWG) (Department of Defense)

Tri- Services(Army, Navy & Marine Corp, Air Force)

Primary Authors:

David Stevens, ARA Kirk Marchand, Walter P. Moore Brian Crowder, NAVFAC

"Critiques and Trouble Makers"
Bernie Deneke, NAVFAC
Ed Conrath, USACE PDC
Tim Campbell, USACE PDC











Overview



- Motivated in part by recent terrorist attacks, the Department of Defense now requires explicit consideration of Progressive Collapse (PC) in the design of new buildings and retrofit of existing buildings.
- Previously, there were no US design codes that provided PC design procedures that met DoD's needs.



Overview



- The Security Engineering Working Group, through the Naval Facilities Command (NAVFAC), contracted with ARA to develop Unified Facilities Criteria 4-023-03 "Design of Buildings to Resist Progressive Collapse."
- The UFC has been approved by the three services (Navy, Army, and Air Force) and will be officially signed in the near future.





- Definition of Progressive Collapse:
 - The commentary in the American Society of Civil Engineers (ASCE) Standard 7-02 "Minimum Design Loads for Buildings and Other Structures" describes progressive collapse as
 - "the spread of an initial local failure from element to element, eventually resulting in the collapse of an entire structure or a disproportionately large part of it."





- In the United States and other Western nations, progressive collapse is a relatively rare event; to occur, it requires:
 - an abnormal loading to initiate the damage
 AND
 - a structure that lacks adequate continuity, ductility, and redundancy.
- However, significant casualties can result when progressive collapse occurs.





- Ronan Point Apartment Building London, England, May 1968
 - Propane heater exploded on 18th floor of 24 floor building
 - Primary supporting exterior bearing panel blew out
 - Floors above collapsed down
 - Falling debris caused collapse of the lower floors, nearly to the ground
- As a result, the British adopted explicit progressive collapse design measures into their building code.



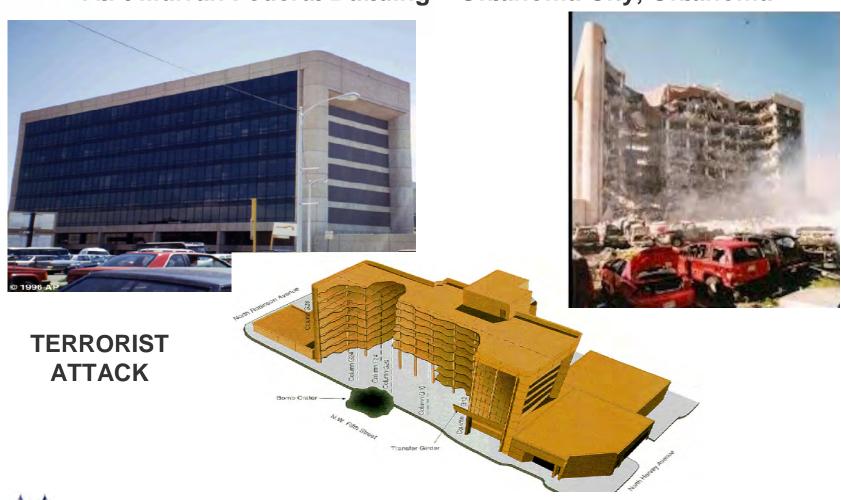
INTERNAL EXPLOSION







A.P. Murrah Federal Building – Oklahoma City, Oklahoma

















u.s. embassy at nairobi, kenya

1998

1983









Existing Approaches



America:

 ASCE and material specific codes (ACI, AISC, TMS, etc) do not provide explicit and enforceable requirements for progressive collapse.

UK

- Explicit requirements in RC, steel, and masonry codes.
- Overall approach is composed of three methods:
 - Tie Forces (Indirect Design)
 - Alternate Path (Direct Design)
 - Specific Local Resistance (Direct Design)



Existing Approaches



- Proposed British Standards
 - A risk/consequence approach will be used for progressive collapse requirements, to choose structures that require PC design.
- GSA Guidelines
 - Developed by ARA, Vicksburg, for GSA.
 - Alternate Path Method is used exclusively.





- UFC 4-023-03, "Design of Buildings to Resist Progressive Collapse"
 - Provides the design guidance necessary to reduce the potential of progressive collapse for new and existing DoD facilities that experience localized structural damage through manmade or natural events.



- Applicability
 - Applies to all DoD services and to all DoD inhabited buildings of three or more stories.
 - Applies to new construction, major renovations, and leased buildings and will be utilized in accordance with the applicability requirements of UFC 4-010-01 or as directed by Service Guidance.





- Five materials are considered:
 - 1. Reinforced Concrete
 - 2. Structural Steel
 - 3. Masonry
 - 4. Light Frame Wood
 - 5. Cold-Formed Steel



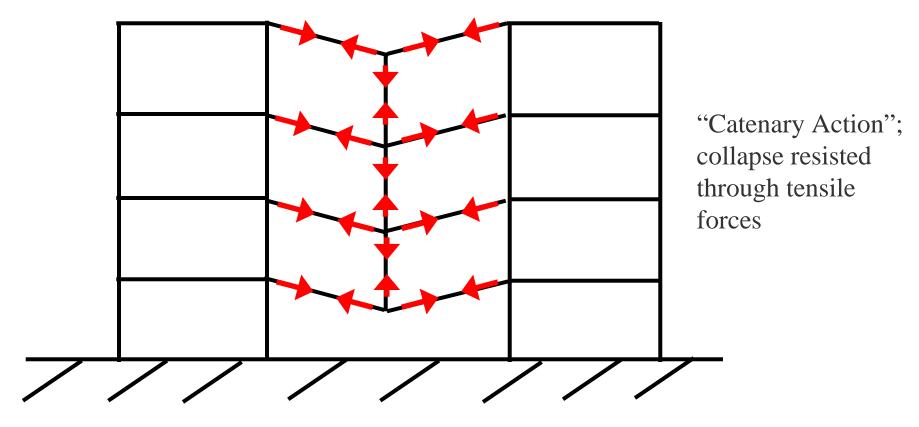


- Design approach employs two main mechanisms:
 - Catenary (Tie Forces, Indirect Design)
 - Flexural (Alternate Path, Direct Design)





Indirect Approach, Tie Forces

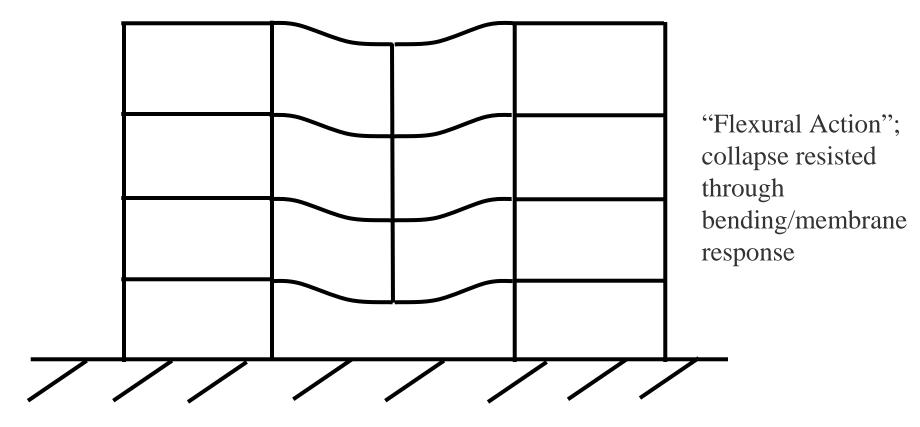








Direct Approach, Alternate Path









- The PC UFC is threat-independent and is NOT intended to address the hardening of a building that is exposed to a specific explosive threat.
- Level of required PC design depends upon required level of protection, which is determined by the Project Planning Team.





Level of Protection and PC Design Requirements for New and Existing Construction

Level of Protection	PC Design Requirement
Very Low	Provide horizontal Tie Forces.
Low	Provide horizontal and vertical Tie Forces.
Medium	Satisfy the following three requirements: A) Provide horizontal and vertical Tie Forces.
High	B) Apply the Alternate Path method. C) Meet additional ductility requirements that effectively "harden" the perimeter, ground-floor load-bearing elements







- Levels of Protection are based on asset value.
- Thus, we cannot create a list of "typical structures"; however:
 - All inhabited buildings 3 stories and above will require at least VLLOP
 - All primary gathering buildings and billeting will require at least the LLOP
- Most DoD buildings will be VLLOP or LLOP, i.e., Tie Forces are all that's needed.



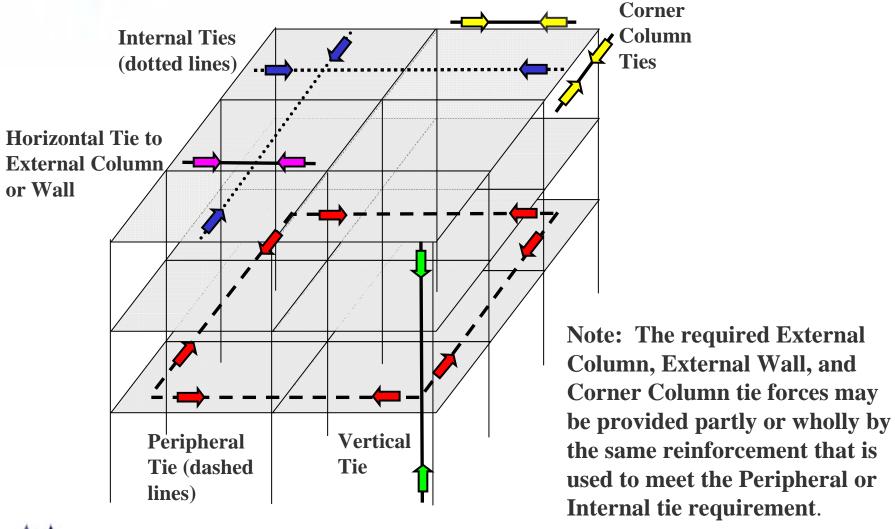


- LRFD approach is used for both Tie Forces and Alternate Path requirements
 - Consistent with existing material design codes.
 - May allow easier transition to the civilian world.
 - Makes use of the ASCE 7-02, Section C2.5, Load Combinations for Extraordinary Events:

(0.9 or 1.2) D + (0.5 L or 0.2 S) + 0.2 W













- Tie Forces
 - For example, for steel

In each direction, internal ties must have a required tensile strength (in kN) equal to the greater of:

```
0.5 (1.2D + 1.6L) s_t L_1 but not less than 75 kN
```

```
where: D = Dead Load (kN/m^2)
```

L = Live Load (kN/m²)

 L_{l} = Span (m)

s_t = Mean transverse spacing of the tie

adjacent to the ties being checked

(m)



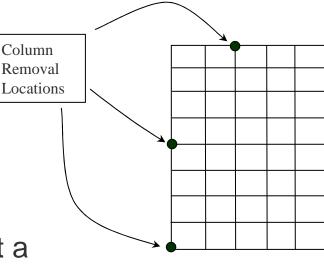


- Alternate Path
 - Structure must be able to bridge over a removed element.
 - Not intended to replicate an event, but to ensure a consistent level of resistance.
 - Applied in 2 situations:
 - An element cannot provide adequate vertical tie force—bridging must be shown.
 - 2. For MLOP and HLOP.





- Alternate Path, cont'd
 - For Alternate Path in MLOP and HLOP structures, these locations of column/wall removal are required:
 - Center of short side
 - Center of long side
 - Corner
 - Significant changes in structural system
 - Columns/walls are removed, one at a time, from EACH floor (i.e., with 8 floors, at least 24 Alternate Path analyses are required).



Column removal

at every floor!





- Alternate Path, cont'd
 - Damage Limits
 - Exterior column or wall removal:
 - Local damaged area of the floor area directly above and directly below the removed element must be less than 70 m² (750 ft²) or 15% of the floor area, whichever is smaller. The damage must not extend beyond the bays associated with the removed wall or column.
 - Interior column or wall removal:
 - Similar, but 140 m² (1500 ft²) or 15% of the floor area, whichever is smaller.





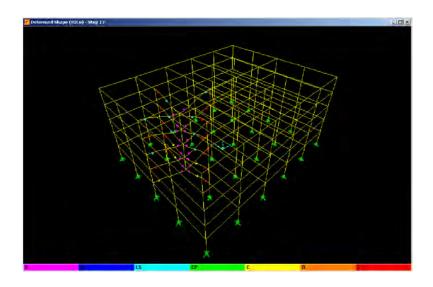
- Common Design Requirements For All Construction Types
 - Increased Effective Column and Wall Height
 - Upward Loads on Floors and Slabs





- PC UFC contains appendices with worked examples of:
 - 5-story reinforced concrete structure.
 - 5-story steel structure
 - 3-story wood barracks









Summary



- The DOD UFC 4-023-03 bases the level of required progressive collapse design on the facility's required level of protection.
- Overall approach is similar to British requirements.
- Most DOD structures will be rated at Very Low or Low Level of Protection and only Tie Forces will be required; this should not be an odious demand.
- The UFC is a living document and can/will be modified in the future as engineers, designers, and facility owners provide feedback on the cost and impact on their structures.





Questions

Bernie Deneke, PE

Antiterrorism Force Protection Criteria Program Manager Structural Engineer Naval Facilities Engineering Command, Atlantic

Phone: 757.322.4233

Email: bernard.deneke@navy.mil



FATIGUE AND FRACTURE ASSESSMENT

JESSE STUART HIGHWAY BRIDGE

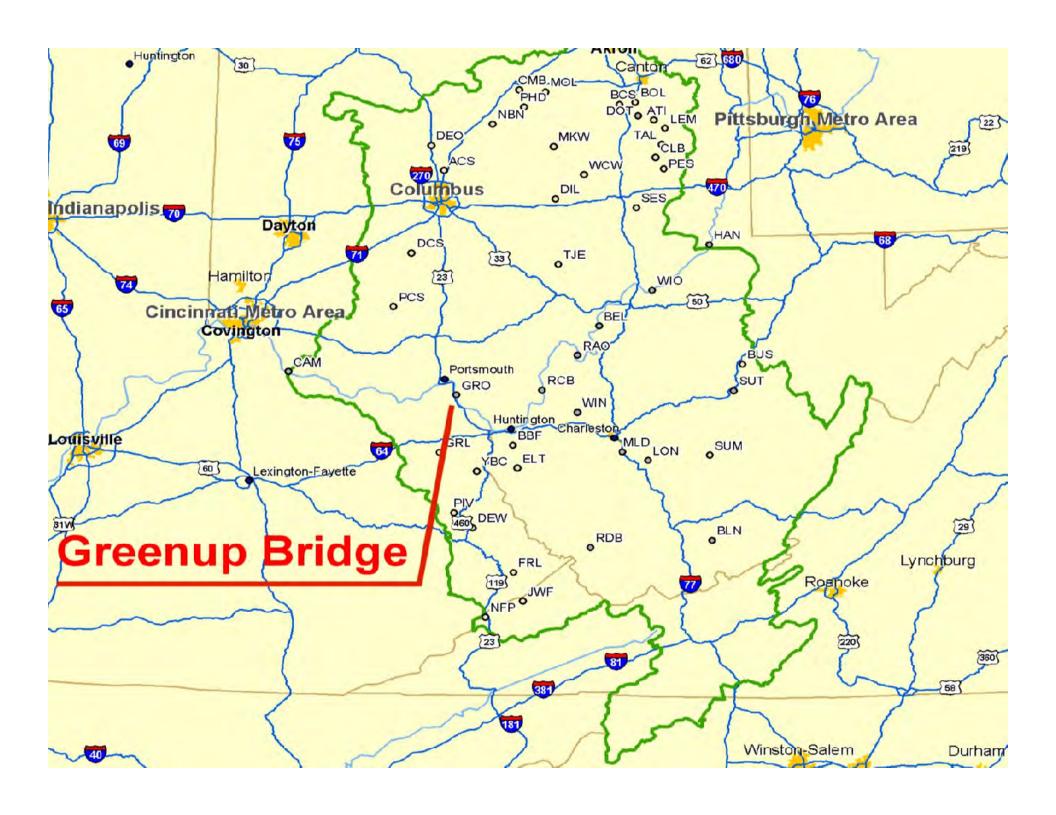
HUNTINGTON DISTRICT

John J. Jaeger, Ph.D., P.E.

(o) 304-399-5254

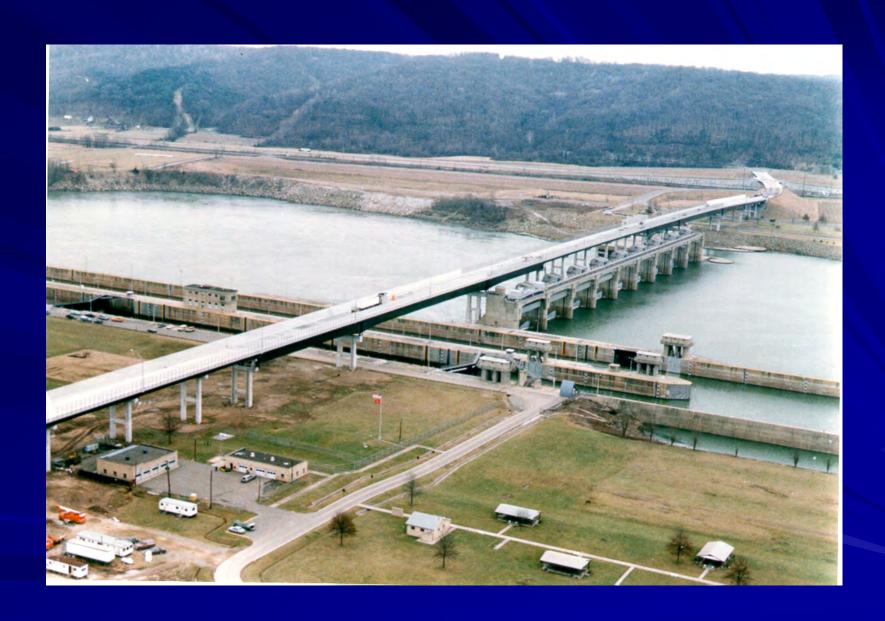
(c) 304-444-6043

US Army Corps of Engineers
John.J.Jaeger@Lrh01.usace.army.mil

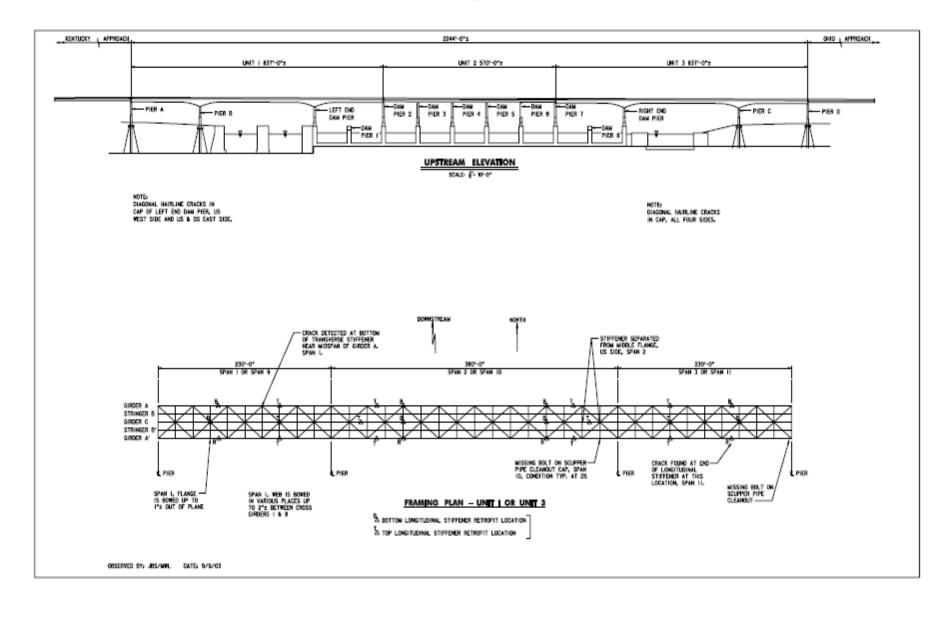




View of Jesse Stuart Highway Bridge looking north (downstream) from Kentucky side of the Ohio River.



JESSE STUART HIGHWAY BRIDGE GREENUP LOCKS AND DAM OHIO RIVER SEPTEMBER 9, 2003





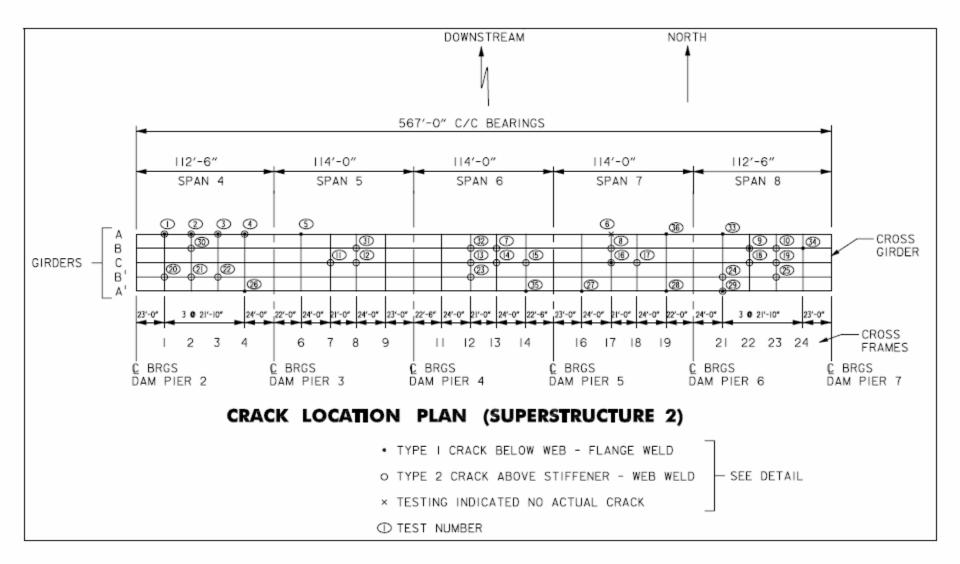
Longitudinal stiffener termination, Girder A', Span 11, Unit 3



Crack at the Termination of the Longitudinal Web Stiffeners



Close-up view of cracked longitudinal stiffener termination.



JESSE STUART HIGHWAY BRIDGE GREENUP LOCKS AND DAM OHIO RIVER SEPTEMBER 9, 2003



Web gap cracking at inside (upstream) web face at Cross Frame 1, Span 4 of Girder A, Unit 2.



Web gap cracking at outside (downstream) web face at Cross Frame 2, Span 4 of Girder A, Unit 2.



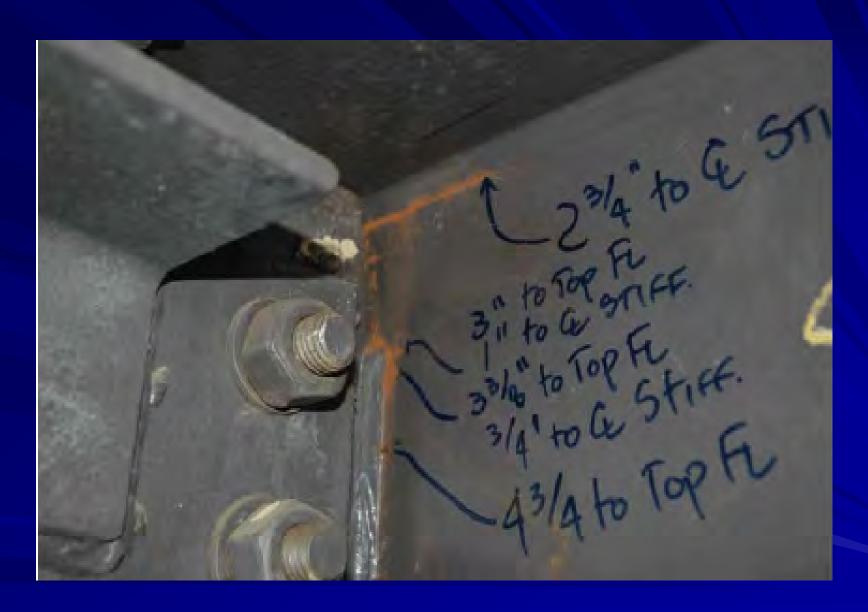
Web gap cracking at inside (upstream) face at Cross Frame 2, Span 4 of Girder A, Unit 2.



Web gap cracking at inside (upstream) face at Cross Frame 2, Span 4 of Girder A, Unit 2.



Web gap cracking at inside (upstream) face at Cross Frame 3, Span 4 of Girder A, Unit 2



Web gap cracking at inside (upstream) face at Cross Frame 3, Span 4 of Girder A, Unit 2.



Web gap cracking at outside (downstream) web face at Cross Frame 3, Span 4 of Girder A, Unit 2.

General Types of Fatigue Cracking

- Load-Induced
- Distortion-Induced

Load-Induced Fatigue Cracking

- Nominal Stress Range
- Number of Applied Load Cycles
- Connection Details

Load-Induced Fatigue (Type 3 Cracking)

- Longitudinal Stiffener Termination
 - Category E Detail
 - Stress Range 6.3 ksi < 13.0 ksi</p>
 - Termination Opposite a Transverse Stiffener

Distortion-induced Fatigue Cracking (Type 1 & 2 Cracking)

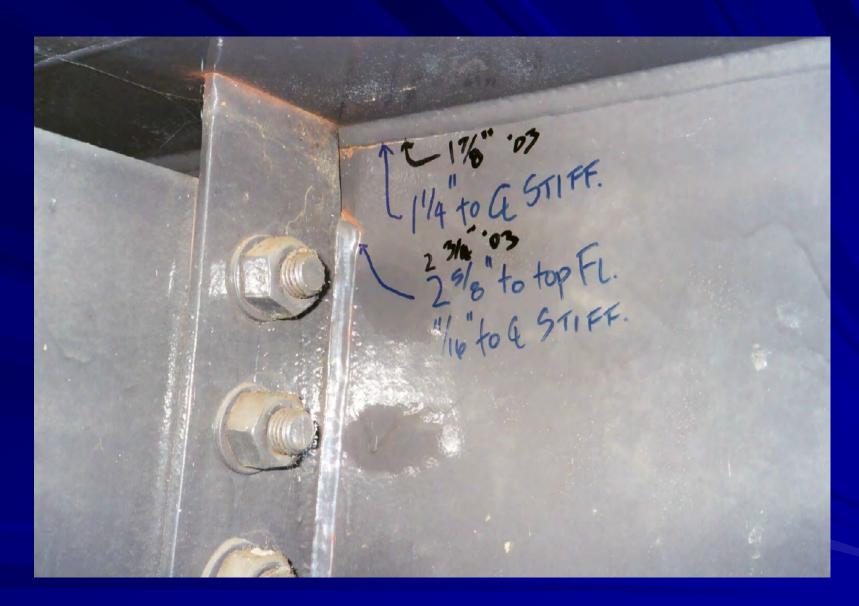
- Stress Ranges Complex
- Localized Stresses unintended/Unknown
- Out-of-Plane Distortion



View of typical cross frame in Unit 2.

Distortion-Induced Fatigue

- Transverse Stiffener Connection
 - -"Tight Fit (No Weld)"



Typical Cracks in Center Spans

*Note measurements from Periodic Inspections. Blue writing is from FY01. Black writing is from FY03. Top crack grew 5/8" and the lower crack grew 1/8" in a two year period.

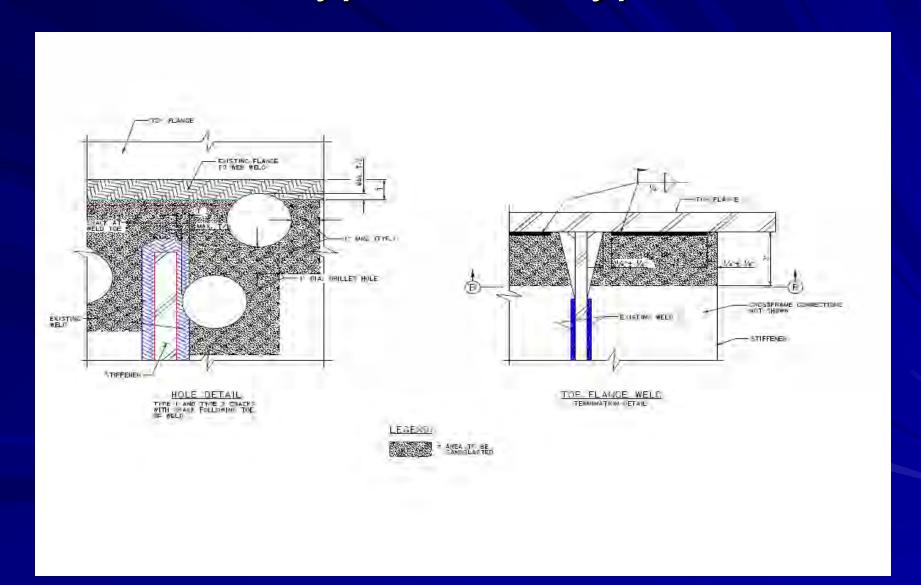


View of typical cross frame in Unit 1 (and Unit 3).

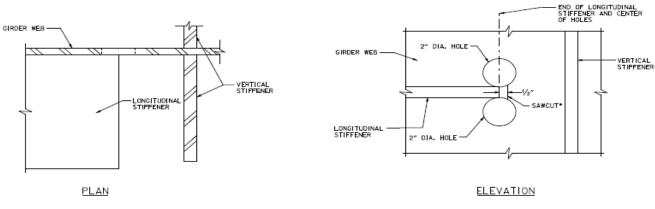
Fracture Assessment

- Three Charpy V-Notch impact test specimens were tested from each of Units 2 and 3.
- Unit 2 web specimens averaged energy absorption is 261 ft-lbf.
- Unit 3 web specimens averaged energy absorption is 38 ft-lbf (low value 29 ft-lbf)
- Test temperature 40F corresponding to AASHTO Temperature Zone 2
- AASHTO required minimum energy absorbed value is 25 ftlbf for ASTM 588 in Temperature Zone II.
- LEFM used to assess Type 3 crack as "thru-thickness in infinite wide plate".
- Critical crack length is conservatively twice the existing length of 2.25".

Retrofit for Type 1 and Type 2 Cracks.



Retrofit for Type 3 Crack

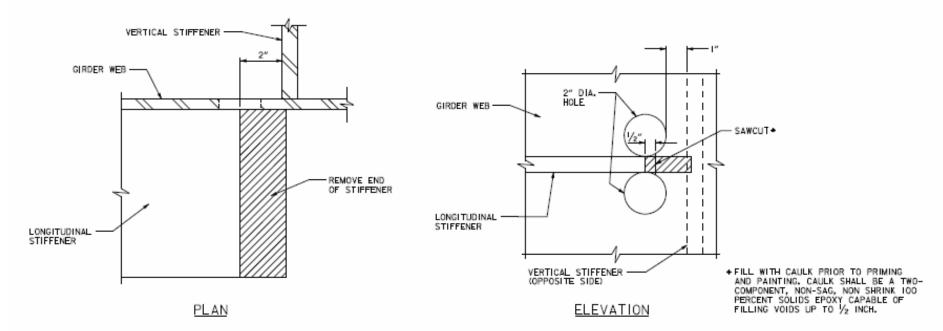


RETROFIT TYPE L2 LONGITUDINAL STIFFENER RETROFIT WITHOUT TRANSVERSE STIFFENER ON OPPOSITE SIDE

Summary

- 42 fatigue cracks exist as of September 2003
- Probable cause is load-induced and distortioninduced fatigue cracking
- Limited material testing indicates adequate fracture toughness for webs
- Observed Type 1, 2, & 3 cracking does not impose an immediate structural threat.
- Existing web gap cracking does not reduce loadcarrying capacity of girders.
- Permitted loads will be assessed and limited where possible.

Discussion!



RETROFIT TYPE LI

LONGITUDINAL STIFFENER RETROFIT WITH TRANSVERSE STIFFENER ON OPPOSITE SIDE

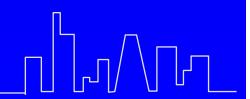


2005 Tri-Service Infrastructure Conference St. Louis, Mo. August 4, 2005

Design of Concrete Lined Tunnels in Rock

CUP McCook Reservoir — Distribution Tunnels Contract

David Force, S.E.





Outline of Presentation

- General Project overview McCook Reservoir Project
- Overview of Distribution Tunnels Contract
- Design of Circular Tunnel Lining on Distribution Tunnels Contract
- Design of Concrete Bifurcations on Distribution Tunnels Contract
- Overview of Steel Liner Design on Distribution Tunnels Contract





McCook Reservoir Project







US Army Corps of Engineers Chicago District



Overall Goal – Control Flooding and Keep CSO Out of Lakes and Rivers!



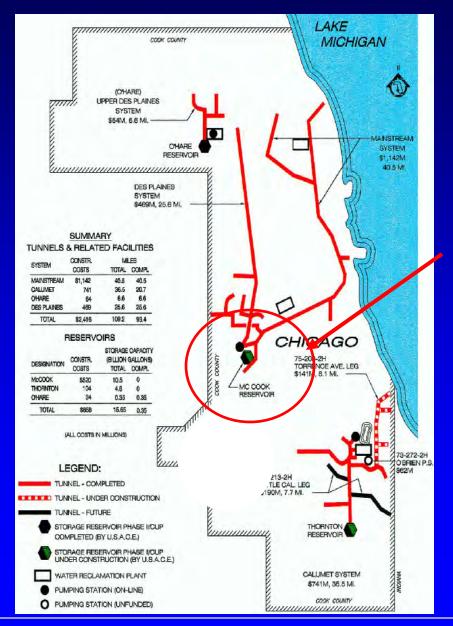
McCook Reservoir

- Estimated cost \$520 million
- Provides flood control between Des Plaines River and Chicago Sanitary and Ship Canal
- Excavation of reservoir will be by Drill and Blast (Quarrying)
- Captures CSO's from Chicago and 37 suburbs
- Provides > 10 billion gallons of storage
- Scheduled Project Completion FY 2012



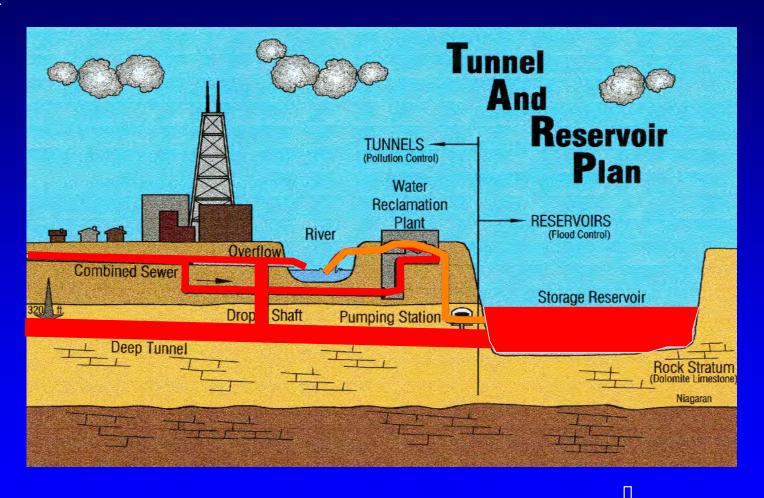
TARP / CUP SYSTEM

US Army Corps of Engineers Chicago District



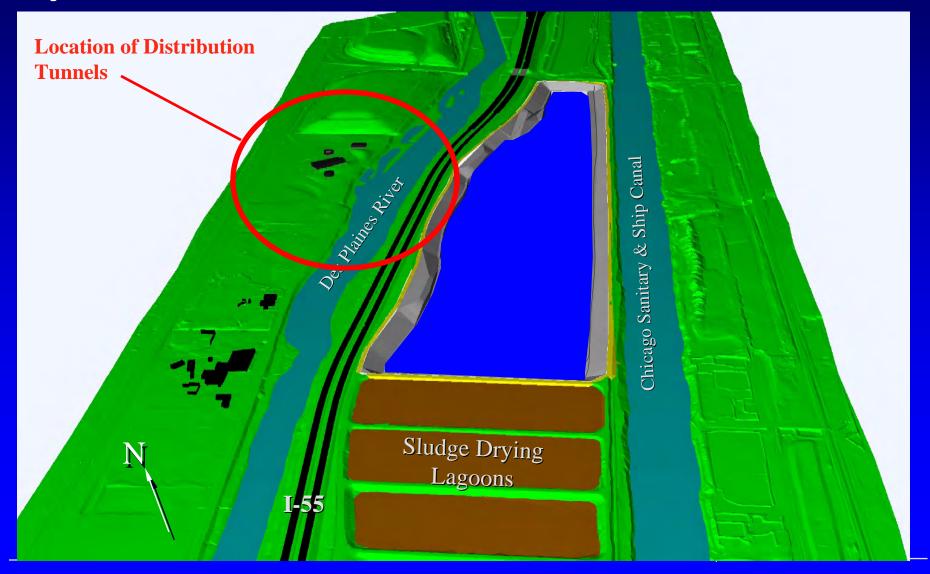
McCook Reservoir







Reservoir Project





Distribution Tunnels Contract





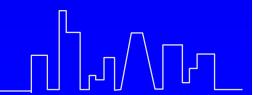
Distribution Tunnels Contract

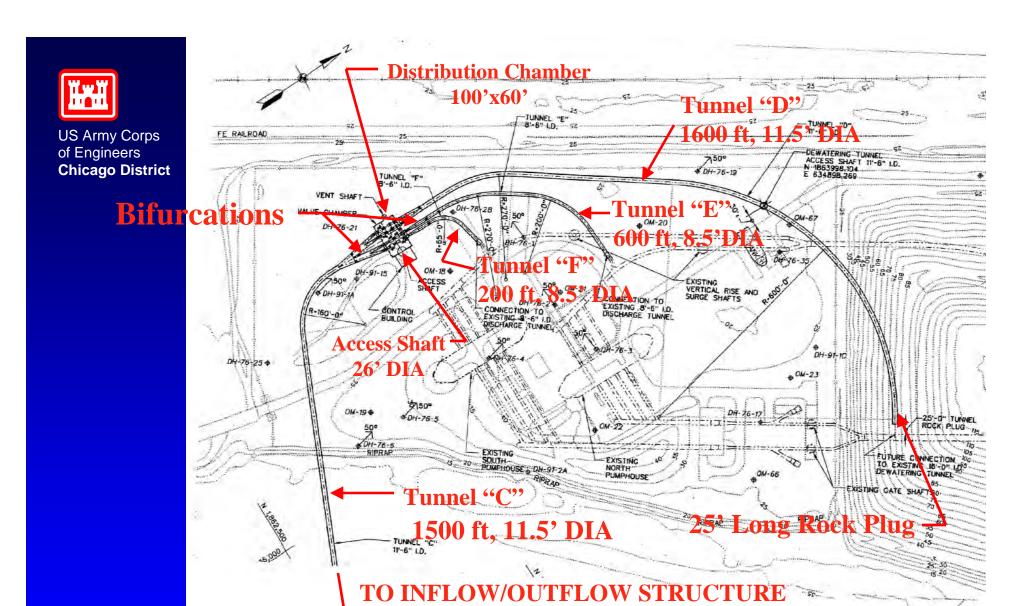
- LS: Metropolitan Water Reclamation District of Chicago (MWRD)
- Designer: Montgomery Watson Harza
- Construction Contractor: Kenny Construction
- Gate Designer: INCA (sub to Kenny)
- Steel Liner Fabricator: *CBI* (sub to Kenny)



Purpose of Distribution Tunnels

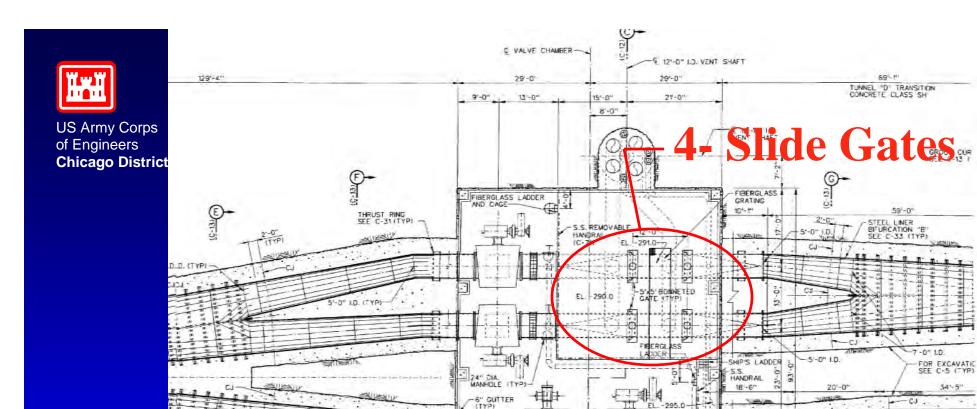
 Convey and Distribute CSO's between the new Reservoir and the existing TARP Pump Stations and Tunnels





Plan – Distribution Tunnels

AND FUTURE RESERVOIR



-2'x2' CONCRETE COLUMN (TYP)

5911

TUNNEL "D" TRANSITION CONCRETE CLASS SH

59'-0"

STEEL LINER BEURCATION "B"

SEE C-33 (TYP)

8'-6" LD. 5-0" 1.0.

STEEL LINER -

FIBERGLASS

LADDER

S.S. HANDRAIL

EL. -324.0

DOWNSPOUT FROM DRP CEILING GUTTER

12" GUTTER WITH FIBERGLASS GRATING

FIBERGLASS

7-0" 1.0 FOR EXCAVATIC SEE C-5 (TYP)

- CJ

POIL

TO PUN

GROUT CURTAIN CL SEE C-13 (TYP) -



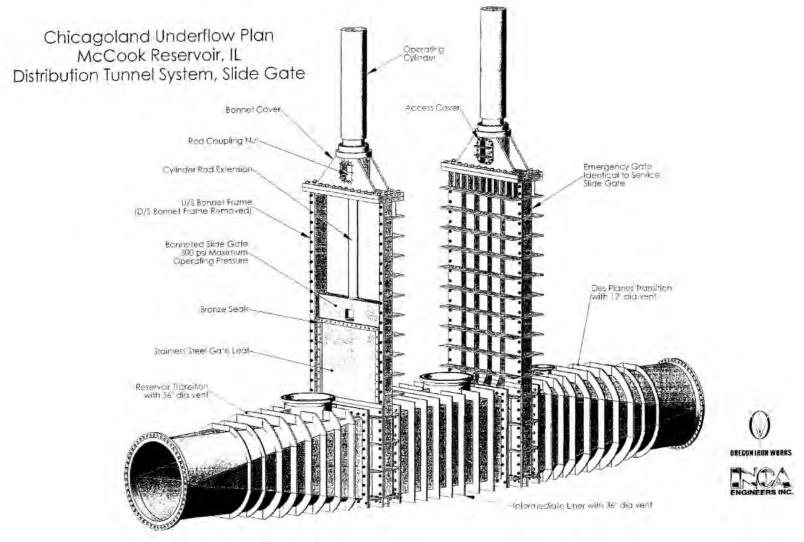
S.S. REMOVABLE HANDRALL

(C-71)-

STEEL LINER BIFURCATION "A" SEE C-30 (TYP)

CONCRETE CLASS SH





Bonneted Slide Gates – 5'x 5'

CONTRACT COST/SCHEDULE



Total contract \$60 million

Completed 85%

Anticipated Completion Date: Jan 2006





Design of Circular Tunnel Lining





US Army Corps of Engineers Chicago District







ENGINEER MANUAL



Tunnels General

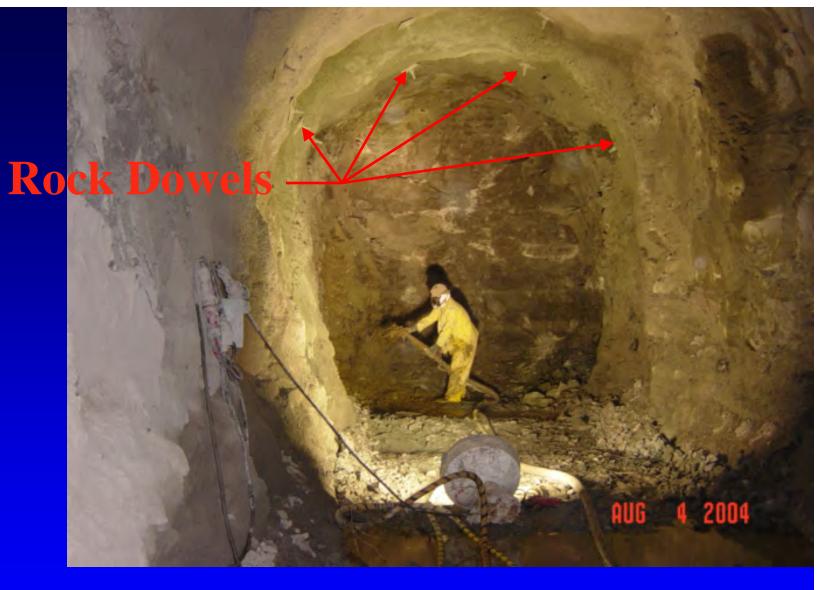
3100 Lineal Feet of 11.5' DIA. Tunnel
 800 Lineal Feet of 8.5' DIA. Tunnel

• Approximately 310' below grade

 Excavation by Drill and Blast - Creating a horseshoe shaped excavation







Tunnel Excavation – Drill and Blast

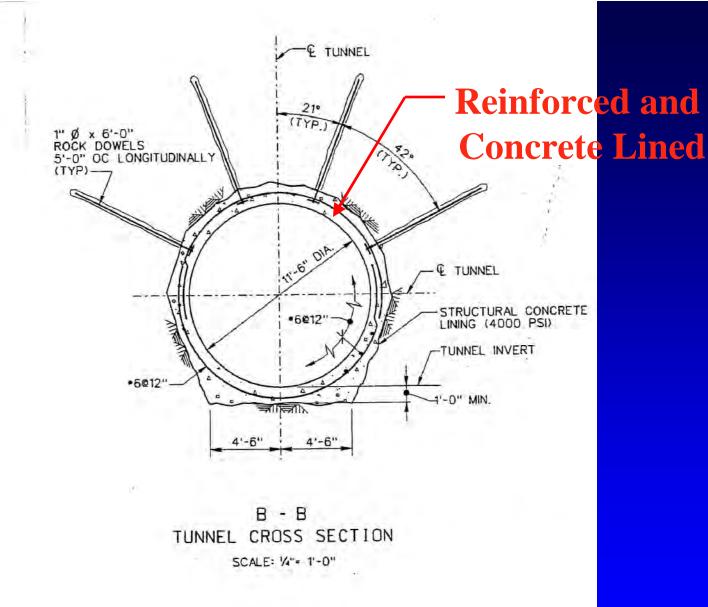
Tunnels General (con't)

• Final Tunnel cross sections are Circular except at bifurcations.

 At bifurcations cross sections are oblong or vary between circular and oblong







Typical Tunnel Cross Section



Why Reinforced?

- Most of the Chicago TARP tunnels are not reinforced because;
 - Exfiltration is not a concern since external pressures from ground water exceed internal pressures





Why Reinforced? (con't)

On Distribution tunnels reinforcement is provided because;

- The proximity of the reservoir draws groundwater down allowing exfiltration

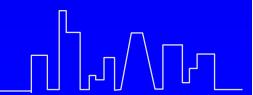




Hydraulic Design Considerations

 Velocities > 100 fps can occur around gates and valves in tunnels – those areas are steel lined and backed with 6000 psi concrete

• Tunnel C and D are low velocity gravity – 4000 psi concrete





Design Loads Circular Tunnel Liners

Internal Pressures

Max Hydraulic Dynamic Pressure of 160 psi

External Pressure

Hydrostatic Load from Ground Water

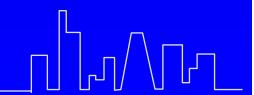
head = 310 ft or 132 to 134 psi



Key Design Assumptions

 All rock loads are assumed to be fully supported by permanent rock dowels. No rock loads to the liner.

 Relaxation of the rock and stress redistribution is assumed to occur prior to installation of the lining





Crack Width Limitation (Internal Pressure Design)

 Crack Width Limited to .008" for water tightness

• Tensile stresses in the reinforcing are limited to limit the crack width.





Materials

• Concrete strength:

4000 psi in tunnels 6000 psi around steel liners 10,000 psi at concrete bifurcation

• Reinforcing:

ASTM A615, GR 60





Analyses Procedure

Tunnel Lining is analyzed for Internal External pressure





External Pressure Design Procedure

1. Determine and apply external pressures:

132 psi for 11.5' diameter tunnels

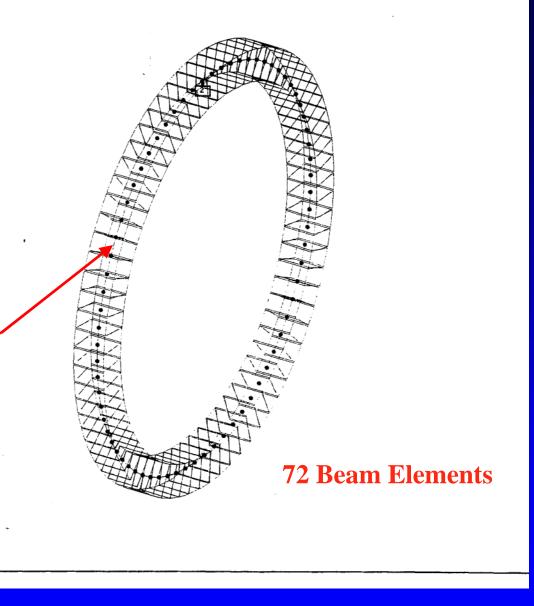
2. Determine Load Case(s):

1.1 D + 1.4 H (EM 2901, Table 9-1)

- 3. Model tunnel Lining using STAAD
- 4. Design Concrete for Hoop Compression



Tunnel Lining modeled with beam elements—



11.5 ft I.D. Tunnel

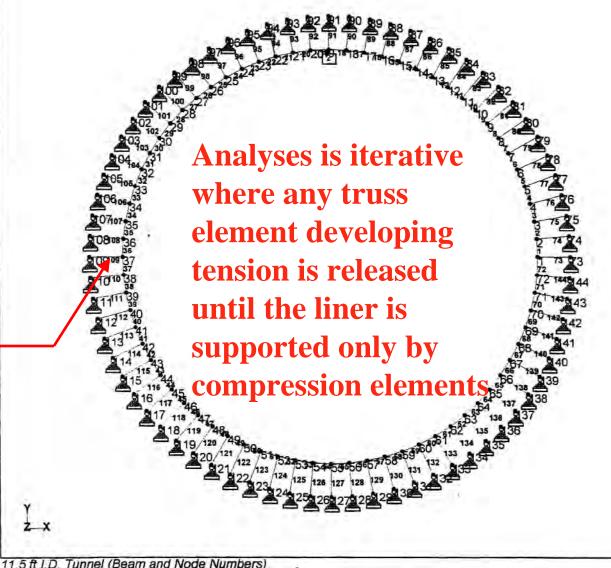
STAAD FE Model





Rock Modeled With truss **elements**

Radial spring Stiffness assigned Per Equation 9-18, EM 2901.



11.5 ft I.D. Tunnel (Beam and Node Numbers

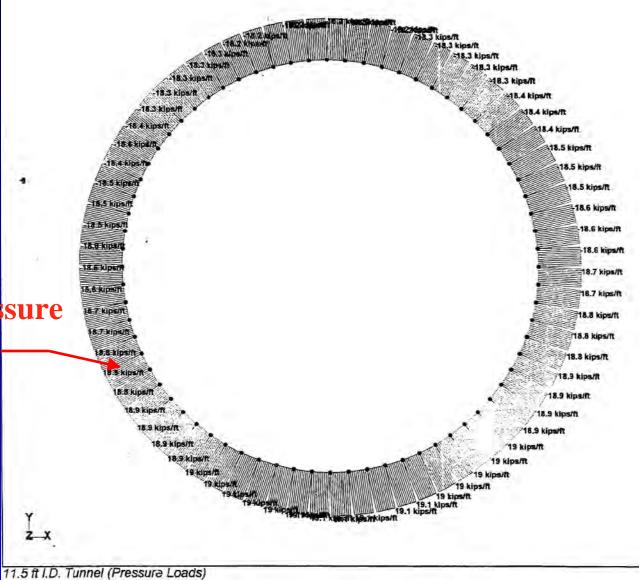
STAAD Model





US Army Corps of Engineers **Chicago District**

> **External Pressure** Load 132 psi



STAAD Model



Results – External Pressure Design

Primary Load is hoop compression

Pu = 164 K/FT for 11.5' Tunnels

Moments and Shears are negligible





Internal Pressure Design Procedure

1. Determine and apply internal pressures:

160 psi11.5' diameter tunnels

2. Determine Load Case(s):

1.1 D + 1.4 H (EM 2901)

- 3. Model the tunnel using Program "TUNNEL" developed by MWH.
- 4. Design Reinf. to Limit crack width to .008"



Model Features (Internal Pressure Design)

- 1. Surrounding Rock Mass was modeled as a thick walled cylinder
- 2. Deformation properties of the concrete lining and sound and fissured rock were modeled.
- 3. Strain compatibility was performed to determine % of load carried by the rock and the lining.





Rock Properties (Internal Pressure Design)

- A 40" ring of fissured rock was modeled due to drill and blast excavations.
- Then, sound rock was modeled beyond the fissured zone

Fissured Rock (grouted)Erock = 480,000 psi

Sound Rock Erock = 1,300,000 psi



Results

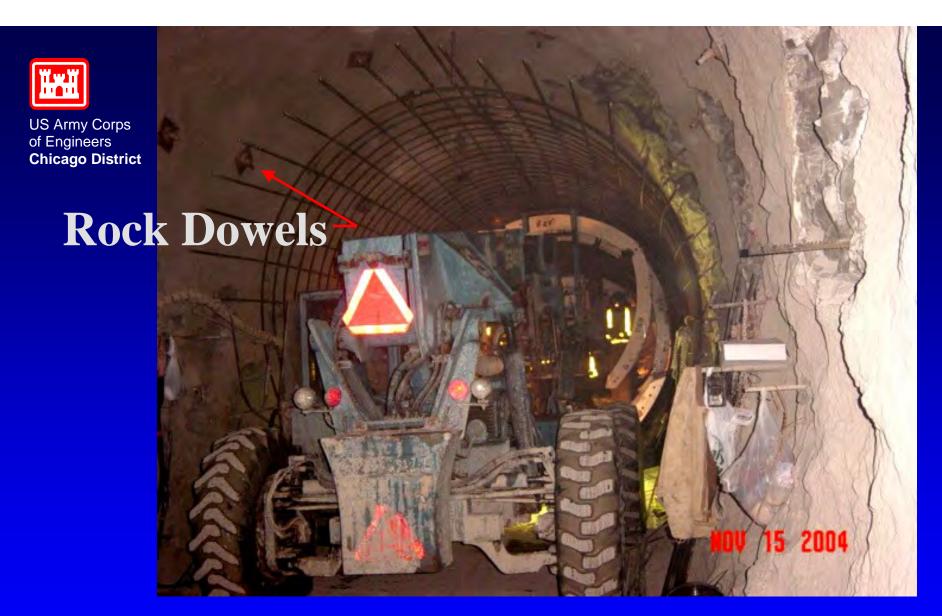
(Internal Pressure Design)

• Primary Load was tensile stress in the Concrete.

Maximum Tensile Stress = 600 psi

- Reinforcement was sized to limit crack width to .008 inches
- Resulted in #6 @12 inches





Setting Forms





US Army Corps of Engineers Chicago District





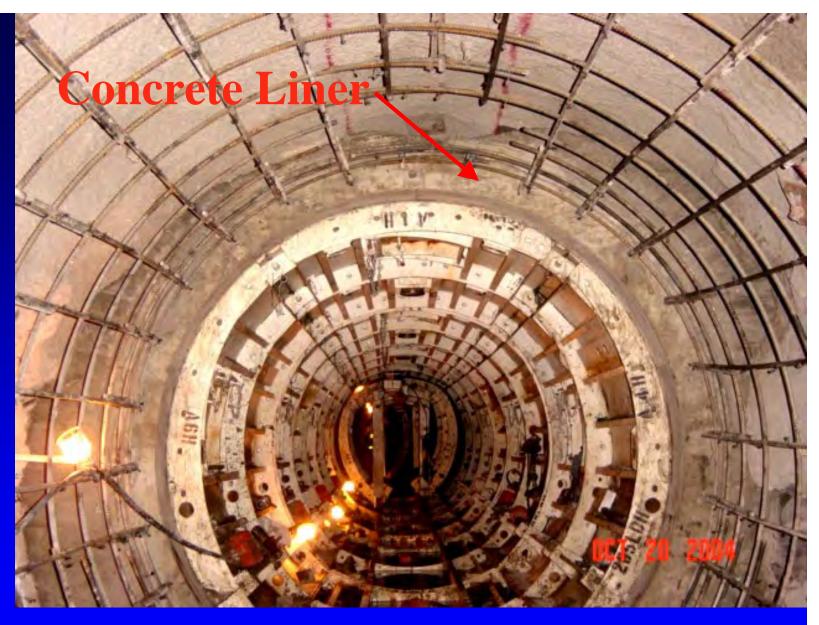




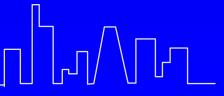
Window in Forms for Concrete Placement







Tunnel Lining Formwork

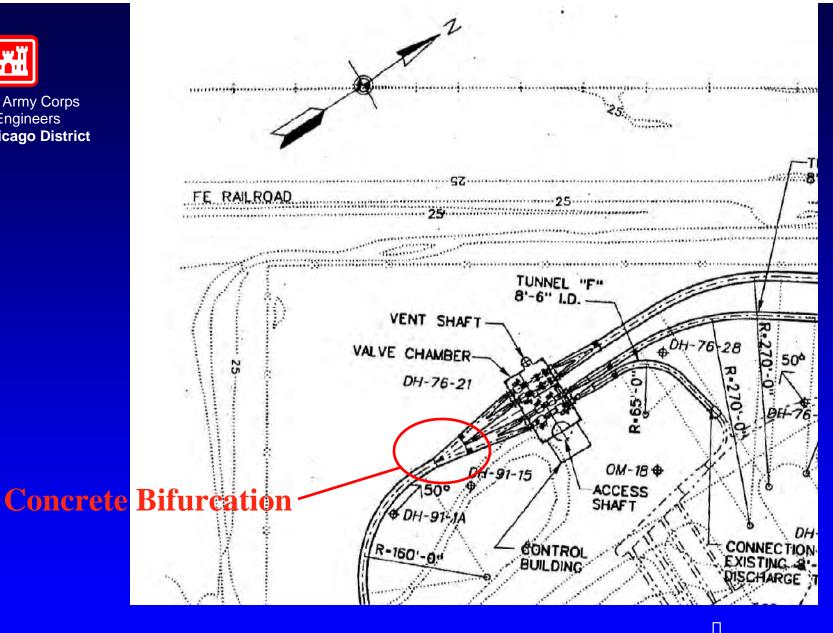




Design of Concrete Bifurcations

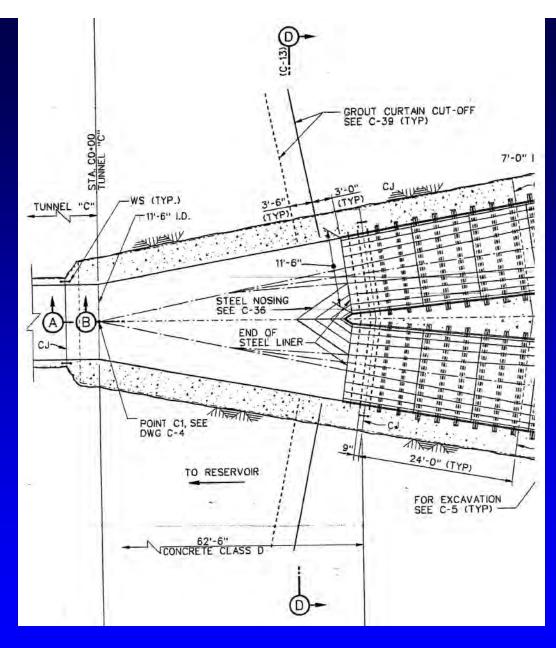






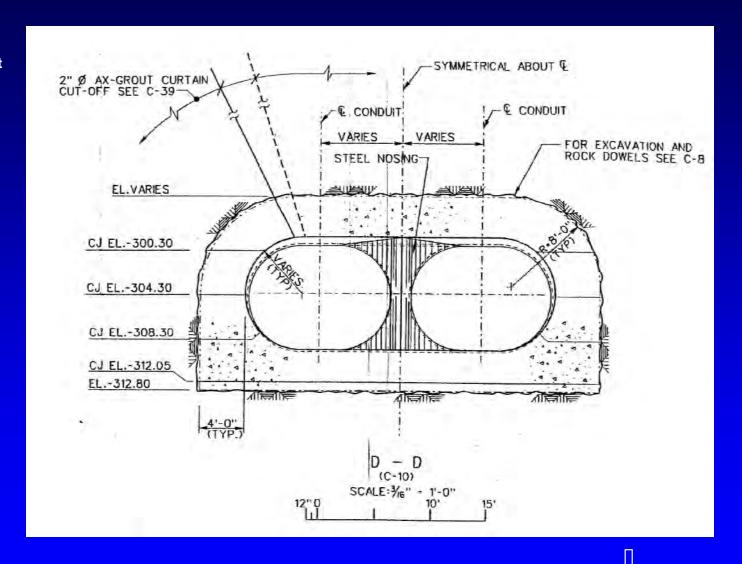
Plan - Concrete Bifurcation





Plan of Concrete Bifurcation





Hydraulic Design Consideration

 Concrete Bifurcation is subjected to moderate turbulence - 10,000 psi concrete





External Pressure Design

- Designed for external pressure of 136 psi
- External Pressures are resisted by the use of rock anchors on all sides
 - necessary due to non-circular shape
- Concrete sections are designed per ACI 318.

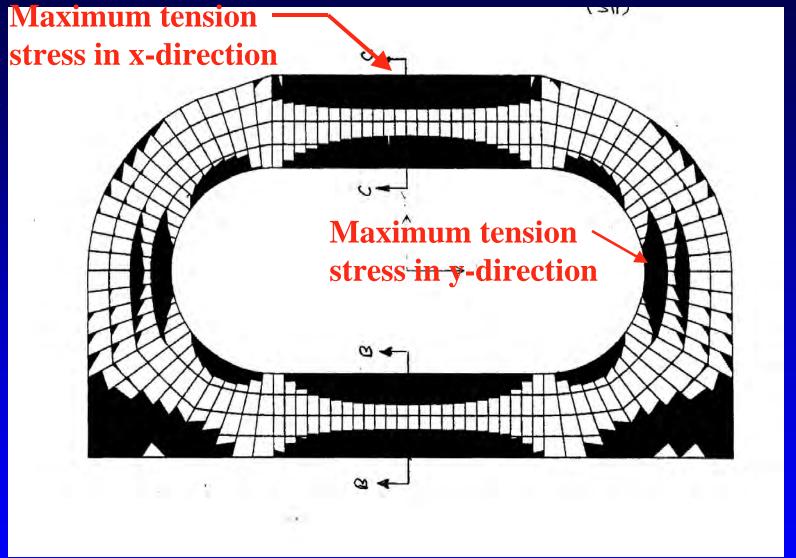


Internal Pressure Design

- Designed for internal pressure of 160 psi
- SAP 2000 was used for the Analyses to include the effects of the surrounding rock mass. Similar to tunnel design.
- Concrete designed for watertightness and allowable crack width of .008 inches







Maximum Stresses – (Internal Pressure)











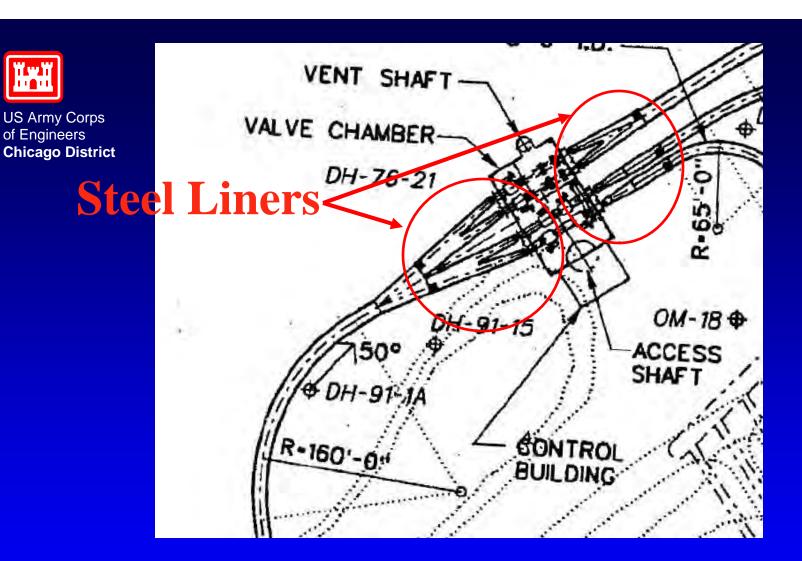






Overview of Steel Liner Design





Steel Liners Located at Distribution Chamber



Purpose of Steel Liners

 Provide erosion protection in areas around Distribution Chamber

- Velocities > 100 fps

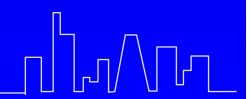
Form the bifurcation geometry

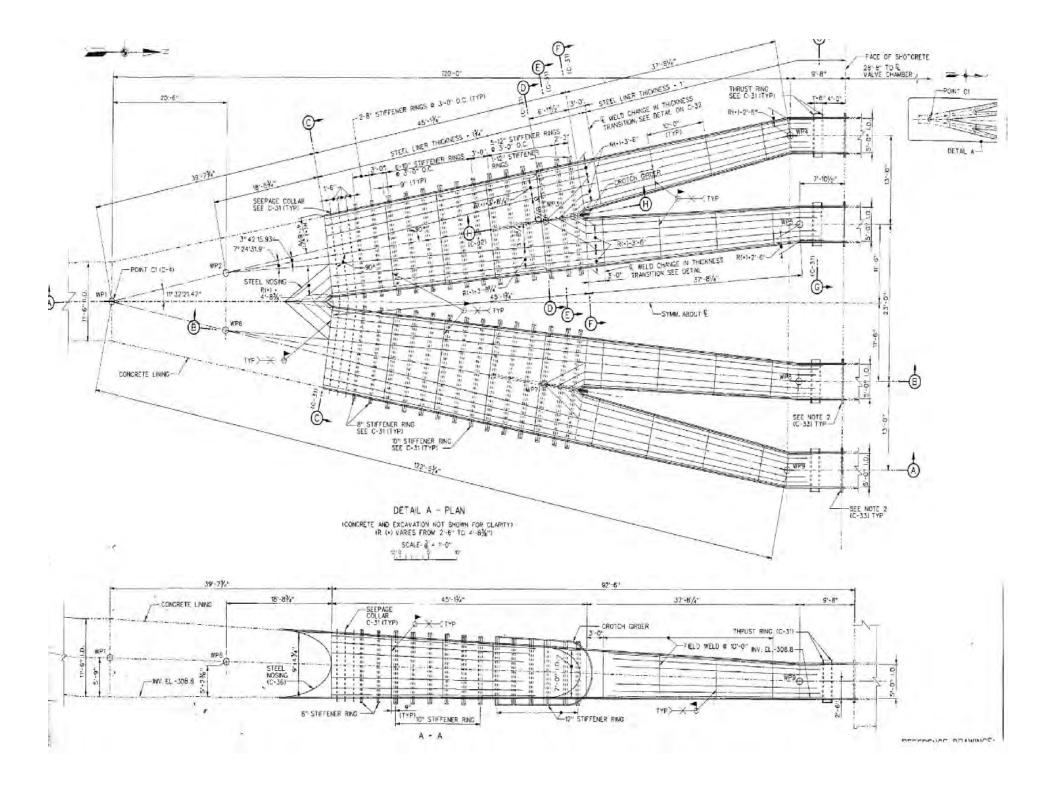




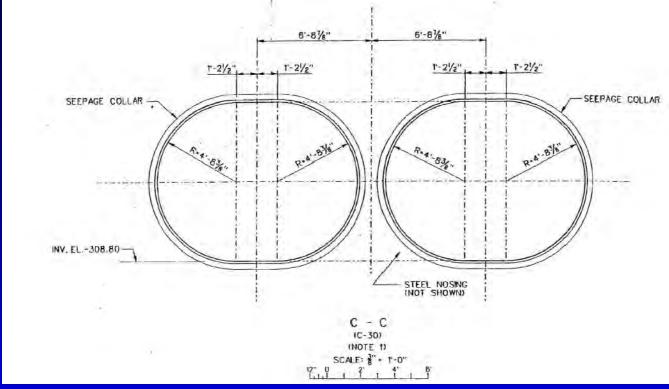
Design of Steel Liners

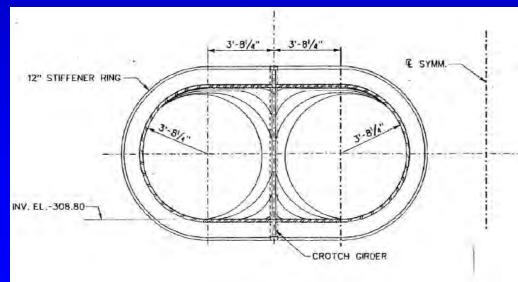
- Designed for internal and external pressures
- Circular Section designed per EM 2901 Section 9-5d.
- ASME Pressure Vessel Code, Section VIII used for design of noncircular sections
- Stiffeners are provided on obround liner sections to resist buckling
- In areas of geometric discontinuities, 3-D STAAD Model used to design the cross sections.



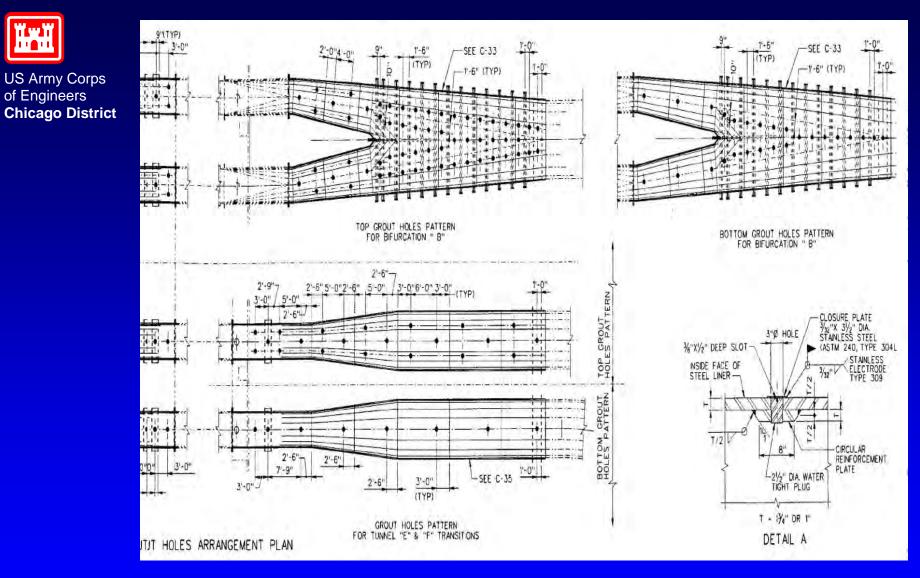




































Steel Nosing being lowered into 26' dia. Access shaft











View From Inside Steel Liner



Chicago District



Steel Liner Being Welded – Oblong Section





Positioning Steel Nosing

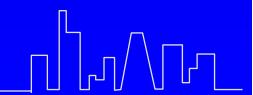










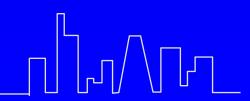




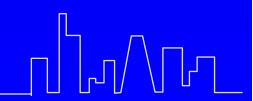
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Chicago District

Thank You





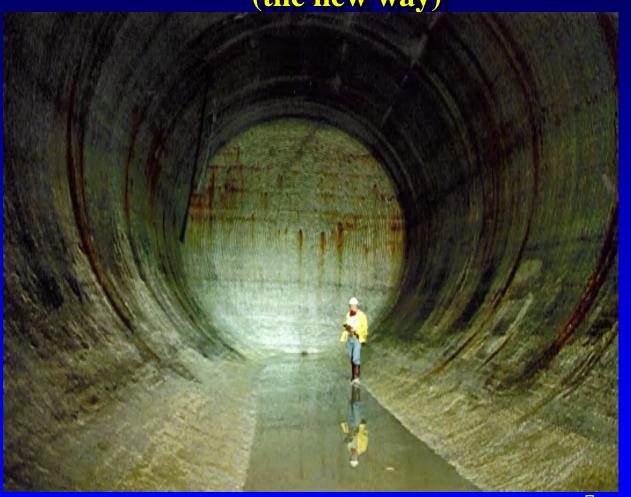






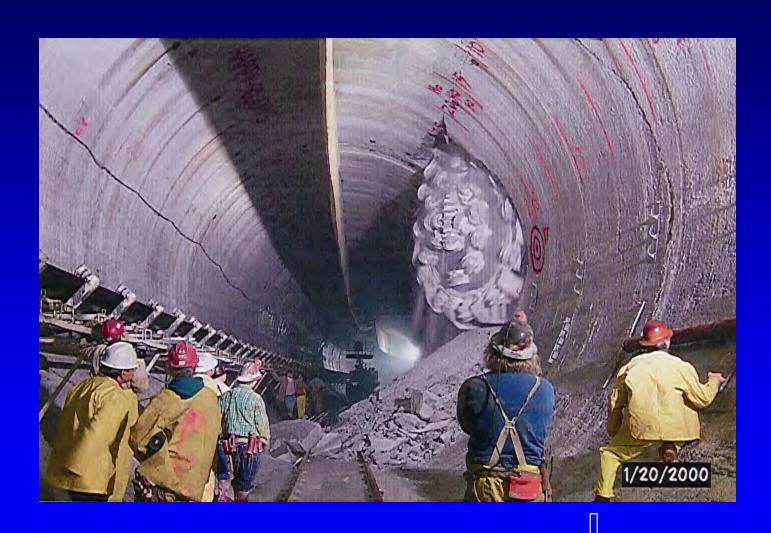


Machine-bored Tunnel (the new way)



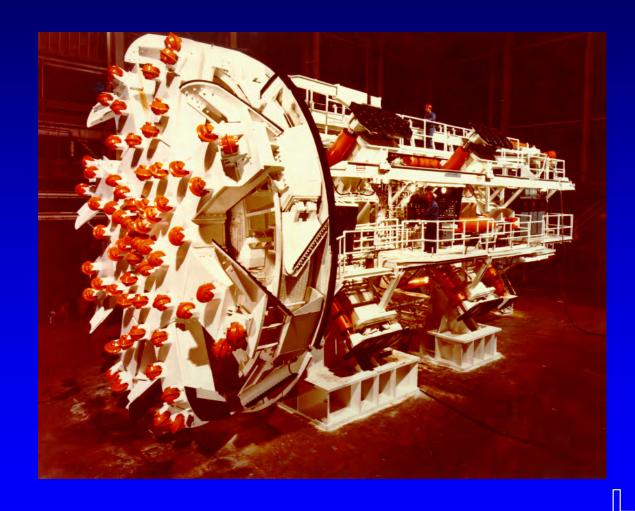


Intersection of Machine-bored Tunnels





TUNNEL BORING MACHINE





27-ft Diameter Machine-bored Tunnel – Before Lining





Placing Concrete for Tunnel Lining





LINED TUNNEL



Unified Facilities Criteria: Seismic Design for Buildings

(UFC 3-310-04)

2005 Infrastructure Systems Conference

Track 14, Session 14C Wednesday 3 August 2005

Presented by Jack Hayes, CEERD CERL, Champaign, IL



Presentation Outline

- Brief history
- Today's focus and philosophy
- Approach to document development
- Major features (de facto document outline)
- Training & future directions
- Q & A (time-permitting)



Brief (Rich) History

- Tri-Services developed comprehensive seismic design criteria long before national model codes did (only the UBC and its predecessors were close), e.g.:
 - TM 5-809-10/NAVFAC P-355/AFM 88-3 Ch 13 (1982, 1992)
 - TM 5-809-10-1/NAVFAC P-355.1/AFM 88-3 Ch 13 Sec A (1986)
 - TM 5-809-10-2/NAVFAC P-355.2/AFM 88-3 Ch 13 Sec B (1988)
 - TI 809-04 (1998)
 - TI 809-05 (1999)
 - TI 809-07 (1998)
- Pioneers: Sig Freeman (WJE), Joe Nicoletti (URS), Jim Tanouye, Ralph Strom & Ray Decker (USACE)



Brief History (Continued)

- Evolution of FEMA's NEHRP "recommended provisions" in 1990's and beyond led to including more comprehensive seismic design guidelines in ASCE 7, and thence in the IBC.
- Tri-Services, via UFC 1-200-01, have mandated maximum reliance on the IBC as the national model code (IBC adopts ASCE 7 & all material codes, e.g. ACI 318).
- Funding for DoD criteria development continues to shrink.



Focus & Philosophy

- Incorporate provisions of 2003 International Building Code (IBC) by reference, to maximum extent possible.
 - ∴ Adopt ASCE 7-02 and material-specific codes (e.g. ACI 318-02) by reference, to maximum extent possible.
- Provide DoD-unique criteria and guidance where necessary & appropriate.
- "Look ahead" in a few places and adopt ASCE 7-05 provisions, if they provide some advantage over ASCE 7-02 provisions (ASCE 7-05 is currently under ballot and seismic provisions will be adopted almost in toto by 2006 IBC).



Approach to Document Development (1)

- Tri-Service Structural Discipline Working Group (SDWG) oversees development – Caulder (AF), Hewitt (NAVFAC), Rossbach (USACE).
- UFC is primarily developed by CEERD CERL (Hayes, Sweeney, Wilcoski).
- OCONUS seismicity data are developed by USGS (Leyendecker).
- Tri-Service technical review is provided by SDWG, CENWK (Wright, Sivakumar), CENPD (Petersen), & CEHNC (Grant).



Approach to Document Development (2)

- Outside mentoring & peer review are provided by:
 - Bob Bachman (Chair, ASCE 7 Seismic Task Committee)
 - Ron Hamburger (Chair, BSSC Provisions Update Committee - PUC)
 - Jim Harris (Chair, ASCE 7)
 - Bill Holmes (Past Chair, BSSC PUC)
 - Harold Sprague (Member ASCE 7, BSSC PUC)
 - EV Leyendecker (USGS, Member ASCE 7, BSSC PUC)



Approach to Document Development (3)

- Replace TI 809-04 and TI 809-05 with UFC 3-310-04.
- Retain unique guidance features of TI 809-04 in updated form (diaphragms, architectural / mechanical / electrical components, masonry (passed to masonry UFC), & flow charts / reference tables.
- Review each section/paragraph of 2003 IBC and determine if it could be used as written or needed modification.
- Transfer CONUS & OCONUS seismicity data (spectral accelerations, not zones) to UFC 3-310-01 (25 May 05).



Major Features (1)

- UFC directs designers to use provisions of 2003 IBC, except where changes are required. This is covered by Appendix B of the UFC and will apply to conventional DoD buildings. "Default" values are to use IBC provisions. Where changes are required, designer is told to:
 - Add a new section to the IBC provisions;
 - Delete the referenced IBC section;
 - Replace the referenced IBC section with new provision; or,
 - Supplement the referenced IBC section with additional information.



Major Features (2)

- Appendices B, D, & E direct designers to UFC 3-310-01 for spectral acceleration data, including OCONUS data.
- Appendix B creates new DoD-unique Seismic Use Group (SUG) IV, for nationally strategic military assets (e.g. NMD).
- Appendix B addresses existing buildings via reference to ASCE 31-03 (evaluation) & FEMA 356 (rehabilitation).
- Appendix C substitutes a new optional "simplified" design procedure for regular, low-rise buildings. This replaces "simplified analysis" provisions of 2003 IBC (§ 1616.6.1) with a new procedure that will be in ASCE 7-05. Many DoD buildings should fall into this category.



Major Features (3)

- Appendix D provides designers with an optional, alternate design procedure for buildings in SUG III (UFC does not have SUG IIIE and IIIH of TI 809-04):
 - Specifies nonlinear analysis (static or dynamic) for two performance levels: Life Safety at 2%/50, or MCE; and, Immediate Occupancy at 10%/50, or SE;
 - Adopts acceptance criteria from FEMA 356 for LS and IO performance objectives; and,
 - Somewhat restricts use of seismic force-resisting systems to those that are considered to be "good performers" in earthquakes.



of Engineers

Major Features (4)

- Appendix E provides design procedure for SUG IV buildings:
 - Requires buildings to remain elastic and all critical installed equipment to remain operational at MCE (2%/50 yrs) ground motion;
 - Adds vertical motion component to design & provides method of deriving vertical spectrum from horizontal spectrum (from USGS);
 - Further restricts use of structural systems;
 - Encourages use of supplemental energy dissipation and base isolation in appropriate situations; and,



Requires formal peer review.

Major Features (5)

- Appendix F provides guidance for design of architectural, mechanical, & electrical systems:
 - Includes details for ceilings, piping, nonstructural walls (based largely on guidance found in TI 809-04); and,
 - Includes certification / testing procedures for equipment, with sample reports.

Major Features (6)

- Appendix G provides design process flow charts and cross-reference tables that relate UFC provisions to 2003 IBC and ASCE 7-02 provisions (emulates TI 809-04).
- Appendix H provides guidance on diaphragm analysis & design (emulates TI 809-04).
- Note: TI 809-04 guidance on masonry design is transferred to masonry UFC 3-310-06 (see Track 14, Session 14D).
- Note: TI 809-04 guidance on reinforced concrete & structural steel design is dropped, with references to public sector documents provided in Appendix 6.

Training & Future Directions

- PROSPECT Course 027, Seismic Design for Buildings, is planned for 22-26 May 06.
- Revised version of UFC 3-310-04 is planned for ~ FY07:
 - 2006 IBC will delete most seismic provisions and simply adopt ASCE 7-05 (ala NFPA);
 - ASCE 7-05 seismic provisions are completely reformatted from ASCE 7-02;
 - Hopefully, FEMA 356 (Prestandard and Commentary for the Seismic Rehabilitation of Buildings) will evolve into ASCE 41-xx;
 - Design provisions for non-building structures are not thorough; and,
 - The UFC will move toward direct inclusion in master structural design UFC (see Track 14, Session 14B).



Questions?

Electronic copy of draft UFC 3-310-04 is available.

Contact:

Jack Hayes

CEERD-CF-M

(217) 373-7248

john.r.hayes@erdc.usace.army.mil









RCC Materials Investigation

Portugues Dam RCC Materials Investigation

Outline

- Goals
- Mix Design Parameters
- Materials
- Test Program
- Tests on Laboratory Simulated Lift Joints
- Conclusions

Portugues Dam RCC Materials Investigation

Goals

- Determine behavior/characteristics of potential project materials
- Determine properties for use in design analysis
- Determine mix proportions for use in test fill placement(s)
- Provide information for use in adjusting mixtures during production

• Mix Design Parameters

- Workability
 - Vebe Consistency 14 to 20 seconds
 - Entrapped Air Content 1.0%
 - Coarse aggregate proportions and aggregate grading:
 - EM 1110-2-2006, "Roller Compacted Concrete"
 - Sand aggregate volume selected to limit segregation
 - Fine aggregate content:
 - Selected by trial mixes to limit segregation

- Strength

- Compressive Strength Range 3000 to 5000 psi
- Tensile Strength 300 psi +/-

(Design based on potential of materials!)

- Pozzolan

• Targeted 40% cement replacement by volume based on previous experience and "comfort" level of designers.

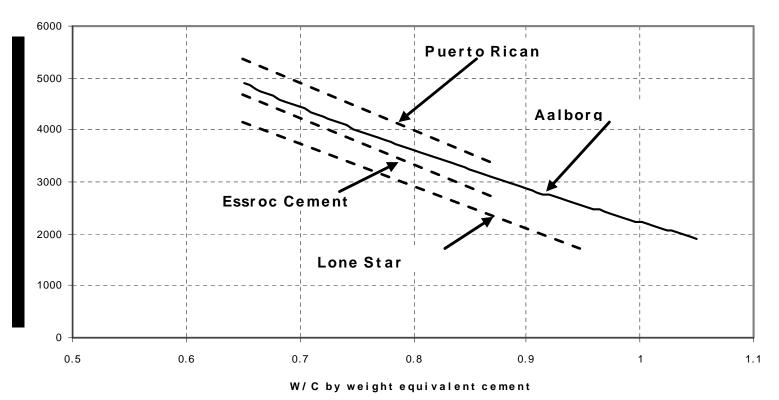
• Materials

- Aggregates: Crushed diorite from government-owned quarry
- Cement:
 - San Juan Cement Co., Type I, San Juan
 - Puerto Rican Cement Co., Type I, Ponce
 - Antilles Cement Co., Type I/II, Aalborg (Denmark)
 - Lone Star Cement Co., Type I/II, (Control)
- Pozzolan:
 - Dolet Hills, Class F
 - Martin Lake, Class F
- Slag:
 - Holnam GGBS, Grade 100, Chicago
- Admixtures:
 - Master Builders WRA, Pozzolith 220N and 100-XR

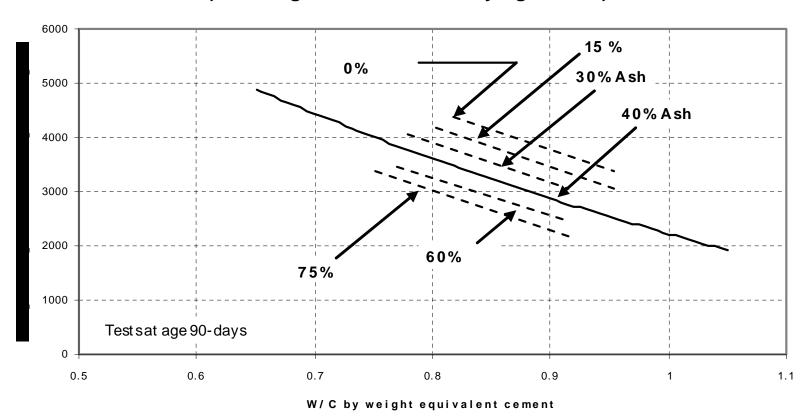
• Materials Investigation Program

- Phase I
 - Establish baseline proportions for RCC mixtures
 - Proportion series of mixes to span 1-year compressive strength of 2000 to 5000 psi (including modulus of elasticity)
 - Proportion series of mixes to evaluate effect of cement and pozzolan type
 - Proportion series of mixes to evaluate use of slag
 - Proportion series of mixes to investigate effect of pozzolan content
 - Proportion series of bedding mortar mixes
 - Perform direct tensile strength tests on "jointed" 6x12-inch cylinders
 - Select "design" mix

Compressive Strength vs W/C (w/40% Dolet Hills Ash)



Compressive Strength vs W/C (Aalborg Cement with varying Ash %)



• Materials Investigation Program

- Phase I Supplemental
 - Perform dry rodded unit weight tests to verify coarse aggregate proportions
 - Proportion series of mixes at varying sand contents to verify sand aggregate content
 - Proportion series of mixes to further investigate use of higher pozzolan contents (60 and 75-percent cement replacement by volume)
 - Proportion series of mixes with varying WRA/Retarding admixture dosage to evaluate effect on time of set
 - Perform sand degradation tests to investigate sand balling anomaly
 - Proportion mix with "clean" sand to evaluate effect on compressive strength and workability (water content)
 - Perform "modified" accelerated cure strength tests to evaluate compressive strength gain of high pozzolan content mixes

- Materials Investigation Program
 - Phase IIa
 - Construct series of panels to investigate direct and splitting tensile strength and biaxial direct shear strength of lift joints
 - Phase II
 - Modulus of Elasticity and Poisson's Ratio Tests
 - Creep and Autogenous Volume Change Tests
 - Adiabatic Temperature Rise Tests (Including Q-drum)
 - Thermal Diffusivity
 - Coefficient of Thermal Expansion
 - Specific Heat
 - Tensile Strain Capacity

Portugues Dam Standard Procedures





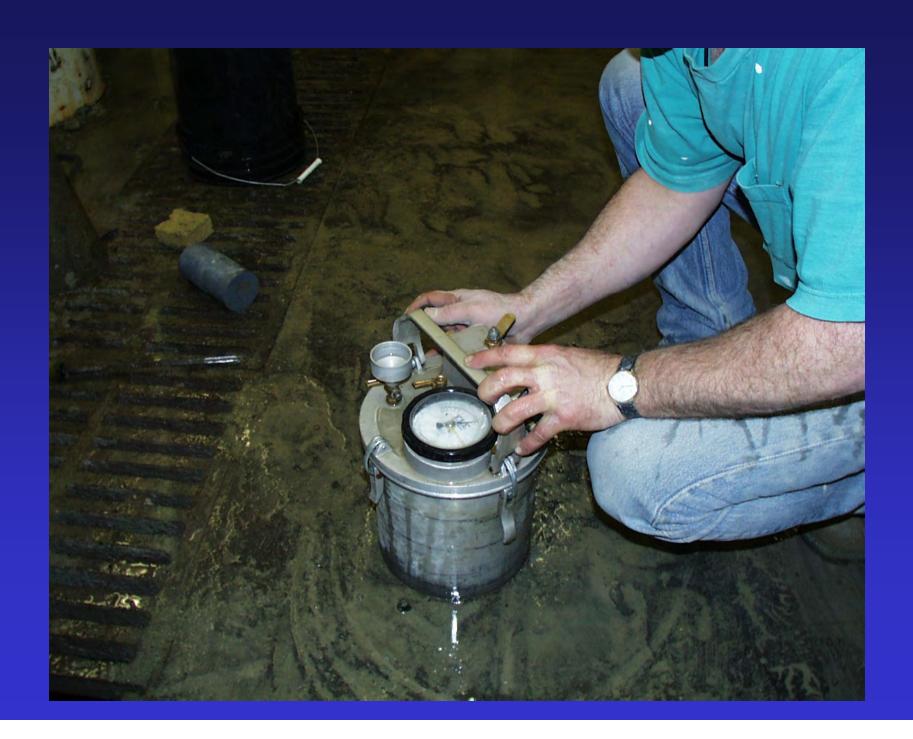
















Simulated Lift Joints

- Nominal 46 x 72 x 12-inch thick panels
- Constructed in two lifts using varying lift joint treatments
- RCC consolidated using walk-behind vibratory roller
- Core and sawn block samples for direct and indirect tensile strength, bi-axial direct shear strength
- Results intended for use in evaluating effect of fly ash, retardation, joint maturity, fines content





















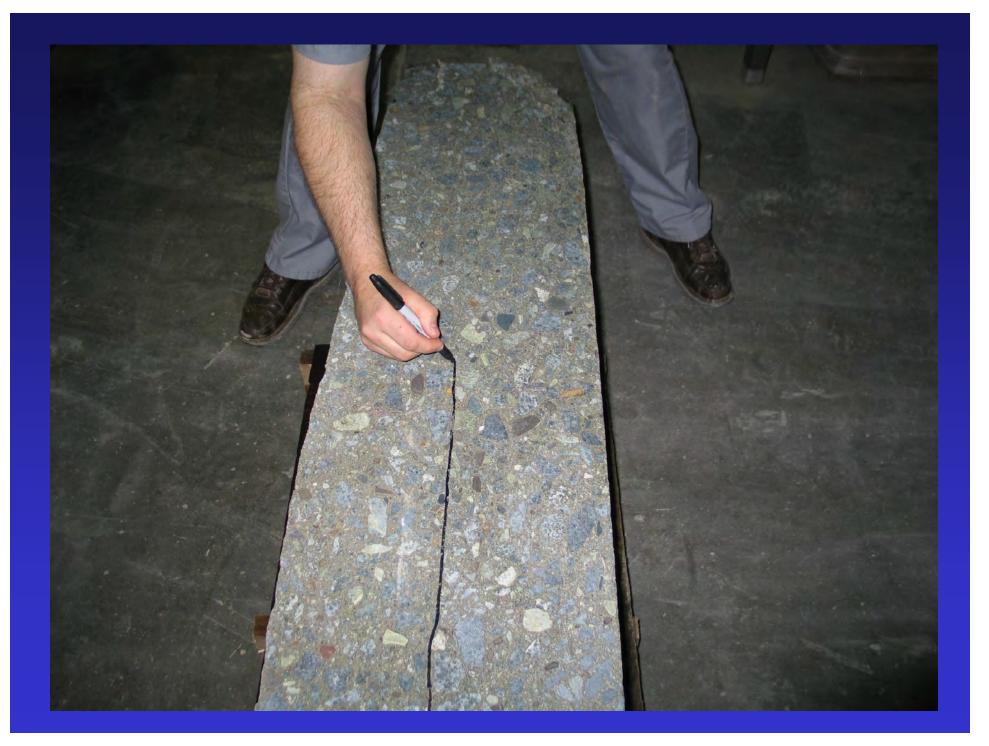














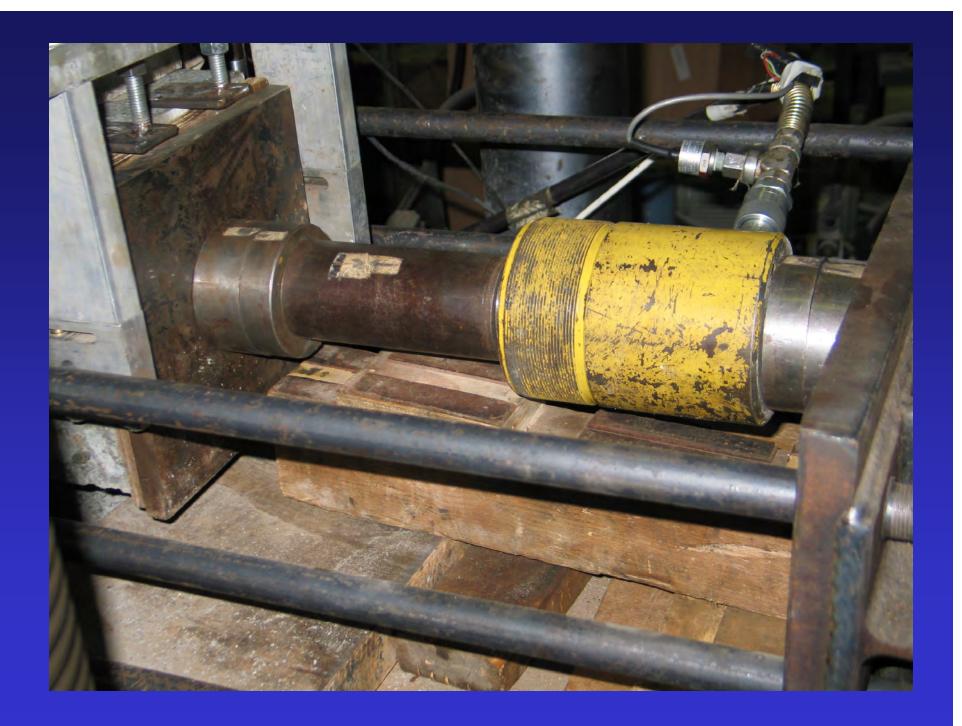


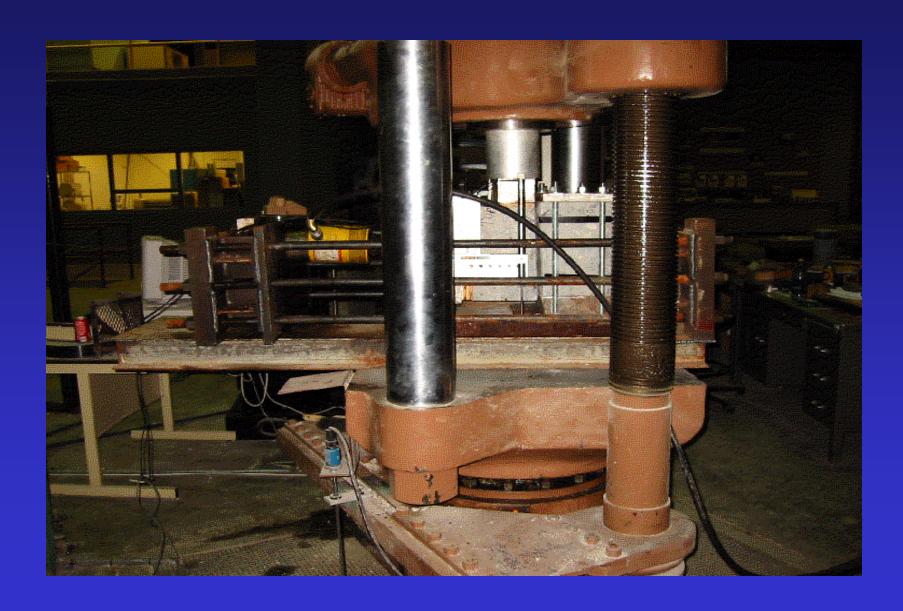












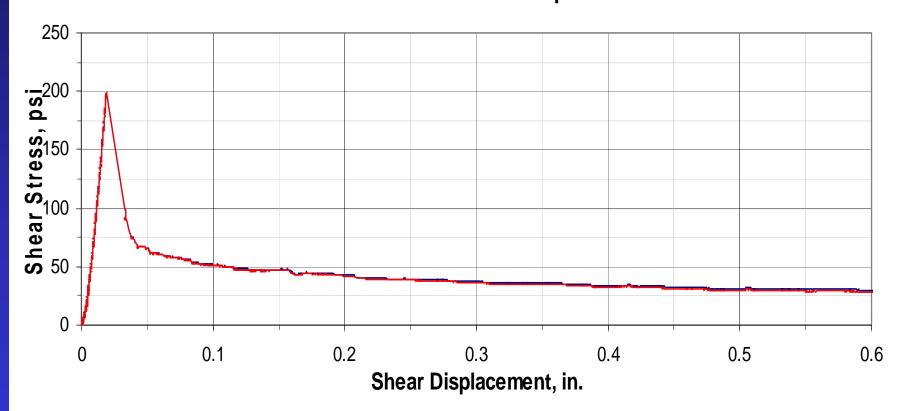




Portugues Dam

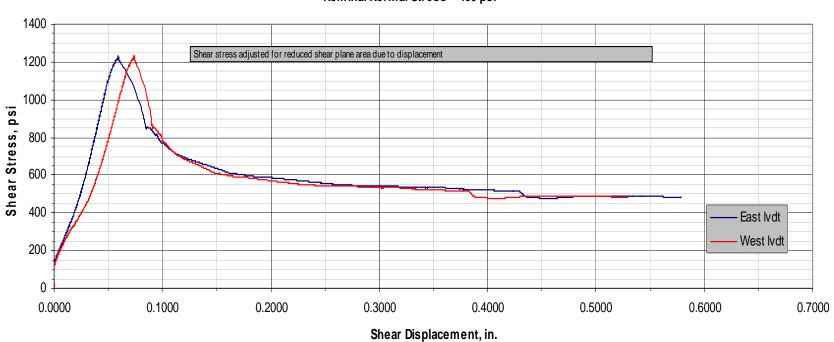
2000 °F-hr Joint Maturity with Bedding Mortar

Normal Stress = 100 psi



Portugues Dam RCC
Panel D/B6

Mixture 6d (40% Fly Ash); 2,000 deg F-hr Joint Maturity; With Bedding Mortar
Nominal Normal Stress = 400 psi







Selected Results: BiAxial Direct Shear

	Peak/Initial*
Joint Treatment	Cohesion, psi
Design Mix, 500°F-Hr	266
Design Mix, 2000°F-Hr	275
75% Ash, 2000°F-Hr	139
Design Mix, 2000°F-Hr w/bedding	448
Design Mix, 2000°F-Hr Retarded	408
Design Mix, 2000°F-Hr Clean Sand	316

^{*}Tests at age 90-days

Selected Results: Direct Tensile Strength Tests

	Direct Tensile*
Joint Treatment	Strength, psi
Design Mix, 500°F-Hr	385
Design Mix, 2000°F-Hr	220
75% Ash, 2000°F-Hr	180
Design Mix, 2000°F-Hr w/bedding	345
Design Mix, 2000°F-Hr Retarded	275
Design Mix, 2000°F-Hr Clean Sand	285

^{*}Tests at age 365-days

Conclusions

- The comprehensive test program conducted for the Portugues Dam Project has provided invaluable insight on the behavior and characteristics of RCC and other concreting materials.
- The COE has significant expertise in the design, evaluation and use of RCC. This expertise is readily accessible through the RCC DX and Materials CoP.

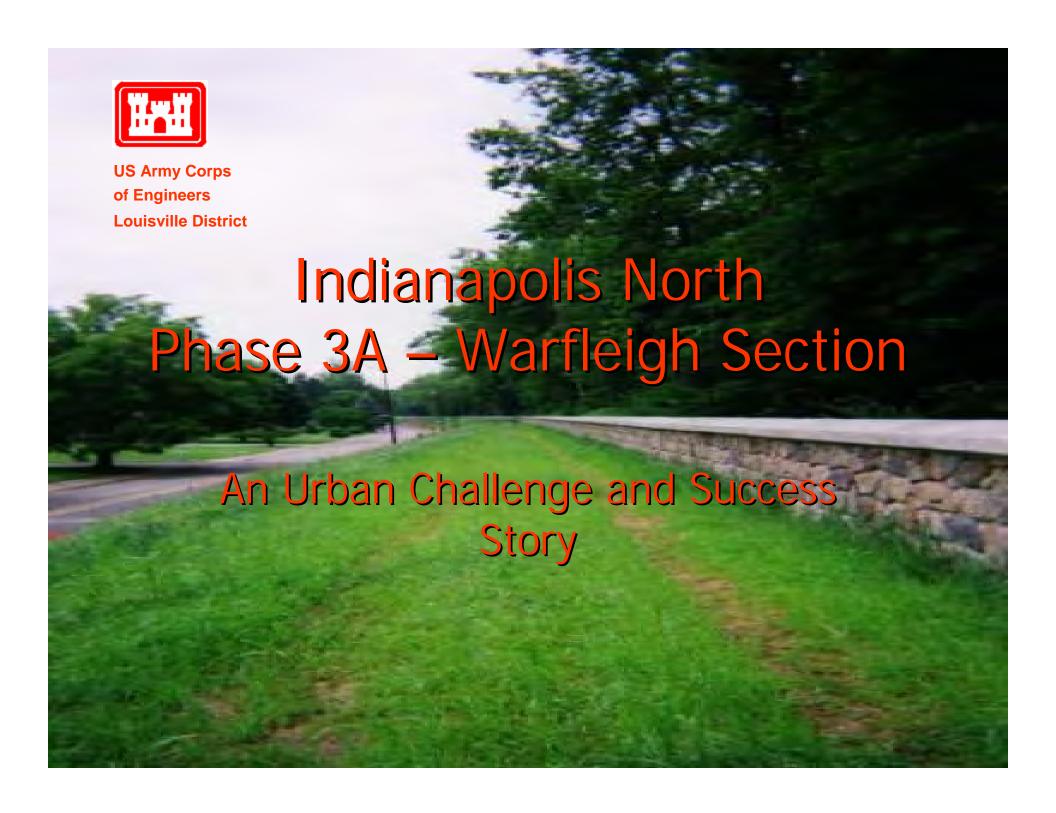






Questions?

(Thank You!)

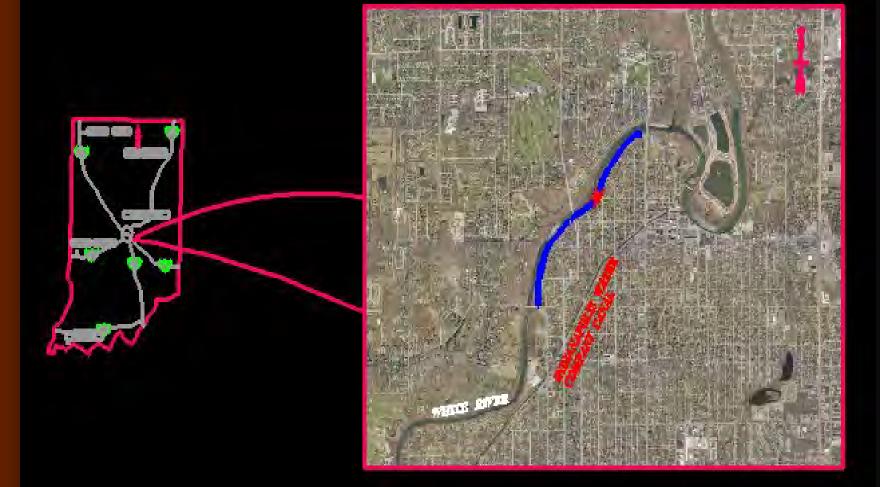


Project Participants

- Designer and Construction
- Sponsor
- Contractor
- Other interested Parties

Project Specifics

- Where located
- Length of Project
- Type of Project



Construction Scope of Work

Existing Conditions









CHALLENGES

Neighborhood Concerns

TREES APPEARANCE

Nuisances

ConstructionProblems



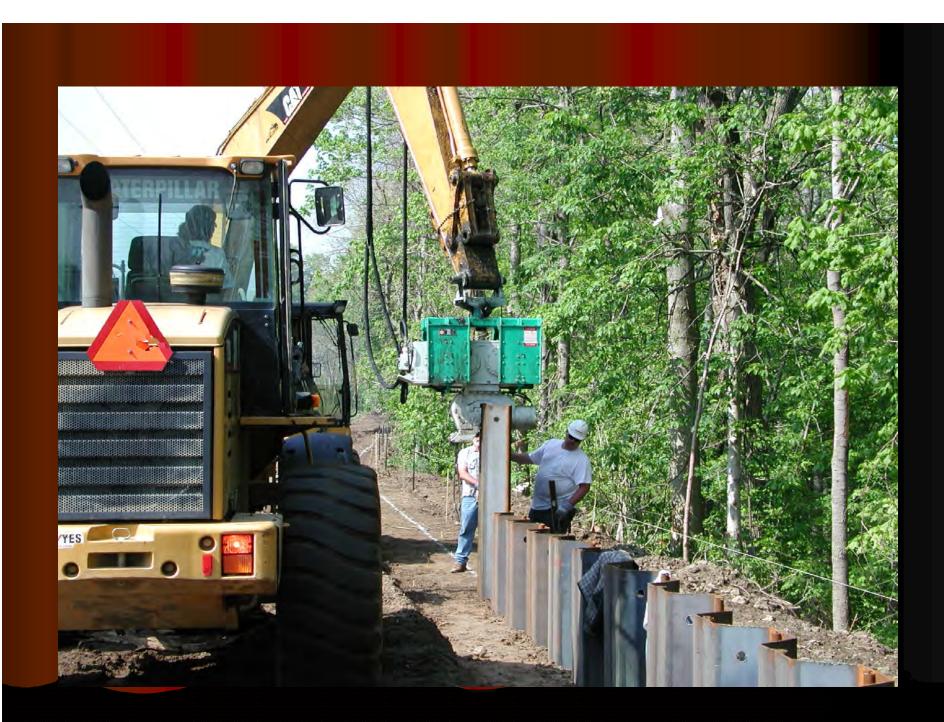
Attempting to meet the Challenges - Communication

Listening and Informing the Neighborhood

 Partnering with the Contractor



Construction









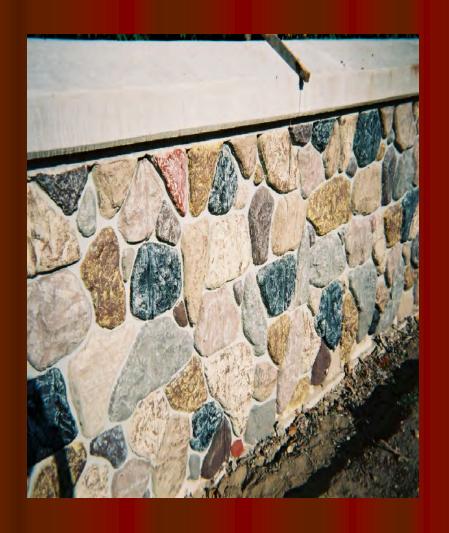


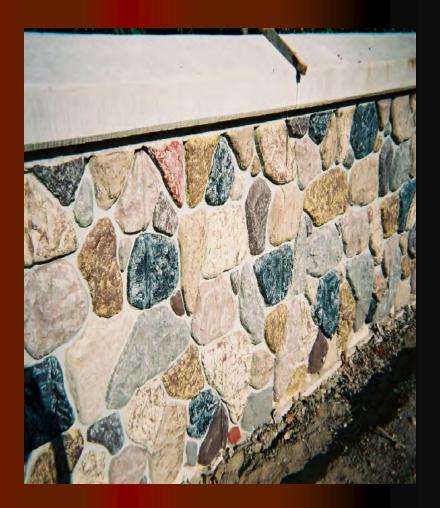




















Problems









Successful Project

- Nice Project
- Minor Budget and Time Growth













Why Successful

- Communication with neighbors
- Communication with Sponsor
- Communication within Corps Structure
- Communication with Contractor

It is Called Partnering

Fruits of Success

Evaluation and Repair Of Blast Damaged Reinforced Concrete Beams

By

MAJ John L. Hudson P.E.





Outline

- Purpose and Importance
- Scope
- Process
 - Beam design and construction
 - Blast loading and evaluation
 - FRP repair
 - Flexural loading
- Results
- Conclusions



Purpose and Importance

Purpose

To determine if surface mounted Fiber Reinforced Polymer (FRP) is a viable option for the repair of blast damaged reinforced concrete beams.

Importance

Terrorist attacks and combat operations in Iraq and around the world have caused significant damage to structures

Reconstruction operations in Iraq require the repair of blast damaged structures

The use of FRP may result in reduced time and costs in the repair of these structures

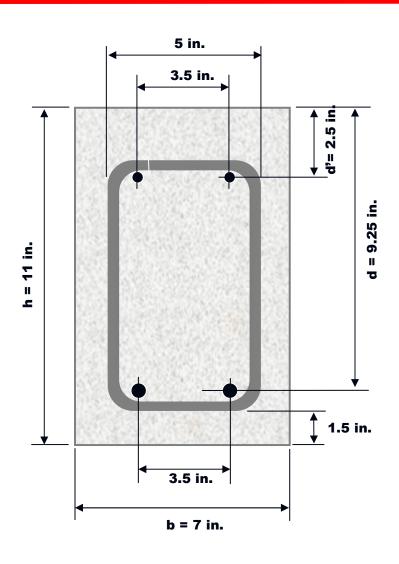


Scope

- 10 beams constructed using standard concrete and A 615 Grade 60 reinforcing steel
- 8 beams were blast damaged using C-4 high explosives and their damage evaluated
- 2 damaged beams were repaired using FRP
- 6 beams were tested to failure in third point loading (2 unrepaired, 2 repaired, and 2 control beams)



ProcessBeam Design



- Based on ACI 318 design requirements
- Longitudinal and transverse reinforcement was the same in all beams
- Smallest, reasonably sized beam given available materials and resources
- Beam weight ~ 580 lbs.
- Beam length was 7 ft 4 in.
- 22 stirrups at 4 in. on center



ProcessBeam Construction

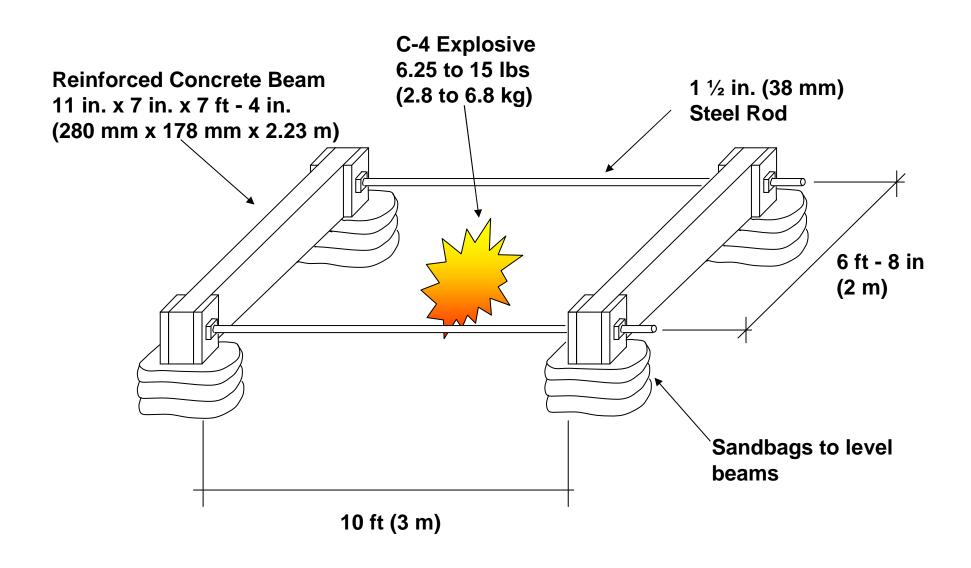




- All beams were cast from the same batch of concrete.
- 4 sets of compression strength tests and one set of split cylinder tests were conducted
- Reinforcement was tested to determine yield and ultimate strength



ProcessBlast Loading – Test Configurations





ProcessBlast Loading – Testing



Charge tightly wrapped to minimize voids in charge

Charges placed on sand bags even with the centerline of the beams



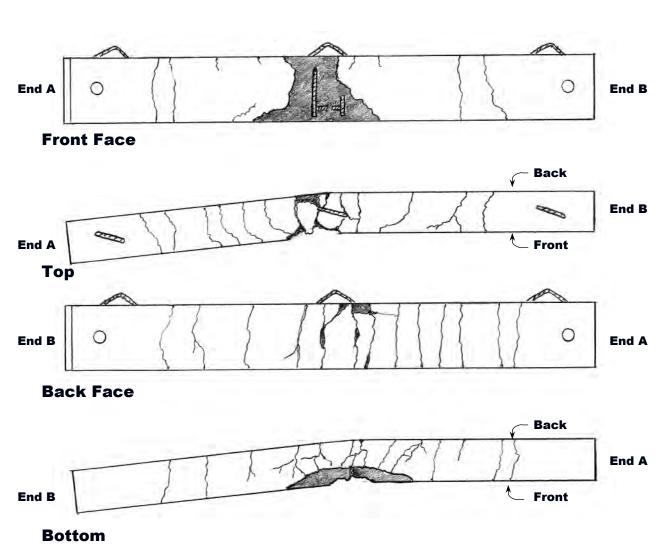


Set 2 after detonation of charge





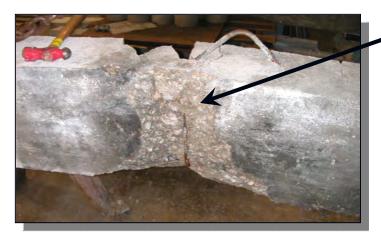
ProcessBlast Loading – Evaluation



- Each beam was sketched and all cracking, spalling and exposure of reinforcement was identified
- 2 of the 4 sets were determined to have damage beyond repair
- 3 of the 4 sets experienced permanent horizontal deformations



ProcessFRP Repair – Surface Preparation



All unsound concrete was removed

Bottom edges were rounded to reduce force concentrations in FRP





Beam 2B was straightened by jacking it against an undamaged beam



ProcessFRP Repair – High-strength mortar



The edges around the area in which the high-strength repair mortar was placed were cut ½ in. (13 mm) deep using a masonry blade on a skill saw.



Beam 2B after the repair mortar has cured

Compression strength test was conducted on three mortar cylinders yielding an average strength of 8900 psi



ProcessFRP Repair – Application of FRP

Beams 2B and 4A were sandblasted prior to application of the FRP Primer to remove any surface contaminates





One coat of MBrace Primer was applied to each beam using a short nap roller

The primer cured for approximately 18 hours resulting in a clear, shiny, slightly tacky surface.

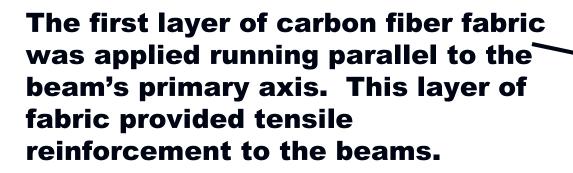


ProcessFRP Repair – Application of FRP

The MBrace Putty is applied in a thin coating to smooth the surface of the beam.

The MBrace Putty cured for approximately six hours before the saturant was applied.

The MBrace Saturant was applied to each beam using a medium nap roller.







ProcessFRP Repair – Application of FRP



A 2nd layer of saturant was applied on top of the fabric. The saturant was applied generously to ensure that the fabric was fully saturated.

The second layer of carbon fiber fabric was applied on top of the fully saturated longitudinally oriented fabric.



A final layer of saturant was applied to the beams on top of the shear reinforcement fabric.



ProcessFRP Repair – Application of FRP

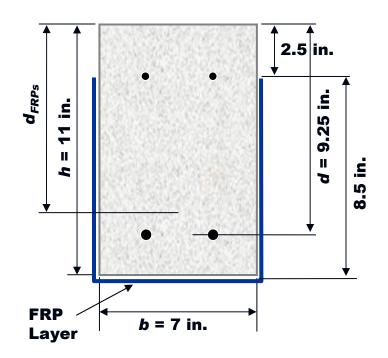
Application of the three layers of saturant and two layers of carbon fiber fabric took approximately 15 to 20 minutes per beam.

After 24 hours the beams were still tacky and by 48 hours they were tack free.

The FRP takes seven days to reach its full load carrying capacity.



Process US Army Corps FRP Repair – Flexural Strength Increase



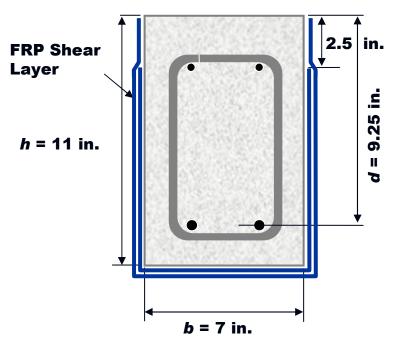
- Cross sectional area of FRP was 0.1560 in² but only 0.1495 in² was in tension
- Iterative process was used to determine increase in strength in beam due to FRP assuming beam was undamaged
- FRP results in an overreinforced section and provides a 40% increase in moment capacity for an undamaged beam

Material Properties Used in Calculation	<i>f'_c</i> psi	f _y psi	f _{FRPy} psi	c in	<i>M_n</i> ft-kips	Predicted maximum total load lbs	f _{FRPb} at failure psi
Design Properties	3500	60000	550000	3.13	39.9	39940	218700
Actual Material Properties	5160	82000	550000	3.00	50.9	50870	232300



ProcessFRP Repair – Shear Strength Increase

 The shear reinforcement was U-wrapped from the top edge on one side to the top edge on the other side



• With a calculated shear strength of 59.0 kips (262 kN), the shear strength did not govern the strength of the beams.

Material Properties Used in Calculation	f' _c psi	f _{fe} psi	f _y psi	A _{fv} in. ²	V _f kips	V _u kips
Design Properties	3500	112500	60000	0.99	16.1	53.3
Actual Material Properties	5160	123000	66000	0.99	17.6	59.0



ProcessLoad Testing



Beams were mounted in the third-point reaction frame on the 120 kip Baldwin Universal Testing Machine.

Displacement transducer measured the deflection of the centerline of the beam.



Compression failure in the concrete of beam 4A after reaching a load of 56,700 lb





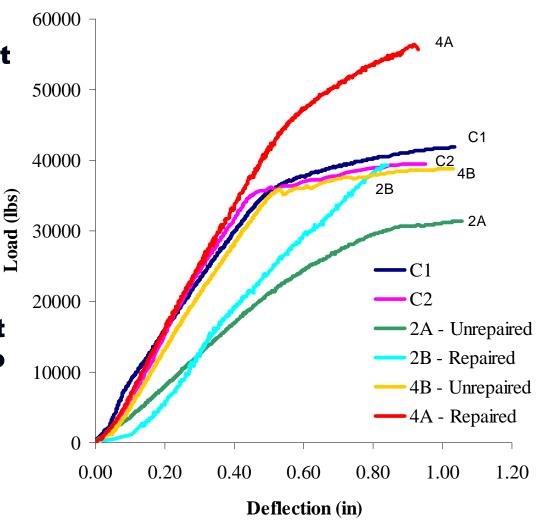
ResultsBlast Damage Evaluation

- Sets 1 (15 lbs) and 3 (10 lbs) experienced significant damage to the concrete and yielding of the steel with horizontal deflections between $2\frac{1}{2}$ and 3 in.
- Set 2 (11.25) experienced less significant damage to the concrete and yielding of the steel with horizontal deflections of 1½ in. on both beams
- Set 4 (6.25 lbs) resulted in flexural cracking through the beams at several locations but no apparent yielding of the steel
- Damage inflicted on the 2 beams of each set was similar but not the same



ResultsFlexure Test

- Both repaired beams demonstrated a significant improvement in strength
- All 6 beams ultimately failed when the concrete at the top center of the beam crushed
- Beam 2B did not experience any significant nonlinear behavior prior to yielding
- Beam 4B demonstrated very similar behavior to the control beams





ResultsFlexure Test

Beam Identifier	Beam type	Predicted maximum total load lbs	Maximum total load lbs	Approx. load at initiation of nonlinear behavior lbs	Deflection at failure in	Change in capacity	
C 1	С	36400	41900	35000	1.04	NI/A	
C2	С	36400	41500	35000	0.95	N/A	
2A	D	36400	31175	N/A	1.06	420.0/	
2B	D+R	51220	39350	N/A	0.84	126 %	
4A	D+R	51220	56700	46000	0.93	4.4E 0/	
4B	4B D		39000	36000	1.03	145 %	



Conclusions

- FRP is a viable option for the repair of blast damaged beams. The FRP repaired beams demonstrated a significant improvement in flexural capacity in comparison to their equivalently damaged counterparts.
- Blast damaged beams can be repaired even after experiencing flexural and shear cracking, crushing of concrete, and yielding of reinforcement.
- FRP is a relatively simple and easy repair system to install.
- The addition of FRP to beams can result in an overreinforced section, thereby preventing any significant yielding prior to a brittle fracture of the concrete.



Cost

FRP estimated cost of material and labor

```
Surface prep and 1<sup>st</sup> layer of FRP - $20 per sqft 
Each additional layer - $15 per sqft
```

- Material costs are approximately \$6-7 per sqft
- The greatest variables in FRP project costs relate to access cost, i.e. removal and replacement of walls/ceilings and scaffolding
- The repaired beams used in this project would have cost approximately \$1000 each to repair



Questions



- MAJ John Hudson, PE
- USACE Omaha District
- 710.333.2976 phone
- John.l.hudson@nwo02.usace.army.mil







Building an In-house Bridge Inspection Program

This presentation will address the development of Philadelphia District's in-house bridge inspection capabilities and take an in-depth look at several successful bridge inspection efforts.



INTRODUCTION

 Four high-level highway bridges, Chesapeake and Delaware Canal, DE & MD









2005 NDIA Tri-Service Infrastructure Systems Conference





INTRODUCTION

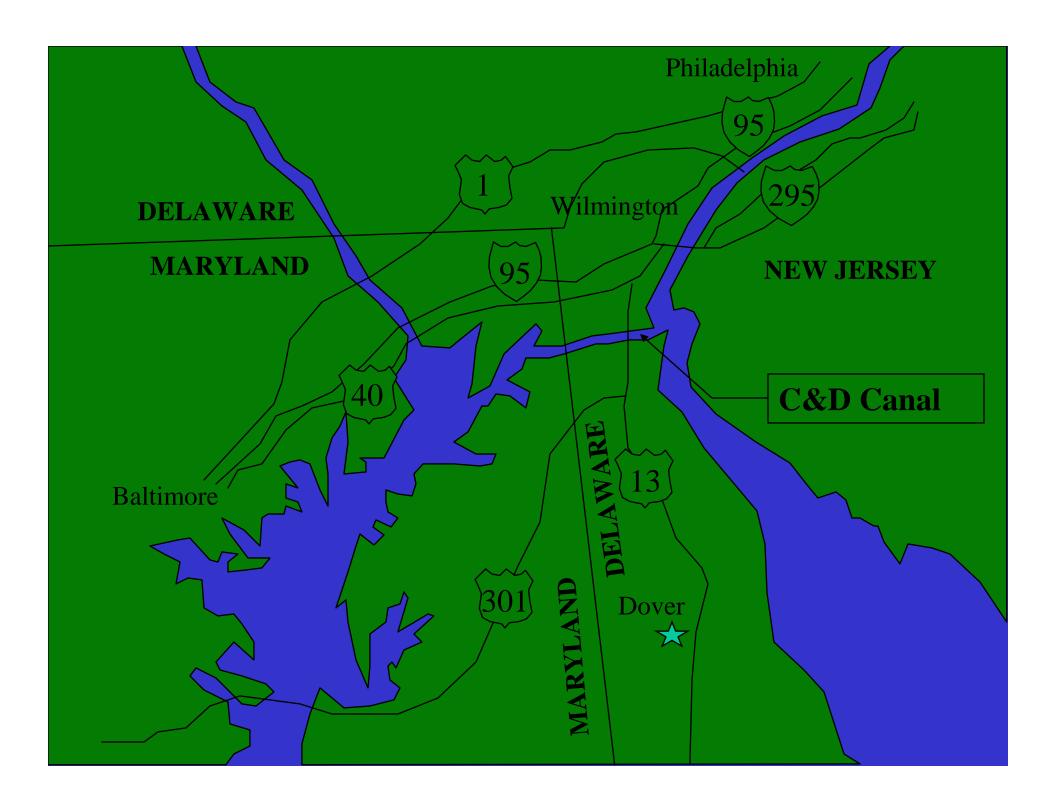
 Four non-public service and spillway bridges at the Northeastern PA dams

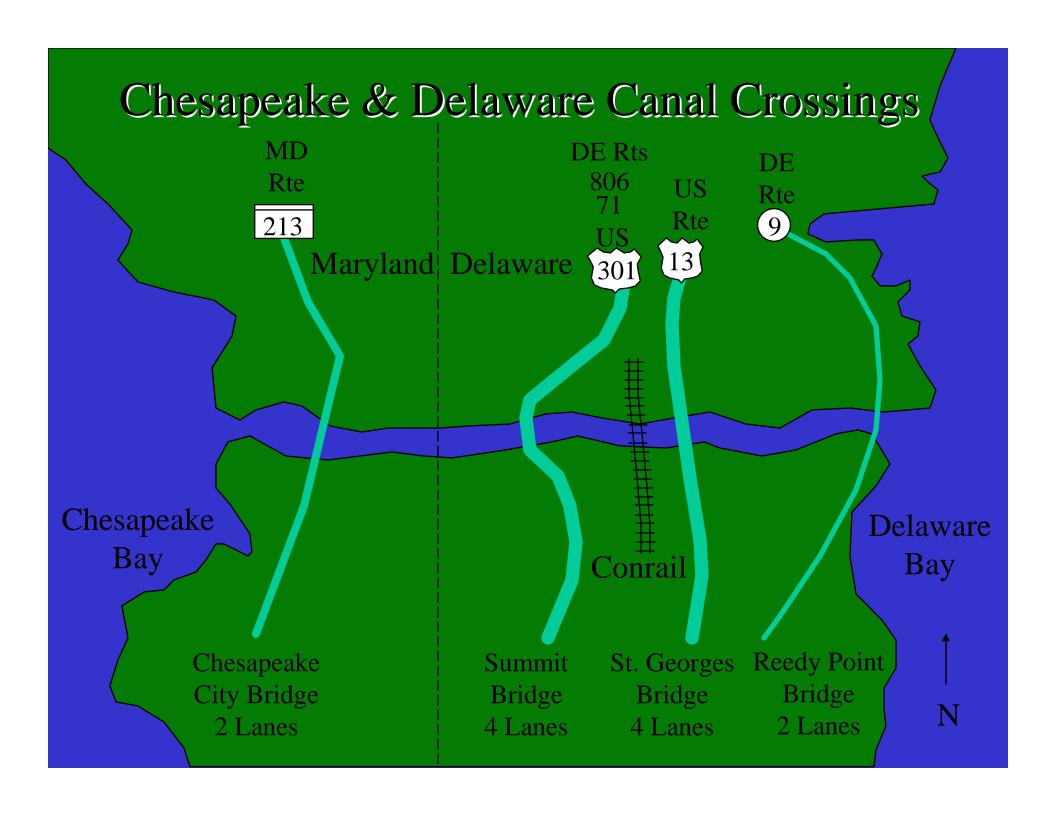
















PHILADELPHIA DISTRICT BRIDGE PROGRAM INSPECTIONS





BRIDGE INSPECTION PROGRAM

- STARTING SMALL:
- In 1995 the team's first inspection Delaware City Bridge
 - every two years ever since (1997, 1999, 2001, 2003, 2005)
- Started inspecting the Dam bridges in the year of their Periodic Inspection:
 - F.E. Walter Dam Service Bridge in 1997 and 2002
 - Beltzville Dam Service and Spillway Bridges in 1998 and 2003
 - Blue Marsh Dam Service Bridge in 1999, 2004



BRIDGE INSPECTION PROGRAM



GETTING LARGER:

- Until 2003, the District utilized A/E firms to inspect their high-level highway bridges
- 2003 St. Georges Bridge
 - first of the BIG bridges 4,209ft structure, tied-arch,
 42 spans!
 - financial reasons
 - team of 7 inspectors
 - competitive timeframe and cost with A/E
- 2004 Reedy Point Bridge
- 2005 St. Georges Bridge again
- 2006 SUMMIT BRIDGE
- 2007 CHESAPEAKE CITY BRIDGE









Reedy Point Bridge

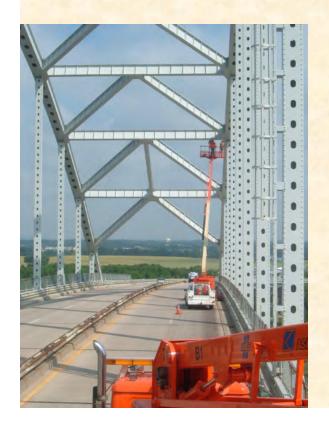


2004





St. Georges Bridge 2005











INSPECTION FOR OTHERS

- In late 1999, Fort Dix contacted NAP about inspection on 8 bridges on base in 2000.
- In 2001, NAP inspected 6 bridges at Tioga-Hammond Lakes in PA for Baltimore District and 5 bridges in Iowa and Nebraska for Kansas City District.
- In 2002 and 2004, NAP inspected the Fort Dix bridges again.
- In 2003, NAP returned to Tioga-Hammond Lakes.
- In 2005, NAP inspected 18 bridges for Baltimore District, incl. Tioga-Hammond, Almond, Cowanesque, Stillwater and Whitney Point Lakes.





Fort Dix, NJ









Tioga-Hammond Lakes, Mansfield, PA







Cowanesque Lake, PA



Stillwater Lake, PA



Whitney Point Lake, NY





INSPECTION TEAMS

- Usually teams are two people, two engineers or an engineer and a technician.
- District Inspection team (distributed thru EC and Ops):
 - Five engineers, three have P.E.'s
 - Four technicians
 - Two more engineers get trained this year
- Team leader(s) must be a P.E. (we need more P.E.s)
- Bridge manager plans the inspection, coordinating the notes, acquiring equipment and allocating the work.
- Team leader usually writes the report(s).
- Bridge manager also coordinating any A/E inspections at the same time.





IN HOUSE SUPPORT

- NAP owns own snooper, crash truck, MPT equipment, safety boat
- Equipment operators in OPS trained as inspectors
- NAP Survey Branch:
 - Provides multibeam scour surveys
 - Provides data in color contour drawings





KEYS TO SUCCESS

Preparation

- Preparation of notes create a library for each bridge
- Take the time to put note sheets in CAD
- Create a system for notes and documentation
- Our inspectors find graphical method best
- BRIDGE FILE component of new CEBIS program will be invaluable
- Create list of equipment suppliers
- Ask for input from bridge firms
- talk to other districts (i.e. NAP) about preparing cost estimates, timeframe (how long an inspection should take)
- create a good attack plan for the inspection (critical path and secondary work)





KEYS TO SUCCESS

• In the field:

- Pair team members with good, complementary skill sets
- Support work (i.e. rigging, testing, diving)
- BE FLEXIBLE things never go like they're supposed to go





Prioritization Issues

- Coordinating Inspection Schedule with Funding Schedule
 - Recommendation and Action Summary identify future work items
 - Scheduling of future work vs. scheduling future funding
 - Ensure that contracts contain most current information - Good information from inspectors is paramount.





Prioritization Issues

- Coordinating Inspection Schedule with Funding Schedule
- Deciding What Work Can Wait and What Work Cannot
 - Inspectors/Bridge Program Manager/Ops
 Project Manager coordination

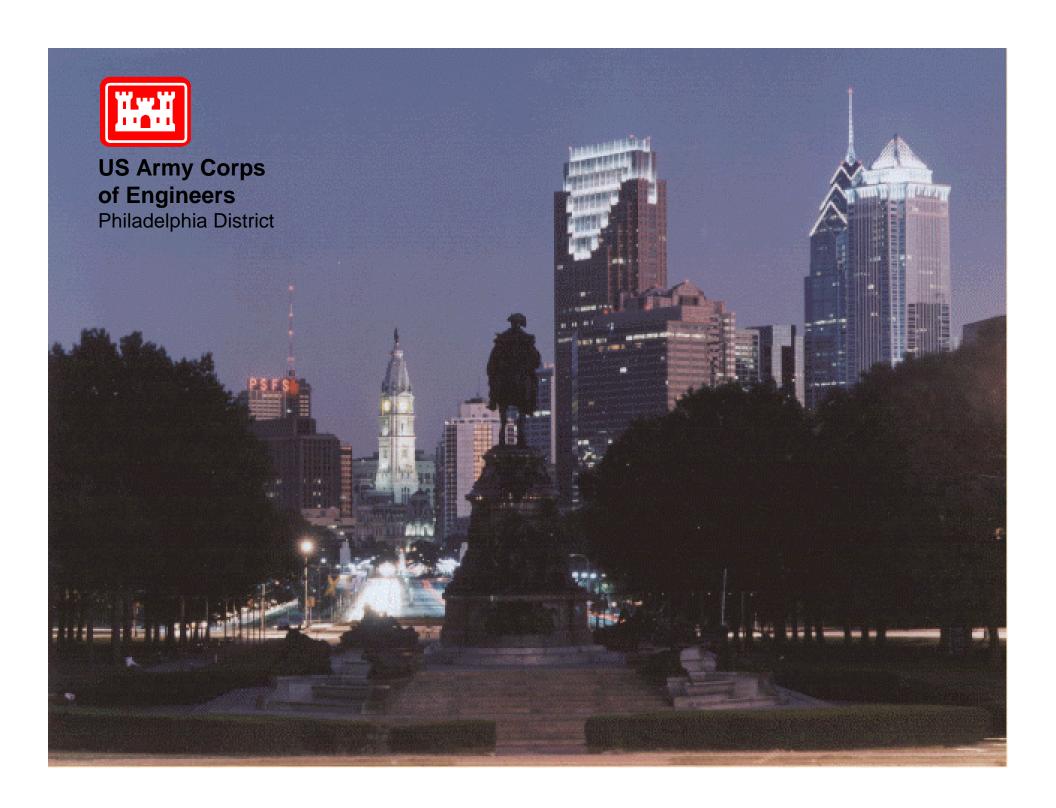




Contact Information

Jennifer Carrigan Laning, P.E.

Bridge Program Manager/Design Branch
U.S. Army Corps of Engineers
Philadelphia District
215-656-6652
Jennifer.c.laning@usace.army.mil



PORTUGUES DAM PROJECT UPDATE



- Alberto Gonzalez, P.E. Project Manager
- Jim Mangold, P.E. Project Engineer
- Dave Dollar, P.E. Structural Designer
- Geotechnical, Geology, Materials, Hydraulic, Civil, Mechanical, Electrical, ITR Team



- Jim Hinds CENWP RCC Mix Design
- Tony Bombich and Billy Neeley –
 CEERD Materials Testing
- Ahmed Nisar, Paul Jacob MMI Engineering – Thermal Stress/Strain Analysis (NISA)







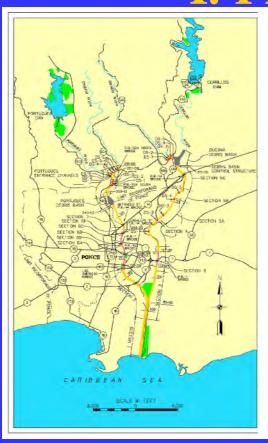
- I. Project Overview
- II. ITR Process
- III. Current Schedule
- IV. MCE Update
- V. Dam Design





PORTUGUES & BUCANA RIVERS PROJECT

I. Project Overview



- •CHANNEL IMPROVEMENTS

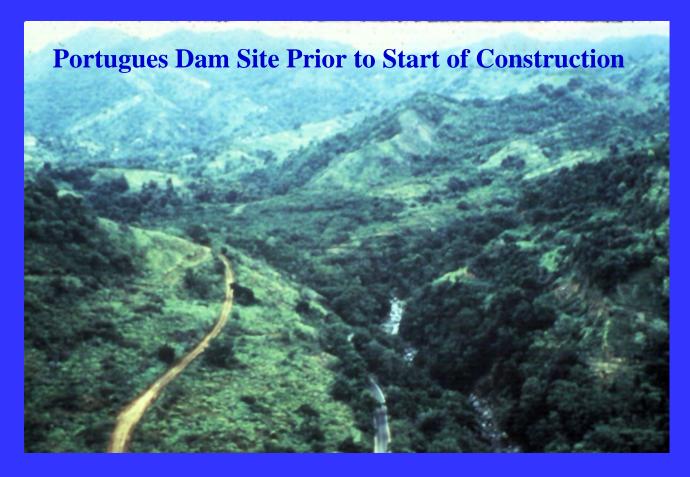
 CONCRETE U-CHANNEL

 GABION LINED

 UNLINED
- **•DROP STRUCTURES**
- **•**CONTROL STRUCTURES
- **-DEBRIS BASINS**
- CERRILLOS DAM
- PORTUGUES DAM





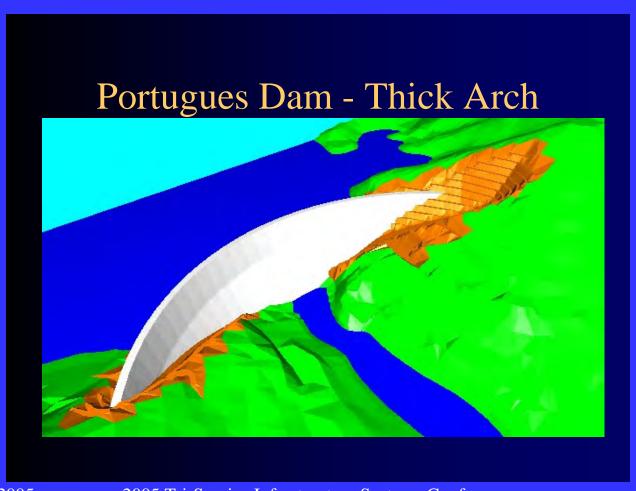


Concrete Thin Arch Dam was advertised in September 2000 and the bid was outside the awardable range

Design changed to RCC

Pertinent Data:

- HEIGHT: 219.6 FT
- CREST LENGTH: 1300 FT
- SPILLWAY CREST WIDTH: 150 FT*
- FLOOD CONTROL STORAGE: 9484 AF
- MAX POOL AREA: 215 ACRES

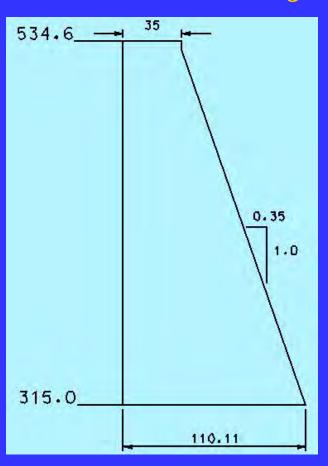






August 3, 2005

2005 Tri-Service Infrastructure Systems Conference



- TYPE OF SECTION
- CUT CONTRACTION JOINTS
- GROUT CONTRACTION JOINTS?
- GERCC FACING
- TEST PLACEMENT
- MIX DESIGN
 - 18 sec VEBE
 - 340 lbs cementitious mat'ls, 40% class F fly ash
- **VOLUME ~ 375,000 CU. YDS.**

PORTUGUES DAM II. ITR Process

- THIN ARCH
- RCC
 - FORMALIZED PROCESS
 - CONSISTENT WITH INDUSTRY PRACTICE

PORTUGUES DAM II. ITR PROCESS

- Multidiscipline ITR team.
 - Concrete dam design, RCC mix design,
 seismology of the Caribbean, engineering
 geology, geotechnical engineering, hydraulics,
 electrical and mechanical engineering.

PORTUGUES DAM II. ITR PROCESS

Multidiscipline ITR team: Individuals:

Concrete dam design Glenn Tarbox

RCC mix design Gary Mass

Seismology of the Caribbean Dr. William McCann

Engineering geology Alan O'Neil

Geotechnical engineering Dr. Gregg Korbin, Dr. Don Banks

Hydraulics MWH staff

Electrical engineering MWH staff

Mechanical engineering MWH staff

PORTUGUES DAM III. Current Schedule*

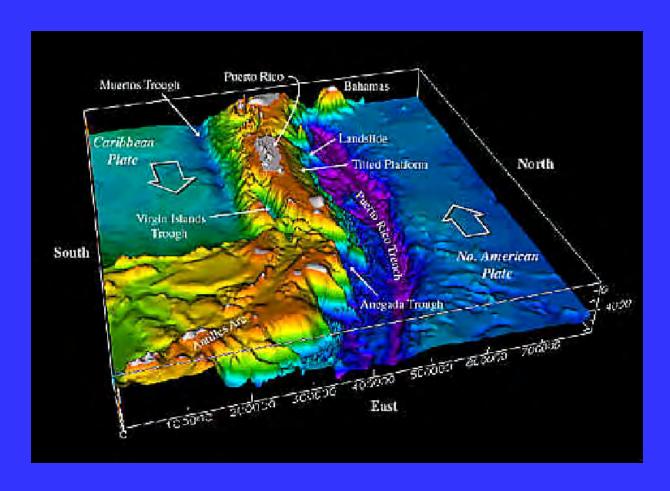
- COMPLETE P&S MAY 2006
- ADVERTISE MAY 2006
- AWARD AUG 2006
- *THIS SCHEDULE IS DEPENDENT ON AVAILABILITY OF PROJECT FUNDING

PORTUGUES DAM IV. MCE Update

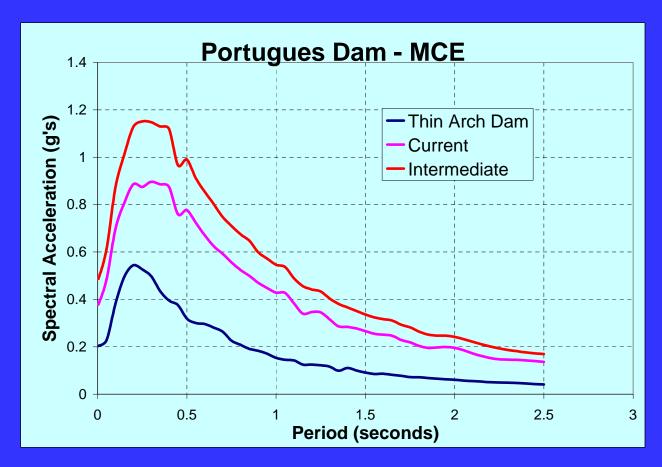
MCE – Controlling Events:

- Thin Arch Dam
 - M6.5 @ 18km Salinas Fault 1988
- RCC Thick Arch Dam
 - M8.25 @19.6km Muertos Trough 2004
- "Deterministic and Probabilistic Seismic Hazard Analysis for Portugues Dam, Puerto Rico," 6 April 2004, prepared by URS Corporation; reviewed by ITR Team (particularly Dr. William McCann), Dr. Greg Fenves, ERDC (Dr. Donald Yule), USGS (Dr. Charles Mueller)

REGEONAL GEOLOGY



PORTUGUES DAM IV. MCE Update



PORTUGUES DAM IV. MCE Update

Significance to dam design:

- **▶** Peak ground acceleration: 0.38g's.
- ➤ Plateau on the response spectrum throughout the range concrete dam frequencies of vibration.

Sequencing of Design Activities:

Construction for the thin arch dam had begun(excavation & grout curtain); therefore, there was a need to minimize the time required to redesign the dam. Activities that would normally run sequentially were performed in parallel.

Parallel Activities:

- **➢ Site Seismicity**
- > Determination of Foundation Properties
- **▶** Foundation and Slope Stability
- Concrete Mix Design and Property Testing
- **▶** Dam Design
- > Thermal Analysis

V. Dam Design

DISADVANTAGES OF PARALLEL ACTIVITIES

ACTIVITY

1. Dam Design

- INPUT REQUIREMENTS1. Foundation Properties, Seismic Input, Concrete Properties.
- 2. Foundation Stability
- 3. Thermal Analysis
- 4. Mix Design

- 2. Dam Shape and Loads, Seismic Input
- 3. Dam Shape, Construction Sequencing, Concrete Properties
- 4. Target Parameters

Design Approach:

Based on expected magnitude of seismic loading; design a workable mix with reasonable bond strength (tensile strength) and design the dam to maximize cantilever compression on the upstream face under usual loadings and arch compression during the seismic loading.

Design Progression:

- > Corps experience with RCC has typically been associated with gravity dams.
- > The district considered an RCC gravity structure in the 1980's but ruled it out, not based on cost, but on the "newness" of the technology.

Design Progression:

- > Gravity dam alignments and sections were evaluated.
- Detailed cost estimates, which included the quantities of RCC and excavation for the gravity dam designs, indicated a cost savings compared to the thin arch dam.

Design Progression:

- Now that a more economical construction method was adopted could further savings be realized by minimizing the volume by designing a thick arch structure?
- ➤ Preliminary layouts indicated that a thick arch dam could be designed with less than 3/4 the volume of the gravity dam.

Design Progression:

- To maintain simplicity during construction a section was adopted with a vertical u/s face and a d/s face with a single slope.
- > Sensitivity analyses were performed to evaluate:
 - Relative stiffness of the arches and cantilevers
 - Effect of varying the horizontal curvature
 - Effect of stiffening the upper arches
 - Magnitude of temperature and reservoir load compared to gravity load

Design Progression:

➤ Based on the water supply dam, a full reservoir and the foundation properties from the thin arch analysis; the horizontal curvature and alignment were set prior to having the final seismic loading. The left abutment was shifted upstream to avoid highly weathered rock exposed during the thin arch excavation.

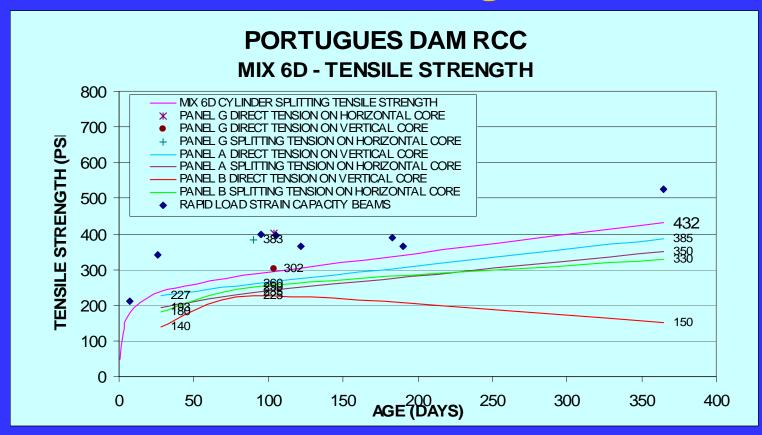
Design Progression:

- The section was refined to increase u/s cantilever compression; mainly from gravity load, which was applied to cantilevers only.
- > The final layout was selected and a dynamic analysis performed.
- > The dynamic response was acceptable.

Design Progression:

- ➤ The foundation properties were determined for the final layout. (In progress)
- ➤ All load cases analyzed for the final properties and loadings. (In progress)

V. Dam Design



LAYOUT:

G - Raxis = 825 ft, S=0.50, Crest Thickness = 25 ft

H - Raxis = 825 ft, S=0.40, Crest Thickness = 30 ft

I - Raxis = 825 ft, S=0.40, Crest Thickness = 35 ft

J - Raxis = 825 ft, S=0.30, Crest Thickness = 35 ft

K - Raxis = 825 ft, S=0.20, Crest Thickness = 35 ft

L - Raxis = 825 ft, S=0.35, Crest Thickness = 35 ft

VOLUMES:

257710 CU.YDS.

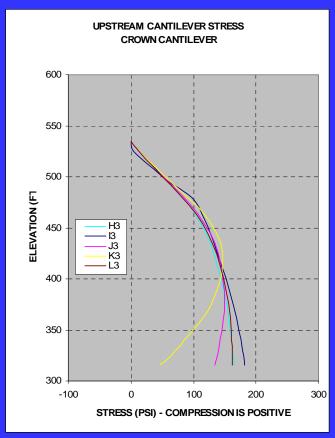
356284 CU.YDS.

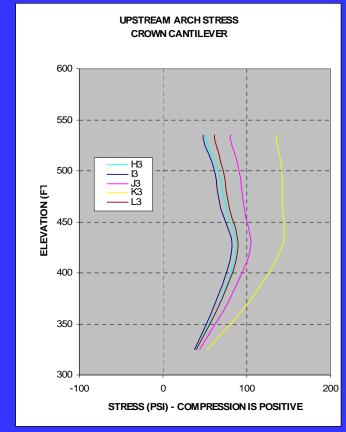
379937 CU. YDS.

343610 CU.YDS.

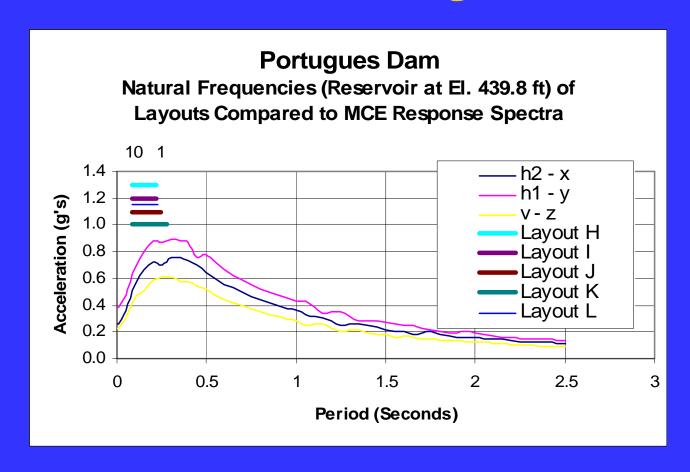
301013 CU.YDS.

367141 CU. YDS.





WATER TO EL. 523 FT, LOW TEMPS, AND GRAVITY



MAXIMUM TENSILE STRESSES

```
• #1- 61,Dir: u/s,Str:arch , Max: 399.474 @ 14.010Sec
```

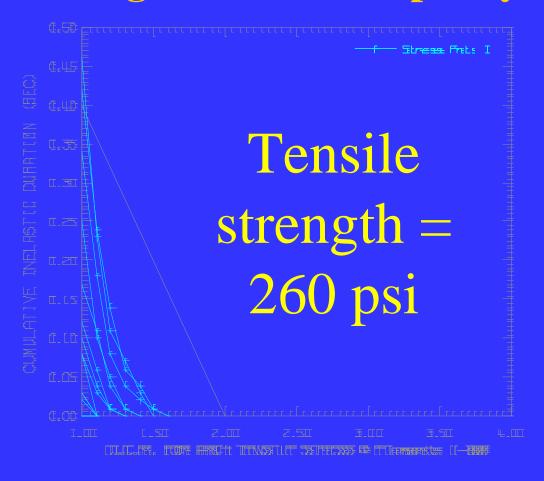
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• #1- 53,Dir: u/s,Str:cantl, Max: 476.163 @ 20.240Sec
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```
• #1-296,Dir: d/s,Str:arch , Max: 249.882 @ 14.010Sec
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• #1-271, Dir: d/s, Str:cantl, Max: 384.474 @ 20.370Sec

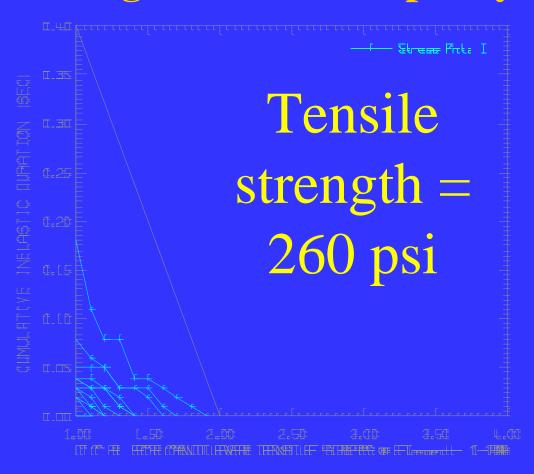
PORTUGUES DAM

V. Dam Design-Demand/Capacity Curves



PORTUGUES DAM

V. Dam Design-Demand/Capacity Curves



Factors affecting dam design:

- > Earthquake loading
- ➤ Much of the dam design work and mix design preceded the determination of the earthquake loading
- > Tensile strength of RCC structures
- > Post thin arch excavation site conditions
- > Use of existing thin arch grout curtain

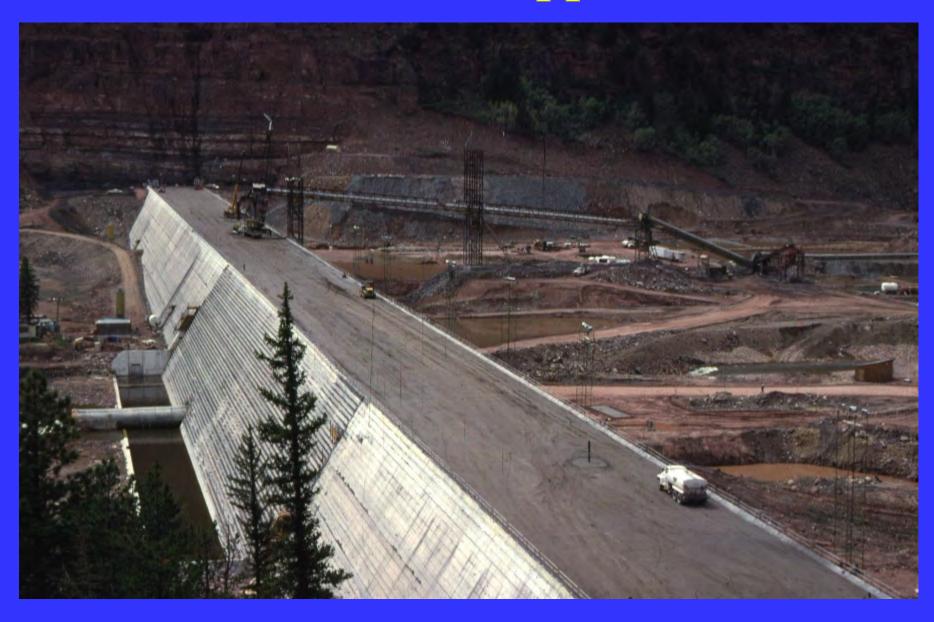
Factors affecting dam design (continued):

- ➤ Horizontal curvature compatible with either a flood control or water supply dam
- > Need axis before MCE was determined
- > Left abutment weathered rock
- > Delays and costs associated with exploration upstream of the thin arch left abutment
- ➤ Mix design program preceded determination of MCE.

THANK YOU

• RCC CONSTRUCTION PHOTOGRAPHS

RCC Placement – Upper Stillwater



RCC Placement - Olivenhain



RCC Placement - Olivenhain



RCC Placement - Saluda



RCC Placement - Saluda



Cutting Contraction Jt. - Olivenhain



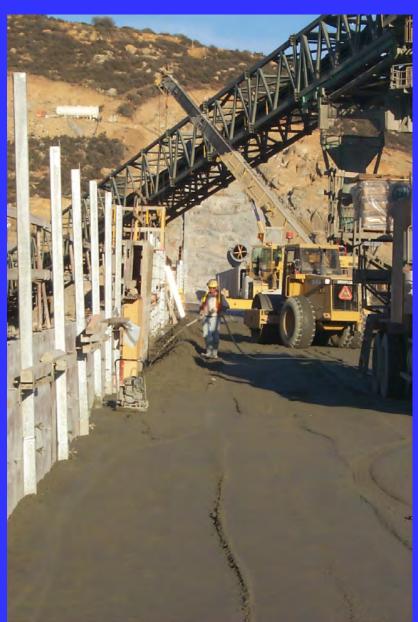
Cutting Contraction Jt. - Olivenhain



Cutting Contraction Jt. - Saluda



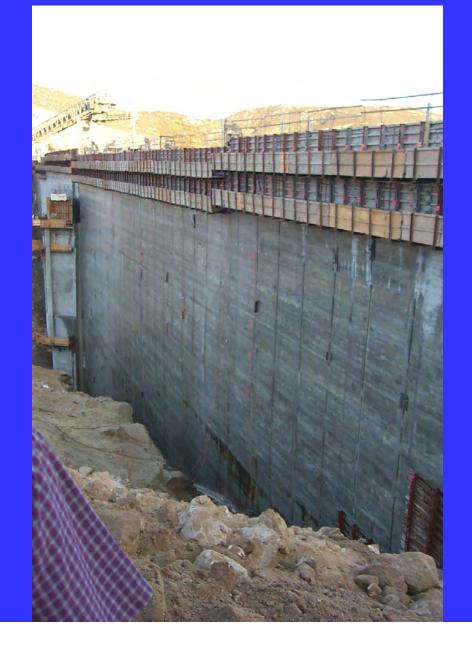












Batch Plant - Saluda



Aggregate Cooling - Saluda



Quarry - Saluda



Pre-cast Facing Panels - Saluda



Pre-cast Facing Panels - Saluda



Contraction Joint Details - Saluda



Contraction Joint Details - Saluda



THANK YOU

- Dave Dollar, P.E. Structural Designer
- Jim Mangold, P.E. Project Engineer
- Alberto Gonzalez, P.E. Project Manager
 (904) 232-2459





Infrastructure Conference 2005

United Facilities Criteria Masonry Design for Buildings

Tom Wright, P.E.
Structural Section
Kansas City District
CENWK-EC-DS
(816) 983-3245
thomas.d.wirght@usace.army.mil





What Has Changed?

- Infrastructure Conference 2001
 - Strength Design for masonry introduced
- Infrastructure Conference 2003
 - New look at min / max reinforcement
 - Slight change in crack control (no moisture controlled units)
- Infrastructure Conference 2005
 - IBC (for the most part)
 - Crack control
 - QA / QC





Old Criteria

- TM 5-809-3 Masonry Structural Design for Buildings
 - Published in 1992
 - Allowable Stress (Working Stress) Design
 - Generally based on ACI 530 (MSJC)
- TI 809-04 Seismic Design for Buildings
 - Published in 1998
 - Uses Strength Design / performance based design
 - Applies to Life Safety Performance Objective (1A)
 - Applies to Enhanced Performance Objectives (2A, 2B, & 3B)
 - Seismic design is a good reason to use strength design



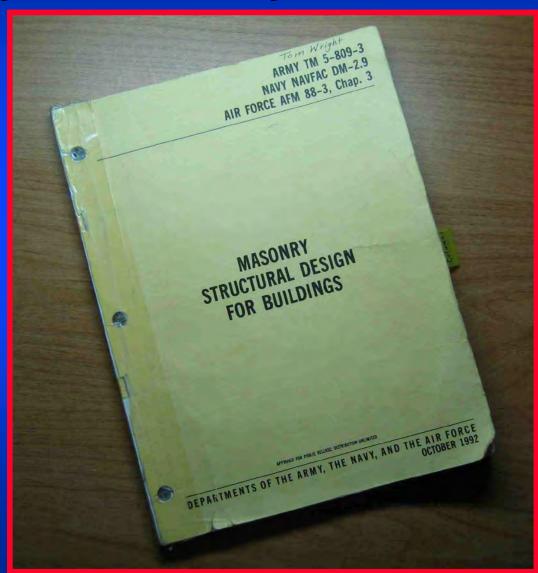


US Army Corps of Engineers

Kansas City District

History of Masonry Criteria

• TM 5-809-3







TM 5-809-3 Chapters

- 1. Introduction
- 2. Quality Assurance In Masonry
- 3. Materials, Properties, Standards Tests
- 4. Design for Crack Control
- 5. General Criteria for Reinforced Masonry
- 6. Reinforced Masonry Walls
- 7. Reinforced Masonry Shear Walls
- 8. Lintels
- 9. Columns and Pilasters
- 10. Nondestructive Evaluation Techniques
- 11. Appendices A, B, and C (Design Aids for Walls and Lintels)





History of Masonry Criteria Draft TI 809-06

- 1. Introduction
- 2. Quality Control and Quality Assurance
- 3. Materials
- 4. Design for Crack Control
- 5. General Criteria for Reinforced Masonry
- 6. Reinforced Masonry Walls
- Reinforced Shear Walls
- 8. Lintels
- Columns and Pilasters
- 10. Evaluation of Existing Structures
- 11. Appendices A, B, C, and D (Design Aids for Walls, Lintels, Columns and Pilasters)





US Army Corps of Engineers Kansas City District

First Draft UFC







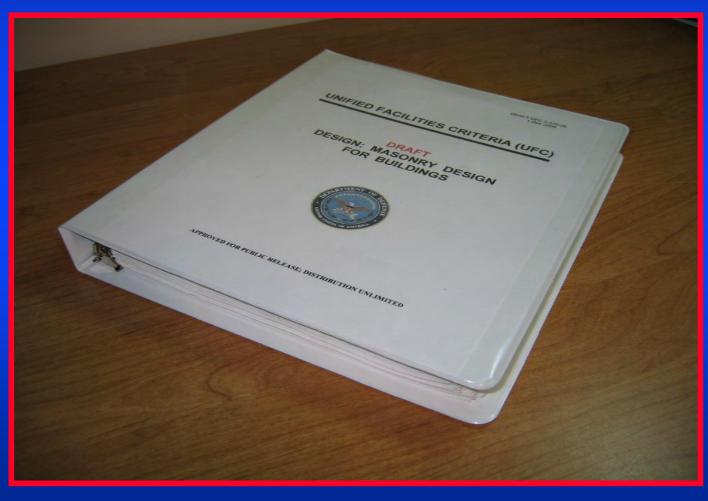
History of Masonry Criteria Draft UFC 3-310-06

- 1. Introduction
- Quality Control and Quality Assurance
- 3. Materials
- 4. Design for Crack Control
- 5. General Criteria for Reinforced Masonry
- 6. Reinforced Masonry Walls
- 7. Reinforced Shear Walls
- 8. Lintels
- Columns and Pilasters
- 10. AT / FP for Masonry Buildings
- 11. Appendices A, B, C, and D (Design Aids for Walls, Lintels, Columns and Pilasters)





2nd Draft UFC 3-310-06







US Army Corps of Engineers Kansas City District

UFC 1-200-0131 Jul 2002

UFC 1-200-01 31 JULY 2002

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: GENERAL BUILDING REQUIREMENTS



APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED





UFC 1-200-01 31 Jul 2002

1-6.22 **Chapter 21 – MASONRY.**

- <u>Use Chapter 21 and UFGS Division 4, Masonry</u>. Chapter 21 supercedes Army TM 5-809-3, NAVFAC DM-2.9, AFM 88-3, Chapter 3, *Masonry Structural Design for Buildings*.
- Give special attention to control cracking in concrete masonry structures using the guidance contained in Tables 1-2 and Table 1-3. Because the Masonry Society has a waiver for use of metric products, brick and concrete masonry units (CMU) are normally not available in metric sizes.





UFC 1-200-01 31 Jul 2002

US Army Corps of Engineers Kansas City District

Table 1-2 Recommended Joint Control Spacing^(a)

Vertical Spacing Of Joint Reinforcement With 2-#9 Wires ^(b) (in)	Maximum Ratio Of Panel Length To Wall Height (L/H) ^(c)	Maximum Spacing Of Control Joints ^(d) (ft)
None (e)	2	18
16	3	24
8	4	30

^(a) Based on moisture-controlled, type I, concrete masonry in intermediate humidity conditions (ASTM C 90). The designer should adjust the control joint spacing for local conditions. The recommended spacing may be increased 6 ft in humid climates and decreased 6 ft in arid climates.

Table 1-3 Maximum Spacing of Vertical Expansion Joints in Brick Walls, $\Delta T=100^{0}F$

EXP.JT Width (in)	W x in	Max. Spacing of BEJs ^(a)
3/8	3/16	22
1/2	1/4	30
3/4	3/8	44
1 (MAX)	1/2	60

⁽a) Provide expansion joints at 6 to 10 ft from corners.

Recommended vertical BEJ locations.

- a. At regular intervals as noted in table above.
- b. At changes in wall height or thickness
- Near wall intersections in "L", "T", and "U"-shaped buildings at approximately 6 to 10 ft) from corners.
- d. At other points of stress concentration.
- e. At edges of openings.



⁽b) Joint reinforcement will be cold-drawn deformed wire with a minimum 9-gauge longitudinal wire size.

^(c)L is the horizontal distance between control joints. H is generally the vertical distance between structural supports.

^(d) The spacing will be reduced approximately 50% near masonry-bonded corners or other similar conditions where one end of the masonry panel is restrained.

⁽e) Not recommended for walls exposed to view where control of cracking is important.





UFC 1-200-01 20 June 2005

UFC 1-200-01 20 June 2005

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: GENERAL BUILDING REQUIRMENTS



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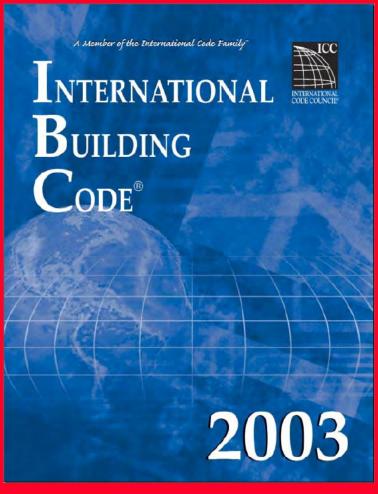




UFC 1-200-01 20 June 2005

US Army Corps of Engineers

Kansas City District







UFC 1-200-01 20 June 2005

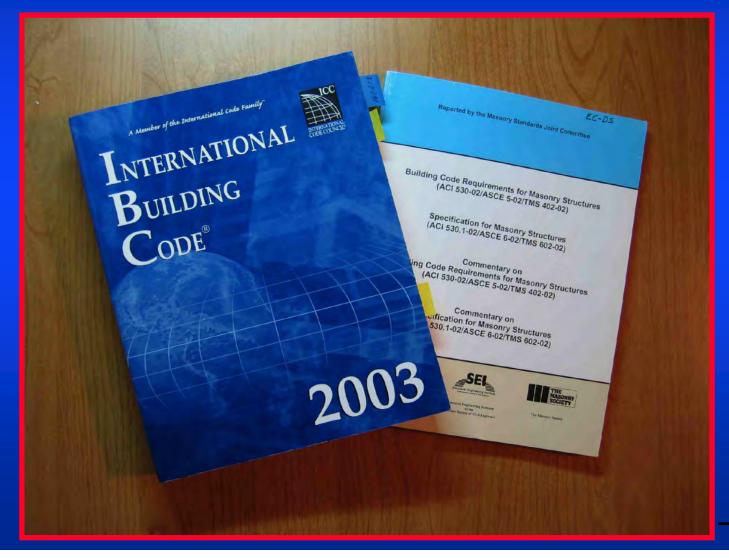
"2-21 CHAPTER 21 – MASONRY"







UFC 1-200-01 Masonry: Use Chapter 21







Revised (Reduced) Draft UFC 3-310-06

IBC Exceptions

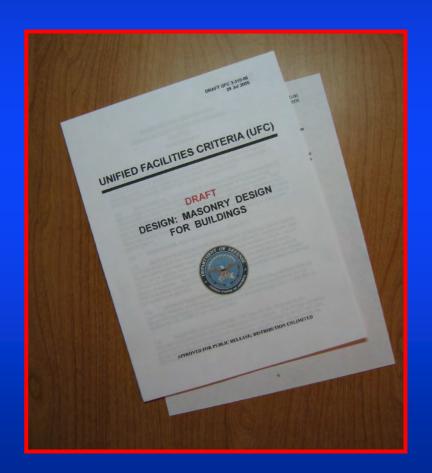
- Chapter 1 Introduction and General Discussion
- Chapter 2 Exceptions to the IBC
- 9 pages
 - Crack control 4 pages
 - QC / QA 2 pages





Revised (Reduced) Draft UFC 3-310-06

9 Pages







IBC Exceptions (Proposed)

- Reinforced Masonry
- Design Method -- Strength Design for SDC C, D, E, and F
- Empirical Design not permitted
- Crack control criteria
- Quality Assurance





Reinforced Masonry

- All except non-structural masonry in SDC A
- Design Unreinforced Masonry per IBC (MSJC)
- Masonry veneer may be designed and detailed to meet the prescriptive requirements of ACI 530 Chapter 6 and design provision of IBC Chapters 14, 16 and 21.
- Maintain serviceability and crack control provisions
- Include reinforcement for AT/FP (UFC 4-010-01)





Design Method

- Use Strength Design method for all masonry structures in SDC C, D, E, and F.
- Working Stress (Allowable Stress) method permitted for SDC A and B only
- Empirical Design method is not permitted for DOD facilities
- Rational and prescriptive methods may be used for veneer and glass block.





Crack Control CMU - Vertical Control Joints

- Not covered by IBC
- Use NCMA TEK 10-3, CONTROL JOINTS FOR CONCRETE MASONRY WALLS — ALTERNATIVE ENGINEERED for vertical control joint spacing
- Aspect Ratio not to exceed 1.5
- Maximum spacing of 25 feet
- Reduce to ½ joint spacing at wall intersections, changes in wall height, and other stress concentration points





CMU Control Joints

Control Joint Spacing vs Aspect Ratio

Aspect Ratio (Maximum ratio of panel length to wall height)(1)	Vertical Spacing of Joint Reinforcement (inches)(2)	Maximum Control Joint Spacing (feet)(3,4)
1.25	None (5)	16
1.5	16	25

- (1) Length is the horizontal distance between control joints. Height is generally the vertical distance between structural supports.
- (2) 2 9-gage wires @ 16in o.c. = 0.0255 in^2 /ft.
- (3) The designer should adjust the control joint spacing for local conditions. The recommended spacing may be increased 6 feet in humid climates and decreased 6
- (4) The spacing will be reduced approximately 50% near masonry bonded corners or other similar conditions where one end of the masonry panel is restrained
- (5) Not recommended for walls exposed to view where control of cracking is important.

Note: Recommendations are for any type of concrete units. Moisture controlled units have been eliminate from ASTM C90.





Crack Control Brick Expansion Joints

VERTICAL JOINTS SPACING and SIZE (horizontal expansion)

Compute unrestrained expansion

$$-W_{x} = [\varepsilon_{A} + \varepsilon_{T}(\Delta T)](L)$$

• Joint width = $2 \times W_x$





CLAY BRICK VERTICAL EXPANSION JOINT SPACING

Expansion Joint Width (inches)	Total Brick Expansion W _x (inches)	Max. Spacing of Brick Expansion Jts (feet)
3/8	3/16	22
1/2	1/4	30
3/4	3/8	44
1 (max)	1/2	60





Horizontal Brick Expansion Joint (vertical expansion)

- Minimum of 3/8 inch wide
- Do not exceed height limits in ACI 530 Chapter 6
- Place horizontal BEJ
 - Under shelf angles
 - At each floor level of multi-story buildings
 - At points of vertical movement restraint





QA addressed in 3 areas:

- Quality Assurance Plans and Special Inspections
- Contractor Quality Control
- Structural Observations and Site Visits





- Quality Assurance Plans and Special Inspections
 - IBC:
 - QAP prepared by Design Professional working for the owner.
 - Design Professional or agent provides Special Inspections
 - Government:
 - QAP prepared by construction contractor
 - Construction contractor provides Special Inspections
 - Use UFGS (01452 and others)





- Contractor Quality Control
 - IBC:
 - Acknowledgement of special requirements
 - Acknowledgement that control will be exercised
 - Procedures for exercising control
 - Identification and qualifications of persons exercising control
 - Government:
 - CQC plan prepared by construction contractor (UFGS 01451A)
 - DQC plan prepared by construction contractor for Design-Build contracts (UFGS 01451A)





- Structural Observations
 - IBC:
 - Required for select structural systems
 - Required to be done by the Registered Design Professional
 - Government:
 - Required for select structural systems
 - Required to be done by the Registered Design Professional







Where should you go for guidance?









QUESTIONS





Seismic Stress Analysis of Folsom Dam

Rick L. Poeppelman (USACE Sacramento District)

Chung F. Wong (USACE Sacramento District)

Enrique E. Matheu (USACE Engineer Research and Development Center)

Michael Ma (USACE Sacramento District)

Presented by

Enrique E. Matheu, PhD

Geotechnical and Structures Laboratory
Engineer Research and Development Center
Vicksburg, MS



2005 Tri-Service Infrastructure Systems Conference and Exhibition St. Louis, MO – August 2-4, 2005

Introduction

Folsom Dam Description



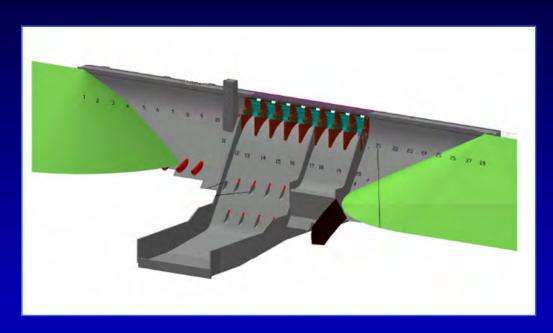


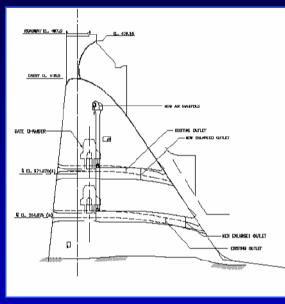
- Design/construction by USACE (1948-1956), transferred to USBR (1956)
- Maximum height of gravity section is 340 ft with a crest length of about 1,400 ft.
- 28 monoliths, 50 ft wide each.
- Main spillway: 5 ogee monoliths, two tiers of 4 outlets. Emergency spillway: 3 flip bucket monoliths.
- Embankment wrap fill and wing dams



Introduction

Outlet Works Modification Project





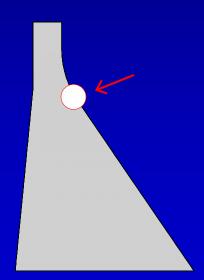
- Project will increase the river outlet release capacity from 26,000 cubic feet per second to 115,000 cubic feet per second.
- Spillway section modifications basically consist of enlarging the four existing upper tier river outlets (9.33 ft by 14 ft), constructing two new upper tier river outlets of the same size, and enlarging the four existing lower tier river outlets (9.33 ft by 12 ft).



Previous Stress Analyses

DSAP Evaluation

- DSAP seismic evaluation completed in 1989.
- Peak ground acceleration (PGA) for the horizontal direction defined as 0.35g.
- Analyses performed using the computer program EAGD-84,
 considering the tallest non-overflow monolith as critical section.
- Different values of foundation modulus (5.8, 7.9, and 11.0 10⁶ psi) and wave reflection coefficient (0.75, 0.79, and 0.82) were considered.
- Maximum principal stresses reached about 870 psi on the downstream face, near the lower end of the circular transition.





Previous Stress Analyses

DSAP Evaluation

Concrete Material Properties

Modulus of Elasticity Dynamic (10 ⁶ psi)	Poisson's Ratio	Unit Weight (pcf)
5.9	0.19	158

Foundation Rock Properties

Modulus of Elasticity Dynamic (10 ⁶ psi)	Poisson's Ratio	Unit Weight (pcf)
5.8	0.30	167
7.9	0.25	171
11.0	0.20	174



Ground Motions

Maximum Credible Earthquake

- Event of magnitude 6.5 at a source-to-site distance of 14 km,
 on the eastern branch of the Bear Mountains fault zone.
- Horizontal PGA values corresponding to the 50th and 84th percentile were determined as 0.24g and 0.38g, respectively.
- Vertical response spectrum defined using a perioddependent scaling factor.





Approach

- 3D GTSTRUDL FE mesh of 50-ft wide dam monoliths.
- Chopra's simplified procedure used to develop sets of lateral forces.
- Horizontal and vertical components of input motion.
- Peak dynamic responses obtained by combination using SRSS rule.
- Dynamic responses combined with static results (monolith weight, hydrostatic pressures, and uplift).
- Results used for design of reinforced concrete liners.



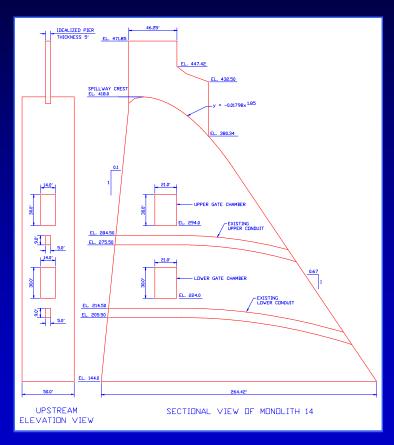


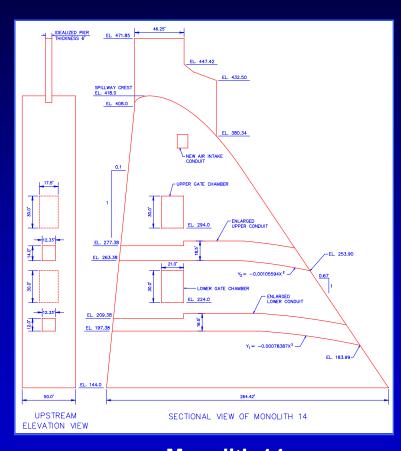
Chopra's Simplified Procedure

- Dynamic response can be described by the fundamental mode of vibration of the dam on rigid foundation rock.
- Mode shape does not take into account foundation flexibility.
- Analysis of fundamental-mode response still a complex problem because of frequency-dependent interaction phenomena (dam/reservoir, dam/foundation).
- By defining frequency-independent parameters, an equivalent SDOF system is used to approximate the dynamic response.
- FE analysis conducted using sets of lateral forces representing inertial and hydrodynamic actions associated with fundamental-mode including higher-mode correction.



Evaluation of Different Conditions



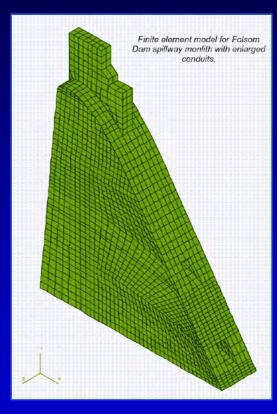




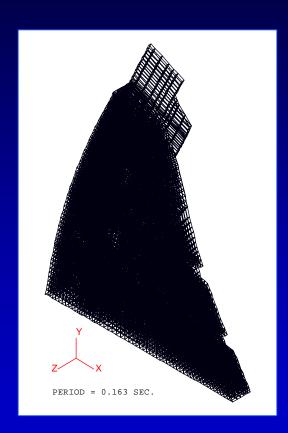
Monolith 14 Existing condition

Monolith 14 Modified condition

Finite Element Model



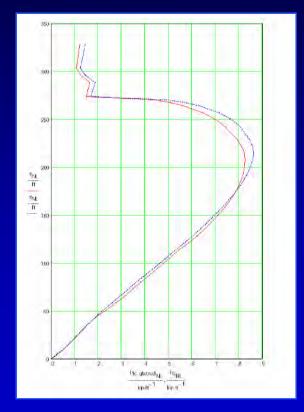
3D model



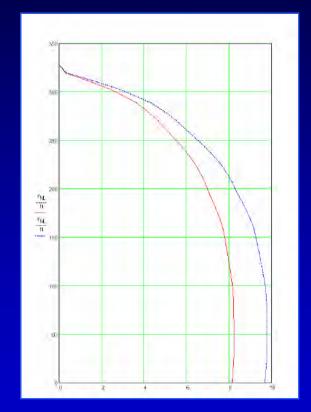
Fundamental mode shape $T_1 = 0.163 \text{ sec } (f_1 = 6.14 \text{ Hz})$



Equivalent Forces – Fundamental Mode



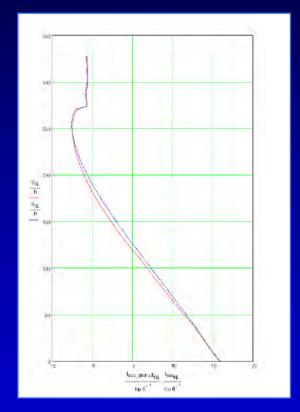
Inertia forces associated with fundamental mode response



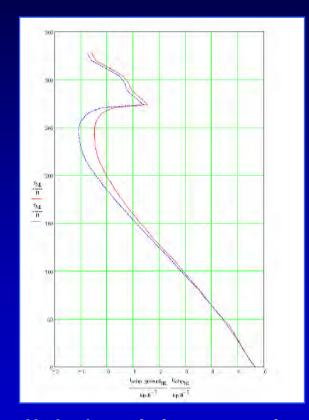
Hydrodynamic forces associated with fundamental mode response



Equivalent Forces – Higher-Mode Correction



Inertia forces associated with higher-mode contributions



Hydrodynamic forces associated with higher-mode contributions



Cases Analyzed

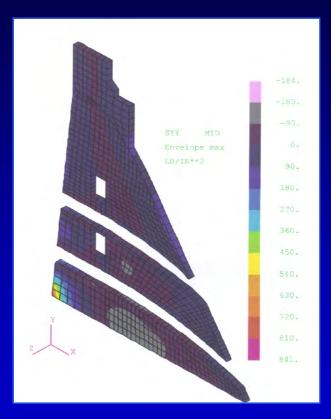
TARLE 4	SUMMARY	OF CASES	ANALYZED

Case No.	Monolith	Condition	Modulus of Elasticity of Concrete E_s (psi)	Modulus of Elasticity of Foundation Rock E_f (psi)	Earthquake
1	14	Existing	3.6 x 10 ⁶	Rigid	-
2	14	Modified	3.6×10^6	Rigid	-
3	14	Existing	5.9 x 10 ⁶	7.9 x 10 ⁶	MCE
4	14	Modified	5.9 x 10 ⁶	7.9 x 10 ⁶	MCE
5	13	Existing	3.6 x 10 ⁶	Rigid	-
6	13	Modified	3.6 x 10 ⁶	Rigid	+
7	13	Existing	5.9 x 10 ⁶	7.9 x 10 ⁶	MCE
8	13	Modified	5.9 x 10 ⁶	7.9×10^6	MCE



Evaluation of Peak Stresses

- Results for Monolith 14 showed peak vertical tensile stresses mostly within the apparent dynamic tensile strength (700 psi)
- Stress concentration (1,140 psi) at the upstream heel but stress values drop sharply within 10 ft.
- The results for Monolith 21 also indicated stress concentration at the upstream heel (890 psi).



Envelope of maximum normal stresses Syy (psi) at z = 25 ft



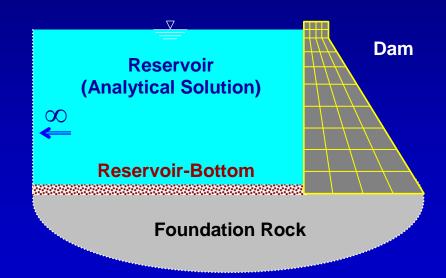
Approach

- Seismic stress analyses were conducted on 2D FE models of monoliths 14 and 21, subject to ground motion time histories representative of the MCE.
- Analyses performed with the computer program EAGD-84.
- Program developed at the University of California at Berkeley (Fenves and Chopra, 1984) to evaluate the seismic response of two-dimensional sections of concrete gravity dams taking into account
 - Dam-water interaction
 - Dam-foundation rock interaction
 - Energy absorption at the bottom of the reservoir



Program EAGD-84

- Equations of motion solved in the frequency domain assuming linear behavior for the dam-water-foundation system.
- The foundation region idealized as a homogeneous, isotropic, viscoelastic half-plane.
- Reservoir modeled as fluid domain of constant depth and infinite length along the upstream direction.
- Energy absorption
 associated with reservoir
 bottom materials quantified
 by wave reflection
 coefficient (α).

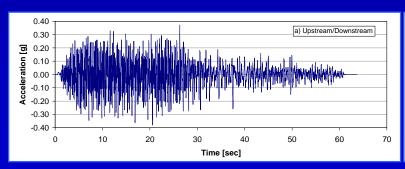


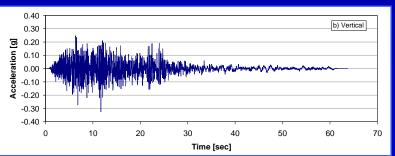


Ground Motion Time Histories

Maximum Credible Earthquake

Earthquake	Mw	Recorded ground motions			Modified time histories			
		Station	Dist. (km)	Comp.	PGA (g)	PGA (g)	PGV (cm/sec)	Direction
1971 San Fernando	6.6	Pasadena – Old Seism. Lab.	19	180	0.09	0.38	27.0	Cross Ch.
				270	0.20	0.38	34.8	Us/Ds
				Vertical	0.09	0.30	13.5	Vertical
1979 Imperial Valley	6.5	Cerro Prieto	26	147	0.17	0.38	23.8	Us/Ds
				237	0.16	0.38	23.1	Cross Ch.
				Vertical	0.21	0.33	11.5	Vertical
1986 Chalfant Valley	6.2 F	Bishop – Paradise Lodge	23	70	0.16	0.38	28.8	Cross Ch.
				160	0.16	0.38	29.4	Us/Ds
				Vertical	0.13	0.31	11.7	Vertical



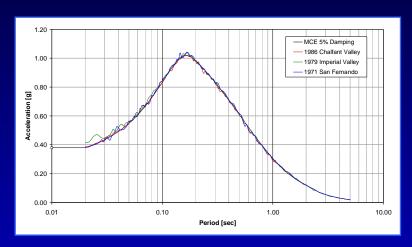




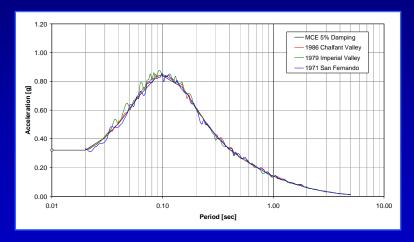
Imperial Valley Earthquake

Ground Motion Time Histories

Spectral Matching



Comparison of 5%-damped horizontal response spectra for truncated (30 sec) time histories



Comparison of 5%-damped vertical response spectra for truncated (30 sec) time histories



Ground Motion Time Histories

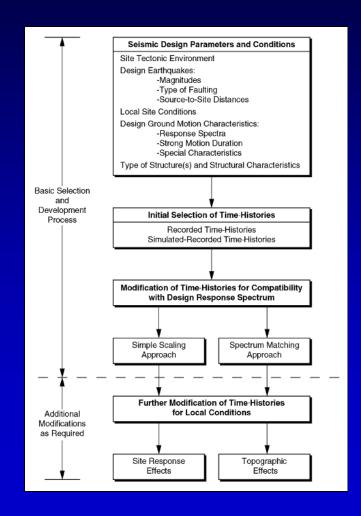
Response Spectrum Compatibility

Simple scaling approach:

At least three time-histories for each component of motion should be considered.

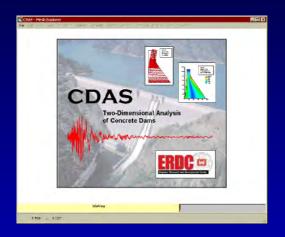
— Spectrum-matching approach:

Linear response is mainly determined by the spectral content of the timehistory. If a very close fit to the target spectrum can be obtained, a single time-history for each component may be sufficient.

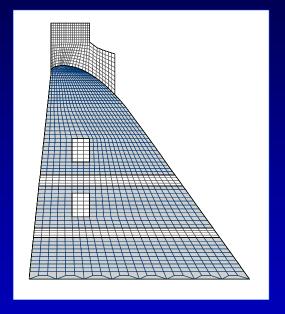




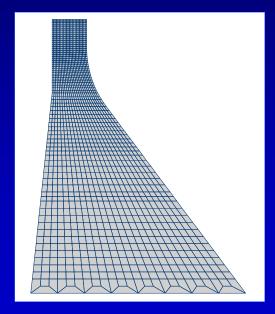
2D FE Models (EAGD-84)







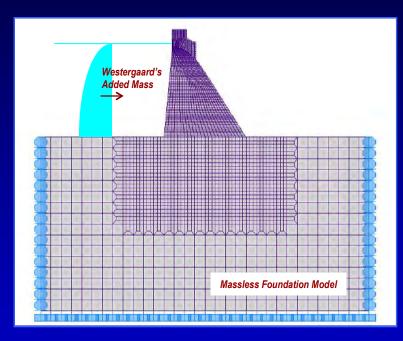
Finite-element mesh for spillway Monolith 14



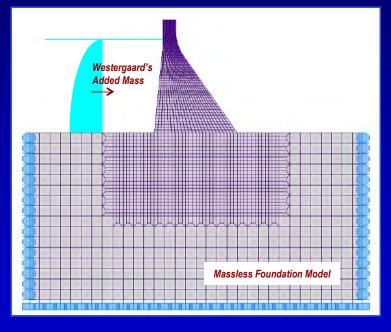
Finite-element mesh for non-overflow Monolith 21



2D FE Models (SAP2000)



Finite-element mesh for spillway Monolith 14



Finite-element mesh for non-overflow Monolith 21



Comparison of Natural Periods (2D Models)

	EAG	D84	SAP2000		
MODE	PERIO	D [sec]	PERIOD [sec]		
	Rigid	Flexible	Rigid	Flexible	
1 (0.160	0.222	0.157	0.214	
2	0.071	0.139	0.070	0.107	
3	0.066	0.098	0.065	0.092	
4	0.044	0.054	0.043	0.052	
5	0.032	0.041	0.031	0.039	

Monolith 14 (Empty reservoir)

3D Model: $T_1 = 0.163 \text{ sec}$

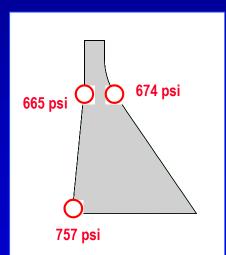
Monolith 21 (Empty reservoir)

	EAG	D84	SAP2000		
MODE	PERIOD [sec]		PERIOD [sec]		
	Rigid	Flexible	Rigid	Flexible	
1	0.184	0.221	0.184	0.215	
2	0.083	0.101	0.083	0.106	
3	0.059	0.088	0.059	0.088	
4	0.044	0.056	0.044	0.058	
5	0.029	0.037	0.029	0.036	



Peak Values of Maximum Principal Stress

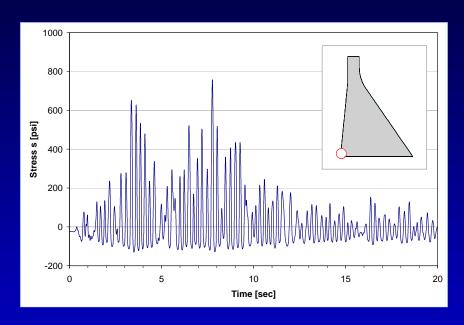
Monolith 21
San Fernando
Earthquake
Reservoir pool
elevation 466 ft



Case	Location	Х	Υ	Time	σ_{max}
Just		[ft]	[ft]	[sec]	[psi]
+H	Base (Heel)	4.85	8.75	7.8	603
+H	Upstream	20.53	196.31	3.4	581
+H	Downstream	61.87	196.31	7.9	604
-H	Base (Heel)	4.85	8.75	3.5	606
-H	Upstream	20.53	196.31	7.9	597
-H	Downstream	63.64	192.92	3.4	593
+H+V	Base (Heel)	4.85	8.75	8.5	571
+H+V	Upstream	20.53	196.31	3.4	613
+H+V	Downstream	61.87	196.31	5.4	598
+H-V	Base (Heel)	4.85	8.75	7.8	757
+H-V	Upstream	20.53	196.31	3.9	665
+H-V	Downstream	63.64	192.92	7.9	641
-H+V	Base (Heel)	4.85	8.75	3.5	717
-H+V	Upstream	20.53	196.31	7.9	623
-H+V	Downstream	61.87	196.31	3.9	674
-H-V	Base (Heel)	4.85	8.75	5.4	618
-H-V	Upstream	20.53	196.31	7.9	579
-H-V	Downstream	60.45	199.25	5.5	616

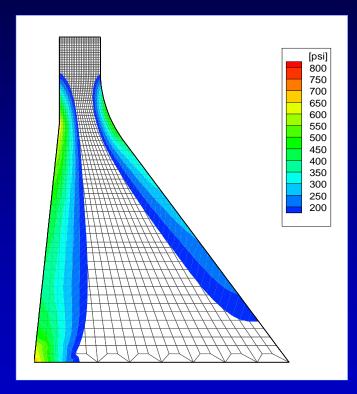


Stress Time Histories and Stress Contours



Maximum Principal Stress S₁

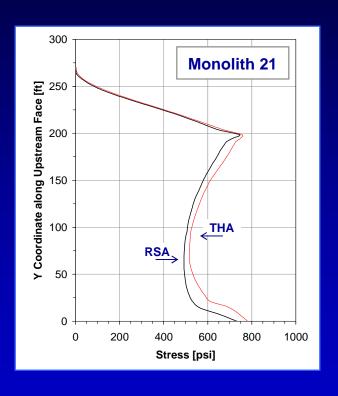
Monolith 21
San Fernando Earthquake +H/-V
Reservoir pool elevation 466 ft



Normal Vertical Stress S_{yy} ($S_{yy} > 200 \text{ psi}$)



Comparison with Response Spectrum Approach



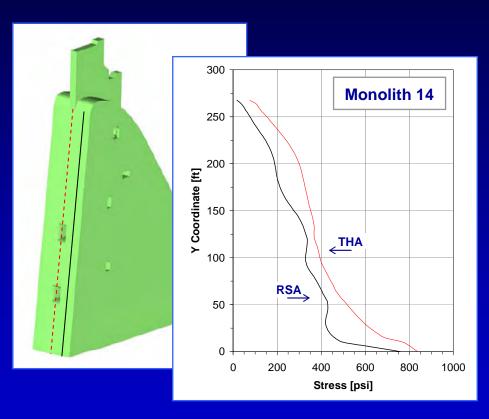
RSA → Maximum stress estimate obtained with the response spectrum approach considering horizontal and vertical input ground motion.

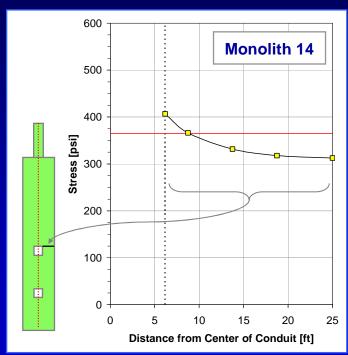
THA → Peak value of dynamic stress time history considering both components of the Imperial Valley Earthquake (combination –H/-V).



Distribution of maximum values of dynamic normal vertical stress along upstream face

Comparison with Response Spectrum Approach







Distribution of maximum values of dynamic normal vertical stresses along upstream face

US Army Corps of Engineers

Summary

- Dynamic stress analyses of concrete gravity sections of Folsom
 Dam conducted using different approaches and considering
 horizontal and vertical ground motion components.
- Modified (expanded) version of Chopra's single-mode responsespectrum based procedure implemented for 3D FE analyses.
- 2D FE time history validation using EAGD-84, whose analytical formulation is consistent with the previous procedure (hydrodynamic effects, reservoir-bottom absorption, damfoundation interaction).
- Some regions with tensile excursions above the assumed strength threshold (700 psi) were identified in Monoliths 14 and 21 but they were confined to areas with significant stress gradients and limited to the region immediately near the heel.



Enrique E. Matheu, PhD

Engineer Research and Development Center

3909 Halls Ferry Road, ATTN: CEERD-GS-E

Vicksburg, MS 39180

Phone: 601-634-2692

enrique.e.matheu@erdc.usace.army.mil





Nonlinear Incremental Thermal Stress Strain Analysis Portugues Dam

Thermal Analysis Project Team

David Dollar Project Manager (USACE, Jacksonville District)

Ahmed Nisar (MMI Engineering)

Paul Jacob (MMI Engineering)

Charles Logie (MMI Engineering)

2005 Tri-Services Infrastructure Conference August, 2005

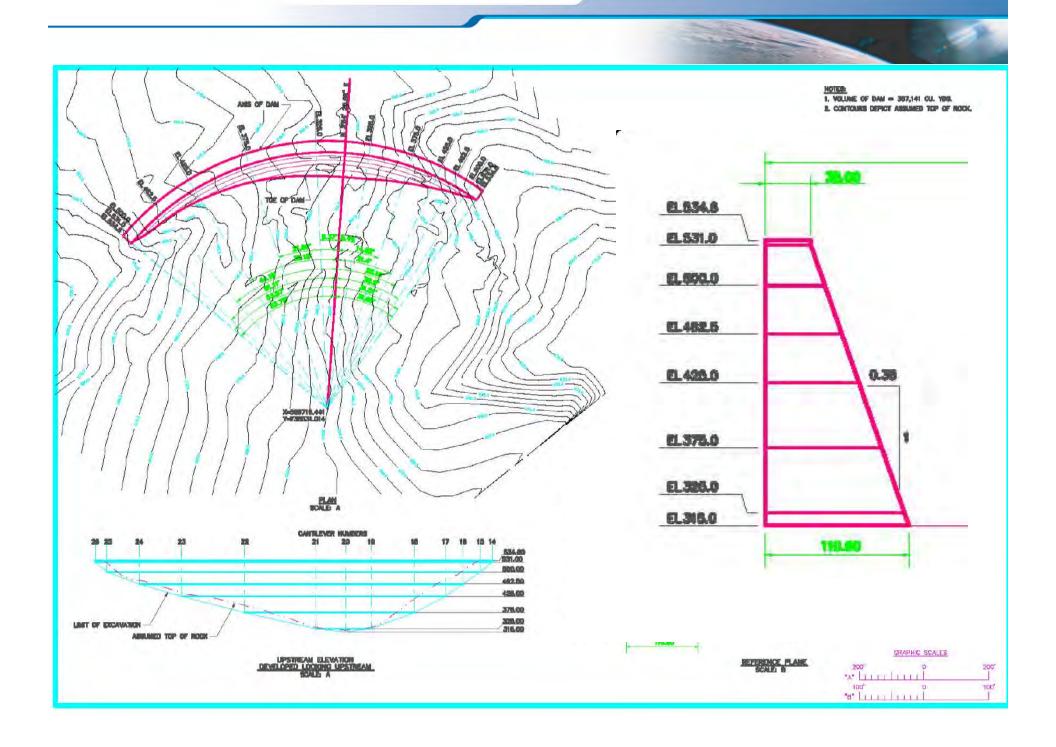




Objectives of Study

- Long term stable temperature response
- Location and behavior of contraction joints
- Potential for cracking
- Significance of material properties



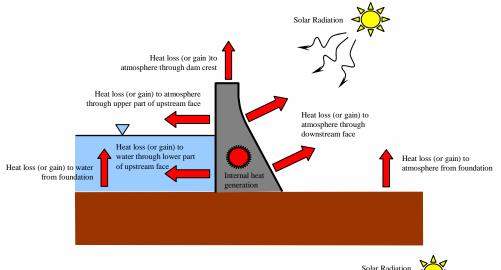


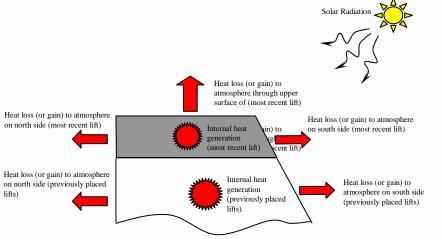
Project Approach

- Phase I Preliminary Analysis
 - Model testing (concurrent with dam design)
 - Parametric study to determine significant parameters
- Phase II Final Analysis
 - Final dam geometry
 - Final material properties



Analysis Procedure







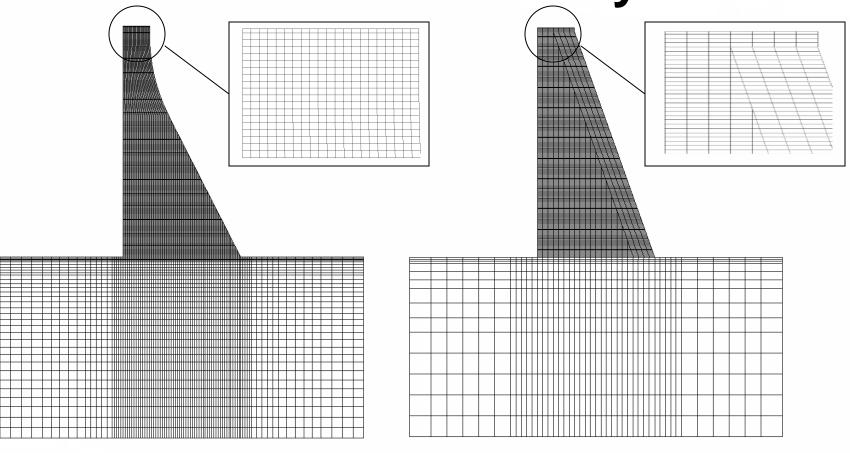
Analysis Approach

(ETL 1110-2-365)

- De-coupled thermal/stress analysis using ABAQUS/Standard
- Combination 2D and 3D analysis
- Incremental placement of lifts
- Material nonlinearity
- Boundary conditions

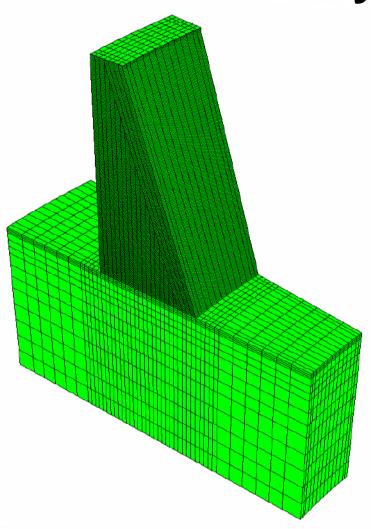


2D Dam Geometry



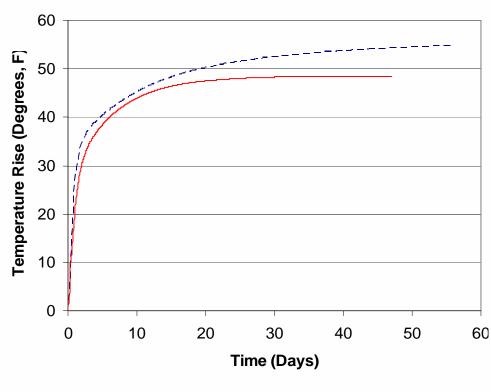


3D Dam Geometry



Thermal Material Properties

- Roller compacted concrete
 - Non linear internal heat generation (heat of hydration from adiabatic temperature rise)
 - All other properties linear (Cp, k, γ)
- Linear (uniform) foundation material



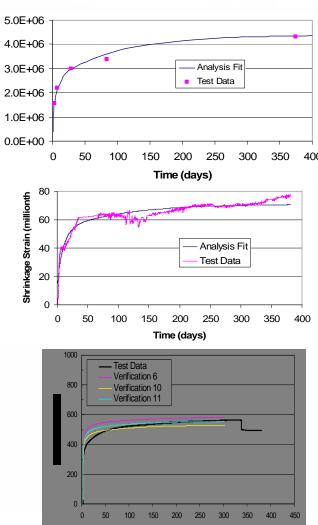
$$\dot{H} = \gamma \cdot C_p \cdot \frac{\Delta \theta}{\Delta t} \qquad (BTU/in^3/day)$$



Structural Material Properties

Elastic Modulus (psi)

- General nonlinear properties for RCC
 - Modulus
 - Shrinkage
 - Creep/Aging
- Linear foundation material



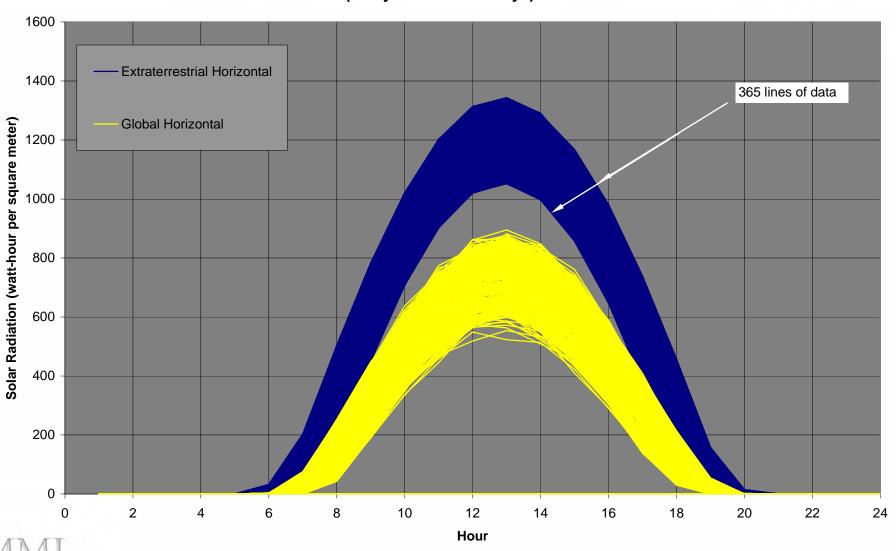


Boundary Conditions

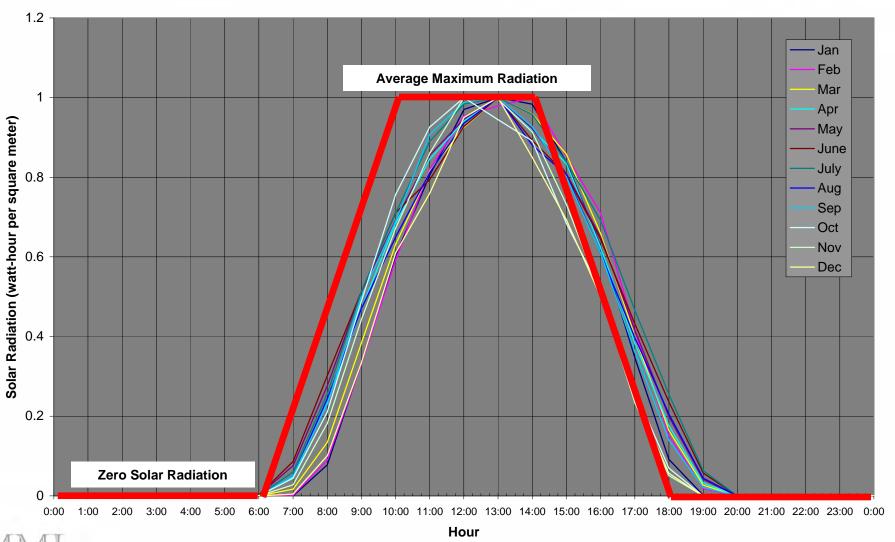
- Thermal analysis
 - Time/temperature dependent transfer films
 - Solar radiation flux
 - Heat loss to foundation
- Structural analysis
 - Foundation constraint
 - 3D Model contact at construction joints



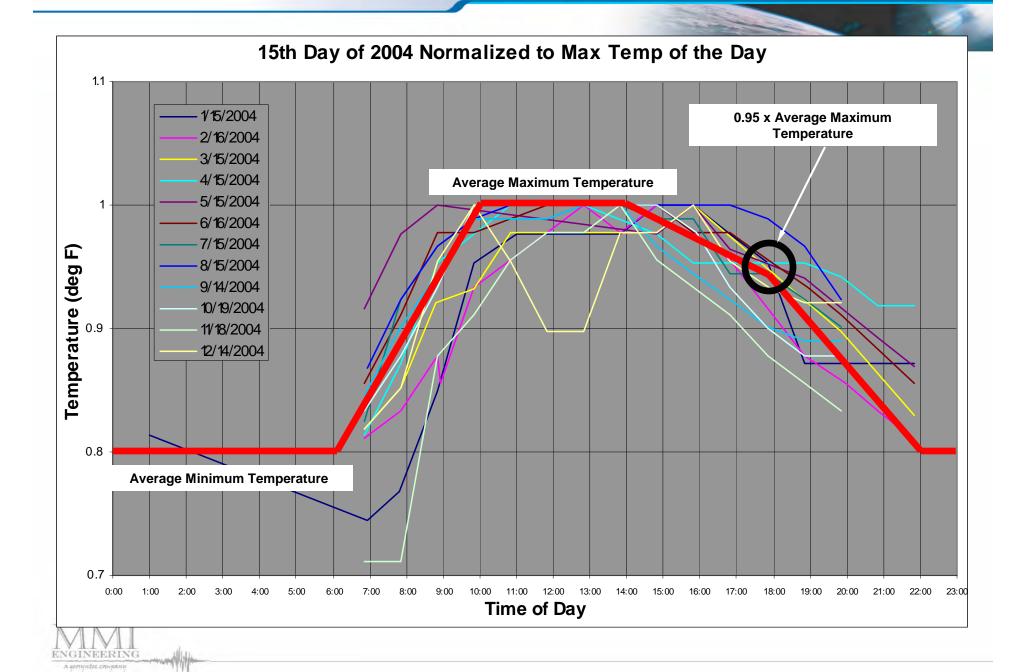
Average Solar Radiation (1961-1990) (every hour for 365 days)



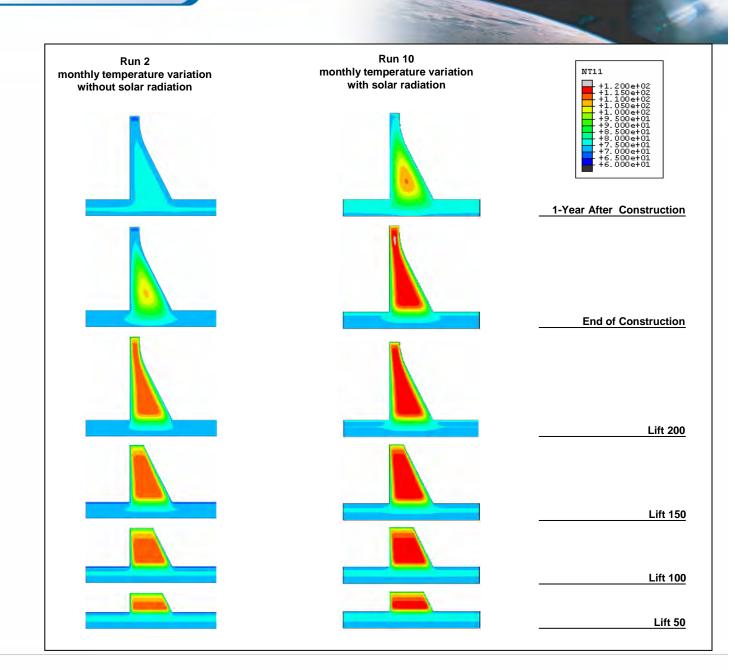
Average Data (1961 - 1990) 15th Day of Each Month Global Horizontal (Normalized to Max)





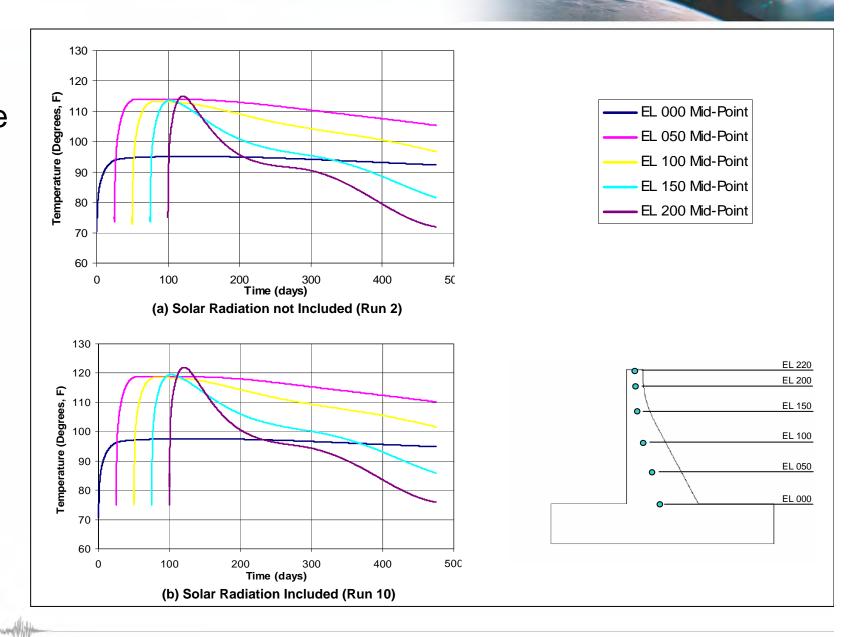


Phase I Example Results





Phase I Example Results









Simplified Analysis

- Tatro & Schrader
- ACI 207.2R-95
- ETL 1110-2-542



Simplified Thermal Analysis of Portugues Dam

Structural Properties

Crest length X	1,298.1 ft	15,577 in
Cross section length L	110 ft	
Crass section height H	220 ft	
L/H	0.5	
A/A	2.5	

Monthly Average Temperatures

Average	78 1 °F	
December	75.8 °F	
November	77 9 9F	
October	79.5 %F	
September	80.2 °F	
August	80.8 %	
July	80.9 °F	
June	80.4 °F	
May	78.9 %	
April	77 1 9=	
March	75.7 °F	
February	75.2 °F	
January	75.0 °F	

RCC Thermal Properties

Adiabatic temperature rise T _{ad}	48 °F (25+ days)		
Specific heat C _h	0,234 BTU/Ib°F		
Conductivity K	1.835334 BTU/in-day-°F		
Diffusity h ²	3.5 In²/hr 0.024 t²/hr		

Thermal Data

RCC placement temperature Ti	78.1 °F
Final stable temperature T _f	78.1 °F
(Assume the internal mass will cool to the av	erage annual temperature)

Induced strain

Long term temperature change dT=T,+Tad-Tf	48.0 °F	
Induced strain $\varepsilon = C_T dT K_R K_f$	2,02E-04	
Cracking strain $\epsilon_{\rm cr} = \epsilon - \epsilon_{\rm sc}$	9.50E-05	
Total crack width (shrinkage) $cw_{total} = \epsilon_{cr} L$	1.48 in	
Assumed crack width (cw)	0.125 in	
No of cracks N = cw _{total} /cw	11.84	
Average crack spacing S = X/N	109.6 ft	

RCC Mechanical Properties Coefficient of thermal expansion C_T

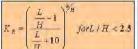
Foundation restraint factor K

Weight density W _c	0.09265046 10011	
Tensile strain capacity $\mathbf{\epsilon}_{\mathrm{sc}}$	1.065E-04	
Modulus of elasticity RCC E _c	4.30E+06	
Modulus of elasticity foundation E _f	3 70E+06	
Restraint Factors		4
Compute restraint factors (Y or N)?	n	
h/H	0	~ r
Structural restraint factor K _R	1,00	nŢ ·

1,00

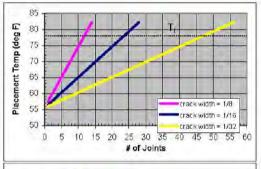
4.2E-06 /9F

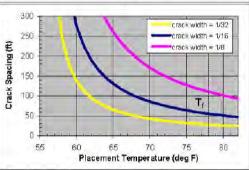
			-	
$K_R =$	$\left(\frac{\frac{L}{H}-2}{\frac{L}{L}+1}\right)$	ys forL H ≥ 2.5	K _R =	$\begin{pmatrix} \frac{L}{H} - 1 \\ \frac{L}{L} + 1 \end{pmatrix}$

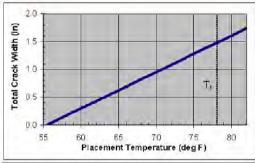


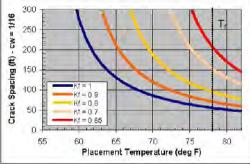


Foundation



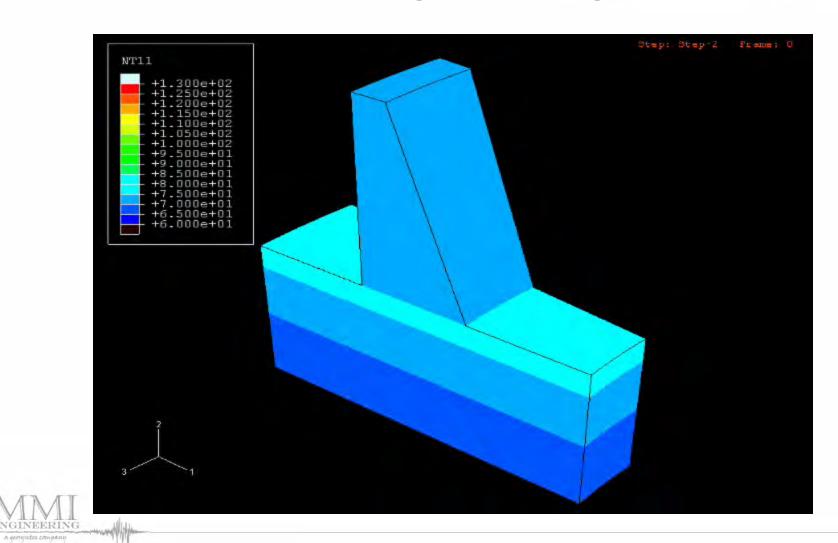




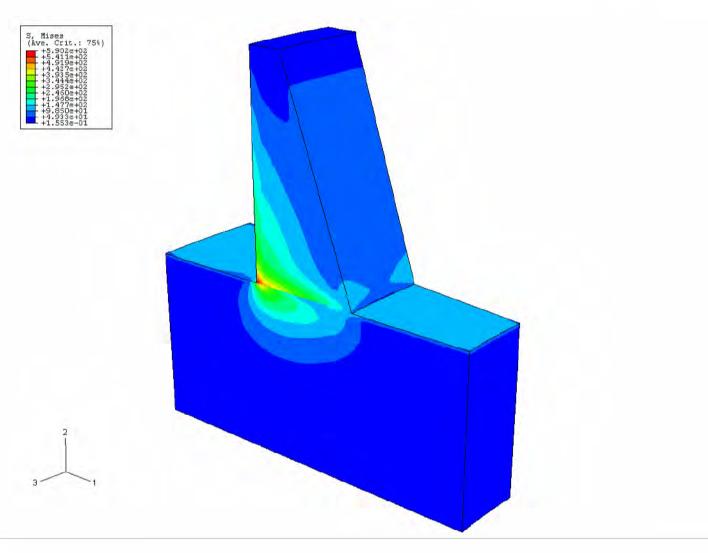


Note: Kf = Kr = 1, if not specified on the graph

Results Status (Phase II) - Thermal



Results Status Phase II - Stress

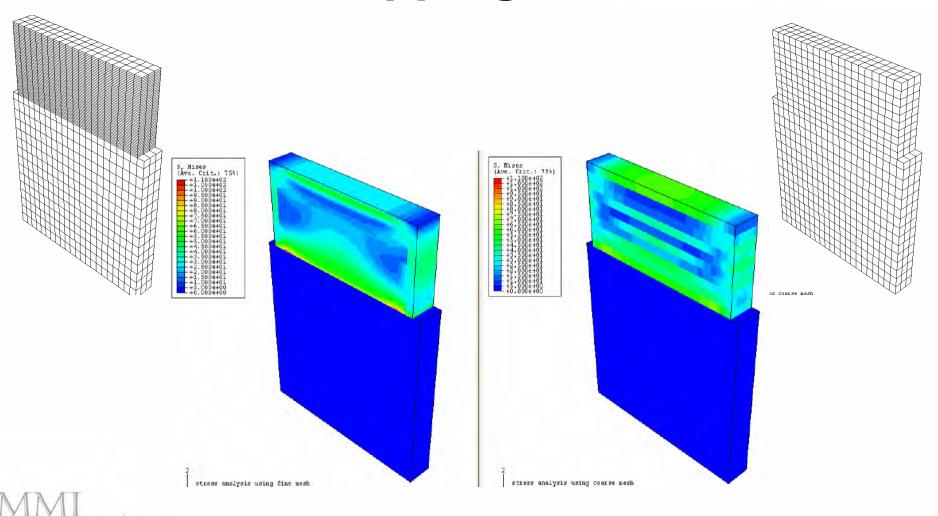


Remaining Steps

- Thermal component of analysis are nearing completion
- Stress analysis
 - Construction sequence completed
 - Long term cool down requires coarser mesh to achieve adequate computational performance
- Coarse mesh mapping of thermal results is underway – reasonable comparison is being obtained



Mesh Mapping Methods



Analytical Management

- Management of model size
 - Geometry (lift size)
 - Load time step resolution (solar radiation/daily temperature variation)
 - Long duration for dam cool down (years rather than months)
- 3rd party material model usage
 - It would be more convenient to use an internal material model in ABAQUS



Analytical Management

- Software bugs
 - Debugging vendor software
 - Memory management issues
 (porting of software to non native platforms)
- Software limitations (and workarounds)
 - Mesh mapping to reduce computational overheads of stress analysis phase of work
 - Selection of contact algorithms



USACE Homeland Security



POTTA Michael Pace ERDC, ITL



Vicksburg, MS

2005 Tri-Service Infrastructure Conference

St. Louis, MO

August 2005



CISP R&D Program Formulation

CISP R&D PROGRAM

VULNERABILITY &
CONSEQUENCE ASSESSMENT

DETECT,
DETER,
&
PROTECT

RAPID RESPONSE, RECOVERY, & REPAIR

TECHNOLOGY TRANSFER

CORPS SECURITY AND PROTECTION R&D NEEDS



CISP Research Areas

Threat Definition



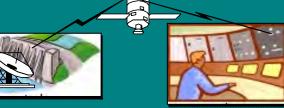
Blast Effects Damage Prediction



Integrated Decision Aid



Regional Monitoring



Recovery Measures





Facility Descriptions



Detect - Deter Protect



Consequence Assessment







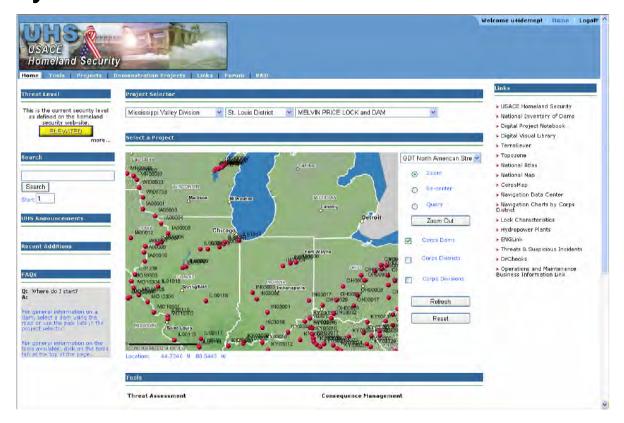
Web Portal?

- Definition from Webopedia:
 - "Commonly referred to as simply a portal, a Web site or service that offers a broad array of resources and services, such as e-mail, forums, search engines, and on-line shopping malls. The first Web portals were online services, such as AOL, that provided access to the Web, but by now most of the traditional search engines have transformed themselves into Web portals to attract and keep a larger audience."



Objective

 Develop framework for efficiently managing data, documents, and tools with easy, controlled access to support Homeland Security needs





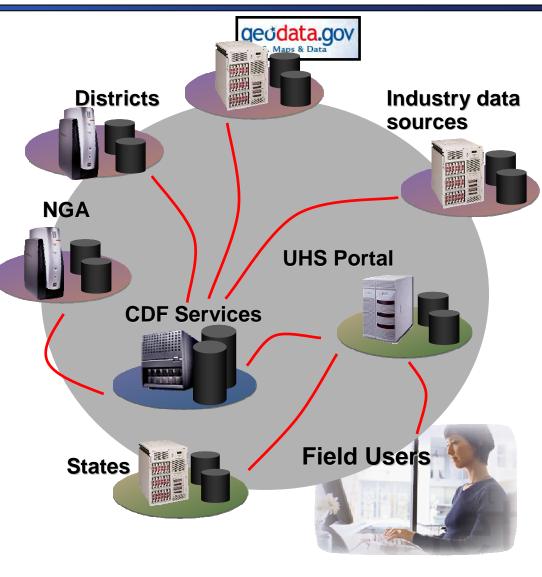
Portal Capabilities

- Serves as the download site for R&D and securityrelated tools or models and the data required to perform assessments
- Provides repository of information pertaining to projects
 - Content management
 - HQ, Division, District level can add or delete data
- Provides central place to archive and search for data, data sources, documents, tools
 - Search web portal plus USACE and business partners
 - Retrieves data of interest from varied sources
- Lite GIS capability for viewing/analysis of assets



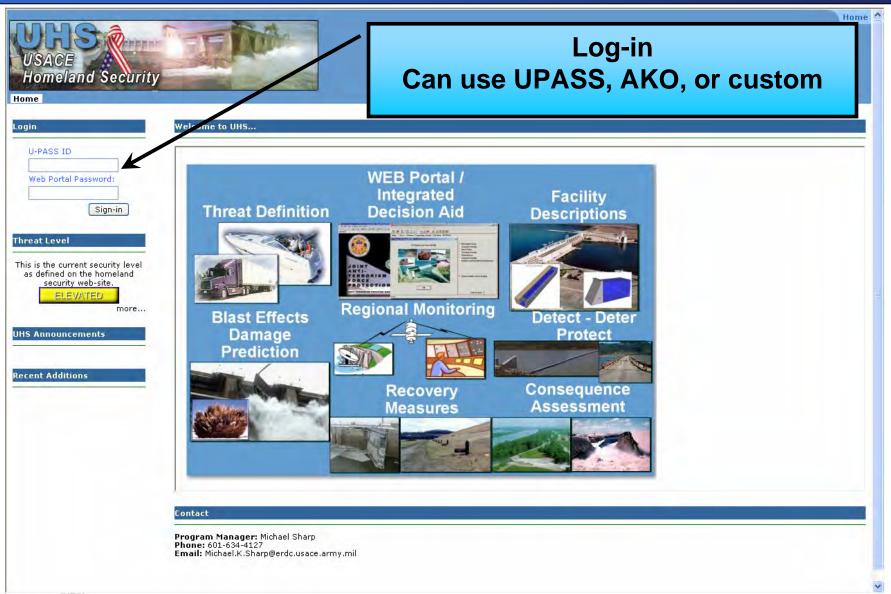
Data

- Driven by tool requirements
- Data sources
 - USACE (DPN, ENGLink)
 - Federal (USGS, NGA, DHS, Geospatial One-stop, etc.)
 - State agencies
 - Industry (ESRI, etc.)
- Published links and automated data retrieval



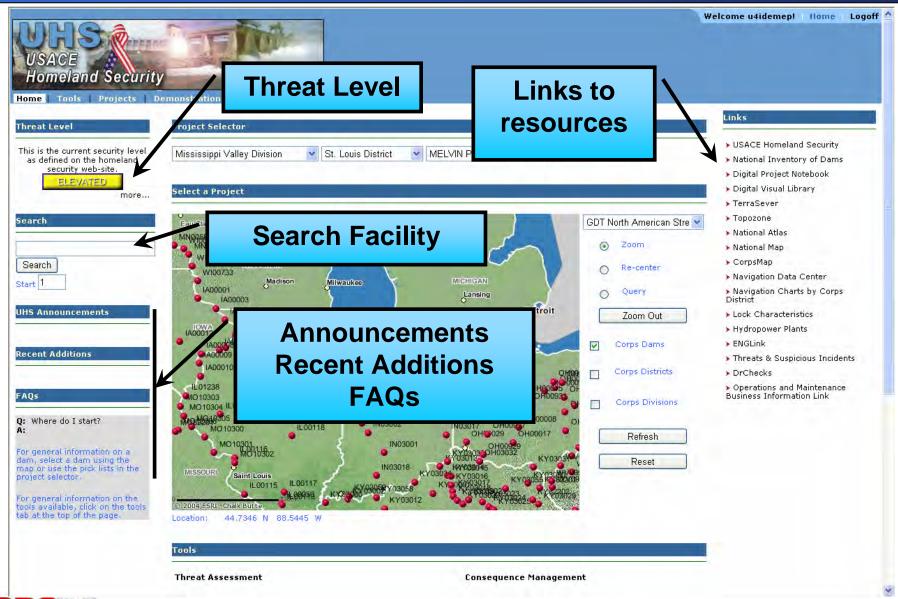


Controlled Access



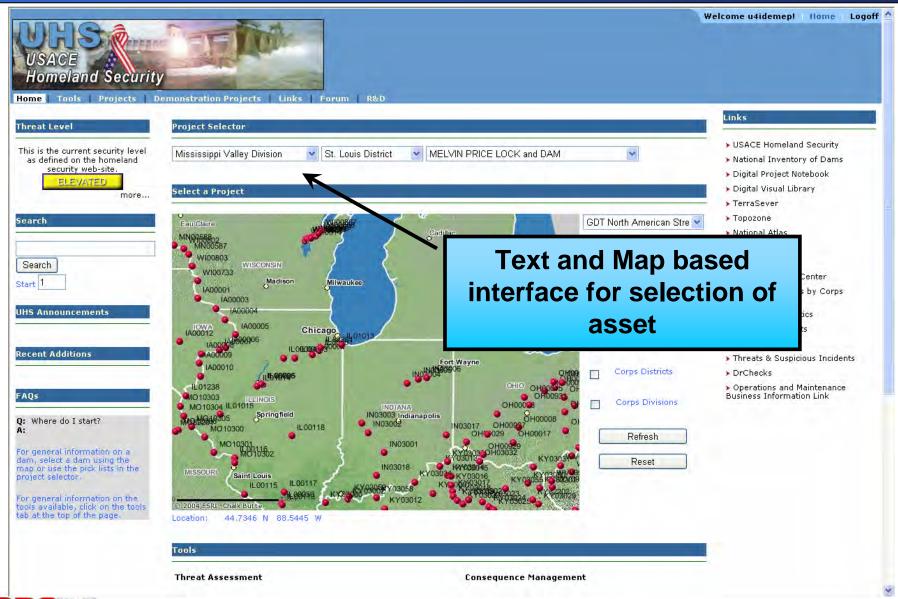


Main Page



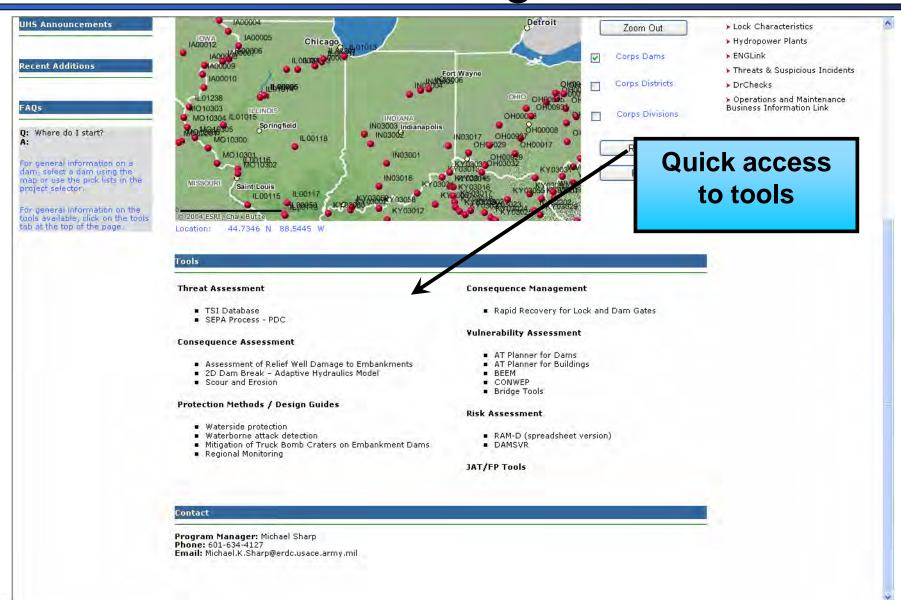


Main Page





Main Page



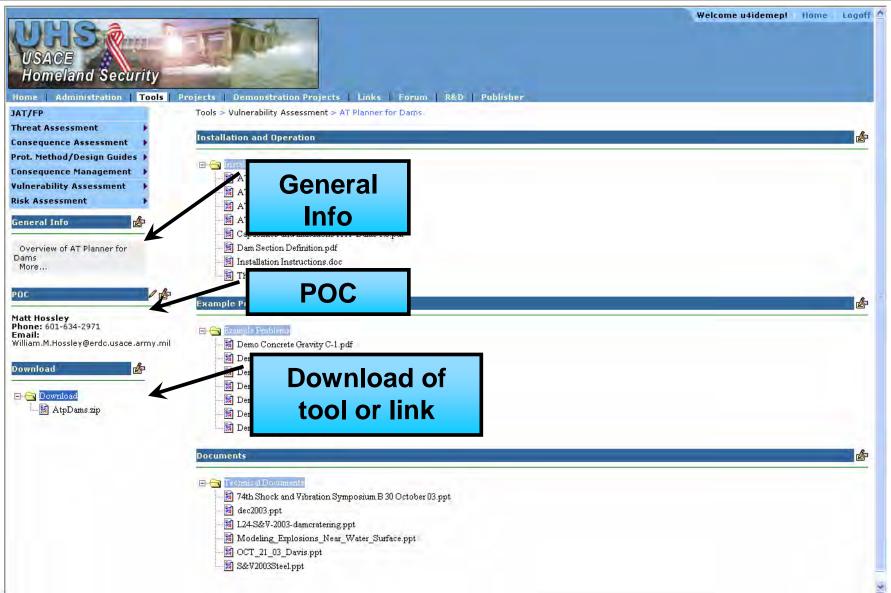


Tools



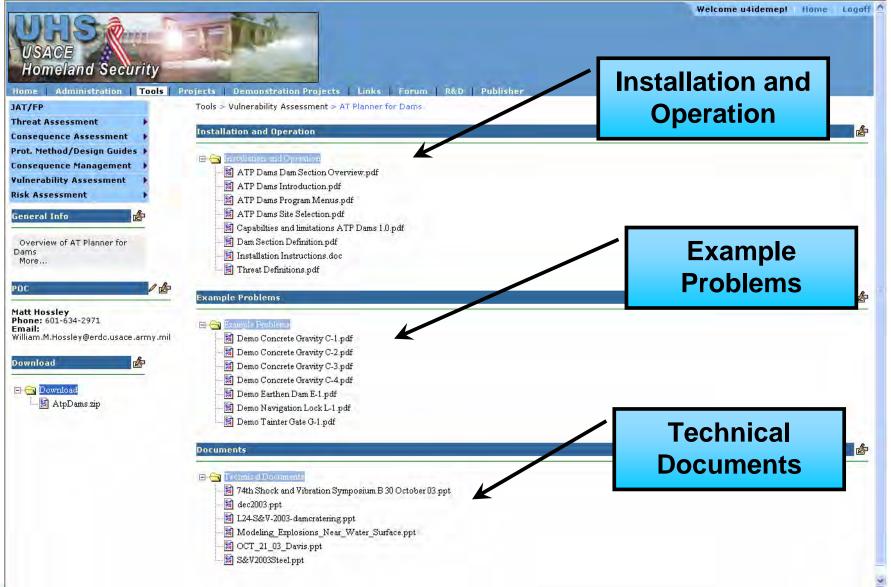


Tools



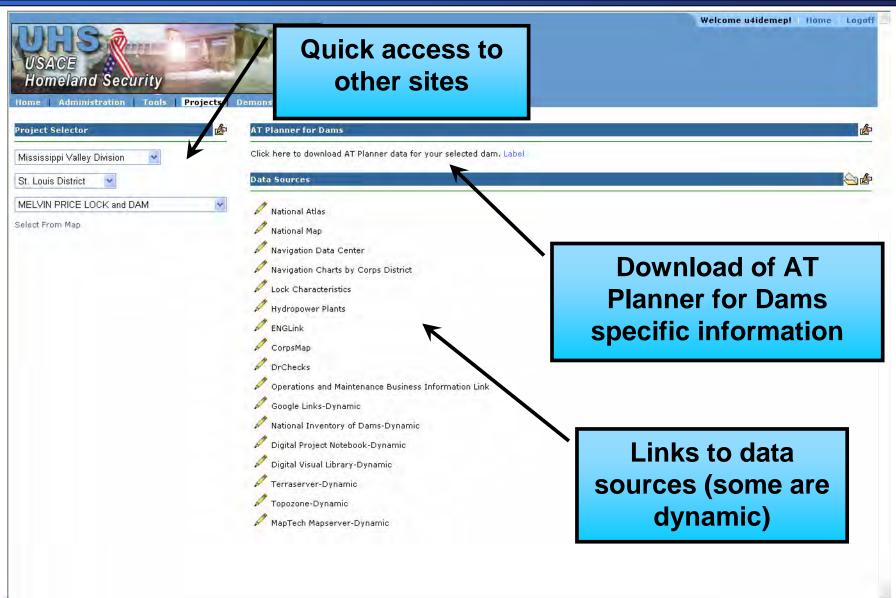


Tools



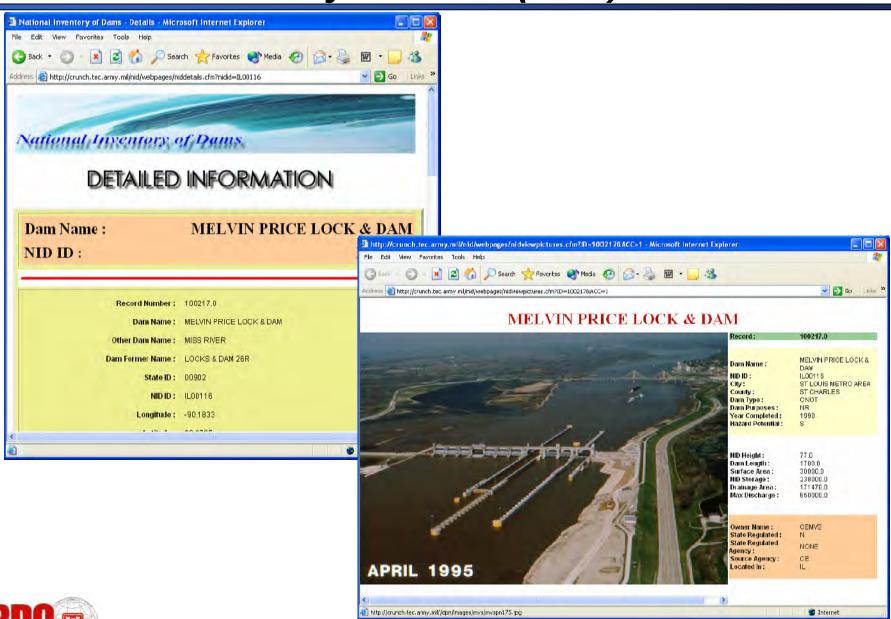


Project Info



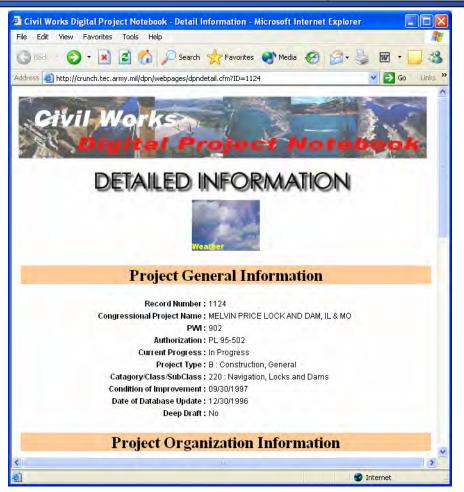


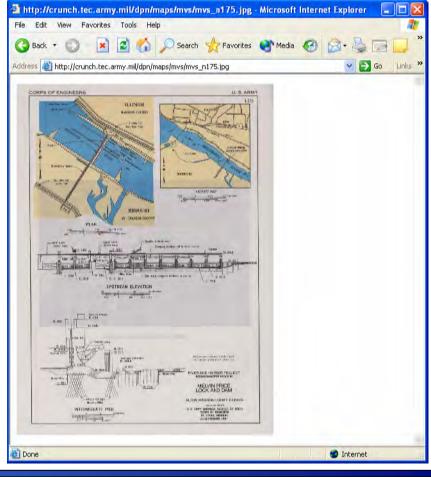
Project Info (NID)





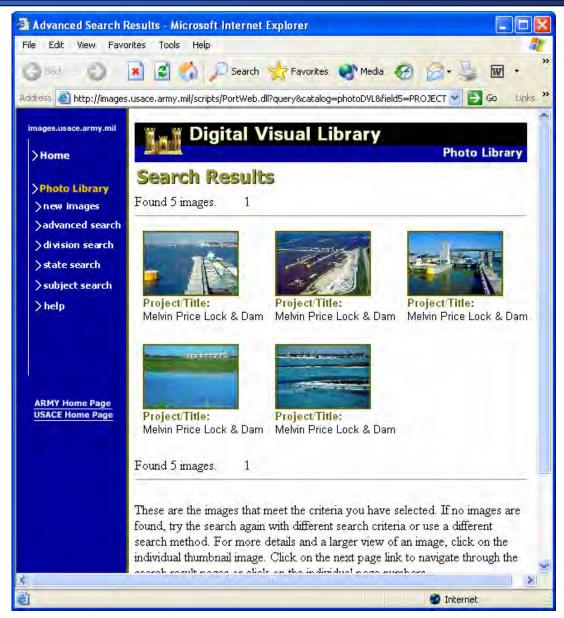
Project Info (DPN)





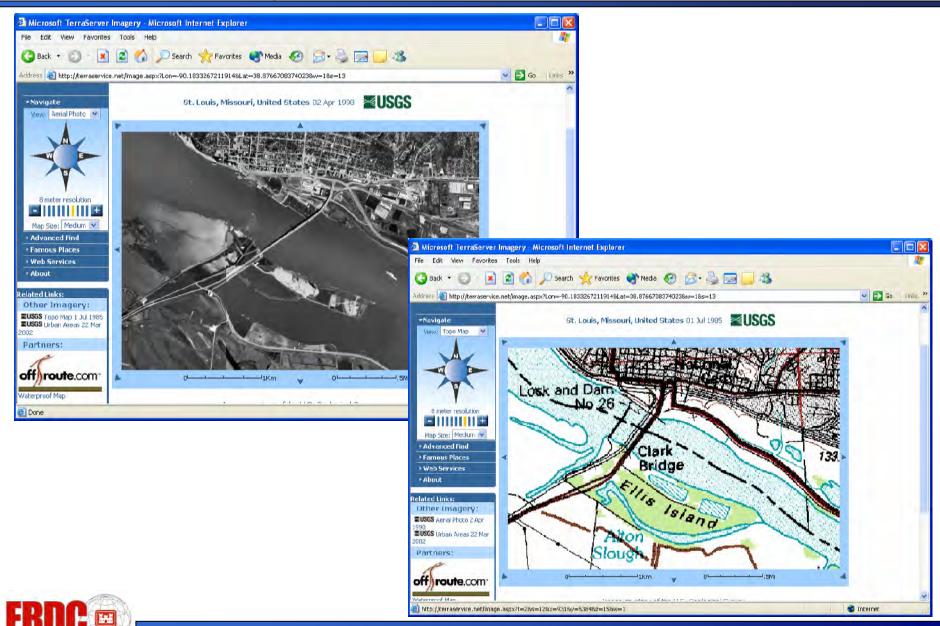


Project Info (DVL)

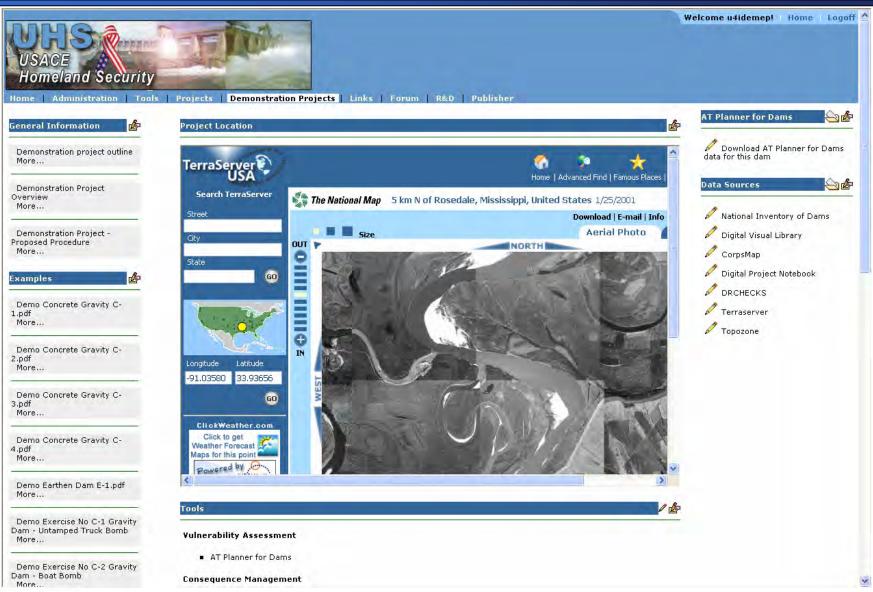




Project Info (TerraServer)

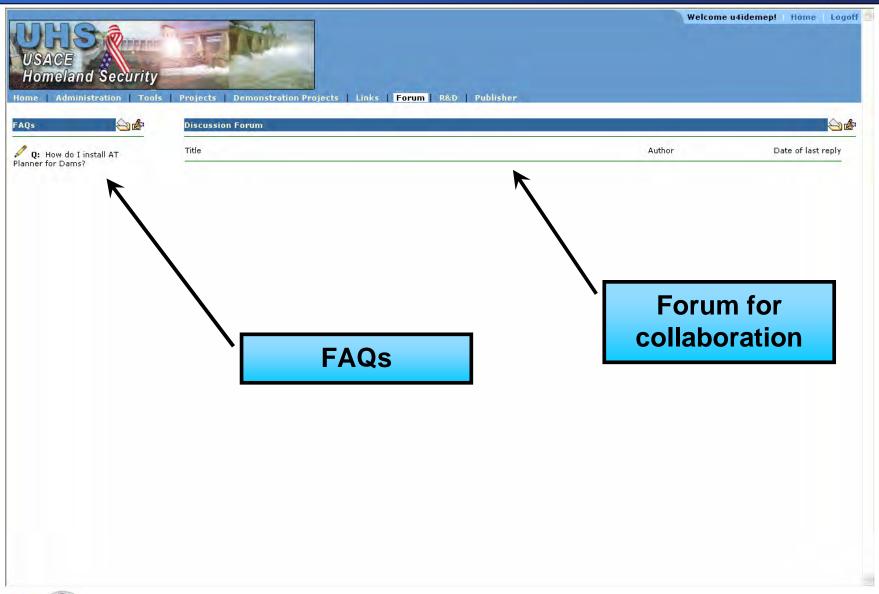


Demonstration Project



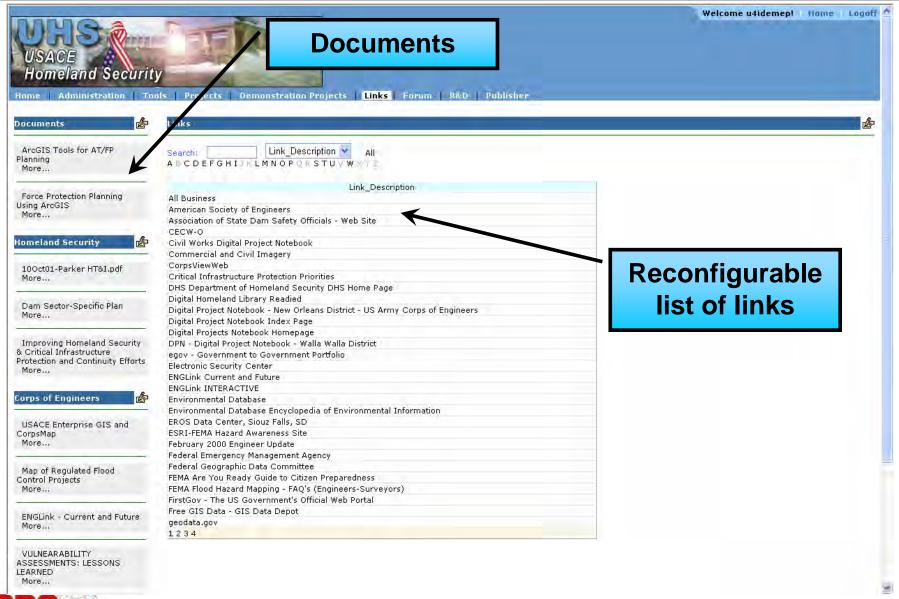


FAQs and Forum





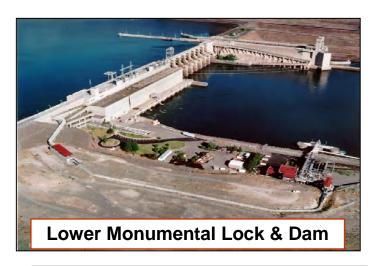
Links





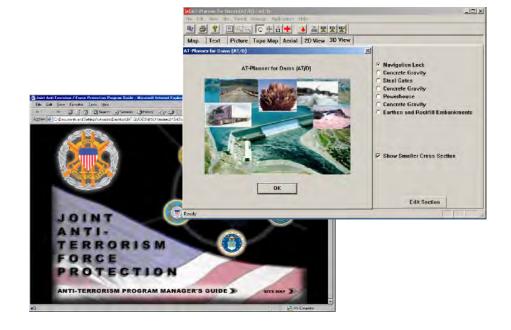
Future R&D

R&D in support to Baseline Security Posture and USACE Homeland Security Strategic Plan (FY07-11).





- Integrated assessment procedures.
- Standardized risk/vulnerability procedures for evaluation of post-BSP security upgrades.





Summary

- Portal will provide:
 - Features
 - Secure easy access
 - Collaboration tools (forum), Lite GIS, Content management, Automated retrieval of data
 - Documents and Data
 - Data for district projects (RAM-D reports, design documents, ATP-D data files, etc.)
 - Sources of data (ENGLink, DPN, Corps sites, NSDI clearinghouse nodes, etc.)
 - Tools
 - RAM-D, ATP-D, R&D tools, other security related tools







Considerations

Implementation

CEBIS

Features

Database Systems

DATABASE TOOLS FOR CIVIL WORKS PROJECTS



Considerations

Implementation

CEBIS

Features

Database Systems

• <u>COMPONENTS</u>

• IMPLEMENTATION

•<u>CEBIS</u>



Considerations

Implementation

CEBIS

Features

Database System Development

Purpose

- **❖MEET REQUIREMENTS**
- **⇔GATHER DATA**
- ***MONITORING**
- ***DATA REDUCTION**
- ***DECISION MAKING**
- ***ARCHIVING**



Considerations

Implementation

CEBIS

Features

Database System Development

Considerations

- ***PURPOSE/GOALS**
- **᠅FORMAT**
- ***STANDARDIZE**
- **SIMPLIFY**
- ***CONSISTANCY**
- ***EFFICIENCY**



Considerations

Implementation

CEBIS

Features

Database System Development

Standardization

- ***RECORDING**
- ***REPORTING**
- ***REVIEW**



Considerations

Implementation

CEBIS

Features

Database System Development

Web Based

1. Advantages

- a. Follow the Trend
- b. Easy Updates/Maintenance
- c. Greater Administrative Control/Access
- d. Centralized Database

2. Disadvantages

- a. Reliability
- b. Less Local Control
- c. Limitations



Considerations

Implementation

CEBIS

Features

Database Systems

IMPLEMENTATION

- Acceptance
- **❖Useful ❖All Levels**
- ***Cost Effective**



Considerations

Implementation

CEBIS

Features

Database Systems

INSPECTION TOOL

- **❖Get Work Done**
- Increase Efficiency/Effectiveness
- *Consistency



Considerations

Implementation

CEBIS

Features

CEBIS Features

DEVELOPMENT

- Meet Reporting Requirements
- Update Existing Program
- Plagiarize
- Address Complaints
- Web Based
- Implemented in 2005



Considerations

Implementation

CEBIS

Features

CEBIS Features

DEVELOPMENT

- Incorporate ER
 - References
 - Criteria
 - Standards



Considerations

Implementation

CEBIS

Features

US Army Corps of Engineers Bridge Inventory System
CEBIS
□ Data Entry and Approval Access Instructions: □ CEBIS Login: Password: □
- CEBIS LOGIII. Fassword.
POC for this page is Paul Tan (CECW-EI):

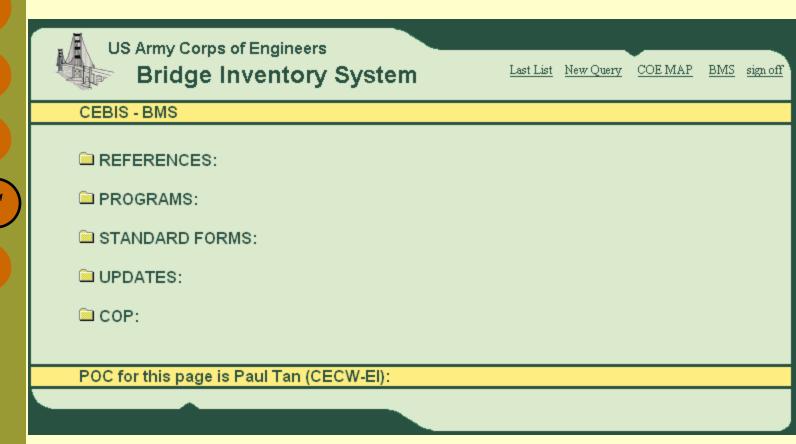


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

CEBIS Features



Last List New Query COE MAP BMS sign off

CEBIS - BMS

- REFERENCES:
 - ER References:
 - Other References:
 - Criteria / Procedures:
- PROGRAMS:
- STANDARD FORMS:
- UPDATES:
- COP:



Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers Bridge Inventory System

<u>Last List New Query COE MAP BMS sign off</u>

CEBIS - BMS - ER References

- 23 F.R. 650, "National Bridge Inspection Standard," December 2004.
- ER 1110-2-100, Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures.
- ER 1110-2-101, Reporting of Evidence of Distress of Civil Works Structures.
- EM 385-1-1, Safety and Health Requirements Manual.
- "AASHTO LRFD Bridge Design Specifications" (latest edition).
- "Bridge Inspector's Reference Manual," October, 2002, Federal Highway Administration, 6300 Georgetown Pike, McLean, VA 22101
- "Movable Bridge Inspection, Evaluation, and Maintenance Manual," AASHTO, 1998.
- "Construction and Maintenance Section," American Railway Engineering Association, Volumes I & II.
- "Culvert Inspection Manual," Federal Highway Administration, FHWA-IP-86-2, July 01, 1986.
- "Evaluating Scour at Bridges," FHWA Technical Advisory T5140.23, October 28, 1991.
- "Evaluating Scour at Bridges," Hydraulic Engineering Circular (HEC) 18, Federal Highway Administration, FHWA-NHI-01-001, May 01, 2001.
- "Stream Stability at Highway Structures, Third Edition", Hydraulic Engineering Circular (HEC) 20, Federal Highway Administration,
 FHWA-NHI-01-001, March, 2001.
- "Bridge Scour And Stream Instability Countermeasures", Hydraulic Engineering Circular (HEC) 23, Federal Highway Administration, FHWA-NHI-01-001, March, 2001.
- "Guide Specifications for Design of Pedestrian Bridges" (latest edition), American Association of State Highway and Transportation
 Officials.
- "Guide Specifications for Fatique Evaluation of Existing Steel Bridges," American Association of State Highway and Transportation
 Officials, 1990.
- "Inspection of Fracture Critical Bridge Members," Federal Highway Administration, FHWA-IP-86-2, September 01, 1986, supplement to reference 4f.
- "Manual for Condition Evaluation and Load and Resistance Factor Rating (LRFR) of Highway Bridges, "American Association of State Highway and Transportation Officials, 444 N. Capitol Street NW, Washington, DC 20001 (latest edition).
- "Manual for Railway Engineering," American Railway Engineering and Maintenance-of-Way Association, Volumes I & II (latest edition).
- OSHA Standard 1926.106(a), Personal Protective and Life Saving Equipment, "Standards Interpretation, Fall Protection, Lifejacket, and Lifesaving Requirements When Working Over or Near Water."
- "Recording and Coding Guide for the Structure Inventory and Appraisal of the Nations Bridges." Design and Inspection Branch



Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers

Bridge Inventory System

Last List New Query COE MAP BMS sign off

CEBIS - BMS - Other References

- · Link to FHWA site
- · AASHTO Subcommittee on Bridges and Structures
- · The American Railway Engineering and Maintenance of Way Association
- · National Highway Institute
- FHWA Bridge Technology
- FHWA Technical Advisories
- National System of Interstate and Defense Highways



Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers

Bridge Inventory System

Last List New Query COE MAP BMS sign off

CEBIS - BMS - Criteria / Procedures

- · Load Rating
- · Scour Evaluations Procedures/Plans of Action
- Fracture / Fatigue
- · Seismic Evaluations
- · Emergency Procedures
- · Follow Up / Monitor Critical Findings
- Inspection Intervals
- · Railway Brdiges
- Inspection Types
- QC/QA Procedures



Considerations

Implementation

CEBIS

Features

CEBIS Features



<u>Last List New Query COE MAP BMS sign off</u>

CEBIS - BMS

- REFERENCES:
- PROGRAMS:
- STANDARD FORMS:
 - · QCP/5-Year Plan
 - · Scour Monitoring
 - FCM Plan
 - QA Checklist
 - QC Checklist
- **UPDATES:**
- COP:



Considerations

Implementation

CEBIS

Features

CEBIS Features



Last List New Query COE MAP BMS sign off

CEBIS - BMS

- REFERENCES:
- PROGRAMS:
- STANDARD FORMS:
- □ UPDATES:
 - Comments
 - · Search Program Changes:
 - . Most Recent Changes:
 - . Standard Procedure Changes
 - . Interim Policy Changes

COP:

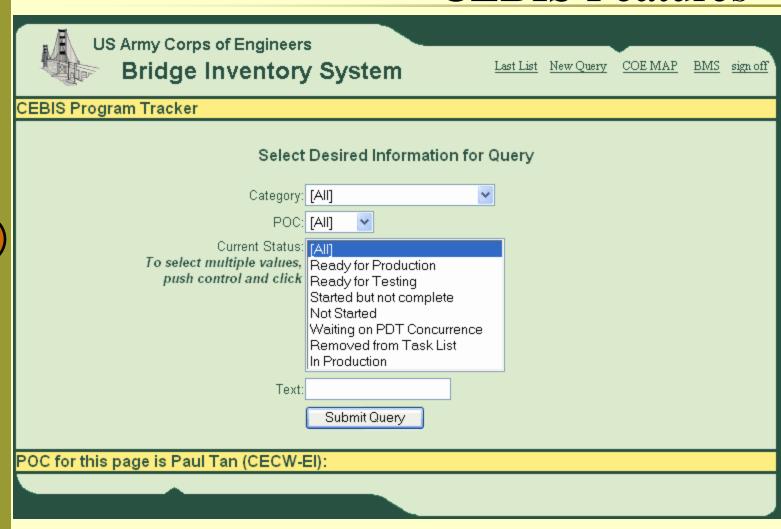


Considerations

Implementation

CEBIS

Features



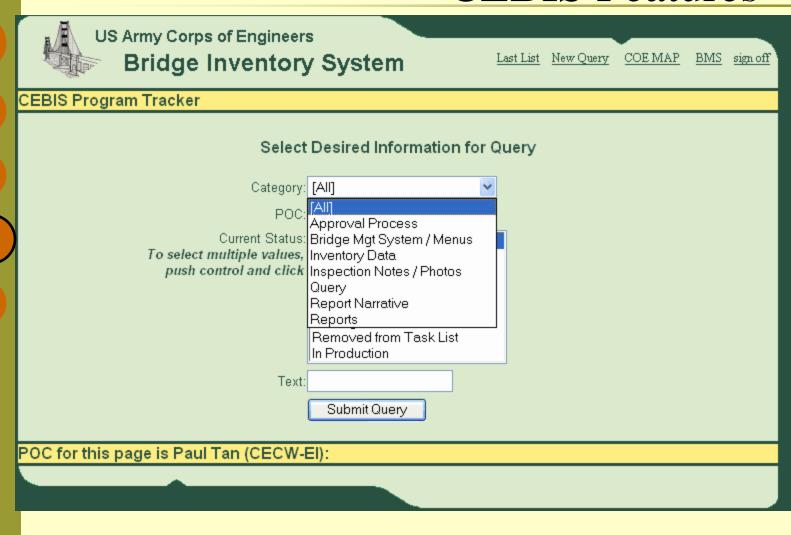


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers Bridge Inventory System

Last List New Query COE MAP BMS sign off

CEBIS Program Tracker - Status as of 7/25/2005

New Search

Post New Message

(3) Bridge Mgt System / Menus: Bonnie Montgomery 08-JUL-2005

Assigned To: Phillip Sauser

Provide a location within CEBIS for viewing and commenting on ER changes. Restrict access.

- Available for Testing using Groove
- (1) <u>Bridge Mgt System / Menus:</u> Bonnie Montgomery 08-JUL-2005 Assigned To: Bonnie Montgomery Add BMS pages
 - Started by not complete -
- (4) Bridge Mgt System / Menus: Bonnie Montgomery 08-JUL-2005

Assigned To: Bonnie Montgomery

Finish Bridge File page

- Started by not complete -
- (2) Bridge Mgt System / Menus: Bonnie Montgomery 08-JUL-2005

Assigned To: Bonnie Montgomery

Provide a site accessible to those outside the Corps for review

- Not Started -
- (5) Inspection Notes / Photos: Bonnie Montgomery 08-JUL-2005

Assigned To: Bonnie Montgomery Incorporate QC/QA processes

- Not Started -
- (39) Inventory Data: Bonnie Montgomery 11-JUL-2005

Accianad Tar Phillin Saucai



Considerations

Implementation

CEBIS

Features

CEBIS Features



Last List New Query COE MAP BMS sign off

CEBIS - BMS

- REFERENCES:
- PROGRAMS:
- STANDARD FORMS:
- □ UPDATES:
 - Comments
 - · Search Program Changes:
 - . Most Recent Changes:
 - . Standard Procedure Changes
 - . Interim Policy Changes

COP:



Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers Bridge Inventory System

Last List New Query COE MAP BMS sign off

CEBIS Program Tracker - Recent Changes

(51) Inventory Data: Bonnie Montgomery 25-JUL-2005

Assigned To: Bonnie Montgomery

Modify wording on pop-up box displayed when a bridge is deleted.

In Production - July 2005

(49) Reports: Bonnie Montgomery 22-JUL-2005

Assigned To: Bonnie Montgomery

Report narrative body appears to be Font style: Arial. Report narrative bullets appear to be Times new Roman. Report pictures headings appear to be Times new roman. Is this intended? I suggest using the same font style, but change text height for effect.

In Production - July 2005

(47) Reports: Bonnie Montgomery 15-JUL-2005

Assigned To: Bonnie Montgomery

Printing the reports...SI&A sheet, above item 67, Appraisal is misspelled

In Production - July 2005

(15) Inventory Data: Bonnie Montgomery 08-JUL-2005

Assigned To: Bonnie Montgomery

Include item 62 for pedestrian bridges (currently NA).

In Production - July 2005

(42) Inspection Notes / Photos: Bonnie Montgomery 11-JUL-2005

Assigned To: Bonnie Montgomery

Add elements 309 and 338

In Production - July 2005

Go To Page: 1 2 3 4 5 6 7



Considerations

Implementation

CEBIS

Features

CEBIS Features



Last List New Query COE MAP BMS sign off

CEBIS - BMS

- REFERENCES:
- PROGRAMS:
- STANDARD FORMS:
- □ UPDATES:
 - Comments
 - · Search Program Changes:
 - . Most Recent Changes:
 - . Standard Procedure Changes
 - . Interim Policy Changes

COP:

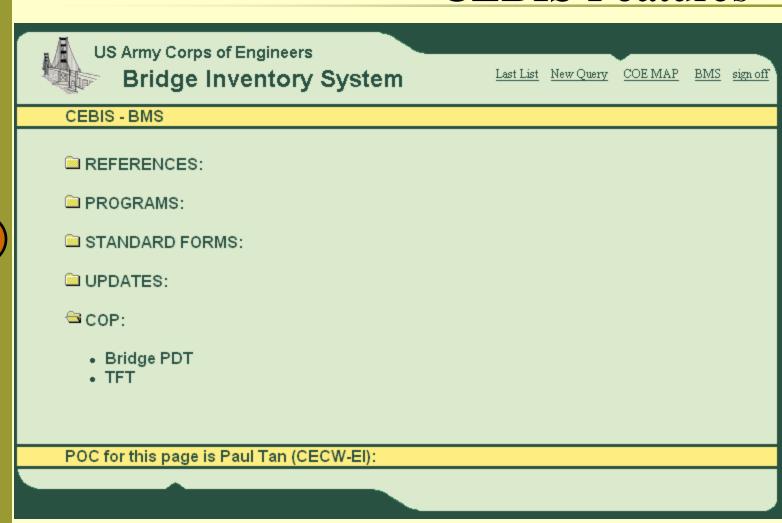


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers

Bridge Inventory System

Last List New Query COE MAP BMS sign off

CEBIS - BMS - COP - PDT

- · Paul Tan, HQUSACE
- · Thomas Tam, NAD
- · Robert Fulton SAD
- · Robert Taylor, LRD
- · Ken Klaus, MVD
- · John Morris, SWD
- · Victor Yan, SPD
- · Bruce McCracken, NWD
- Allen Taira, POD
- · Phil Sauser, MVP



Considerations

Implementation

CEBIS

Features

CEBIS Features



Last List New Query COE MAP BMS sign off

CEBIS - BMS

- REFERENCES:
- PROGRAMS:
 - . CEBIS user manual
 - · Problem Reporting
 - · Access Instructions
 - Load Rating
 - Fatigue
- STANDARD FORMS:
- UPDATES:
- COP:

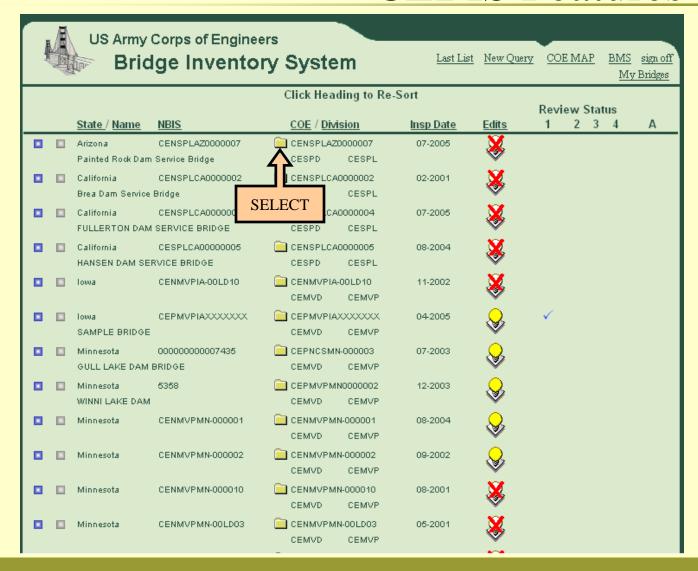


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

CEBIS Features



US Army Corps of Engineers Bridge Inventory System

idasa Esso

Query COEMAP sign of

My Bridges

Error Report Add COE Bridge

Structure Number CEPNCSMN-000003

Name GULL LAKE DAM BRIDGE NBI Structure Number 0000000000007435

Bridge File

COMPONENTS

Plans: 0 files, 0 KB.

Specifications: 0 files, 0 KB.

Correspondence: O files, O KB.

Photos: 0 files, 0 KB.

Materials and Tests: O files, O KB.

Maintenance and Repair History: 0 files, 0 KB.

<u>Coating History:</u> 0 files, 0 KB. <u>Accident Records:</u> 0 files, 0 KB.

Posting: 0 files, 0 KB.

Permit Loads: 0 files, 0 KB.

Flood Data: 0 files, 0 KB.

Traffic Data: 0 files, 0 KB.

Inspection History: 0 files, 0 KB.

Inspection Requirements: 0 files, 0 KB.

SI&A Sheet: 0 files, 0 KB.

Inventories and Inspections: 0 files, 0 KB.

Rating Records: 0 files, 0 KB.

INSPECTION DATA

Inspection Reports: 0 files, 0 KB.

Waterway Adequacy: 0 files, 0 KB.

Channel Profile: 0 files, 0 KB.

Restrictions on Structure: 0 files, 0 KB.

Utility Attachments: 0 files, 0 KB

Plans, shop, and/or as-built drwgs avail. and on file

Specs available and on file

Pertinent to bridge history, chronological order

Plan, elevation, and other pertinent photos

Material certs & test data avail. & on file

Chronol, record documenting maint, and repairs

Prep, application, thick., & types of paint & protec.

Dates, descrip., damage, repairs, and reports

Summary of posting actions, calcs, date, signs

Record of significant special single trip permits History of major events, high water, scour

History of variation & types of traffic

Chronological record of dates & types

Lists of tools, equip., special details, safety & traffic

Chronological record of SI&A sheets

Reports & results of all other inventories & inspec.

Complete record of load capacity determination

Previous to automaticly generated CEBIS reports

Item 79 & 113

Show foundation info. & changes over time

Load, speed, or traffic

Attached and in ROW

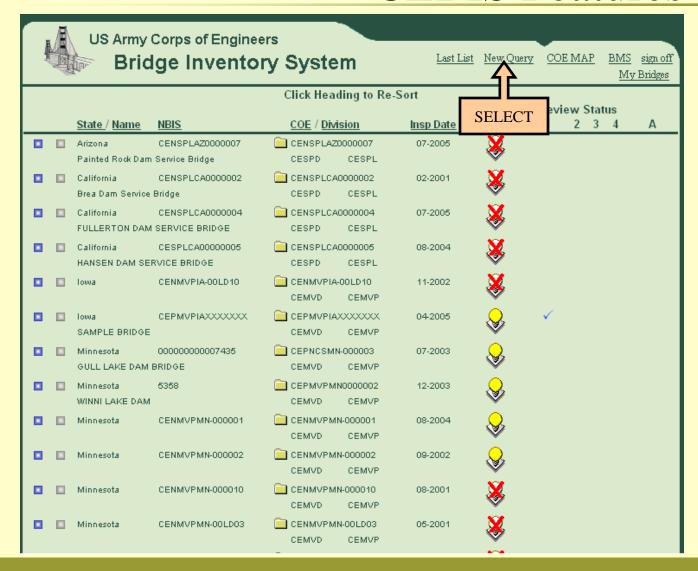


Considerations

Implementation

CEBIS

Features



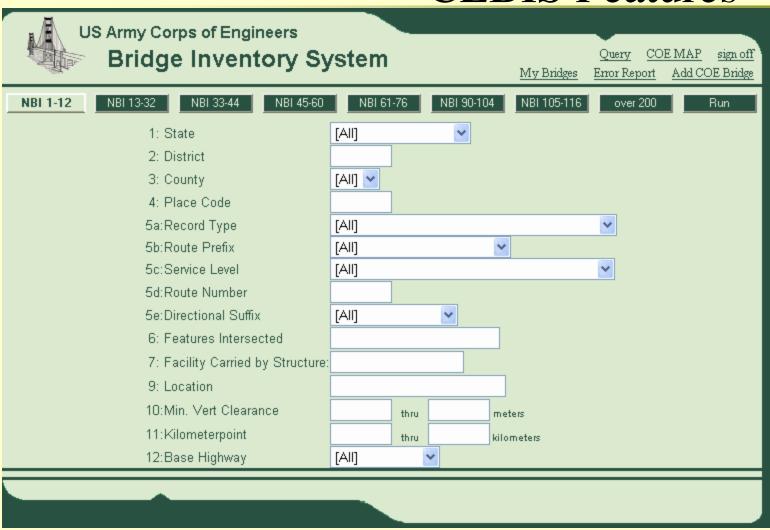


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

US Army Corps of Engineers Bridge Inventory System My Bridges My Bridges Error Report Add COB											sign off OE Bridge	
Click Heading to Re-Sort												
								Re	view			_
_	_	State / Name	<u>NBIS</u>	<u>COE</u>	/ <u>Division</u>	<u>Insp Date</u>	<u>Edits</u>	1	2	3	4	A
•		Minnesota GULL LAKE DAM E	000000000007435 BRIDGE	CEM	ICSMN-000003 /D CEMVP	07-2003	♦					2004
•		Minnesota WINNI LAKE DAM	5358	CEM	//PMN0000002 /D CEMVP	12-2003	₽					2004
•		Minnesota	CEPNCSMN-000002	CEM	ICSMN-000002 /D CEMVP	12-2003	⊗					2004
•		Minnesota Lac Qui Parle Dam	CEPNCSMN-000004	CEM	CSMN-000004 /D CEMVP	09-2004	♦					2004
•		Minnesota Chippewa River Di	CEPNCSMN-000005 version	CEM	CSMN-000005 /D CEMVP	10-2003	♦					2004
•		Minnesota Watson Sag	CEPNCSMN-000006	CEM	ICSMN-000006 /D CEMVP	10-2003	♦					2004
•		Minnesota Browns Valley Culv	CEPNCSMN-000007 vert	CEM	ICSMN-000007 /D CEMVP	09-2004	₽	V	√	√	√	2004
•		North Dakota EGGERTS LANDIN	CEPNCSND-00BH02 NG BRIDGE	CEM	ICSND-00BH02 /D CEMVP	09-2004	8	√	√	\	√	2004
		South Dakota	CEPNCSSD-000008	CEM	ICSSD-000008 /D CEMVP	06-2004	8					2004
	Bridge Count: 9											

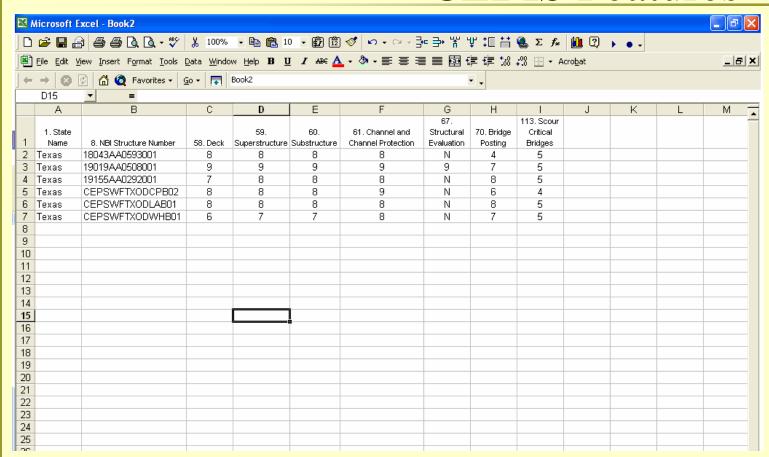


Considerations

Implementation

CEBIS

Features



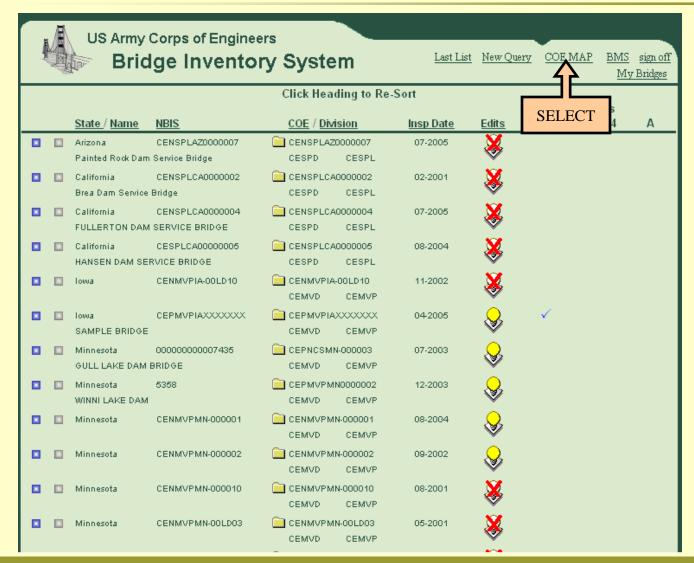


Considerations

Implementation

CEBIS

Features



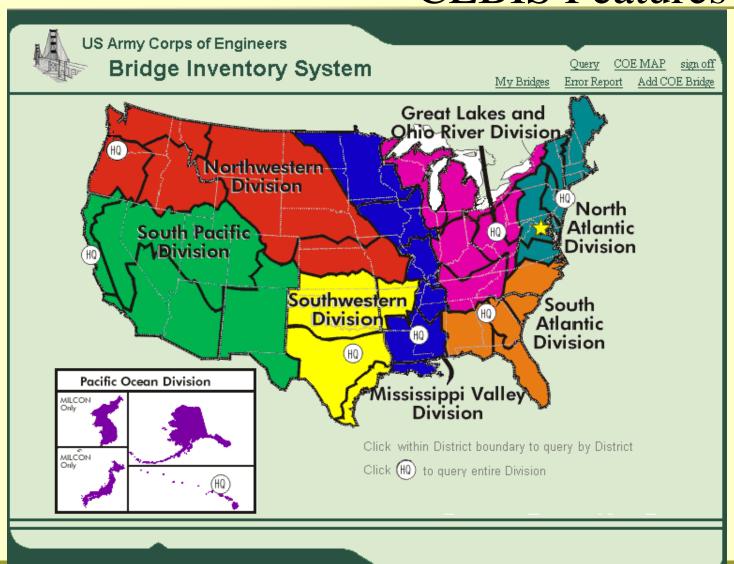


Considerations

Implementation

CEBIS

Features





Considerations

Implementation

CEBIS

Features

CEBIS Features

ADD/DELETE RECORDS

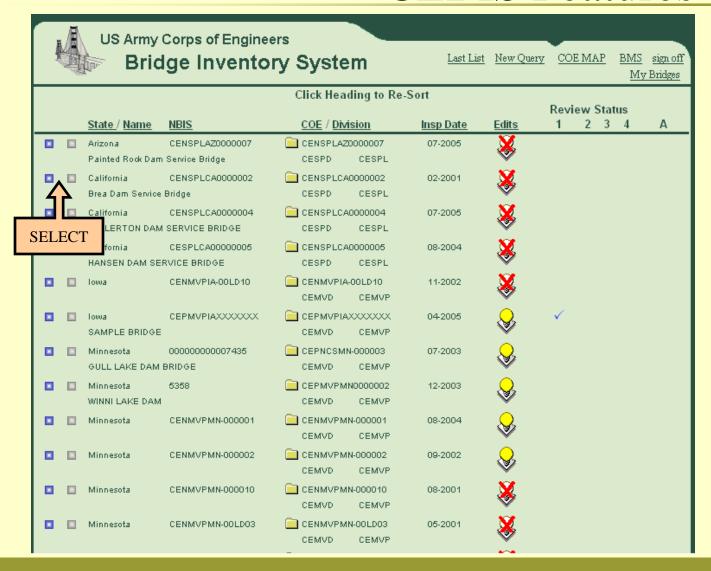


Considerations

Implementation

CEBIS

Features



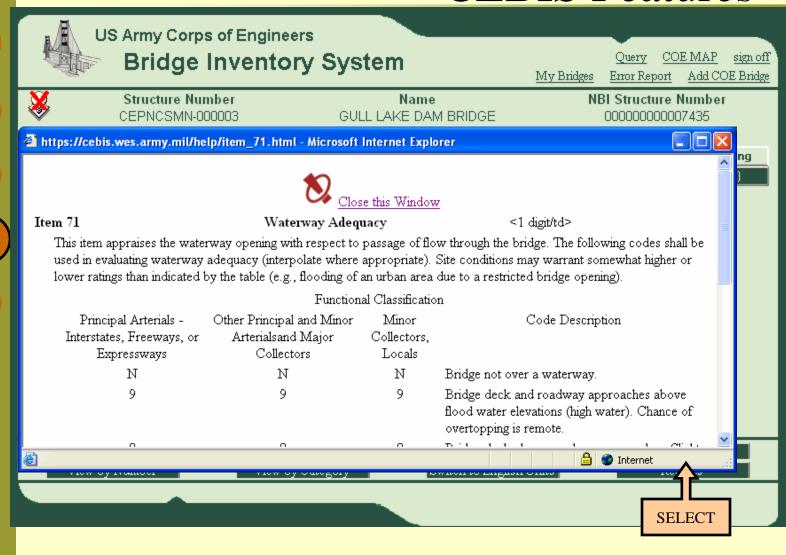


Considerations

Implementation

CEBIS

Features



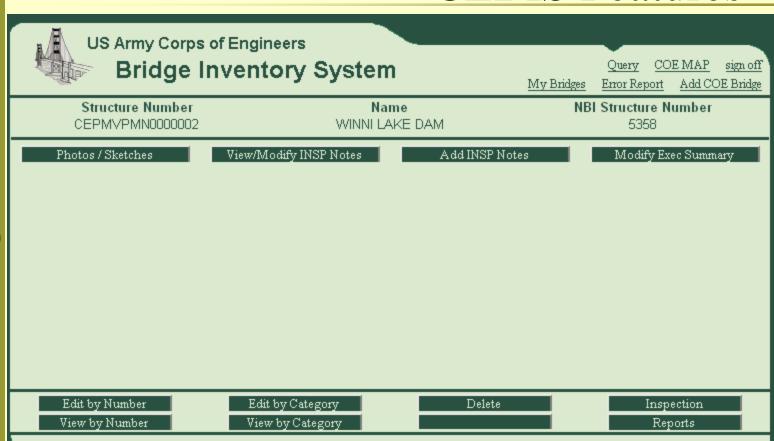


Considerations

Implementation

CEBIS

Features



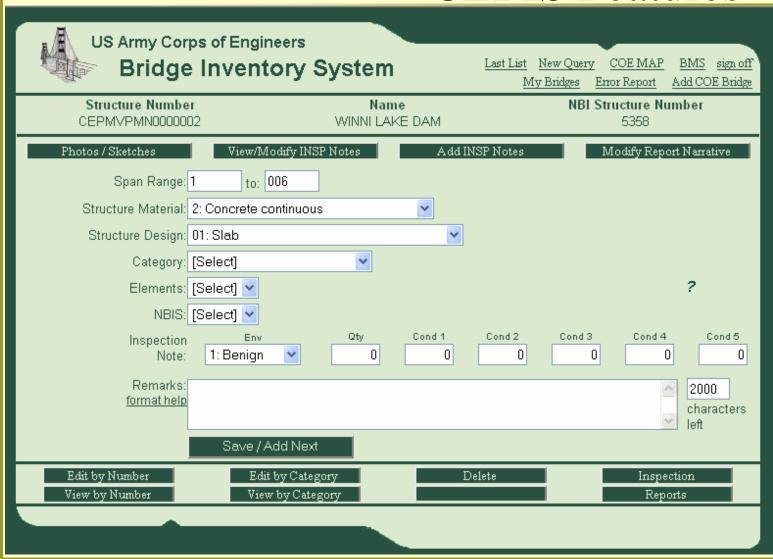


Considerations

Implementation

CEBIS

Features





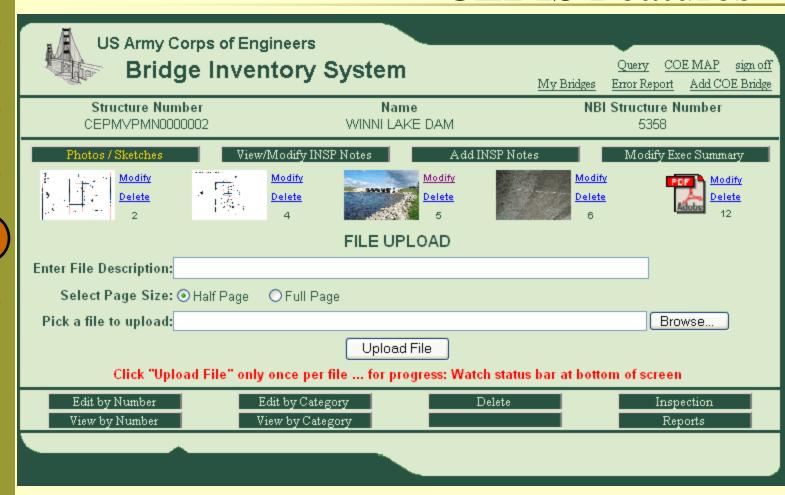
Considerations

Implementation

CEBIS

Features

CEBIS Features





Considerations

Implementation

CEBIS

Features

CEBIS Features

US Army Corps of Engineers Bridge Inventory System Query COE MAP sign off My Bridges Error Report Add COE Bridge		
Structure Number CEPMVPMN000000		NBI Structure Number AM 5358
Photos / Sketches	View/Modify INSP Notes	Add INSP Notes Modify Exec Summary
1. Summary of Inspection:		
2. Summary of Findings:		
3. Previous Inspection Findings and Recommendations:		
4. Recommendations:		
5. Evaluation Summary(s):		
	Undate Exec Sum	mary .



Considerations

Implementation

CEBIS

Features

CEBIS Features

US Army Corps of Engineers Bridge Inventory System

COE MAP sign off

Structure Number CEPNCSMN-000002

Name Winni Lake Dam **NBI Structure Number** CEPNCSMN-000002

SI&A by category

SI&A by number Inspection Notes Exec Summary

Inspection Report

Approval Status

Phil Sauser

Bridge Inspection Team Leader

09-NOV-2004

(Date)

Phil Sauser

Technical Review Team Leader

09-NOV-2004

(Date)

Phil Sauser

Chief, Engineering Division

09-NOV-2004

(Date)

Phil Sauser

MSC / Division

09-NOV-2004

(Date)

View Comments

View by Number

View by Category

Switch to English Units

Reports



Considerations

Implementation

CEBIS

Features

CEBIS Features

INSPECTION REPORT



Considerations

Implementation

CEBIS

Features

CEBIS Features

QC/QA



Considerations

Implementation

CEBIS

Features

CEBIS Features

DATA REPORTING



Considerations

Implementation

CEBIS

Features

CEBIS Features

TRACKING/TRENDS



Considerations

Implementation

CEBIS

Features

CEBIS Features

Archival



Considerations

Implementation

CEBIS

Features

Bridge Inspection Reporting System









Topics

- ✓ Criteria
- ✓ Background
- ✓ Design Procedures
- ✓ Inspection Procedures
- ✓ Evaluation Procedures
- Results







References

- Manual for Condition Evaluation and Load and Resistance Factor Rating (LRFR) of Highway Bridges (The Manual)
- 2. AASHTO LRFD Bridge Design Specifications
- 3. FHWA Bridge Inspector's Reference Manual
- NCHRP Report 299, Fatigue Evaluation Procedures for Steel Bridges
- 5. Fracture and Fatigue Control in Structures, Barsom & Rolfe
- 6. 23 CFR Part 650 National Bridge Inspection Standards (NBIS)
- ER 1110-2-111, Periodic Safety Inspection And Continuing Evaluation Of USACE Bridges







NBIS

- ✓ Inspection Procedures
- ✓ Inspection Frequencies
- ✓ Inspector Qualifications
- ✓ References The Manual

The Manual

- ✓ Inspection Procedures
- ✓ Evaluation Criteria
- ✓ References the Bridge Design Specifications







Bridge Design Specifications

- ✓ Fatigue Detail Categories
- ✓ Fatigue Strengths

CORPS, ER 1110-2-111

- ✓ Update Jan. 06
- ✓ Comply w/ Revised NBIS







Evaluation Methods

- ✓ Stress Life
- ✓ Strain Life
- ✓ Fracture Mechanics

Fatigue Types

- ✓ Load Induced
- ✓ Distortion Induced

Load Cycles

- ✓ Variable Amplitude
- ✓ Constant Amplitude



EVALUATION METHODS



Stress Life

- Strengths Based on Testing
- ✓ Fatigue strengths computed for a variety of components
- Strength is in terms of allowable stress vs. load cycles

Advantages

- ✓ Simple to Use
- ✓ Better Results for Long Life (Large N) & Constant Amplitude
- ✓ Large Amount of Data Available

Disadvantages

- Empirically Based, Limited to Testing Conducted
- ✓ Plastic Strains Ignored
- ✓ No Differentiation between Crack Initiation and Propagation



EVALUATION METHODS



Strain Life

- Strengths Based on Testing
- ✓ Fatigue strengths computed for a variety of components
- Accounts for Stress-Strain Response of Material

Advantages

- ✓ Accounts for Plastic Strain, Residual Stress
- ✓ Considers Cumulative Damage under Variable Amplitude
- Results can be Extrapolated to Complicated Geometries

Disadvantages

- More complicated (Numerical Integration Techniques)
- Accounts Only for Initiation Life



EVALUATION METHODS



Fracture Mechanics

More Theory Oriented

Advantages

- ✓ Predicts Crack Growth, Failure
- ✓ Allows Monitoring of Cracks
- ✓ Gives Better Insight Into Behavior

Disadvantages

- ✓ Crack Size Must Be Known
- More Complex Analyses Required







FATIGUE TYPES

Load Induced

- ✓ In Plane Stresses
- ✓ Accounted For In Design
- ✓ Detail Sensitive

Distortion Induced

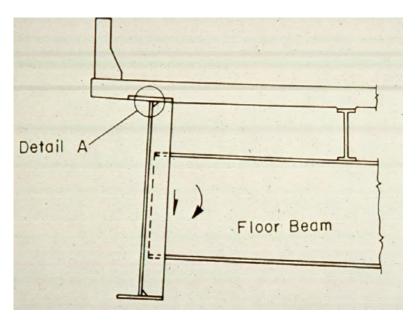
- ✓ Secondary Stresses
- ✓ Not Accounted For In Design
- ✓ Detail Sensitive

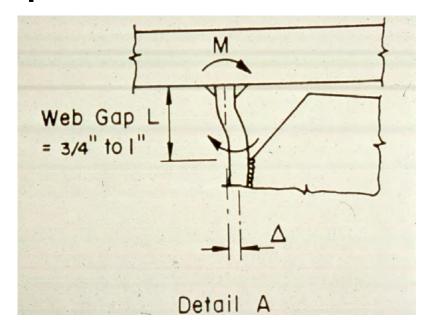




FATIGUE TYPES

Distortion Induced Examples











LOADING TYPES

Constant Amplitude

- Stress Range Does Not Vary
- ✓ Test Applications

Variable Amplitude

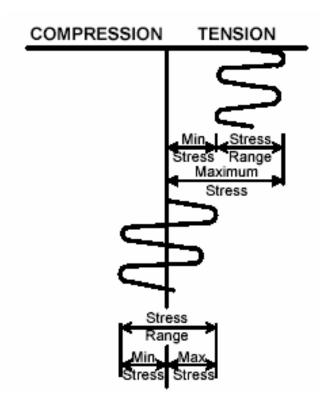
- ✓ Random Sequence of Load History
- ✓ Realistic Behavior





LOADING TYPES

Constant Amplitude

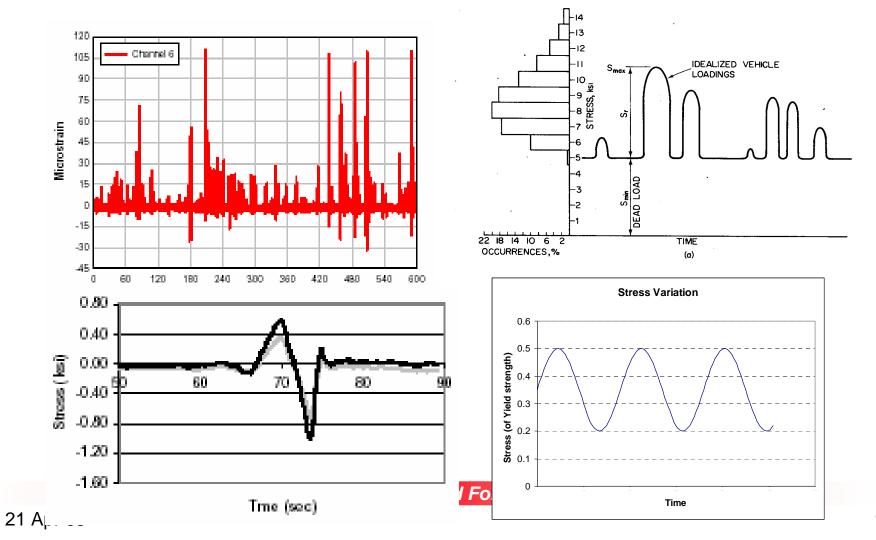








Variable Amplitude







Variable Amplitude

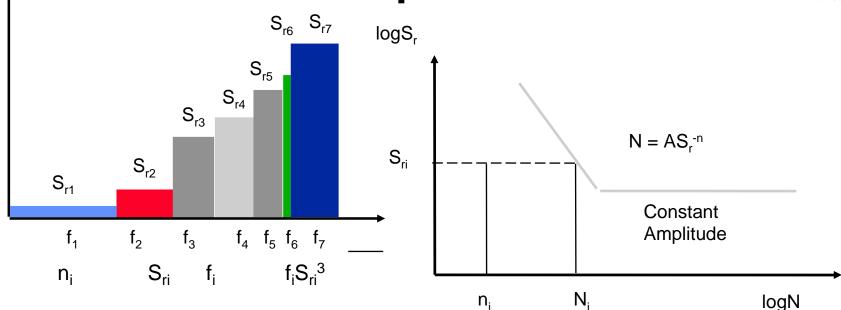
Conversion to Constant Amplitude

- Compute Effective Stress
 - Equivalent constant amplitude stress range that produces the same fatigue damage as a variable amplitude spectrum
 - ✓ Effective stress range based on fatigue tests under simulated traffic
- ✓ Miner's Law
 - ✓ The fatigue damage caused by a given number of cycles of effective stress range (constant amplitude cycles) is the same damage caused by an equal number of variable stress ranges (variable amplitude).
 - ✓ Root Mean Cube (Log S vs. Log N fatigue curve)



PAIL DISTRICT

Variable Amplitude Conversion



1.0

26.026

$$S_{re} = \sqrt[3]{26.026} = 2.963..ksi$$

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 $N_T = 5,678,313$







AASHTO METHOD

Load Induced Fatigue

- ✓ Uncracked, Unrepaired Members
- ✓ Does not consider distortion, corrosion, or other damage

Stress Life Approach

- ✓ S-N Curves
- ✓ Constant Amplitude Stress Ranges

Reliability Based Philosophy

- Statistics
- ✓ Data
- Variables

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RELIABILITY

Random Variables

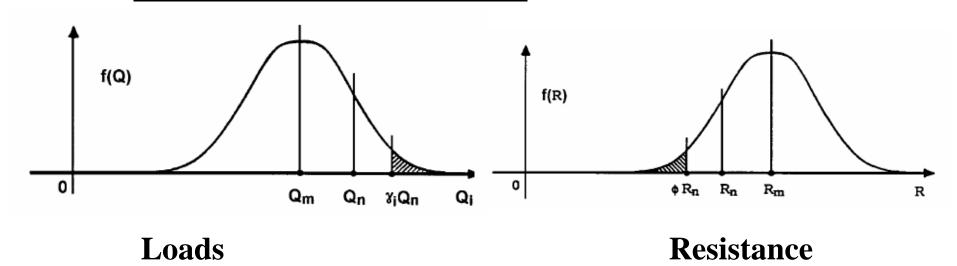
- ✓ Stress
 - Loads (truck weights, axle configurations, weight distribution, impact, multiple presence)
 - ✓ Load Distribution (analysis methods & assumptions, bridge behavior)
 - ✓ Section Properties
- ✓ Load Cycles
 - ✓ Traffic Volume
 - ✓ Stress Cycles
- ✓ Fatigue Strengths
 - ✓ Details (Real vs. Modeled)
 - √ Tests (Real vs. Laboratory)





AASHTO METHOD

TARGET RELIABILITY



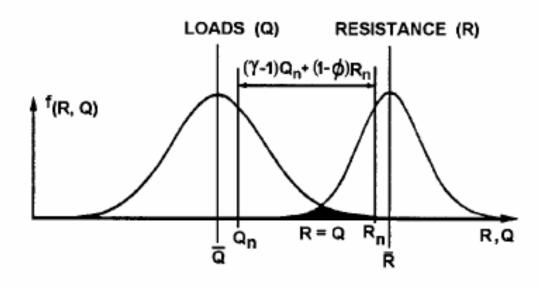
Probability Density Function





AASHTO METHOD

TARGET RELIABILITY



Loads Vs. Resistance

Probability Density Function







TRAFFIC LOADING

Fatigue Truck

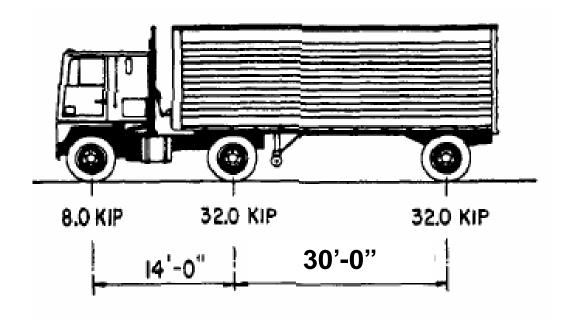
- ✓ HS20 Truck with Constant 30' Spacing of Rear Axles
 - √ 0.75 Load Factor (54 kip)
 - ✓ Single Truck
 - ✓ Single Lane
 - ✓ Represent Typical Traffic
- WIM Studies
 - ✓ Effective Weight Calculated (Miner's Rule)
 - ✓ Used to Compute Constant Amplitude Loading Cycles







Fatigue Truck







AASHTO METHOD

FATIGUE STRENGTHS

S-N Curves

- ✓ Test identical details at different effective stress ranges
- ✓ Typical Relationship for Steel: $S_r = AN^b$
- \checkmark b = -1/3
- ✓ Log-Log Plot
- ✓ Threshold Limit

Stress Limit Influences

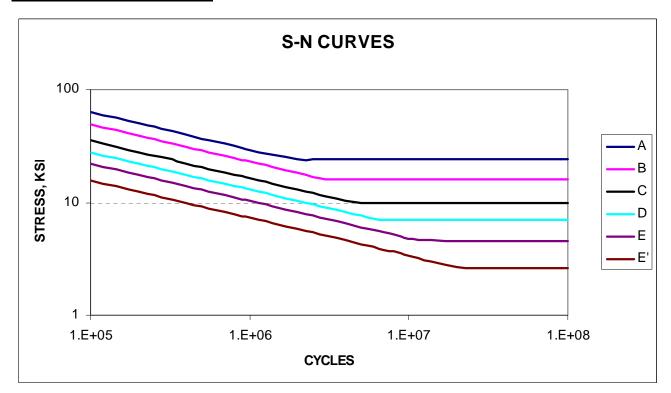
- Stress Concentrations
- Residual Stress





AASHTO METHOD

S-N Curves









FATIGUE STRENGTHS

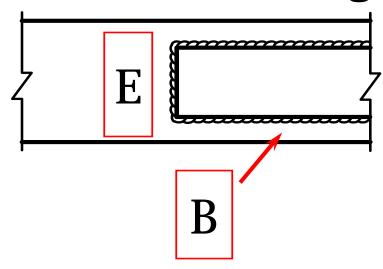
Fatigue Detail Categories

- √ 8 Categories (A-E')
- √ 11 General Conditions (Table 6.6.1.2.3-1)
 - ✓ Plain Members
 - ✓ Built-Up Members
 - ✓ Groove Welded Members
 - ✓ Fillet Welded Members





Fatigue Details



Builtup Member

B - Continuous fillet weld parallel to direction of applied stress

E-Base metal at ends of partiallength cover plates, narrower than flange, fl. Thickness <0.8"





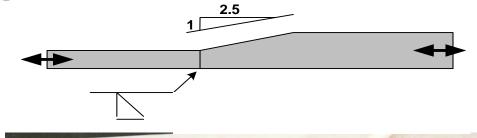


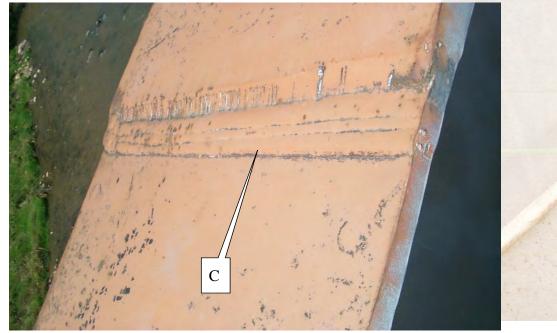
Fatigue Details

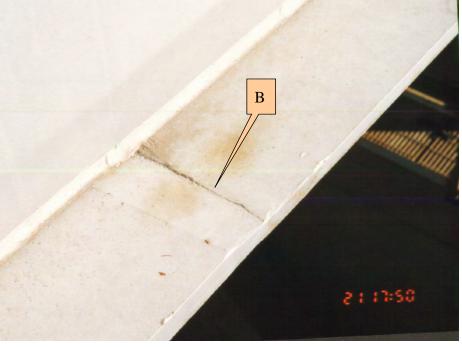
Groove Welded Splice (NDT)

B – Thickness transition 1:2.5 or shallower

C – Weld Reinforcement not removed.





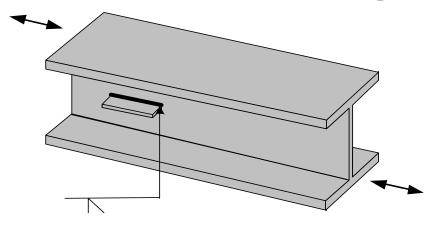


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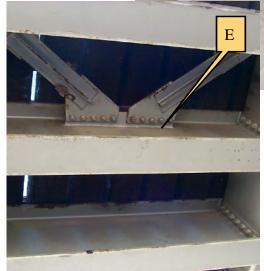




Longitudinally Loaded Fillet Welds

E – Detail Length > 12t or 4"

E –No transition radius

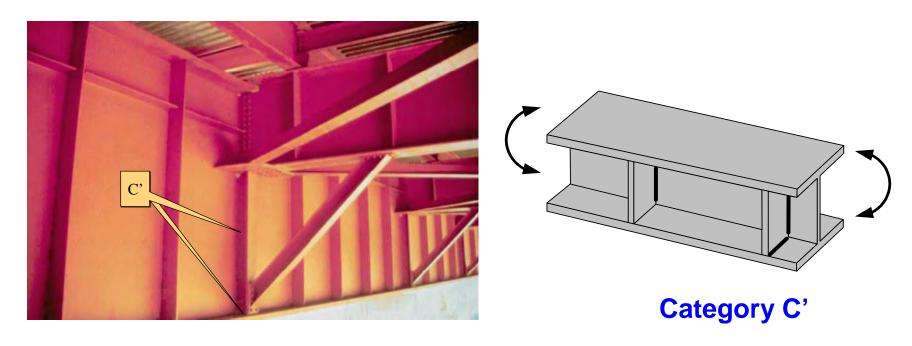


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<u>Fillet Weld Connections, Welds Normal to Direction of Stress</u>

C' – At toe of stiffener to flange or stiffener to web

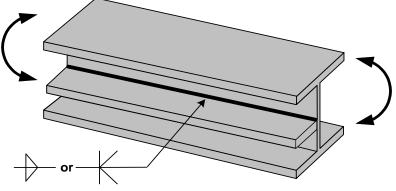






Builtup Member

B - Continuous welds parallel to direction of applied stress



Category B



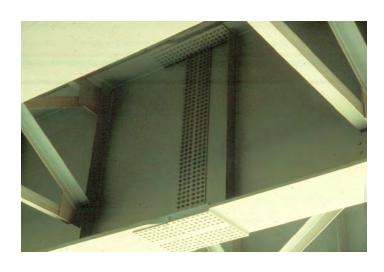


Mechanical Connections

B – Bolted

D – Riveted





Category B

Category D

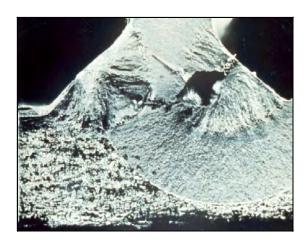
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Category N (Not Allowed)



Noncompliant Weld

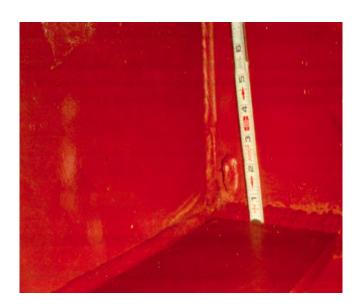


Cracked Weld





Category N (Not Allowed)



Triaxial Constraints



Excessive Corrosion

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Category N (Not Allowed)



Transversely Loaded Partial Penetration Groove Welds



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Design Equation $\lambda(\Delta f) \le \varphi(\Delta F)_n$ $\lambda = 0.75$ $\varphi = 1.0$

 (Δf) = Live Load Stress Range

 $(\Delta F)_n$ = Nominal Fatigue Resistance

Design Procedures

- Identify Fatigue Detail Category (C-E')
- 2. Apply Load Single Truck, Single Lane, Max Effect
- Distribute Load Single Lane Load Distribution Factors
- 4. Apply Impact Factor (1.15)
- Compute Section Properties Short-Term Composite
- Compute Stress at Detail M/S, P/A
- Compute Constant Amplitude Cycles 75 year life
 - $N=365(75)n(ADTT)_{SI}$
- 8. Compute Nominal Strength (Fatigue Resistance)





- 7. $N=365(75)n(ADTT)_{SL}$
- N = No. of Stress Range Cycles per Truck

Table 6.6.1.2.5-2 Cycles per Truck Passage, n		
Longitudinal Members	> 40.0 ft.	< 40.0 ft.
Simple Span Girders	1.0	2.0
Continuous Girders		
1) near interior support	1.5	2.0
2) elswhere	1.0	2.0
Cantilever Girders	5.0	
Trusses	1.0	
Transverse	Spacing	
Members	> 20.0 ft.	< 20.0 ft.
	1.0	2.0





- 7. $N=365(75)n(ADTT)_{SL}$
- (ADTT)_{SL}= p·ADTT

Table 3.6.1.4.2-1 Fraction of Truck Traffic in a Sinple lane, p		
Number of Lanes		
Available to Trucks	р	
1	1.00	
2	0.85	
3	0.80	
>3	0.80	

Table C3.6.1.4.2-1 ADTT		
Class of Highway ADTT		
Rural Interstate	0.20	
Urban Interstate	0.15	
Other Rural	0.15	
Other Urban	0.10	







Design Procedures

8. Compute Nominal Strength (Fatigue Resistance)

 $(\Delta F)_{TH}$ = Constant Amplitude Fatigue Threshold

$$(\Delta F)_n = \left(\frac{A}{N}\right)^{\frac{1}{3}} \ge \frac{1}{2}(\Delta F)_{TH}$$

Table 6.6.1.2.5-1			
Detail Category Constant, A			
DETAIL			
CATEGORY	A (10 ⁸ ksi)		
Α	250.0		
В	120.0		
B'	61.0		
С	44.0		
C'	44.0		
D	22.0		
E	11.0		
E"	3.9		

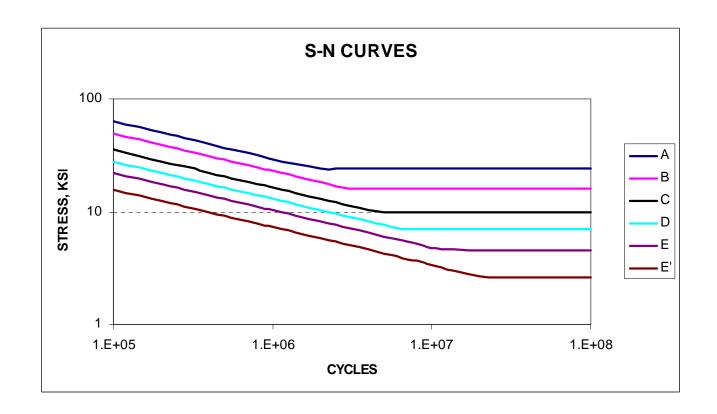
Table 6.6.1.2.5-3 Constant-Amplitude Fatigue Thresholds		
DETAIL CATEGORY	Threshold (ksi)	
Α	24.0	
В	16.0	
B	12.0	
С	10.0	
Ċ	12.0	
D	7.0	
Е	4.5	
E"	2.6	

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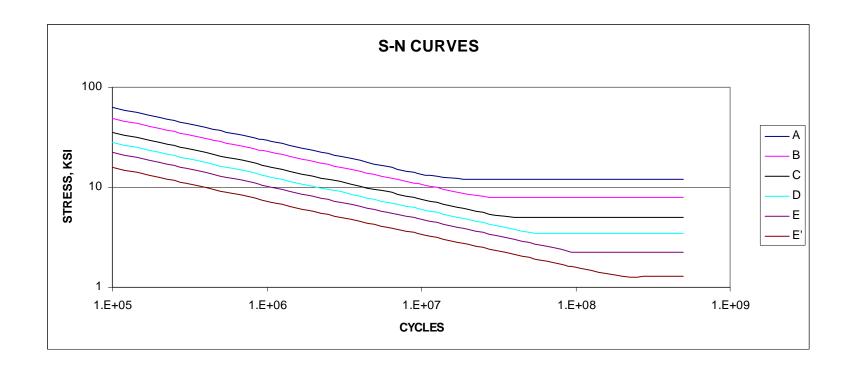
$$\frac{1}{2}(\Delta F)_{TH}$$

- Assures the maximum applied stress range will always be less than the constant-amplitude fatigue threshold.
- ✓ This provides a theoretically infinite fatigue threshold.
- The maximum applied stress range is assumed to be twice that computed from a passage of the fatigue truck.













Other Considerations

- ✓ Transversely Loaded Fillet Welds
 - ✓ See Additional Equation
- ✓ Members Under Dead Load Compression
 - ✓ Consider if Fatigue LL Tensile Stress > ½ DL Compressive Stress



INSPECTION PROCEDURES



Preparation

- ✓ Review As-Builts
- ✓ Identify Fatigue Details
- ✓ Identify FCMs
- ✓ Provide Proper Access

Inspection/Documentation

- Locate fatigue sensitive details and Identify category
- ✓ Inspect for cracks or signs of cracks
- ✓ Inspect for noncompliant weld quality
- ✓ Inspect for excessive corrosion
- ✓ Inspect for other discontinuities (copes, nicks, gouges. Etc.)
- ✓ Identify Intersecting welds
- ✓ Identify Details (distortion, end restraints)
- ✓ Emphasis on FCMs (NDT)

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INSPECTION PROCEDURES







End Restraint

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Two Levels of Evaluation

- ✓ Infinite Life
- ✓ Finite Life

Fatigue Life Determinations

- ✓ Design Life
- Evaluation Life
- ✓ Mean Life





Stress Ranges

- ✓ AASHTO Fatigue Truck
- ✓ Truck Traffic Surveys
- ✓ Measured Effective Stresses





Truck Traffic Surveys

- ✓ Weigh Stations
- ✓ Weigh In Motion (WIM) Studies

$$W = 500(\frac{LN}{N-1} + 12N + 36)$$

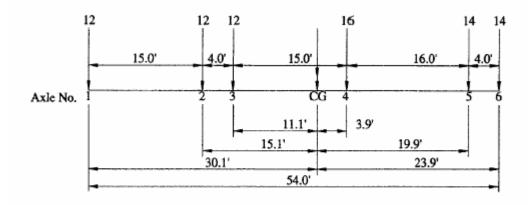


Figure B.6-4 Type 3-3 Unit WEIGHT = 80 kips (40 tons).













Weigh In Motion (WIM) Studies

- ✓ Bending Plates
- ✓ Load Cells
- ✓ Wire Loops
- Number of Trucks
- ✓ Axle Weights
- ✓ Axle Spacing
- ✓ Equivalent Fatigue Truck





Weigh In Motion (WIM) Studies





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Effective Stresses

$$(\Delta f)_{eff} = R_s \Delta f$$

Measured Effective Stresses

✓ Miner's Rule

$$(\Delta f)_{eff} = R_s \left(\sum \gamma_i \Delta f_i^3 \right)^{\frac{1}{3}}$$







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Partial Load Factors

$$R_{s} = R_{sa}R_{st}$$

- ✓ Uncertainty in Stress Range
- Uncertainty in Analysis Methods
- ✓ Uncertainty in Truck Weight

Table 7-1, Partial Load Factors: R _{sa} , R _{st} , and R _s			
Evaluation Method	Analysis, R _{sa}	Truck Weight, R _{st}	Stress Range Estimate, R _s
	Evaluation or Minim	um Fatigue Life	
SR: Simplified Analysis TW: AASHTO Fatigue	1.0	1.0	1.0
SR: Simplified Analysis TW: WIM	1.0	0.95	0.95
SR: Refined Analysis TW: AASHTO Fatigue	0.95	1.0	1.0
SR: Refined Analysis TW: WIM	0.95	0.95	0.90
SR: Field Measurements	NA	NA	0.85
Mean Fatigue Life			
All Methods	NA	NA	1.0

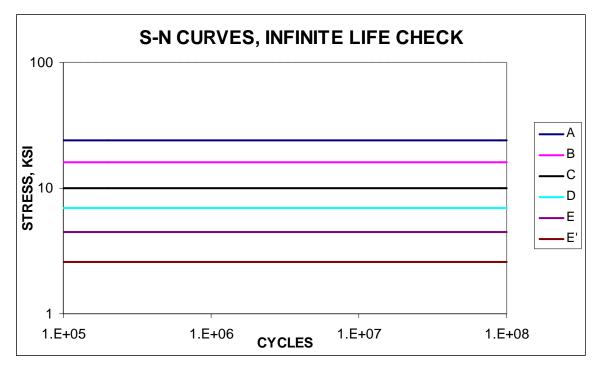






Infinite Life Check

$$(\Delta f)_{\text{max}} \le (\Delta F)_{TH} \qquad (\Delta f)_{\text{max}} = 2.0(\Delta f)_{eff}$$









Estimating Finite Fatigue Life

✓ Design (Minimum) Life	2σ	0.98
Evaluation Life	1σ	0.85
✓ Mean Life	0σ	0.50

$$Y = \frac{R_R A}{365n(ADTT)_{SL}((\Delta f)_{eff})^3}$$

Y = Total Years Remaining Life = Y-Present Age







Resistance Factors

Table 7-2, Resistance Factor, R _R			
	Minimum (Design)		
Detail Category	Life	Evaluation Life	Mean Life
Α	1.0	1.7	2.8
В	1.0	1.4	2.0
B'	1.0	1.5	2.4
С	1.0	1.2	1.3
C'	1.0	1.2	1.3
D	1.0	1.3	1.6
Е	1.0	1.3	1.6
E'	1.0	1.6	2.5

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Estimating Stress Cycles

- ✓ ADTT Single Lane
 - √ Figure C7-1
- ✓ No. of Cycles per Truck
 - ✓ Same as Design
 - ✓ Influence Lines
 - ✓ Field Measurements







Influence Lines

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Other Considerations

- Riveted Details
 - ✓ Category C instead of D (Design)
- ✓ Compressive Stresses
 - ✓ LL Tensile Stress must be at Least Twice DL Comp.
 - ✓ Consider Load used in the Evaluation







When to Evaluate:

- ✓ Detail Categories C-E'
- ✓ Consider Traffic
- ✓ Consider Stresses
- ✓ Consider Consequences
- ✓ Document

If Results Are Unacceptable:

- ✓ Refine Analyses Parameters
 - ✓ Balance Costs vs. Savings
- Access Risk and Consequences
 - ✓ Increase Monitoring
- ✓ Retrofit

2005 Tri-Service Infrastructure Systems Conference

Evaluation of Stilling Basin Performance for Uplift Loading Due to Historic Flows





Rick L Poeppelman, P.E. – USACE

Peter J Hradilek, Ph.D., P.E., G.E. Yunjing (Vicky) Zhang, P.E. HDR Engineering

Aug. 2005

Introduction

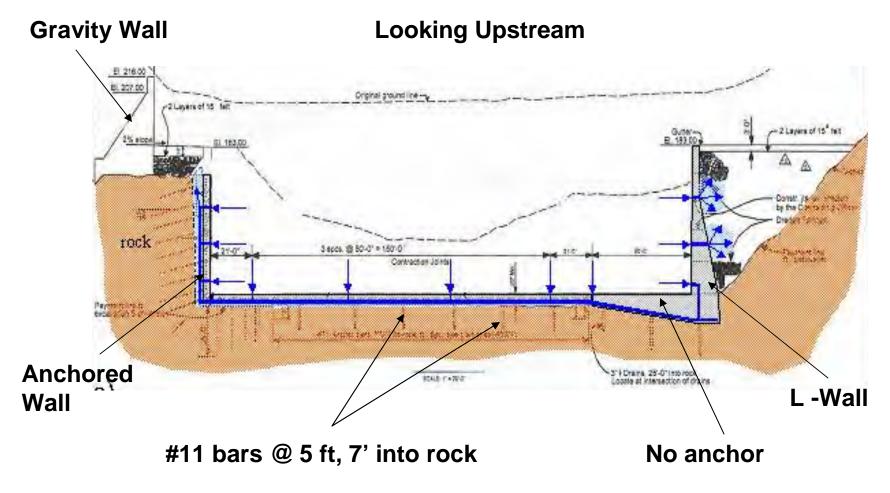


- Built in 1950s
- 340' Concrete Section
- 8 Operating Spillway Gates
- Stilling Basin

Background

- Outlets Enlarging 8 existing, adding 2 new upper tier
- Increasing outlet discharge capacity from 25,000 cfs to 115,000 cfs
- Flood control protection from 1 in 100 to 1 in 140

Transverse Cross-Section of Stilling Basin Geometry



Design Criteria

USACE Engineer Circular and Manuals

- ➤ EC 1110-2-6058 "Stability Analysis of Concrete Structures"
- ➤ EM 110-2-2104 "Strength Design for Reinforced-Concrete Hydraulic Structures"
- EM 1110-2-2200 "Gravity Dam Design"

Parameters in New Anchor Design

- Load Condition: Unusual
- 0.9-Strength design factor for tension (ACI 318-99)
- 1.7-Single load factor for (D+L) (EM 1110-2-2104)
- 1.65-Hydraulic load factor in tension (EM 1110-2-2104)
- 0.75-Short duration/Low probability loading condition

New Anchors for Stilling Basin

- Hydrodynamic pressure decides the strength of anchor
 - Pre-stressed 1-3/8", 25' long @ 5' o.c
- Hydrostatic pressure decides the length of anchor

Historic Flows

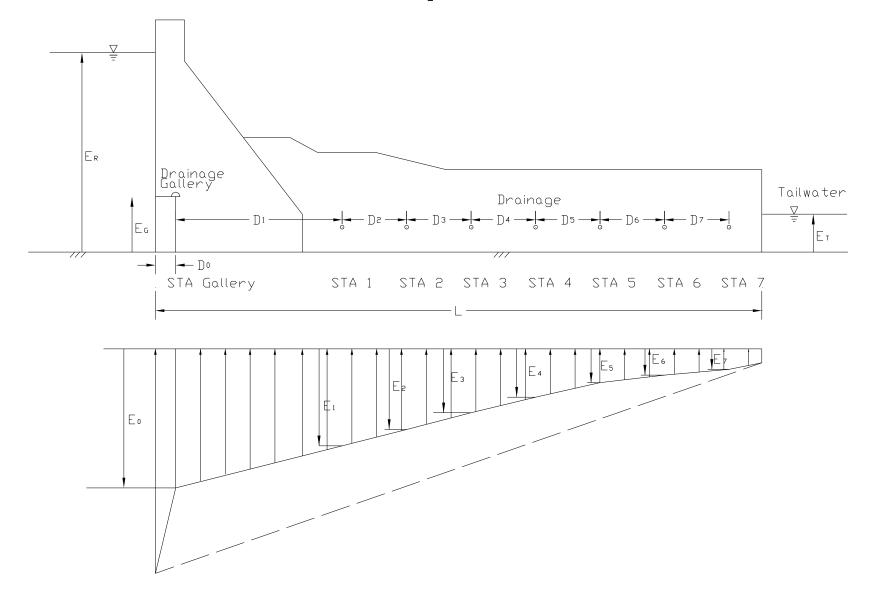
- 1. 115,000 cfs spillway flows; reservoir elevation 466
 - Dec. 64: 115,000 cfs; high flows over a 50 hour period; reservoir elevation 456
 - Feb. 86: 130,000 cfs; high flows over a 64 hour period; reservoir elevation 466
 - ➤ Jan. 97: 116,100 cfs; high flows over a 35 hour period; reservoir elevation 456

Historic Flows

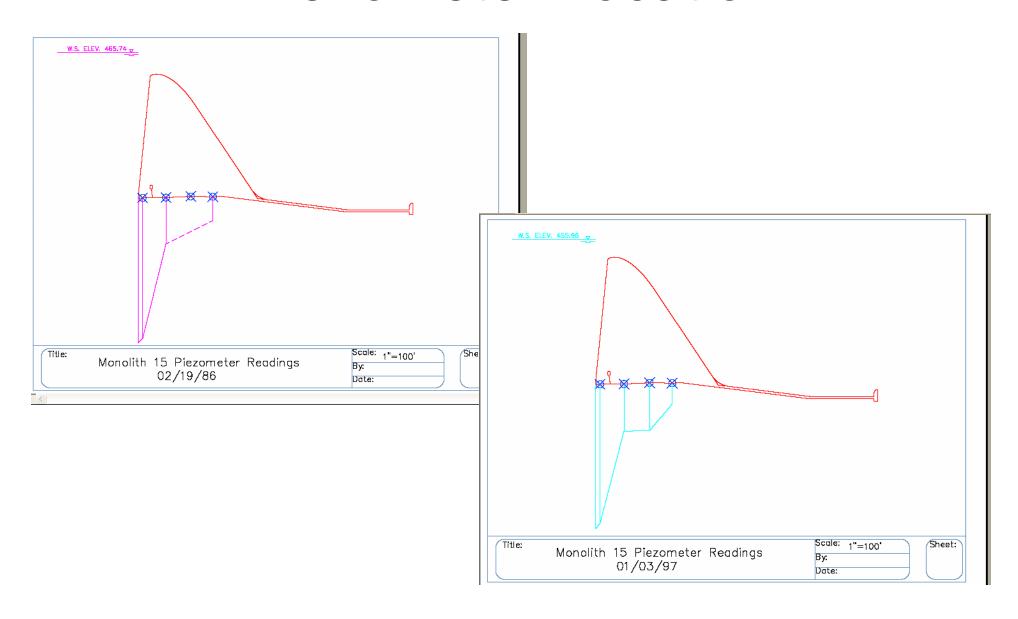
- 2. Maintenance Condition (stilling basin dewatered; reservoir elevation 450)
 - > Sep. 65: reservoir elevation 442
 - Jun. 97: reservoir elevation 442

Stilling basin did NOT exhibit any flotation stability problems either during or after any of these events

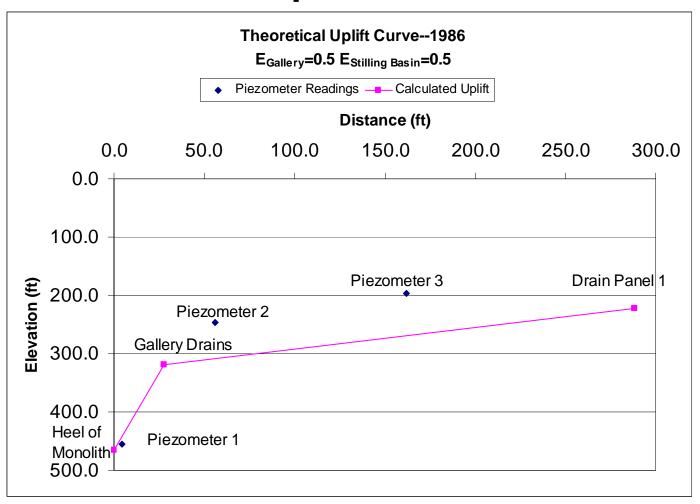
Uplift



Piezometer Location

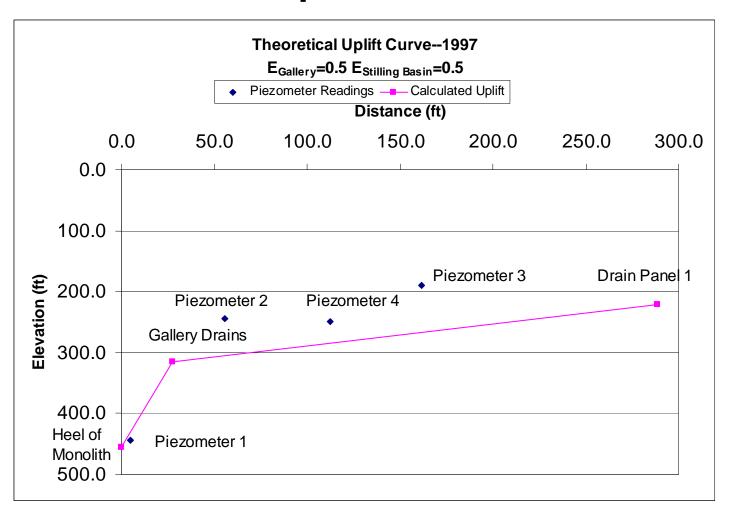


Theoretical Uplift Curve at 1986



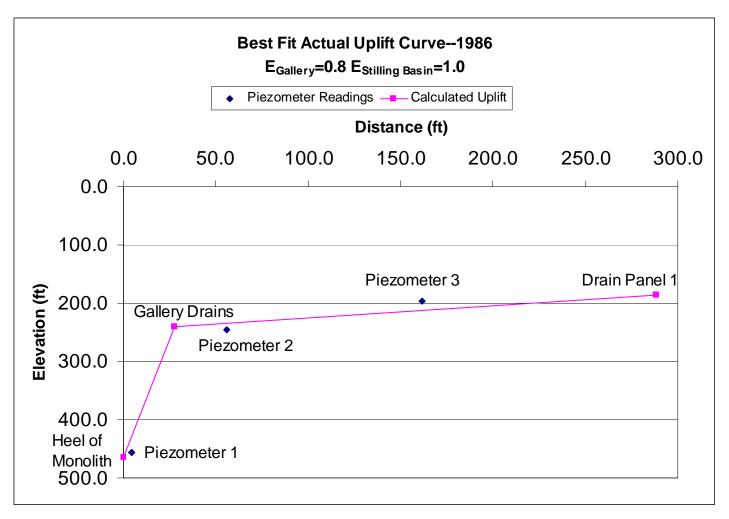
Egallery = 0.5 and Estilling Basin = 0.5

Theoretical Uplift Curve at 1997



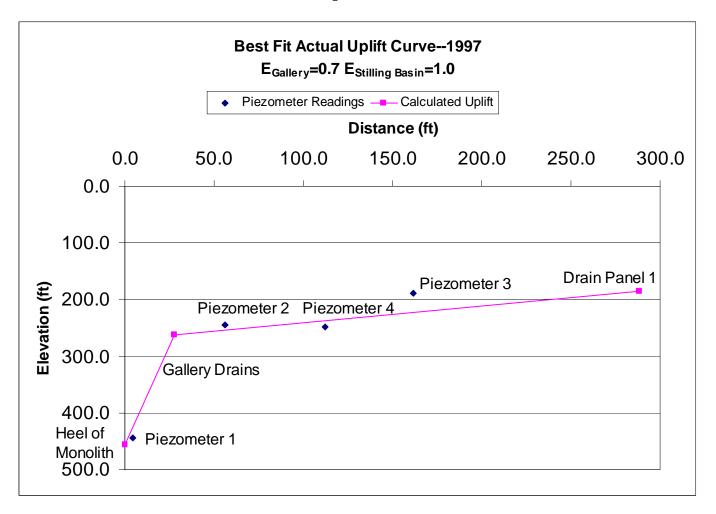
Egallery = 0.5 and Estilling Basin = 0.5

Best fit actual uplift curve at 1986



Egallery = 0.8 and Estilling Basin = 1.0

Best fit actual uplift curve at 1997



Egallery= 0.7 and Estilling Basin= 1.0

Comparison of Design Loading and Historic Flows

Peak Net Uplift Loading (ft) for Upstream Portion

Row 1 Station 12+46.5	Operating Case 1B	Dec. 1964 Loading	Feb. 1986 Loading	Jan. 1997 Loading
L	49.5	49.0	50.9	48.9
E	58.7	57.8	60.0	57.7
D	67.8	66.6	69.1	66.5
С	66.5	65.4	67.9	65.3
В	51.3	50.7	52.6	50.6
Α	40.4	40.3	41.8	40.1

Comparison of Design Loading and Historic Flows

Peak Net Uplift Loading (ft) for Downstream Portion

Row 5 Station 14+46	Maintenance Case	1965 Dewatering	1997 Dewatering
L	15.9	15.9	15.9
E	16.5	16.4	16.4
D	17.1	17.0	17.0
C	17.0	17.0	17.0
В	16.0	16.0	16.0
Α	15.3	15.3	15.3

Are the criteria conservative?

- The actual uplift forces are NOT as high as the calculated theoretical ones
- There are no continuous cracks in the block of rock at a plane near the end of the anchors to allow the block to readily separate from the rock mass underneath
- The drain effectiveness is more than the assumed 50%

Conclusions

- The existing anchorage of the stilling basin slab has demonstrated repeatedly to be sufficient to withstand the design hydrostatic uplift loading
- The standard assumptions in the criteria for new designs are overly conservative
- Adding new anchors and drains will increase the stilling basin's resistance to uplift forces

Recommendation

"It may not be necessary to modify an existing structure that does not satisfy the requirements for new structures, when there are no indications of any stability problem."

USACE EC 1110-2-6058 "Stability Analysis of Concrete Structures", Chapter 7 "Evaluating and Improving Stability of Existing Structures"

Questions?



2005 Tri-Service Infrastructure Systems Conference

Modification of Folsom Dam Stilling Basin for Hydrodynamic Loading





Rick L Poeppelman, P.E. – USACE

Yunjing (Vicky) Zhang, P.E.
Peter J Hradilek, Ph.D., P.E., G.E.
HDR Engineering

Aug. 2005





- Built in 1950s
- 340' Conc.
- 5 operating gates
- 3 emergency gates
- Outlets
- Stilling basin
- Walls

Introduction

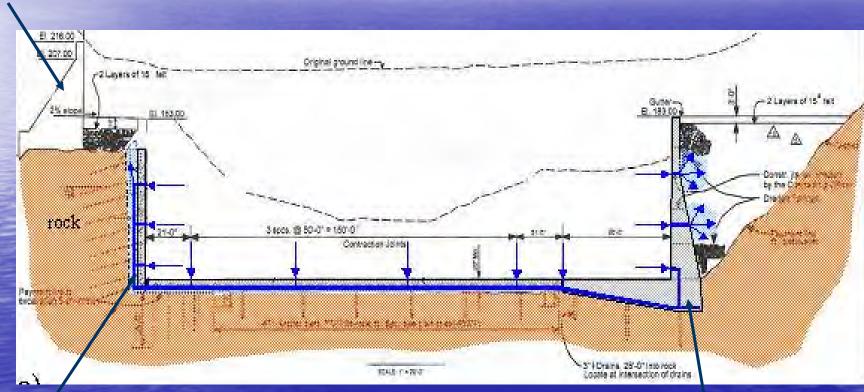
- A multipurpose dam
- Reservoir capacity 975,000 ac-ft
- Objective flood control release of 115,000 cfs



Transverse Cross-Section of Stilling Basin Geometry

Gravity Wall

Looking Upstream

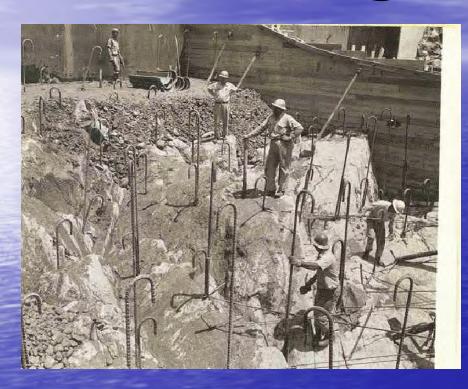


Anchored Wall



L Wall

Stilling Basin Floor





- 349' long and 242' wide, 5' concrete slab
- #11 @ 5' o.c, 7' into rock
- Dental concrete to level slab



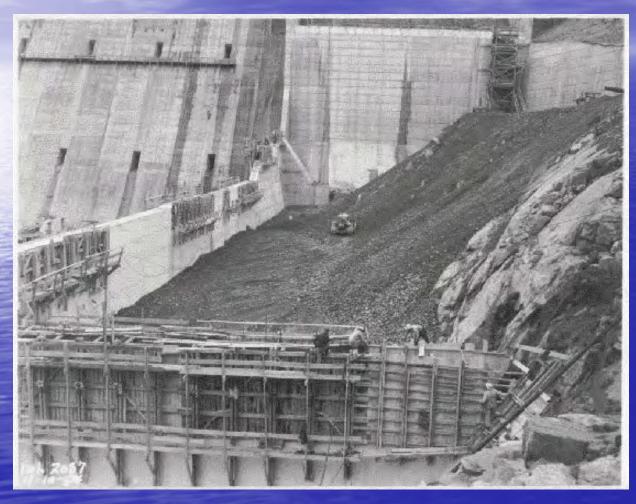
Right Wall



- Hang-on type wall
- 372' Long
- 43' 73' tall
- #11 @5' o.c, 25' into rock
- Gravity Wall
- 164' Long (total)
- 15' 32' tall



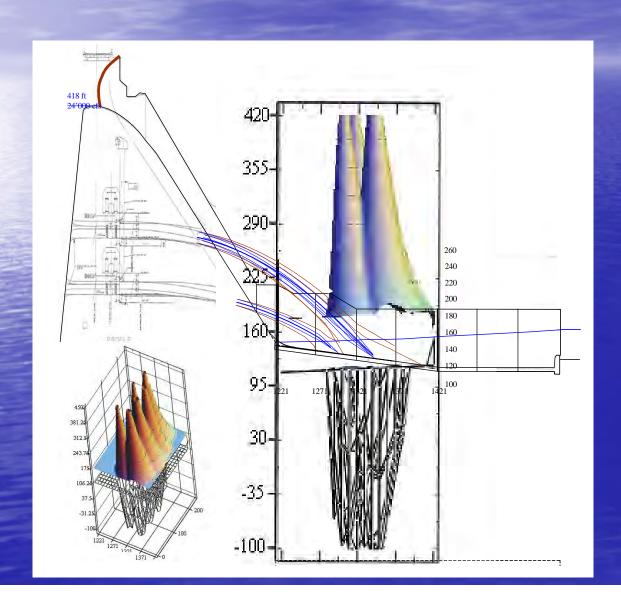
L - Wall



- Reinforced concrete L-type
- 372' Long
- 76' 68' tall
- Dredge tailings (cobbles)

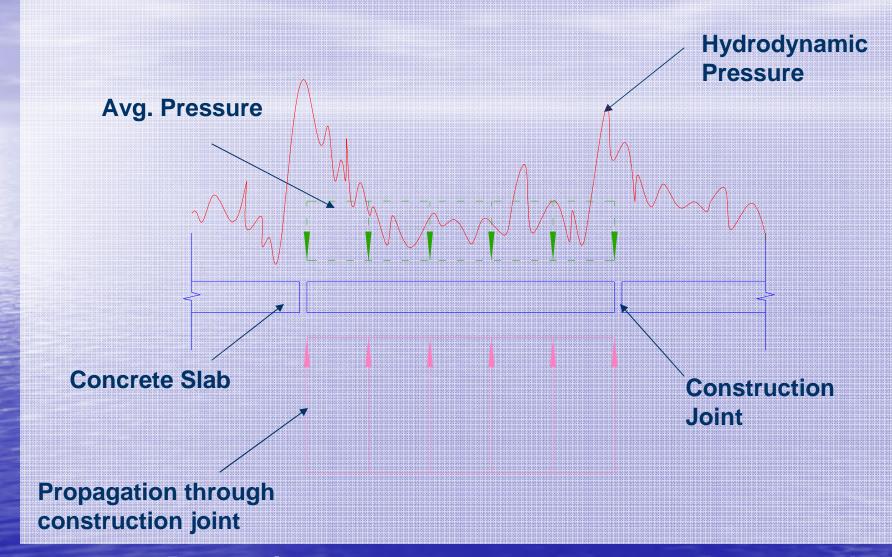


Design Concern - Extreme Dynamic Pressure



- Failures (Karnafuli and Malpaso Dams)
- Background
- Propagation
- Numerical Model
- Physical Model

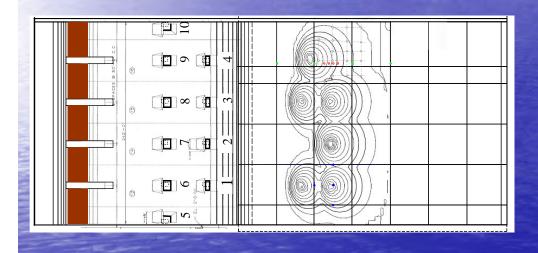
Hydrodynamic Pressures





Dynamic pressure patterns on a concrete slab

Extreme Dynamic Pressure Probability



- Once in every 10 yrs (Continuous operation)
- Once in every 146,000 yrs (Real Life)
- Folsom dam 1 in 3.75 days (continuous)
- Return periods of 150 years
- Spillway and outlet flows



Physical Model

USBR - Denver Hydraulic Laboratory





Spillway Flows / Outlet Flows







Drain Modifications

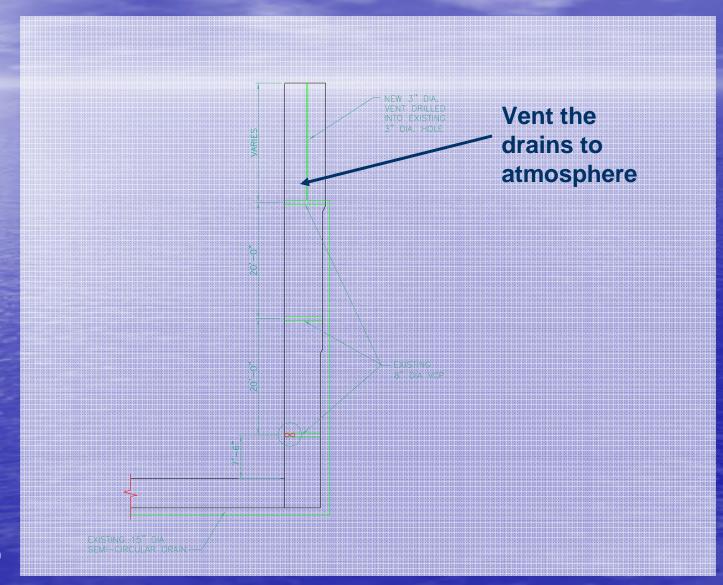
Dewatering — Oct 10,2004



Modify the drains to mitigate the propagation of hydrodynamic pressures into the drain system

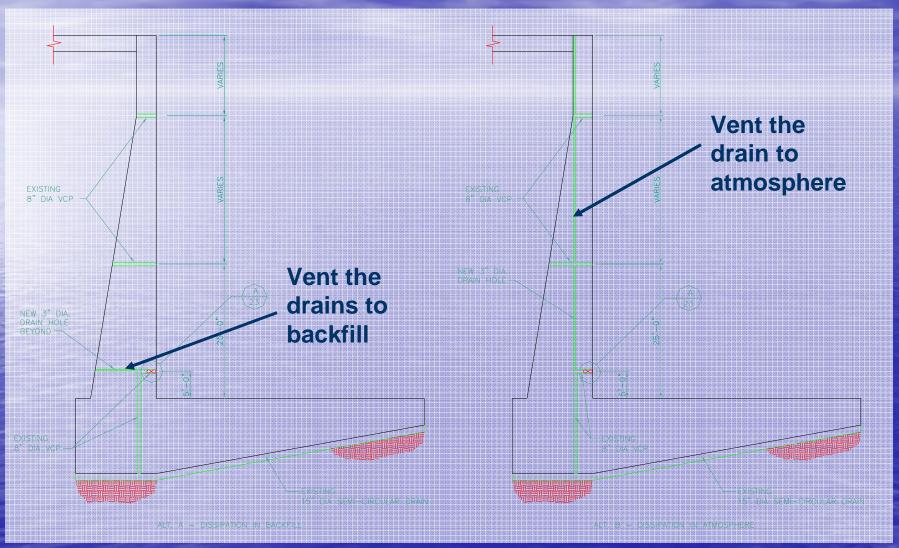


Right Wall Drainage



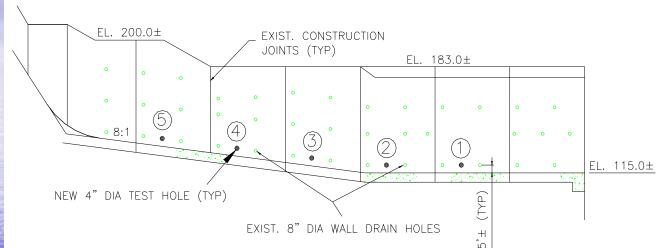


L-Wall Drainage Alternatives





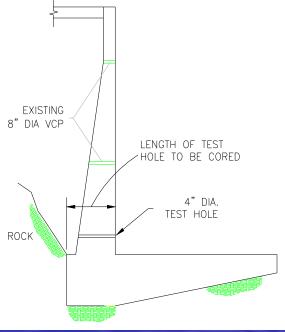
L-Wall Backfill Pressure Dissipation Test



L-Wall Section





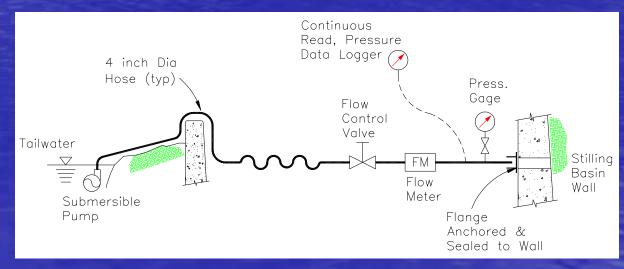


L-Wall Backfill Pressure Dissipation Test Equipments



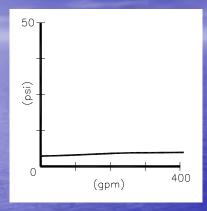
- Pressure
- Flow rate
- Duration of pump



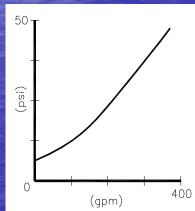




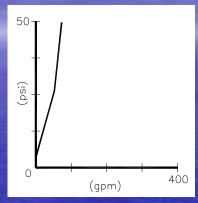
L-Wall Backfill Pressure Dissipation Test Potential Outcomes



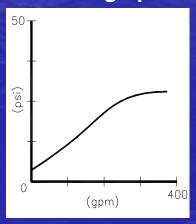
High flow v. low pressure graph



Linear flow v. pressure graph



High pressure v. low flow graph

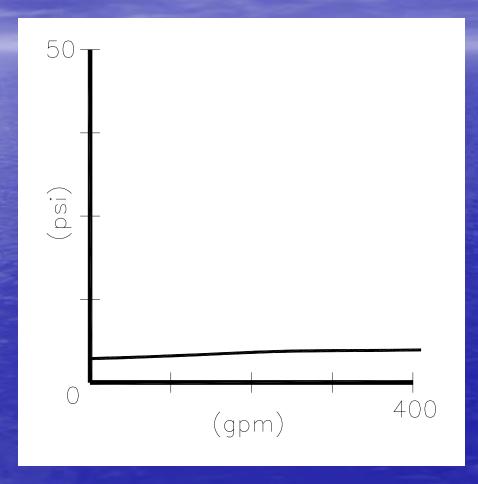


Stabilized flow v. pressure graph



L-Wall Backfill Pressure Dissipation Test

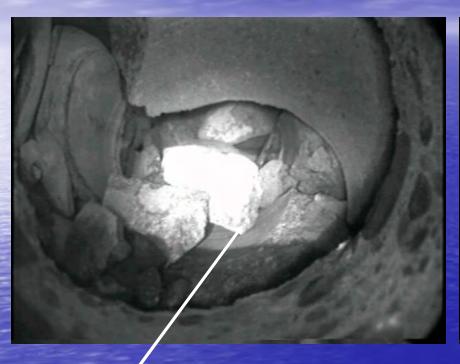
Actual Outcome







L-Wall Backfill Pressure Dissipation Test Backfill from Hole Video Survey





Dredge Tailings (Cobble)



Stilling Basin Rehabilitation Loading Cases

- Maintenance condition (stilling basin empty)
- Rapid closure of gates
- Operating case 1A (design outlet flows)
- Operating case 1B (design spillway flows)
- OBE (Operational Basis Earthquake) loading
- MCE (Maximum Credible Earthquake) loading



Stilling Basin Rehabilitation Criteria

- USACE criteria for hydraulic structures
 - √1.65 Hydraulic load factor for tension
 - √1.70 Single Load factor (Dead and live load)
 - √0.90 Strength design factor for tension
 - √0.75 Short duration/Low probability loading condition
- Working stress of 32% of ultimate anchor strength



Stilling Basin Rehabilitation

- Hydrodynamic and hydrostatic loading cases
- Earthquake loading:
 - OBE: $a_h = 0.07g$ and $a_v = 0.02g$
 - MCE: $a_h = 0.25g$ and $a_v = 0.08g$
- Partial Blocks
 - Horizontal faults in the existing rock
- Gravity Wall Extensions
 - 25' to 51' long
 - 10' spacing at U/S, 5' spacing at D/S
 - Lock off loads: 12 71 kips



Stilling Basin Rehabilitation Tie-Downs and Tie-Backs

- Hydrodynamic pressure controls tiedown/tie-back strength
- Hydrostatic pressure controls length
- Tie-down Prestressed 1-3/8" anchor bar 25' long, 5' (or 10') on center
- Tie-back Prestressed 1-3/8" anchor bar,
 25' 43' long, 5' on center, lock-off load:
 53-249 kips

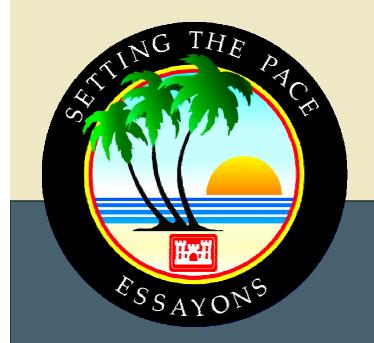


Conclusions

- Both hydrostatic and hydrodynamic design should be included
- Drain modifications will mitigate the extreme hydrodynamic pressure







OBERMEYER GATED SPILLWAY S381

Jacksonville District 2005





General Information

- S381 is a 3 bay broad crested spillway structure equipped with Obermeyer gates that was completed in March 2005 for \$5.5 million
- Designed as a water quality structure
- Purpose is to prevent urban runoff from communities west of Ft. Lauderdale from flowing west to water conservation areas
- 2,880 CFS discharge capacity





General Information (Cont.)

 Spillway is located along the C-11 Canal in Southeast Florida, west of Fort Lauderdale, Florida.







Background Information

- The original design called for a 2 bay vertical lift gated/ogee weir spillway structure in C-11 canal.
- Vertical lift gate structure was under construction.





Problems with Old Design

- Topography in area very flat, heavily developed
- Problems and concerns surfaced with the hydraulic design
- Local drainage districts upstream of the spillway realized that the 6" head differential created across structure meant more potential flooding than without project condition
- H&H design approach was for water quality did not perform modeling of the watershed area to the east for flooding





Solution

- Decision made to abandon vertical lift gate design and redesign structure as an Obermeyer gated spillway (nearly zero head loss across structure)
- First time use for Jacksonville District
- Terminated existing construction contract
- Spillway was redesigned through an AE task order. HDR, Engineering Inc. did the new design and had previously designed one of these spillways in FL.
- NTP for construction contract was issued in October 03 and structure was completed in March 05.





Obermeyer Hydro, Inc. - Ft. Collins, CO

In business since fall '88

Corps Work:

- 1) McHenry Illinois Fall 2001- Flood Control
- 2) Algonquin Illinois Fall 2001- Flood Control
- 3) Lake Traverse Minn. Winter 2001- Reservoir outlet
- 4) Flint Michigan Fall 2000- Water Diversion
- 5) Clinton Weir Michigan Fall 96 Diversion
- 6) Saylorville Lake- Iowa Fall 93 Flood Control





Obermeyer Gate Details

- Gates consist of two gate panels per bay supported by reinforced air bladders on the down stream side.
- Gates are raised and lowered by inflating or deflating the reinforced air bladders with compressed air.
- Gates are a bottom hinged system that are attached to the foundation with a row of anchors bolts.
- By controlling the air pressure in the bladders, the water elevations can be accurately maintained within the control range (full inflation to full deflation).





Obermeyer Gate Details (Cont.)

- Restraining straps keep gate from overturning in a reverse head condition
- Lower O&M costs associated with Obermeyer gates compared with vertical lift gate spillways.
- Cleaner water discharge with Obermeyer gates verse vertical lift gate spillways since discharge is over the top instead of from the bottom.
- OHI provides design services (calculations, drawings, etc.) for the gates.

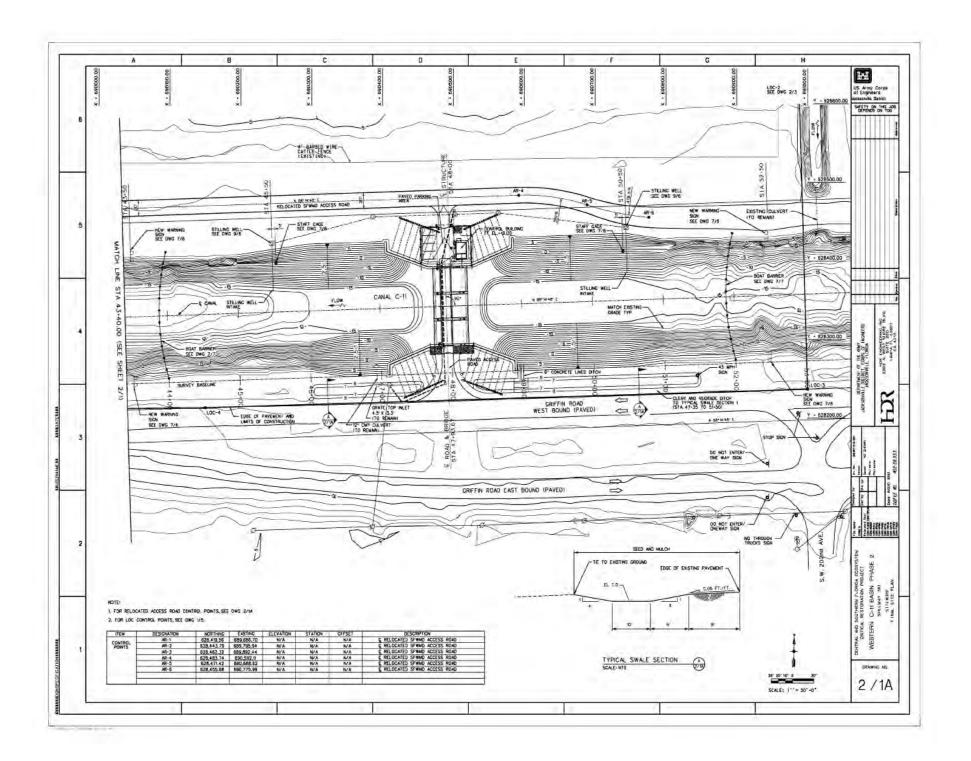




Sole Source Issue

- Sole source justification was required by Contracting Division in order to use Obermeyer gates.
- HDR performed up to 70% of design until sole source approval.



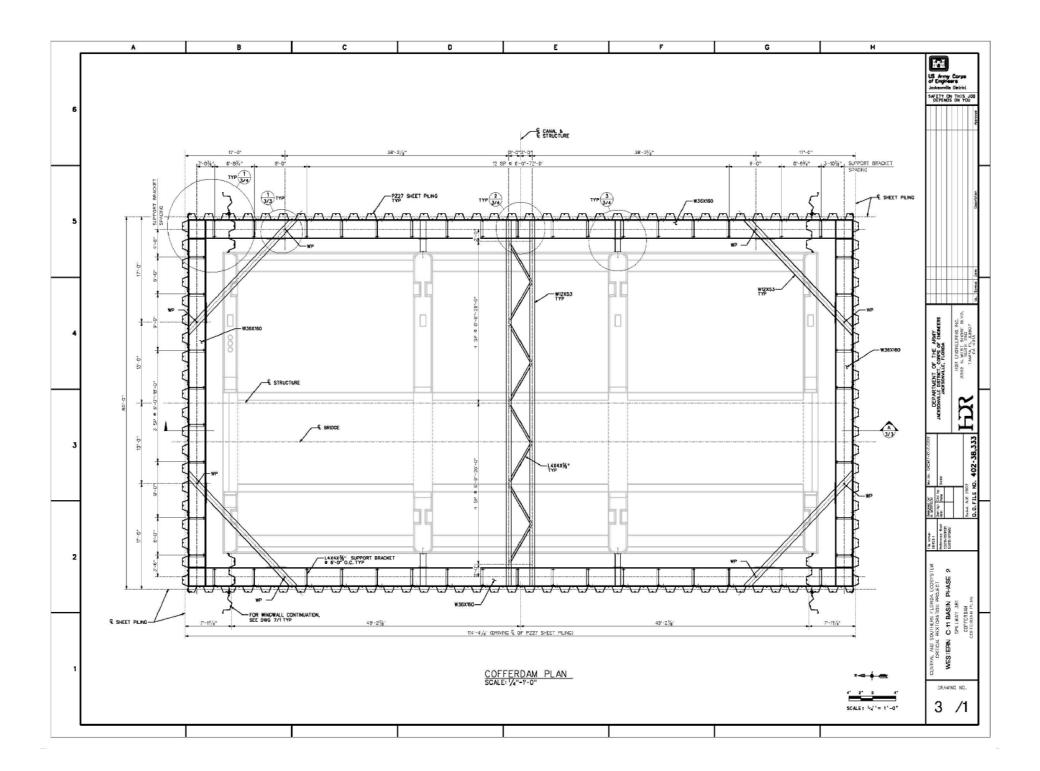


Braced Cofferdam

- Required construction of work platform and diversion channel
- Bottom of foundation approx 20' below water surface
- Required blasting to get sheets through limestone







Tremie Seal

- 8' thick concrete seal placed by tremie to allow construction in dry
- Rock anchors used to reduce thickness of tremie and to anchor spillway structure

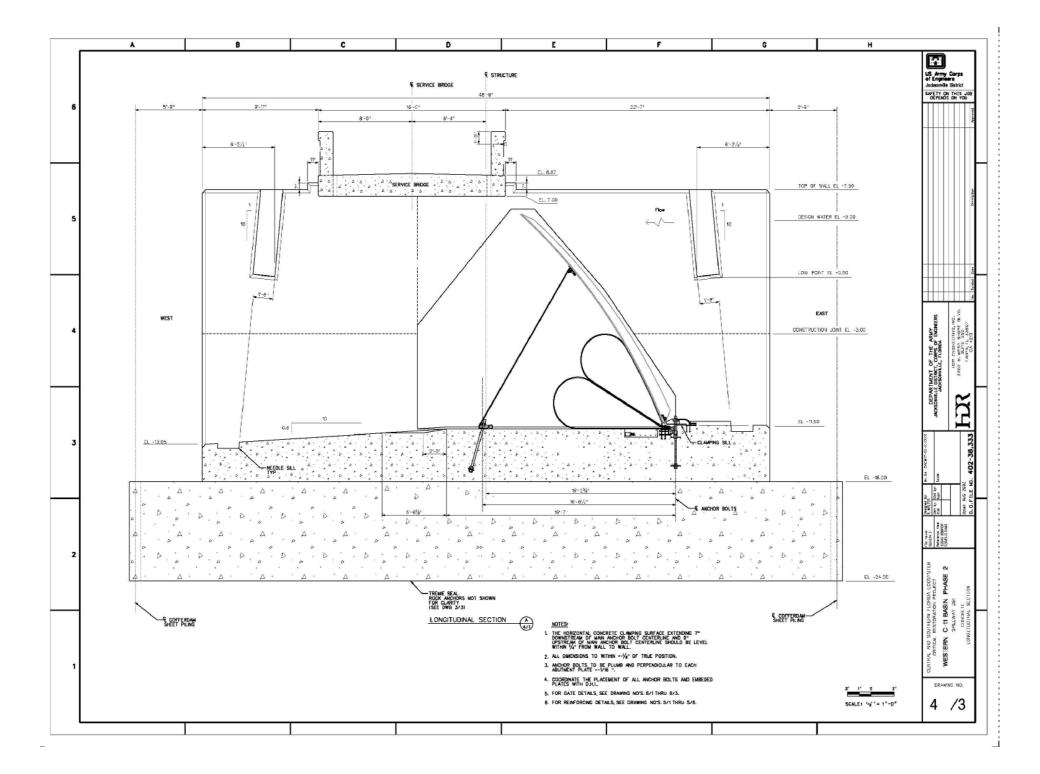


Spillway Structure

- 101'-6" long X 48'-6" wide overall
- Exterior walls 2'-6" thick
- Interior walls 3'-3" thick
- Walls designed to allow dewatering of any bay
- Foundation 3'-0" to 4'-6" thick
- Integral flat slab bridge helps to brace walls



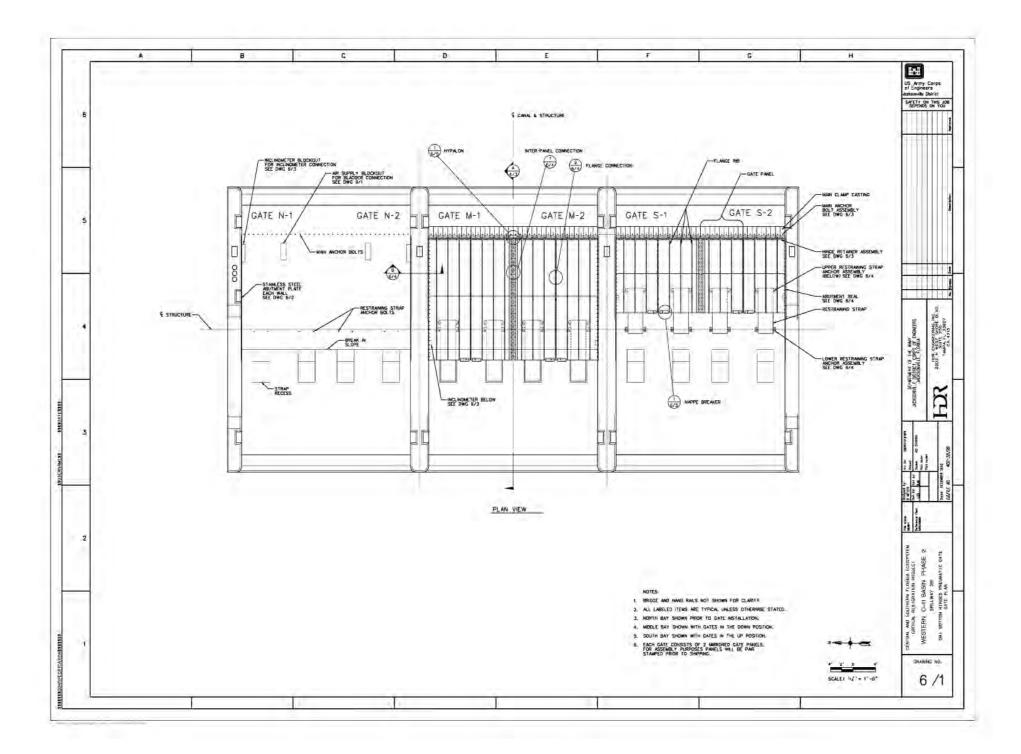


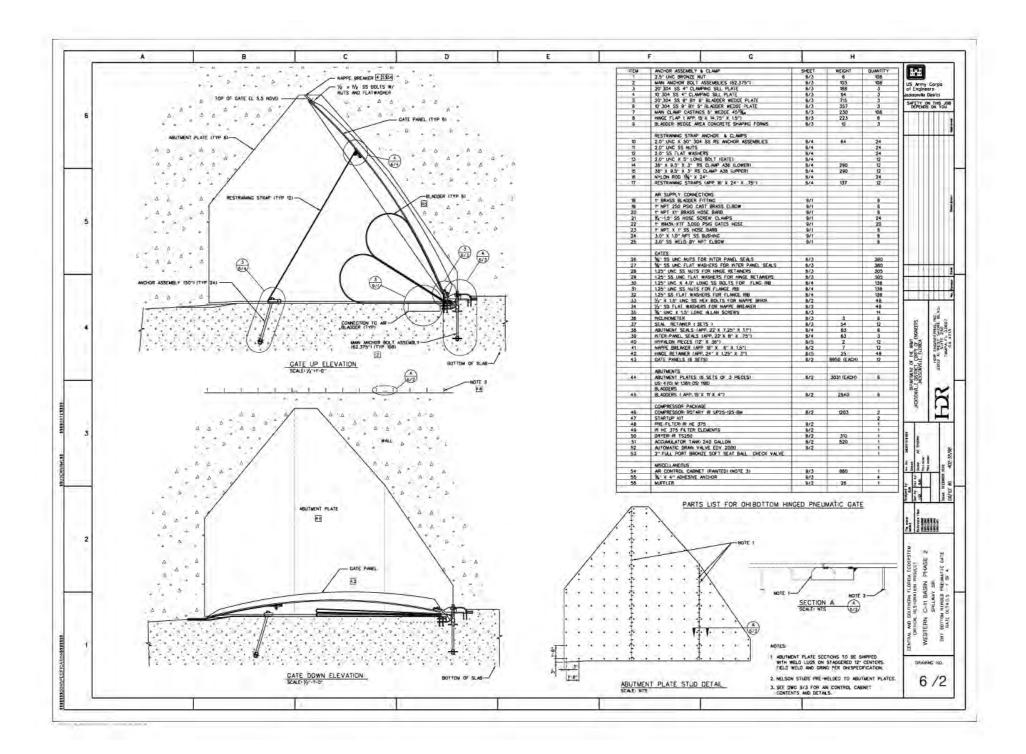


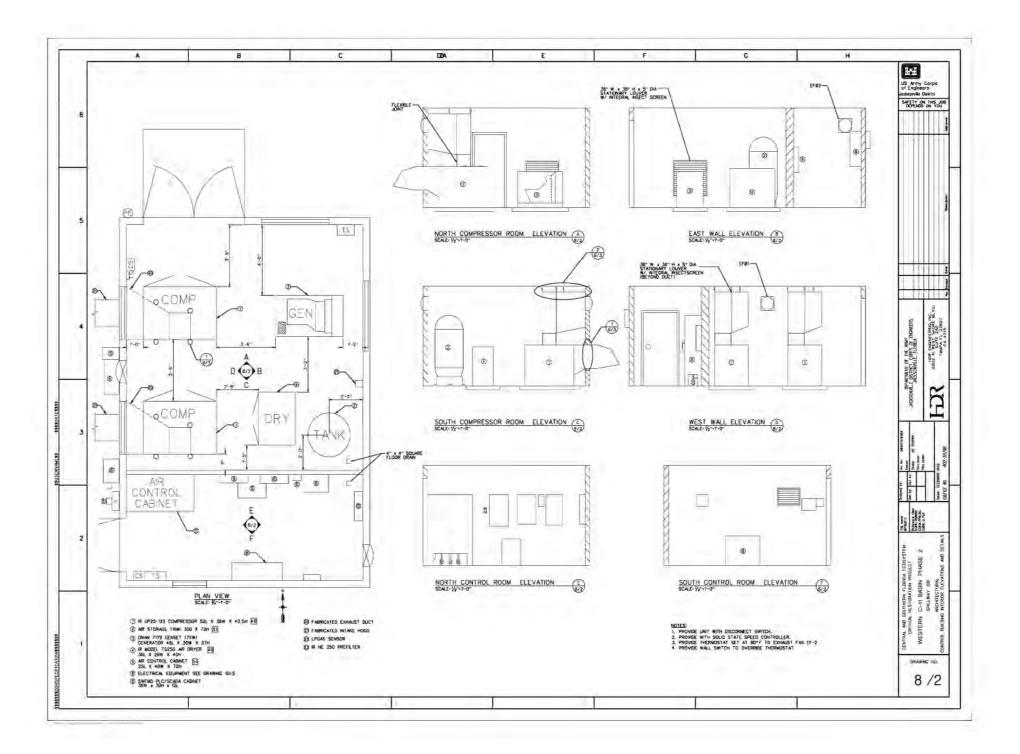
Design Criteria

- Structure designed to allow for dewatering of one bay at a time for maintenance
- Structure designed for a maximum water elevation of 5.00
- Designed for reverse head condition.
- Rock anchors designed for maximum overturning and sliding stability.









Construction Photos







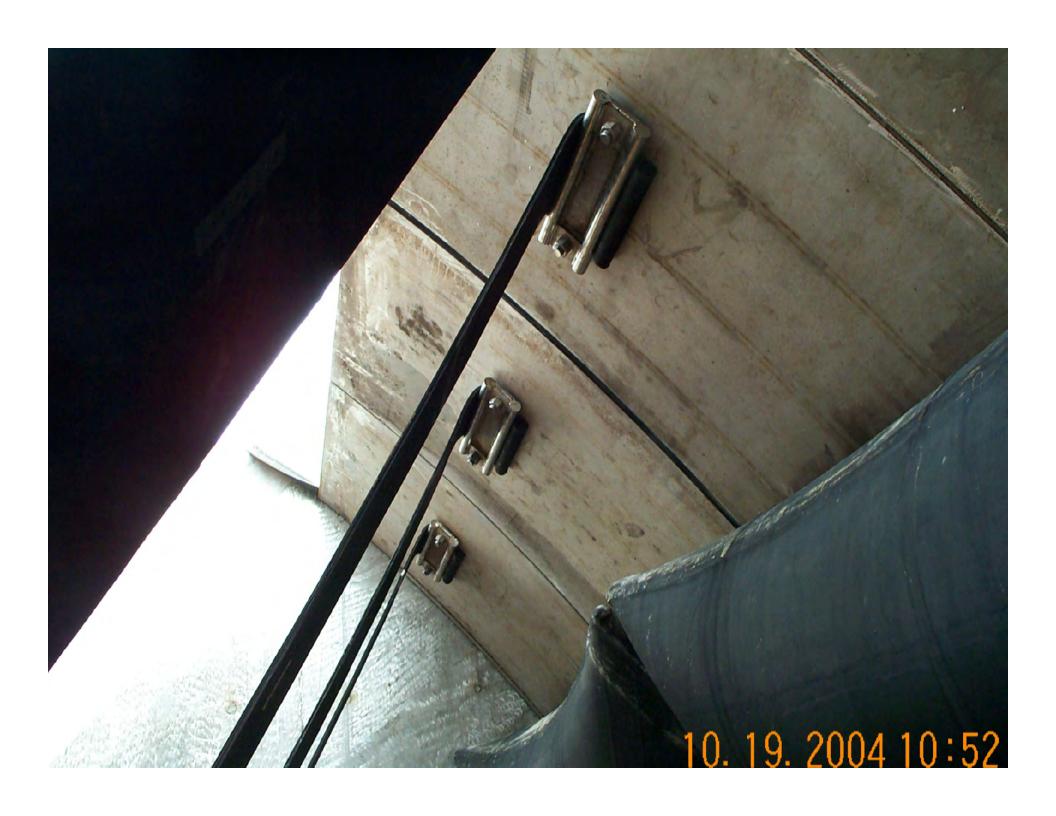
























Miscellaneous Contract Details

- Local sponsor (SFWMD) requested SST gates and abutment plates to reduce future O&M costs
- Bid Schedule Fixed cost bid item provided for Obermeyer services and equipment:

Includes equipment

Transporting equipment to site

Providing on-site installation services

- Cost for 6 gates all OHI supplied material ~ \$1,000,000
- OHI parts warranty 2 years



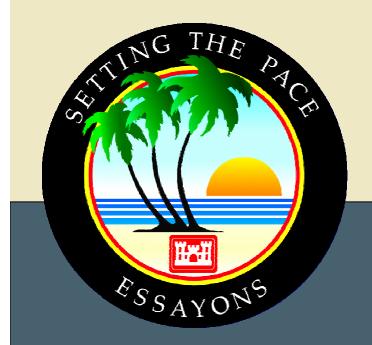


Final Comments

- 1. Jacksonville's H&H Branch has adopted these structures and proposed them on several future projects
- 2. Lower profile spillway structure that is mechanically much simpler due to no operating platform and may possibly save money
- 3. Use of this product successfully resolved a design dilemma for the Jacksonville District







OBERMEYER GATED SPILLWAY S381

Jacksonville District 2005





Video Presentation

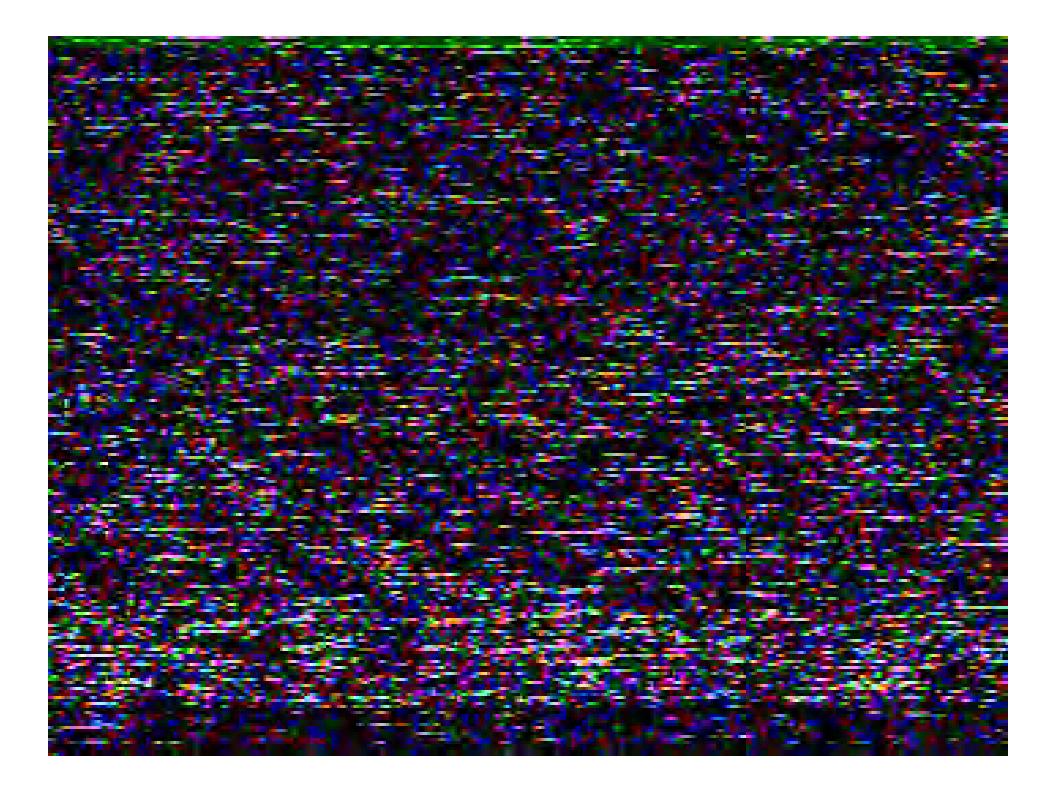
Shows several of their installations

Benefits discussed include

- Drop gates without power (during floods)
- Gates can be independently operated
- Does not use hydraulic fluids
- Gates up to 10 meters tall
- Versatile, numerous applications







NDIA Infrastructure Conference

SEISMIC ISOLATION OF
MISSION-CRITICAL
INFRASTRUCTURE TO RESIST
EARTHQUAKE GROUND
SHAKING OR EXPLOSION
EFFECTS

August 2005 St. Louis, Missouri

Harold O. Sprague, Jr., P.E.

Black & Veatch Special Projects Corp.
spragueho@bv.com,
913-458-6691
Andrew Whitaker
Michael Constantino

University at Buffalo



History

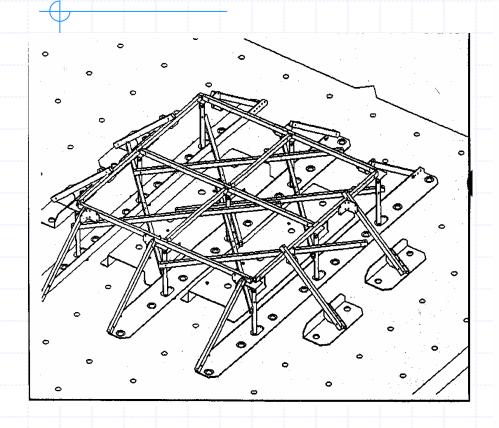
- 1906 US Patent Earthquake Proof Building
 - Jacob Bechtold, Munich
- 1921 Imperial Hotel
 - Frank Lloyd Wright, 1923 Tokyo
 Earthquake, Insight or Hindsight
- 1960's Cheyenne Mountain
 - USACE & Black & Veatch

Protective systems Semi-Active **Smart Passive** Seismic and Active **Materials Damping** Isolation **Damping** Hybrid **Systems ER Fluid** Elastomeric Metallic Variable Stiffness MR Fluid Lead-rubber and Damping Friction **SMA** Sliding (FP) Viscoelastic **Mass Damper Viscous**

Blast vs. Seismic -Response and Protection

- Seismic
 - Protect Whole Structure or Nonbuilding Structure
 - Protect Nonstructural Components
 - Data Processing
 - Critical Components,
 - UFC 3-310-04, MC-1, MC-2, NMC
- Blast
 - Protect Nonstructural Components

Demand vs. Capacity NMD Lessons



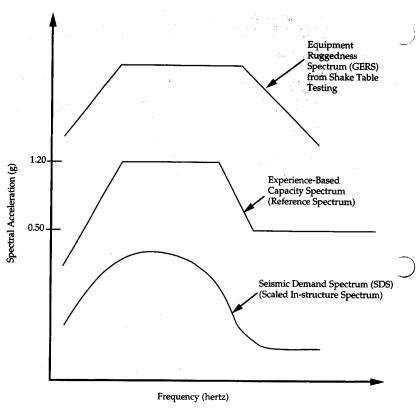
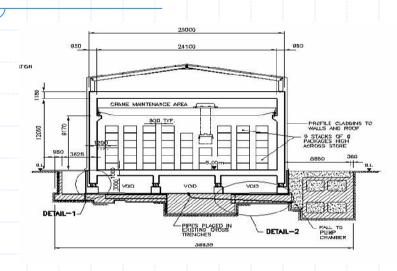


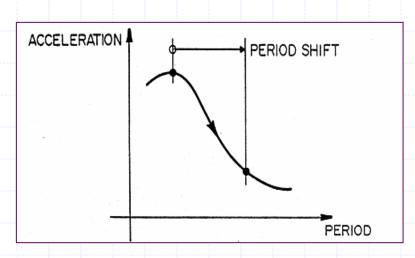
Figure 5.4-1 Comparison of Seismic Capacity Spectrum to Seismic Demand Spectrum

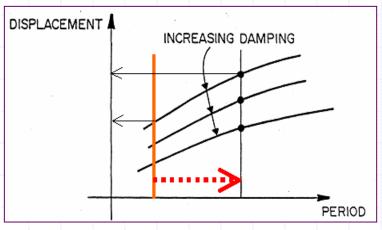
Seismic protective systems

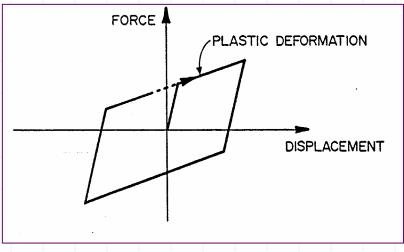
- Seismic isolation
 - Hardware, applications, testing
- Supplemental damping systems
 - Hardware, applications, testing

Principles of seismic isolation





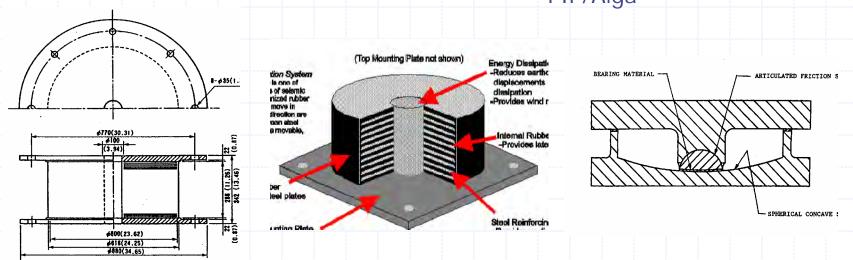




Seismic isolation hardware

- Elastomeric bearings
 - Low-damping rubber
 - High-damping rubber
 - Lead-rubber bearing

- Sliding bearings
 - Friction Pendulum[™]
 - Flat slider w/restoring force
 - Eradiquake[™]
 - Flat slider w/yielding devices
 - FIP/Alga



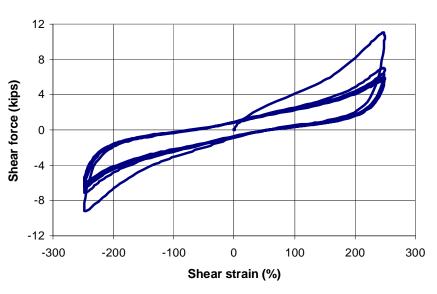
Elastomeric bearings



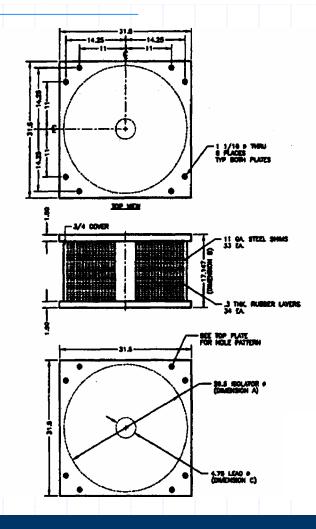


High-damping rubber bearings





Lead-rubber bearings

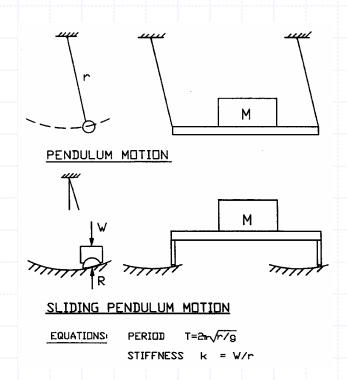




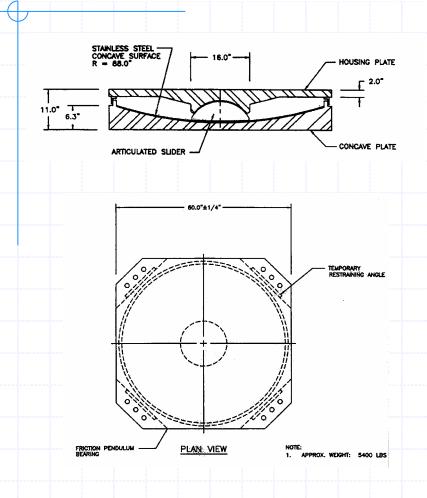
Sliding bearings

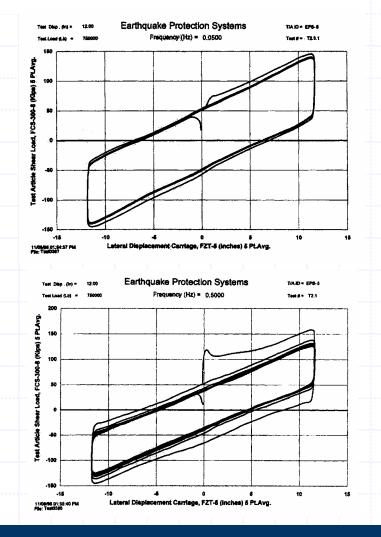
FP bearing



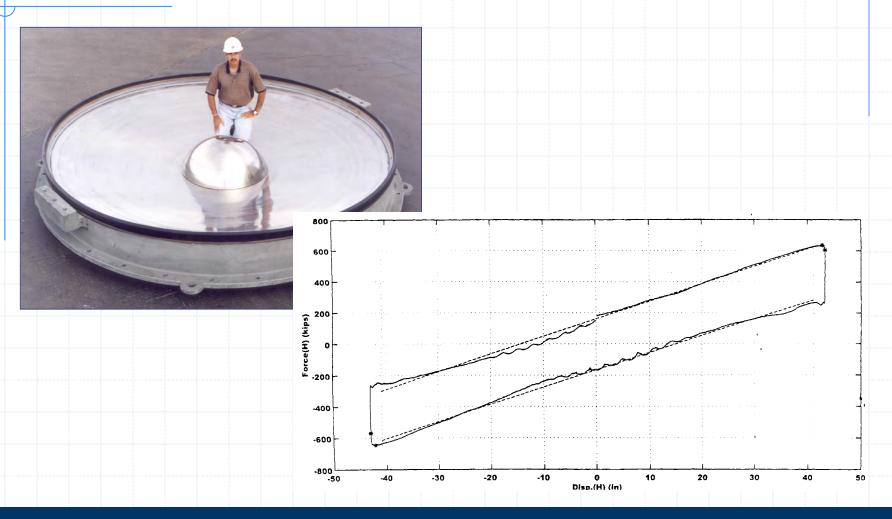


FP bearing



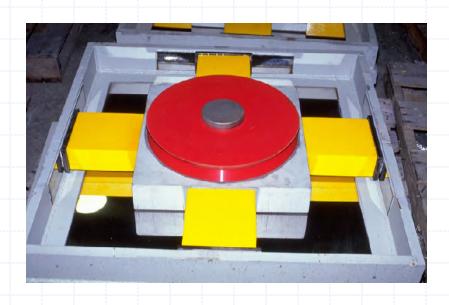


FP bearing



Sliding bearing

- Flat slider with restoring force
 - Eradiquake[™]



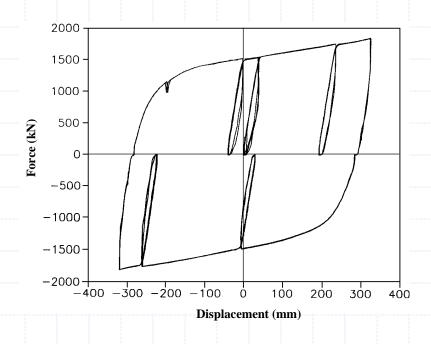




Sliding bearing

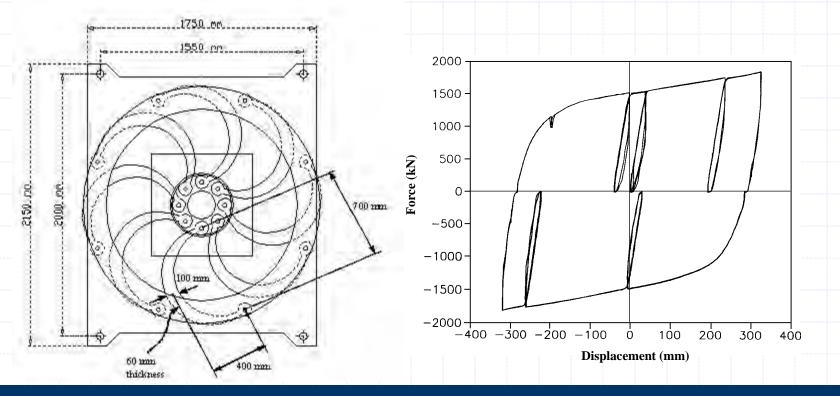
- Flat slider with yielding devices
 - FIP Industriale/Alga
 - Chirag I platform retrofit



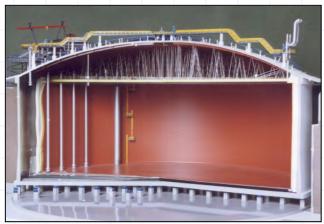


Sliding bearing

- Flat slider with yielding devices
 - Alga



Infrastructure applications





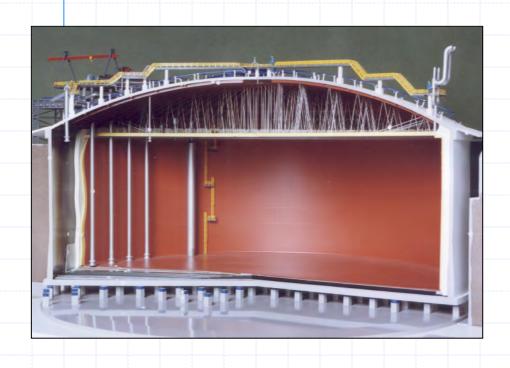
LNG TANKS, REVITHOUSSA, GREECE FP BEARINGS



Revithoussa LNG design criteria

- Hazard characterization
 - SSE: 10,000 year return period
- Performance criteria for Cat. 1 components
 - Inner and outer tanks
 - Safety functions operational during and after SSE
 - No loss of structural integrity/damage during and after SSE
- Computer codes
 - ABAQUS, ANSYS, DYNA-3D, 3D-BASIS
- Modeling of isolation components
 - Per 1991 UBC but bilinear models used
- Bounding analysis to capture effects of variations in isolator properties

Revithoussa construction details



- 65,000 m³ (17 million gal) capacity
- 35 m (115 ft) high
- 9% nickel inner tank
 - Unanchored tank
- P_s_c outer tank
- 1-m (39 in) thick rc base
- Underground construction for safety reasons
- FP bearings

Infrastructure applications

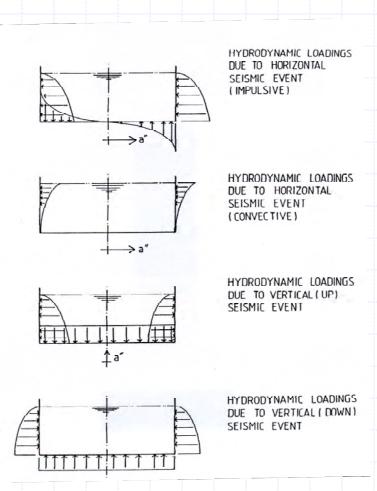




LNG TANKS, INCHON, KOREA ELASTOMERIC BEARINGS

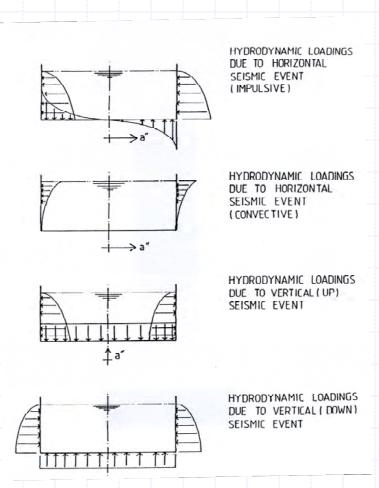


Isolation of LNG tank facilities



- Hydrostatic and hydrodynamic loadings cause shell hoop tension
- Impulsive and convective liquid loading cause shell compression in the vertical direction
- Use of modification factors (R-factors) for shell hoop stress (e.g., API 620 utilizes a value 2.0) virtually guarantees shell elastoplastic buckling (elephant's foot buckling)

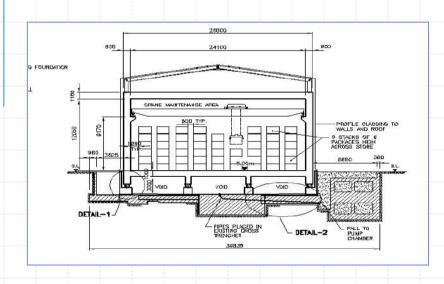
Isolation of LNG tank facilities

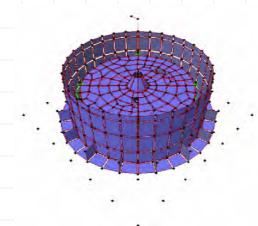


- LNG tanks are tested by filling with water. Since the density of water is twice that of LNG, tanks have additional shell thickness and thus an ability to resist modest earthquake forces
- Seismic isolation permits the use of standard LNG tank in regions of high seismicity without the need to anchor the tank or to change the diameter-to-height ratio

Infrastructure applications

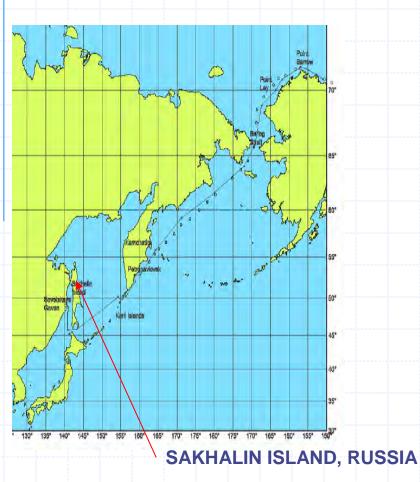
ILWS, HUNTERSTON, UK FP or LEAD-RUBBER BEARINGS





RADAR FACILITY, ALASKA FP BEARINGS and VDDs

Sakhalin I Orlan platform



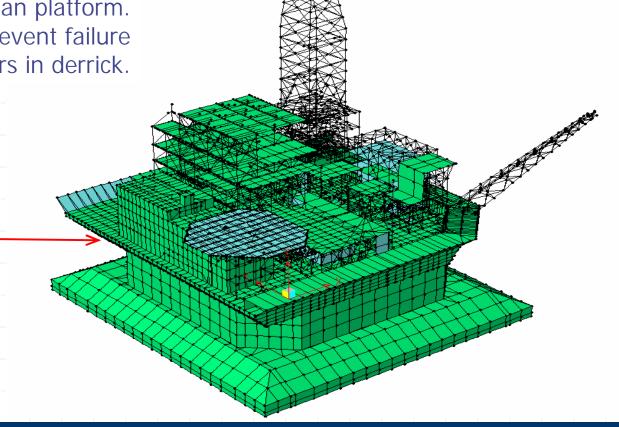


OFFSHORE GAS PLATFORM WITH CONCRETE GRAVITY BASE

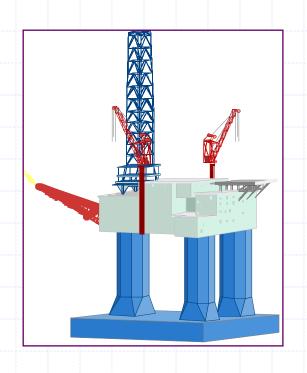
Sakhalin I Orlan platform

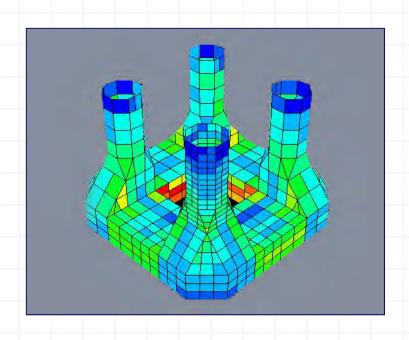
Sakhalin I project Location of tuned mass damper in Orlan platform. Goal is to prevent failure of members in derrick.

Sakhalin II project.
Location of seismic isolation system in Piltun and Lunskoye platforms. Goal is to protect entire structure above concrete gravity base.



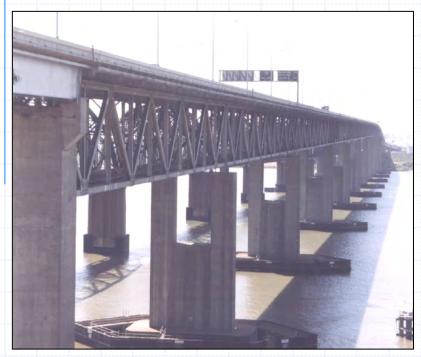
Sakhalin II gas platforms





SAKHALIN II GAS PLATFORMS, RUSSIA FP BEARINGS

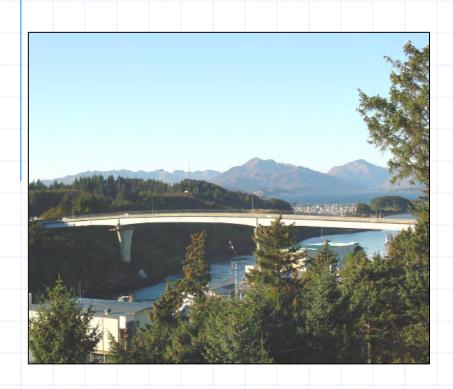
Infrastructure applications



BENICIA-MARTINEZ BRIDGE SAN FRANCISCO BAY AREA FP BEARINGS



Infrastructure applications



KODIAK, ALASKA FP BEARINGS



Infrastructure applications

BOLU VIADUCT, TURKEY FLAT SLIDERS with YIELDING STEEL DAMPERS







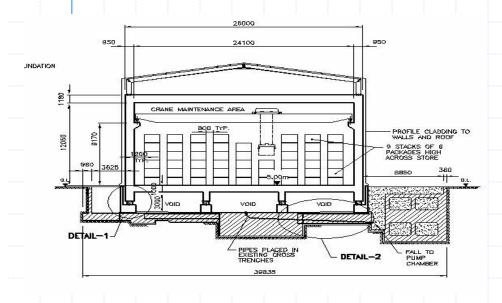




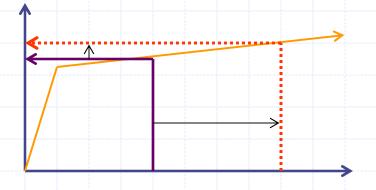




Beyond-design-basis demands

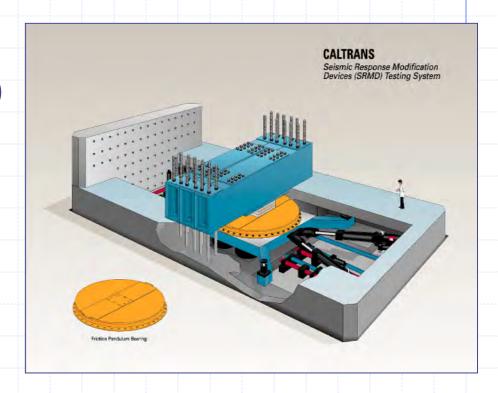


- Conventional
 - Margin required?
 - Additional strength and stiffness
 - Ductile detailing
- Isolation



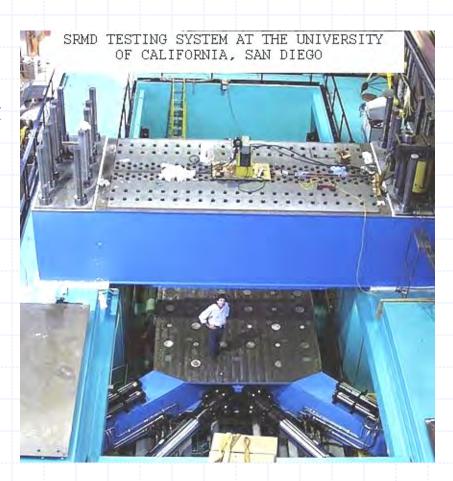
Testing of seismic isolators

- Mandatory for
 - Buildings (NEHRP)
 - Bridges (AASHTO)
 - Nuclear (ASCE-4-98)
- Protocols
 - Prototype
 - Production
 - Quality control
- Velocity effects
 - Static testing
 - Dynamic testing

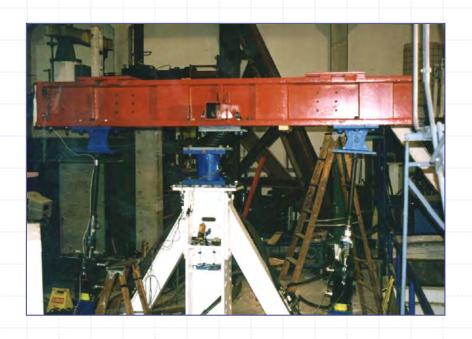


Full-scale dynamic testing

- Mission-critical hardware
 - Cyclic behavior
 - Degradation of response at high speeds
 - Construction quality
- SRMD Test Machine
 - Horizontal capacity
 - 4500 kN per actuator
 - 2500 mm stroke
 - 1.8 meters/sec
 - 19.3m³/min servovalves
 - Vertical capacity
 - 72 MN



Small-scale dynamic testing





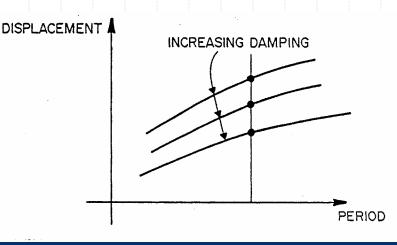
Seismic protective systems Seismic isolation Hardware, applications, testing Supplemental damping systems Hardware, applications, testing

Principles of supplemental damping

- Reduce displacements
 - Eliminate nonlinear response in the gravityload-resisting system
 - Possible?
 - Force inelastic action into specially designed and detailed, disposable components
- Reduce accelerations
 - Elastic systems?
 - Inelastic systems?

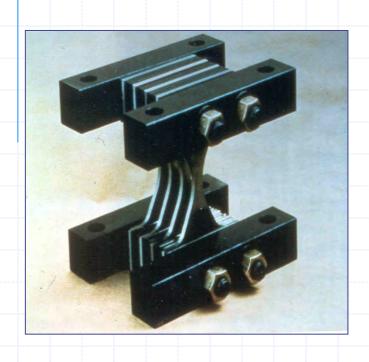
Effective Viscous Damping β (percentage of critical		
damping) ^Y	B _S	B ₁
≤2	0.8	0.8
5	1.0	1.0
10	1.3	1.2
20	1.8	1.5
30	2.3	1.7
40	2.7	1.9
≥ 50	3.0	2.0

 Damping coefficients shall be based on linear interpolation for effective viscous damping values other than those given.



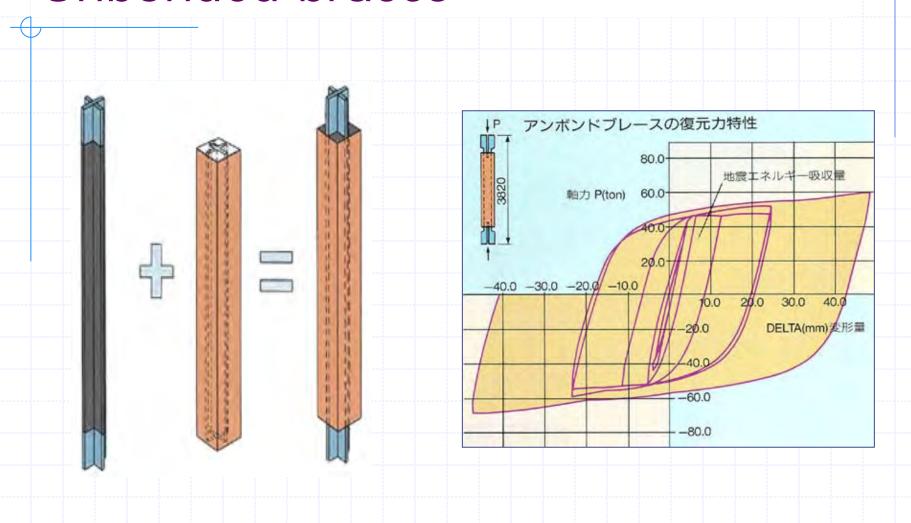
ADAS dampers

WELLS FARGO BANK, SAN FRANCISCO



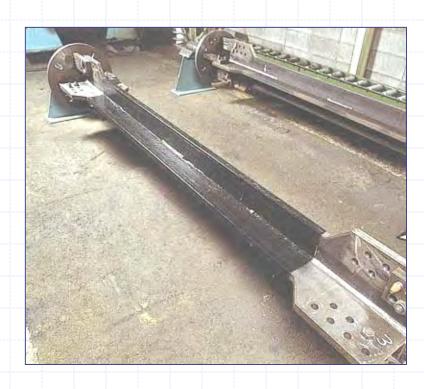


Unbonded braces

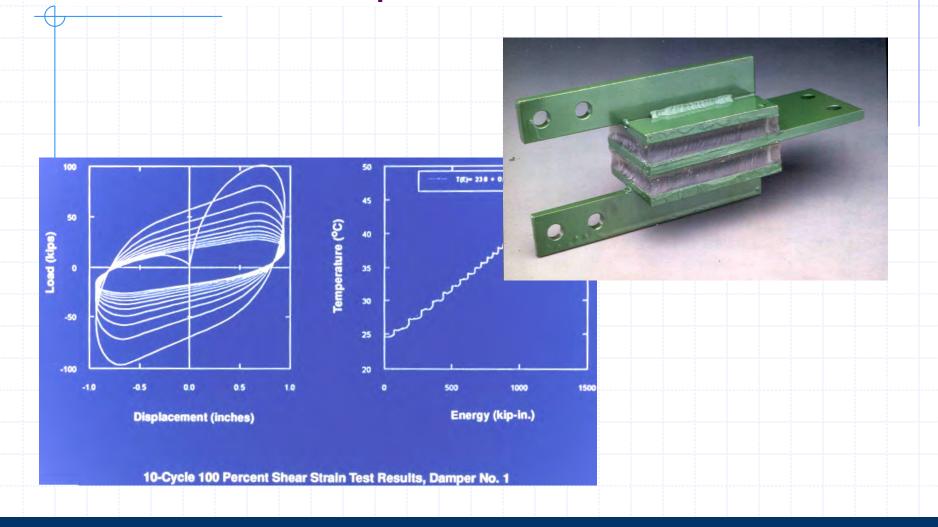


Unbonded braces

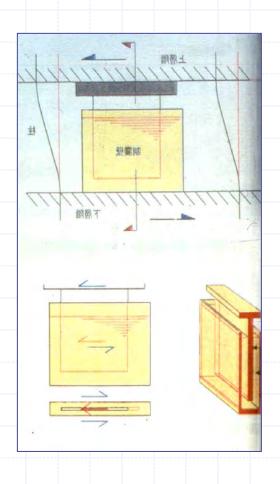




Solid VE dampers



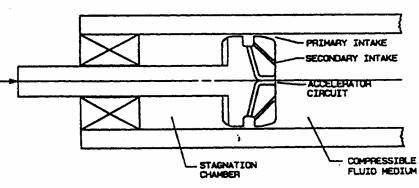
Fluid VE dampers



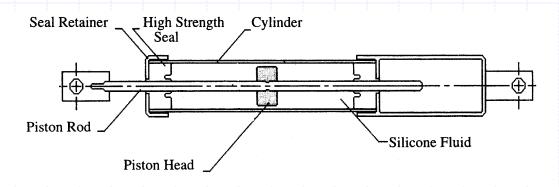


Fluid viscous dampers



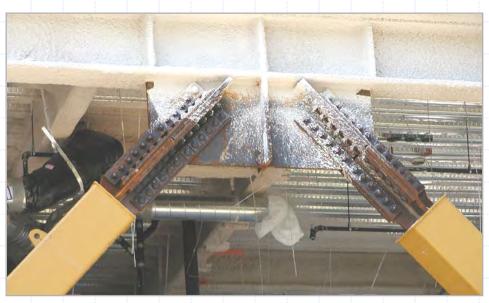


Fluidic Control Orifice

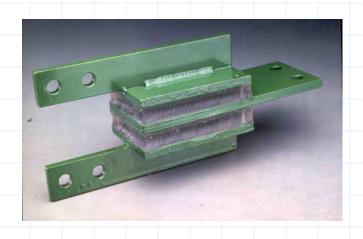


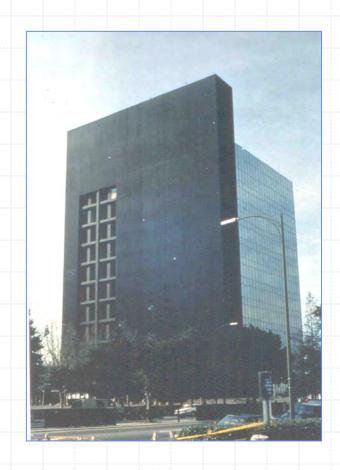


CENTRAL DINING FACILITY UNIVERSITY OF CALIFORNIA, BERKELEY UNBONDED BRACES



SANTA CLARA COUNTY BUILDING, SAN JOSE, CA, SOLID VE DAMPER





SAN FRANCISCO CIVIC CENTER FLUID VISCOUS DAMPERS





SAN FRANCISCO CIVIC CENTER FLUID VISCOUS DAMPERS





Building applications (hybrid)



SAN BERNANDINO HOSPITAL, CA, ELASTOMERIC BEARINGS AND FLUID VISCOUS DAMPERS



Building applications (hybrid)





SAN BERNANDINO HOSPITAL, CA, ELASTOMERIC BEARINGS AND FLUID VISCOUS DAMPERS

Testing of supplemental dampers

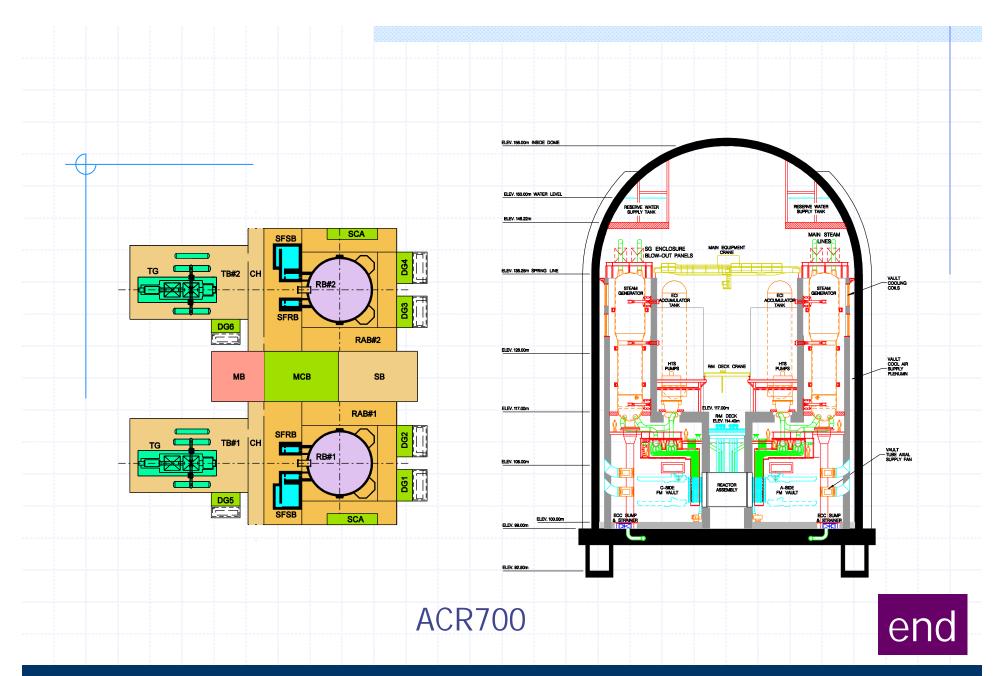
- Mandatory for
 - Buildings (NEHRP)
 - Bridges (AASHTO)
- Protocols
 - Prototype
 - Production
- Velocity effects
 - Static testing
 - Dynamic testing
 - Drop testing



Performance-based engineering

- Strategies for delivering performance
- Reliability
- Beyond-design-basis capability





Consolidation of Structural Criteria for Military Construction

Mr. Steven Sweeney

Construction Engineering Research Laboratory
Engineer Research and Development Center
Champaign, IL

2005 Tri-Service Infrastructure Systems Conference 2 – 4 August 2005



Background

- Until recently:
 - Building Officials and Code Administrators
 International (BOCAI) published the National Building Code (NBC)
 - Southern Building Code Congress International (SBCCI) published the Standard Building Code (SBC)
 - International Council of Building Officials (IBCO) published the Uniform Building Code (UBC)
- These organizations now work through the International Code Council (ICC) to publish "The International Family of Codes" including the International Building Code (IBC)



Background

- National Fire Protection Association (NFPA)
 continues to publish the Life Safety Code (LSC)
 and the National Electric Code (NEC) and will
 soon publish NFPA 5000.
- Unfortunately, the joint venture known as the International Code Council and the NFPA have not succeeded in working together so the NFPA is developing a building code to compete with the IBC.



Background

- DoD needs consistent criteria for all construction
- Mission unique construction not covered in public codes
- Homeland security
- Rapid adoption of criteria for emerging technologies
- Problem solving



OMB Circular A-119

- Standards developed by voluntary consensus standards bodies are often appropriate for use in achieving federal policy objectives and in conducting federal activities, including procurement and regulation. The policies of OMB Circular A-119 are intended to:
 - Encourage federal agencies to benefit from the expertise of the private sector
 - Promote federal agency participation in such bodies to ensure creation of standards that are useable by federal agencies
 - Reduce reliance on government-unique standards where an existing voluntary standard would suffice.



Public Law 104-113, the ``National Technology Transfer and Advancement Act of 1995,"

 In February 1996, Section 12(d) of the Act was passed by the Congress in order to establish the policies of the existing OMB Circular A-119 in law. The purpose of Section 12(d) of the Act is to direct `federal agencies to focus upon increasing their use of [voluntary consensus] standards whenever possible," thus, reducing federal procurement and operating costs



DoD Solution

- The International Building Code (IBC) has been adopted as the building code for DOD facilities. The IBC is a comprehensive commercial model building code that addresses all aspects of the design of facilities. The General Structural Criteria UFC is intended to:
 - not repeat the information in the IBC, but supplement it with DOD unique requirements (criteria) and best practices (commentary)
 - utilize the same organization and structure as the IBC with guidance referenced to the specific corresponding paragraphs within the IBC, and
 - include references to other structural guidance providing additional detailed topical criteria.



Overall Goal

- Develop a UFC; Design: General Structural Criteria that:
 - will provide a consolidated DoD design / construction document for facility designers / contractors.
 - Is Coordinated with the facility design and construction agencies for the Army, Navy, Air Force, and the Marine Corps
 - will be applicable for use by all DoD components and may also include and identify specific information and guidance applicable to individual DoD components where appropriate.



UFC		Preparing		Date(s)	Existing
Series	Number	Activity	Title	Pub	Number
3-300	00		STRUCTURAL AND SEISMIC DESIGN		
3-300	10N	NAVFAC	General Structural Requirements	Aug-04	
3-301	00		GENERAL		
3-310	00		STRUCTURAL DESIGN CRITERIA		
3-310	01	USACE	Design: Load Assumptions for Buildings	30-Jun-00 03-Aug-98	TI 809-01
3-310	02	USACE	Structural Design Criteria for Buildings	1-Sep-99	TI 809-02
3-310	04	USACE	Seismic Design for Buildings	31-Dec-98	TI 809-04
3-310	05	USACE	Seismic Evaluation and Rehabilitation for Buildings	Oct-99	TI 809-05
3-310	07	USACE	Design of Cold-Formed Load Bearing Steel Systems and Masonry Veneer/Steel Stud Walls	30-Nov-98	TI 809-07
3-310	08	USACE	Masonry Structural Design for Buildings	Oct-92	TI-809-03



UFC		Preparing		Date(s)	Existing
Series	Number	Activity	Title	Pub	Number
3-320	00		STRUCTURAL DESIGN GUIDANCE		
3-320	01	USACE	Welding - Design Procedures and Inspections	1-Mar-00	TI 809-26
3-320	03	USACE	Design and Construction of Conventionally Reinforced Ribbed Mat Slabs (RRMS)	15-Sep-99	TI 809-28
3-320	04	USACE	Structural Considerations for Metal Roofing	30-Aug-98	TI 809-29
3-320	05	USACE	Metal Building Systems	1-Aug-98	TI 809-30
3-320	06	NAVFAC	Weight Handling Equipment	Mass	1038
3-320	06	USACE	Structural Design Criteria for Structures Other Than Buildings	Dec-91	TM 5-809-6
3-320	07	USACE	Concrete Floor Slabs on Grade Subjected to Heavy Loads	25-Aug-87	TM 5-809-12



	UFC		Preparing		Date(s)	Existing
2	Series	Number	Activity	Title	Pub	Number
	3-330	00		Structural Commentary		
	3-330	01	USACE	Commentary on Snow Loads	XXX	TI 809-52
~	3-330	02	USACE	Commentary on Roofing Systems	1-May-99	TI 809-53
	3-330	03	USACE	Seismic Review Procedures for Existing Military Buildings	30-Sep-99	TI 809-51



Problems with Existing Criteria

- Adoption of IBC has created guidance that is overlapping conflicting with many of the existing legacy documents
- Not up to date
- Dead references
- Expensive to maintain



UFC 1-200-01

- The starting point for merging all code modifications to the IBC contained in the DOD structural design documents.
- Is intended to be a very small code adoption document that refers to other discipline specific UFCs for more detailed guidance.
- If any conflict exists between this UFC and additional service specific guidance, the service specific guidance shall take precedence.

UFC 1-200-01 20 June 2005

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: GENERAL BUILDING REQUIREMENTS

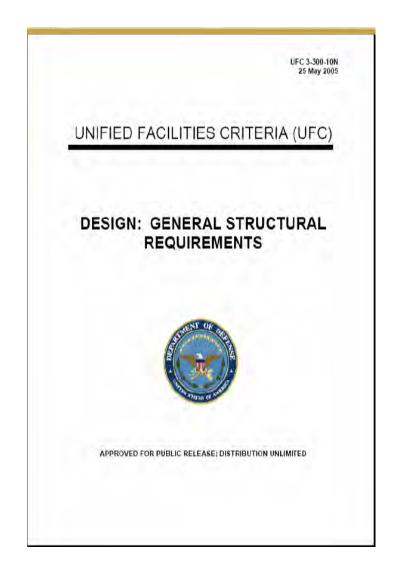


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UFC 3-300-10N

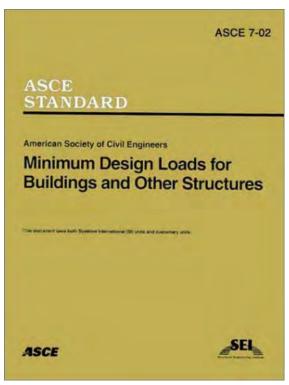
- Navy document.
- Updated to eliminate redundancies and refer to the new UFC for progressive collapse prevention for guidance.





UFC 3-310-01

- ASCE 7 with additions and exceptions
- Continue to publish as a stand alone document







UFC 3-310-02A (TI 809-2)

- Contains more structural design commentary than structural criteria.
- Code material in this document will form the basis of structural DOD-specific code modifications to the IBC.
- Commentary material could be combined into a general structural commentary document with any duplicated material removed.

UFC 3-310-02A

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: STRUCTURAL DESIGN CRITERIA FOR BUILDINGS



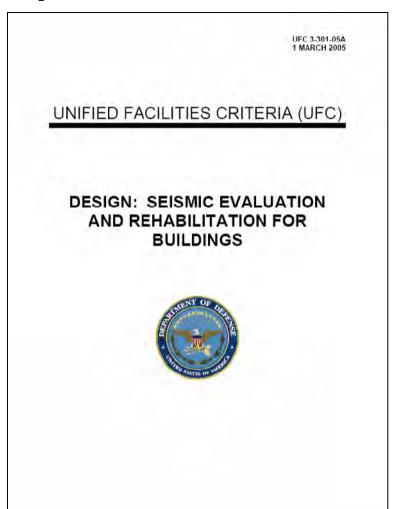
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UFC 3-301-05A (TI 809-05)

 This document will be eliminated, use ASCE 31 for evaluation.







UFC 3-301-04A (TI 809-07)

- Relatively new criteria.
- No current acceptable industry standards
- Will be maintained as a separate document.

UFC 3-310-04A

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: COLD-FORMED LOAD BEARING STEEL SYSTEMS AND MASONRY VENEER/STEEL STUD WALLS



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UFC 3-320-01A (TI 809-26)

- Last Revised 1 March 2000.
- Very comprehensive, pulls information from several sources into one document
- Combines multiple criteria, including AWS, AISI, ASTM, AISC ...
- No determination has been made regarding future disposition

UFC 3-320-01A 1 MARCH 2005

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: WELDING – DESIGN PROCEDURES AND INSPECTIONS



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UFC 3-320-02A (TI 809-28)

- A guidance document, not criteria
- Should be incorporated into concrete section of UFC 3-310-02 or as an appendix

MARCH 2005

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: DESIGN AND
CONSTRUCTION OF
CONVENTIONALLY REINFORCED
RIBBED MAT SLABS (RRMS)



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UFC 3-320-03A (TI 809-29)

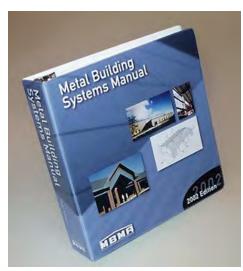
- Last updated in 1998
- Combination of criteria and commentary
- Can be incorporated into sections of UFC 3-310-02 and an appendix

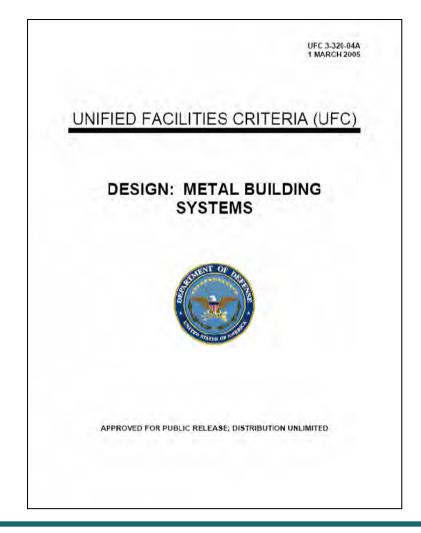
UNIFIED FACILITIES CRITERIA (UFC) **DESIGN: STRUCTURAL** CONSIDERATIONS FOR METAL ROOFING APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED



UFC 3-320-04A (TI 809-30)

- MBSM has become a national standard.
- Incorporate exceptions and commentary into sections of UFC 3-310-02







UFC 3-320-06FA (TI 809-12)

- Last updated in 1987!
- Should be incorporated into concrete section of UFC 3-310-02 or an appendix.





UFC 3-320-05FA (TI 809-06)

- Last updated in 1991.
- Primarily references criteria to be used for each type of non-building structure, which are now out of date
- IBC covers non-building structures
- Needs to be updated or eliminated

JFC 3-320-05FA 1 MARCH 2005

UNIFIED FACILITIES CRITERIA (UFC)

DESIGN: STRUCTURAL DESIGN CRITERIA FOR STRUCTURES OTHER THAN BUILDINGS



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Structural Commentary

UFC		Preparing		Date(s)	Existing
Series	Number	Activity	Title	Pub	Number
3-330	00		Structural Commentary		
3-330	01	USACE	Commentary on Snow Loads	XXX	TI 809-52
3-330	02	USACE	Commentary on Roofing Systems	1-May-99	TI 809-53
3-330	03	USACE	Seismic Review Procedures for Existing Military Buildings	30-Sep-99	TI 809-51

 These documents are not criteria. The information should be included as an appendix to UFC 3-310-02 as needed and eliminated



UFC 3-310-03A (TI 809-04)

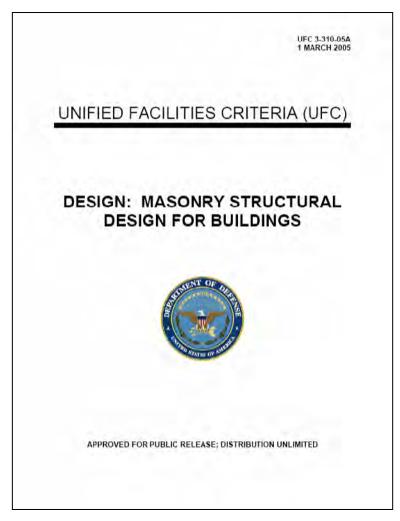
- This document is currently being updated. Anticipated that new document will be published this CY
- Significant exceptions to IBC
- Lots of commentary





UFC 3-310-05A (TI 5-809-03

- Currently being updated (publish this CY)
- Major reduction in content
- Exceptions to IBC
- Extensive commentary
- Eventually will be combined with general structural UFC





Current Effort

 Development of UFC 3-310-02 to update TI 5 809-02 and eliminate of TI 5-809-51, TI 5-809-05, TI 5-809-30, with appropriate references and exceptions identified within the document.



Project Schedule

Preliminary Draft General Structural UFC
 30 Sep 2005

Pre-final Draft General Structural UFC
 1 Jan 2006

Tri-service review Meeting1 Feb 2006

Final General Structural UFC1 Mar 2006



Summary

- The UFC 1-200-01 establishes the IBC as the DoD design standard as modified by our criteria.
- There are several structural design UFCs which can be reduced/consolidate with UFC 3-310-02
 - Many of the past concerns addressed by DoD in these documents have been addressed in current codes.
- Other criteria considered unique
 - These areas are not appropriately addresses in current codes, therefore these documents should remain stand alone criteria.

